



# Tubing Bearer

PART NUMBER: 60-58353

## OPERATION INSTRUCTIONS

This Tubing Bearer is designed to help form a bead onto copper or aluminum tubing. If you need any assistance during use or if you have questions about this process, call our Tech Help Line at (254) 848-4300.

### Tools Included with Kit:

- Hand Operated Tubing Bearer
- Padded hard shell carrying case

### Tips:

- Designed to form a bead at the end of the tube, strengthening the tube and creating a tighter clamping force.
- Designed for air induction, coolant, or HVAC tubing.
- Compatible with all Flo Supply tubing that falls within the designated size range.
- Works with aluminum or copper tubing with a 5/8" (16mm) or larger ID and a wall thickness up to .075" (2mm).
- Forms a bead 3/32" Tall, 3/16" Wide, 5/16" From Tube End.
- Designed to be clamped in a bench vice.
- Clamp tubing bearer firmly in a table vise so that the handle operates freely.



- Place your tube between the large and small roller, flush with the side plate.



**IMPORTANT:** All appropriate safety equipment (gloves, tools etc.) must be used during the installation of this product(s).

Nitro Dave's LLC accepts NO responsibility for injuries or damages resulting during and/or from the installation of any product(s). All products are intended for off-road use only.

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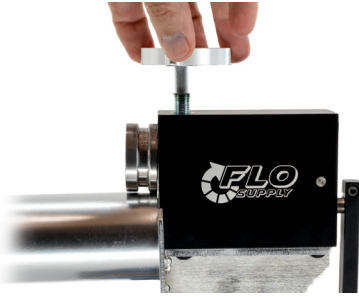


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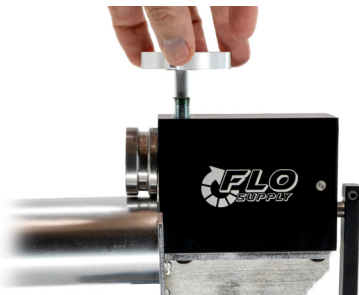
- Turn the knob on top of the bearer clockwise until the tube is snug between the two rollers.



- Turn the hand crank clockwise to begin the beading process.



- As you turn the crank, the resistance will lessen. When that happens, tighten the top knob so that the rollers are tight against the tube. Continue this until there is a bead on your tube approximately 3/32" tall.



- Loosen the top knob and remove the tube from the bearer.



- Your tube is ready for use.



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