SICODA No.

Manual building site or workshop folding machine

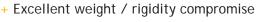
Model PCX

In a workshop or on a building site, it can do everything!

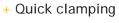




+ A best-seller in its category!



+ Outstanding folding quality







	PCX1020	PCX2040A	PCX2540A	PCX3080A
Working length (mm)	1 020	2 040	2 540	3 080
Capacity stainless steel / 1050-H44 aluminum (mm)	0,7 / 1,5	0,6 / 1,0	0,6 / 1,0	0,6 / 1,0
Capacity zinc / S235JR steel (mm)	1,5 / 1,2	1,0 / 0,7	1,0 / 0,7	1,0 / 0,7
Clamping beam opening (mm)	70	70	70	80
Dimensions (mm)	1266 x 1022 x 660	2 260 x 1 040 x 600	3 100 x 1 060 x 600	3 650 x 1 060 x 650
Gross weight (kg)	104	160	240	350

Minimum fold width = 15 times the thickness





Manufacturer since 1948

Manual building site or workshop folding machine

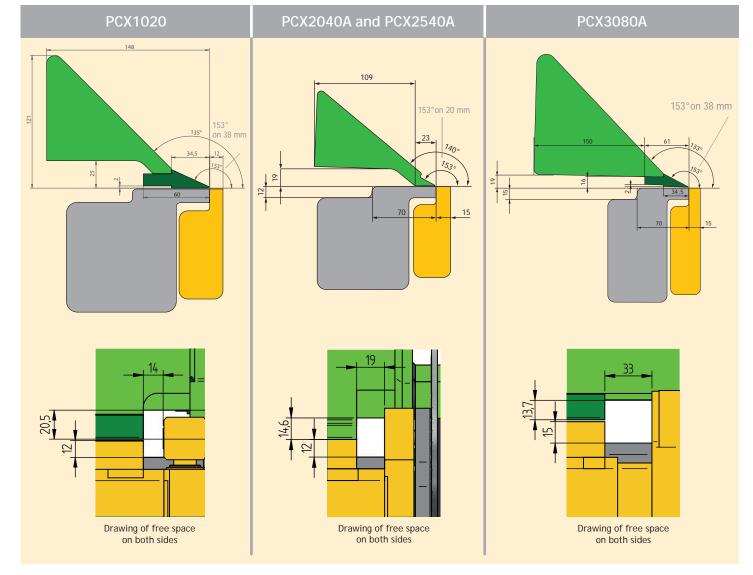
Standard equipment

- Narrow folding beam: 12 mm (PCX1020), 15 mm on the other PCX
- Interchangeable clamping beam tool at 27° (for PCX1020 and PCX3080A)
- Cylinder to easily open the clamping beam
- Quick adjustment of the clamping beam opening (A)
- · Adjustable table, clamping and folding beams for higher accuracy
- Graduated angle gauge for series folding (B)
- Vertical adjustment of the folding beam for radius setting and easy-made reverse bends (for PCX1020 and PCX3080A)
- · Adjustment of folding beam crowning
- · Removable legs
- Stretcher-type handling device (for Ref. PCX1020)











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Optional equipment

Cutting accessories

• Roller shear - Ref. CCMA (1):



Aluminium body, easy to handle and sturdy Tempered steel rollers for a better lifetime Guide rail and grip handle guaranteeing cutting accuracy

Capacity zinc 0,8 mm, alu 0.8 mm, steel 0,63 mm (The CCMA is to be used on a guide rail)

• Guide rail (2)



For folding machine PCX1020: Ref. RCX1020MA
For folding machine PCX2040A: Ref. RCX2040MA
For folding machine PCX2540A: Ref. RCX2540MA
For folding machine PCX3080A: Ref. RCX3080MA

180° Hem closing tool: Ref. OFP-180

Closing of hem is very regular



From a seam at 135° it enables a plating at 180°

Sets of 4 rollers Adjustable final roller for a perfect setting, according to material and thickness Folding capacity 0,8 mm steel



Wheels

For folding machines PCX1020, PCX2040A and PCX2540A: Ref. PCXR2040

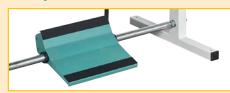


Pour Plieuse PCX3080A: PCXR3040



Pédale de serrage (4)

For folding machines PCX1020: Ref. PCXP1020
For folding machines PCX2040A and PCX2540A: Ref. PCXP2040A
For folding machine PCX3080A: PCXP3040



Sliding back gauge type X (5)

Device with free positioning to support the sheet at the back. The gauge arms slide on the fixing rail.

• 2 adjustable gauge arm

Stroke from 40 to 510 mm:

For folding machine PCX1020: Ref. PCXB1020 For folding machine PCX2040A: Ref. PCXB2040 For folding machine PCX2540A: Ref. PCXB2540

Stroke from 65 to 530 mm

For folding machine PCX3080A: Ref. PCXB3040



• Extra adjustable gauge arm

Stroke from 40 to 510 mm. For folding machines PCX1020, PCX2040A et PCX2540A: Ref. PCXBS2-2.5 Stroke from 65 to 530 mm. For folding machine PCX3080A: Ref. PCXBS3

Back table (only for folding machines length 2M and 2,50M)

Table equipped with full lengthwise tool Integrated and adjustable sliding back gauge, enabling a straight or conical positioning of the sheet.

Stroke from 45 to 1 000 mm

For folding machine PCX2040A:

Back table length 2 000 mm x width 1 280 mm Ref.ETBX2040C

For folding machine PCX2540A:

Back table length 2 500 mm x width 1 280 mm Ref.ETBX2540C



Beading accessory with gears (3) Ø 14, 16 and 18 mm type ABH



For folding machine PCX1020: Ref. ABH14-1020 / Ref. ABH16-1020 / ABH18-1020
For folding machine PCX2040A: Ref. ABH14-16-2040 / ABH18-2040
For folding machine PCX2540A: Ref. ABH16-2540 / ABH18-2540
For folding machine PCX3080A: Ref. ABH16-3080 / ABH18-3080

(Ø to specify upon order)

Capacité zinc (mm)		ABH			
Capacite zinc (IIIII)	1020	2040	2540	3080	
14-mm Ø rod (make a bead with 16-mm ext. Ø)	0,80	0,65	-	-	
16-mm Ø rod (make a bead with 18-mm ext. Ø)	1,00	0,80	0,65	0,55	
18-mm Ø rod (make a bead with 20-mm ext. Ø)	1,00	0,80	0,80	0,70	