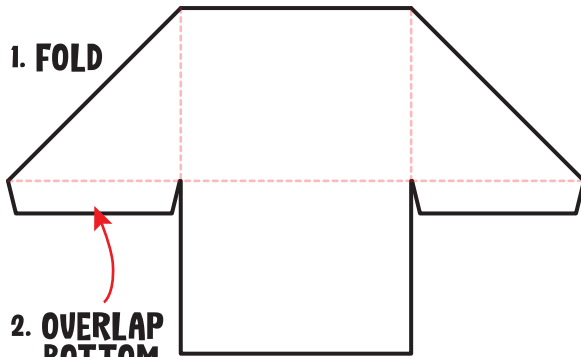


1. FOLD



2. OVERLAP  
BOTTOM  
AND GLUE

