














SPB35 - TUBE, PROFILE, FLAT BAR & SECTION BENDING MACHINE

Technical Description	SPB35	Mechanical Description
Shaft Diameters (mm)	50	Steel frame
Top Roll, diameter	152 mm	3 rolls, motor driven
Lower Roll, diameter	162 mm	Hydraulic top roll
Hydraulic power	8 tons	Both vertical and horizontal working position
Working speed	4,5 m/min.	Adjustable guide rolls
Motor power	1,1 kW	Mobile control panel
Motor rating	380V - 3 phase	
W x L x H (mm)	950 x 810 x 1500	
Weight	500 kg	

Solid Strip Section  Min.Bend Ø 60 x 10 500mm. 40 x 10 400mm.	Solid Strip Section  Min.Bend Ø 100 x 15 450 mm. 60 x 10 350mm.	Round Tube  Ø t(wall) Min.Bend Ø 70 2 mm 1000mm. 30 2 mm 500mm.	Square Tube Section  Min.Bend Ø 50 x 3mm 1700 mm. 40 x 3 mm. 600 mm.
Solid Sq. Bar  Section Min.Bend Ø 35 x 35 900mm. 20 x 20 300mm.	Solid Round Bar  Section Min.Bend Ø Ø35 600mm. Ø30 200mm.	Rectangular Tube  Section Min.Bend Ø 70 x 30 x 2mm 1200 mm. 50 x 40 x 3 mm. 1200 mm.	Section  Section Min.Bend Ø 60 x 7 mm 700 mm. 50 x 6 mm. 500 mm.
Section  Section Min.Bend Ø 50 x 50 x 5mm 800 mm. 40 x 40 x 5 mm. 600 mm.	Section  Section Min.Bend Ø 60 x 7 mm 600 mm. 50 x 6 mm. 500 mm.	Section  Section Min.Bend Ø 50 x 50 x 6 mm 1000 mm. 30 x 30 x 3 mm. 500 mm.	