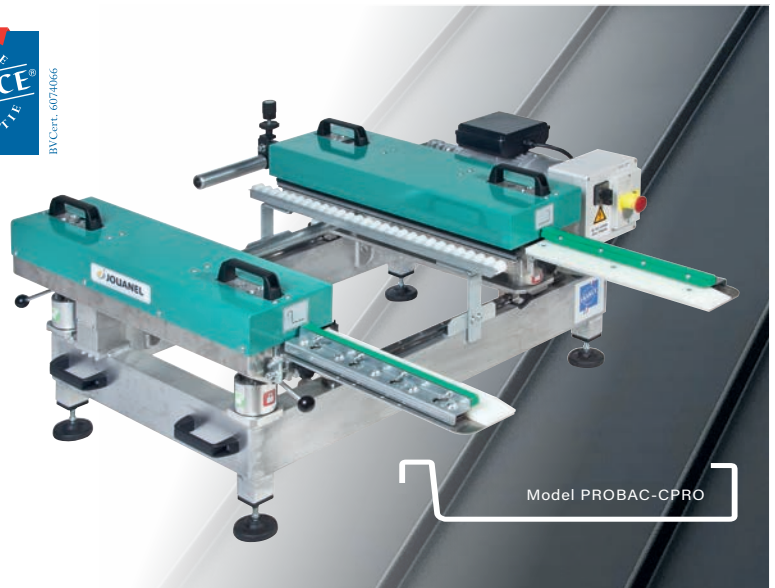


Model PROBAC-CPRO

Disassembly and transportable in three parts!

Product **PLUS**



- + An ultra-compact roll-forming machine, ideal for building site, for parallel and conical trays
- + No more need for mechanized lifting gear
- + Fast disassembly of the units without tools and easy transportation in all types of vehicles
- + Roll-forming quality identical to the order models of the PROBAC range

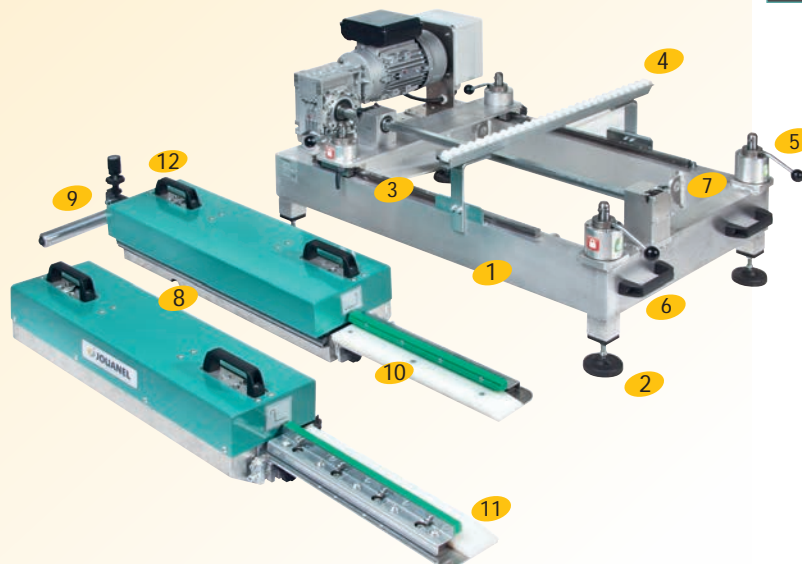
Standard equipment

Frame:

- Frame made of welded-metal aluminium (1)
- 4 Adjustable blocks for levelling of the machine (2)
- Guiding rails allowing sliding the unit to adjust the tray in width (3)
- Metal sheet support guide, sliding, equipped with anti-marking nylon rollers (4)
- 4 quick release levers for the blocks (5)
- 4 carrying handles (6)
- 4 slinging rings (7)

Roll-forming units:

- 2 roll-forming units (8) equipped with 7 roll sets to ensure a high profiling quality and longevity of the material: treated steel, hardness 55HR, protected against corrosion by ion nitriding treatment
- Straightening system of the metal sheet (9)
- Entry guides on slide and guiding on rolling bearings to make easy the material passage (10)
- Removable entry guides by releasing levers (11)
- 2 carrying handles per roll-forming unit (12)



Features

Features	PROBAC-CPRO
Minimum/maximum width	
Minimum sheet width in 1 run (mm)	205
Minimum sheet width in 2 runs (mm)	130
Maximum sheet width (mm)	720
Maximum capacity	
Steel(mm)	0.65
Zinc, copper, 1050-H44 aluminium (mm)	0.6 à 0.8
Dimensions	
Operating dimensions (LxH) (mm)	1200 x 1400 x 560
Dimensions of the frame with motor (LxH) (mm)	1020 x 650 x 560
Net weight (frame + unit 1 + unit 2) (Kg)	64 + 46.5 + 46.5

Motor :

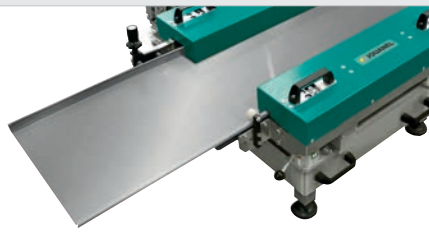
- Power supply: 220 V single-phased
- Power: 1,1 KW
- Roll-forming speed: 9m /mn
- Forward motion in a continuous operation, control by switch
- Backward motion, control by switch
- Emergency stop system



Covering width		Mini	Maxi	Dimensionnel Joint Debout
Standard standing seam profile, in 1 run (mm)		125	640	<p>FEMALE PROFILE Développé 46 mm</p> <p>MALE PROFILE Développé 34 mm</p>
Standard standing seam profile, in 2 runs (mm)		50	590	
Male-male profile, in 2 runs (mm)		85	600	
Male-male profile, in 1 run (see optional block)		85	620	
Standing seam male profile only, guided on one side (mm)		85	620	
Female-female profile, in 2 runs (mm)		40	550	
Female-female profile, in 1 run (see optional block)		40	630	
Standing seam female profile only, guided on one side (mm)		40	630	
Roll-formed conical tray, in 2 runs (mm)		50	590	



Standing seam in 2 runs



Roll-formed parallel tray in 1 run



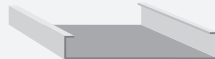
Roll-formed conical tray in 2 runs



Optional equipment

Extra roll-forming units

Ref. PROBAC-CPRO-MAL-G
allowing to make male-male profiles in 1 run.
Minimum covering width: 125 mm
Maximum covering width: 640 mm



Ref. PROBAC-CPRO-FEM-D
allowing to make female-female profiles in 1 run.
Minimum covering width: 140 mm
Maximum covering width: 620 mm



Extra roll-forming unit

Ref. PROBAC-TASS
For making clear roofing trays directly on the worksite

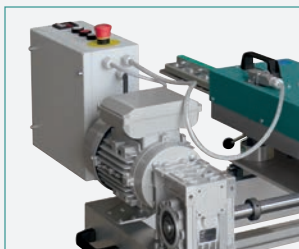


Features PROBAC-TASS

Maximum sheet width (mm)	720
Maximum capacity zinc, copper, 1050-H44 aluminium (mm)	from 0.6 to 1.0
Profile edge height (mm)	from 35 to 45
Profiling speed (m/min)	9

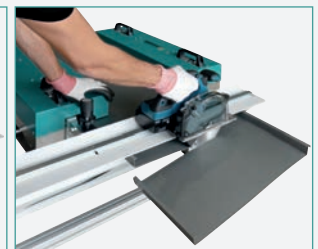
Digital length programmer PROBAC-CPRO

Ref. PROBAC-LGPRO-CP
Digital length programmer, precision 0 / + 5 mm
(this option must be provided when ordering the machine)



Outlet cutting support for PROBAC-CPRO

Ref. PROBAC-CPRO-SUPCO
Support with metal electroportable circular saw guide, for cutting the profile tray
(Electroportable equipment not included)



Portable decoiler, for coils 500 to 1250mm wide, maximum load 500 KG

Ref. DVM500
Light and multi-purpose, easy to transport and specially fitted for works on building site.

Set of 4 braked wheels 80mm

Ref. DVMR500

It allows the displacement of the decoiler loaded with its coil on stable and hard ground and facilitates the alignment of the material facing the machine



Two-wheeled decoiler

Ref. DVD1000
For handling and uncoiling coils
Width: 1m
Capacity: 200 kg

