

### Manual roll-bending machine for work bench CACDS33

Asymmetrical roll-bending machines for levelling, pinching and roll-bending of small diameters ( $\emptyset$  of the roller\* x 1,5 =  $\emptyset$  of the hoop, approximately)



Model shown  
Ref. CACDS33

Features	CACDS33
$\emptyset$ rollers (mm)*	33
Useful length (mm)	500
Capacity stainless steel / alu (mm)	0,5 / 0,7
Capacity steel S235JR (mm)	0,6
Control	Manual
Weight (kg)	34
Base: SSOCLE33	Optional

### Asymmetrical roll-bending machines SDS

3 possible types:

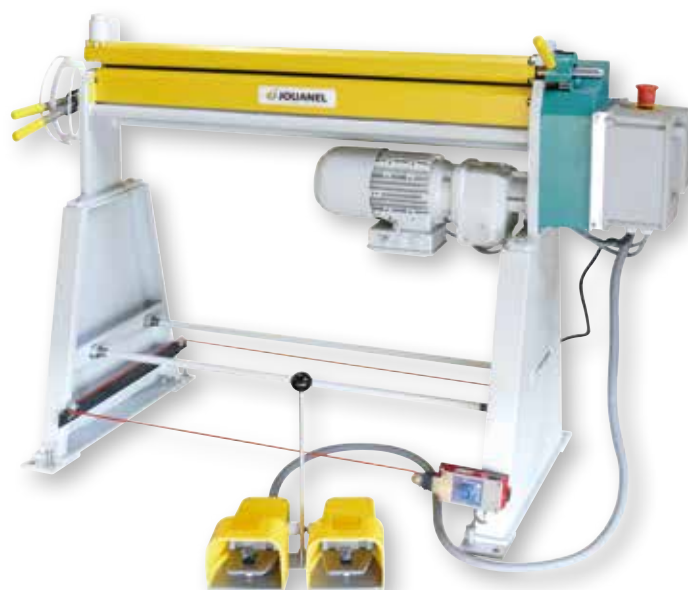
- Manual M
- Electric with variable speed EVV

- Crowned rolls
- Rack-operated lever to adjust pinch and presser roller position rapidly
- Driving rollers on self-lubricating rings
- Brake motor
- emergency stop cable, for motorized model
- Safety guards of lower and upper rolls reducing the crushing risks

Features	SDS48M	SDS48EVV
$\emptyset$ upper roll (mm)	48	48
Useful length (mm)	1 050	1 050
Capacity stainless steel / alu (mm)	0,7 / 1,2	0,7 / 1,2
Capacity steel S235JR (mm)	1,0	1,0
Control	Manual	Motorized Variable speed
Power supply (V)	-	220 1-ph
Power (kW)	-	0,75
Weight (kg)	95	150
Base: SDS48SOC	Optional	Included



Model shown Ref. SDS48M  
+ Base SDS48SOC



Model shown  
Ref. SDS48EVV

