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Explained as a series of steps, with each step containing:

- Pictures, descriptions and quantities of the parts required
- Notes
- Diagram showing how the parts fit together
- 15 Part List

## Assembly Instructions Before Your Begin

This exercise equipment is built for optimum safety. Be sure to read the entire manual before you assemble or operate your equipment. Please note the following safety precautions:

1. Keep children and pets away from the equipment at all times. Do not leave children unattended in the same room with the equipment.

2. Only one person at a time should use the equipment.

3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms STOP the workout at once. CONSULT A PHYSICIAN IMMEDIATELY.

4. Position the equipment on a clear, level surface. DO NOT use the equipment near water or outdoors.

5. Keep hands away from all moving parts.

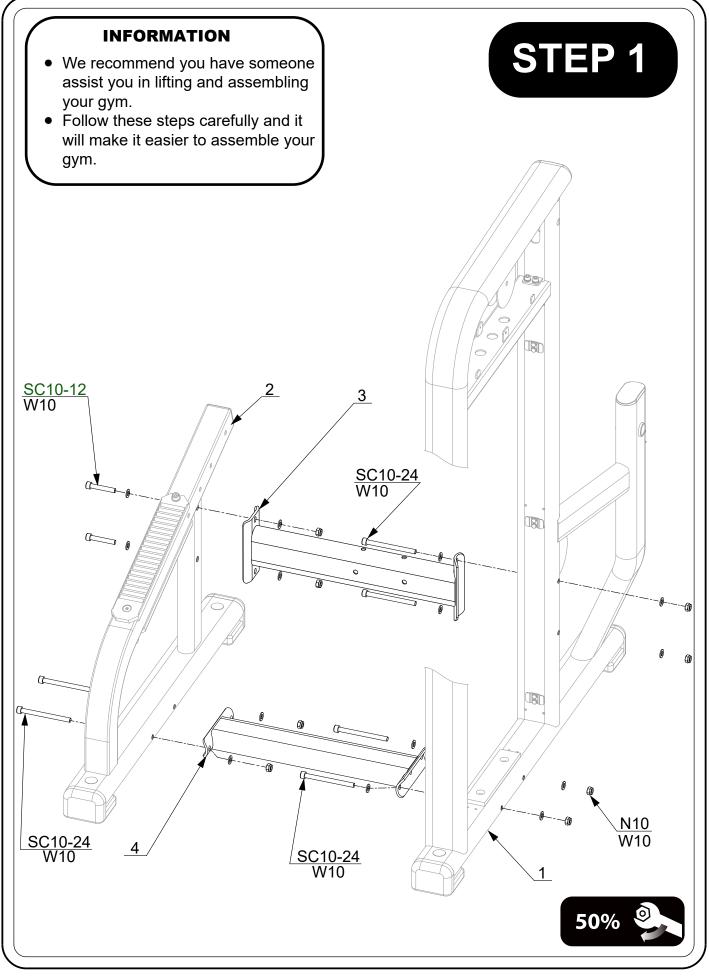
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the equipment.

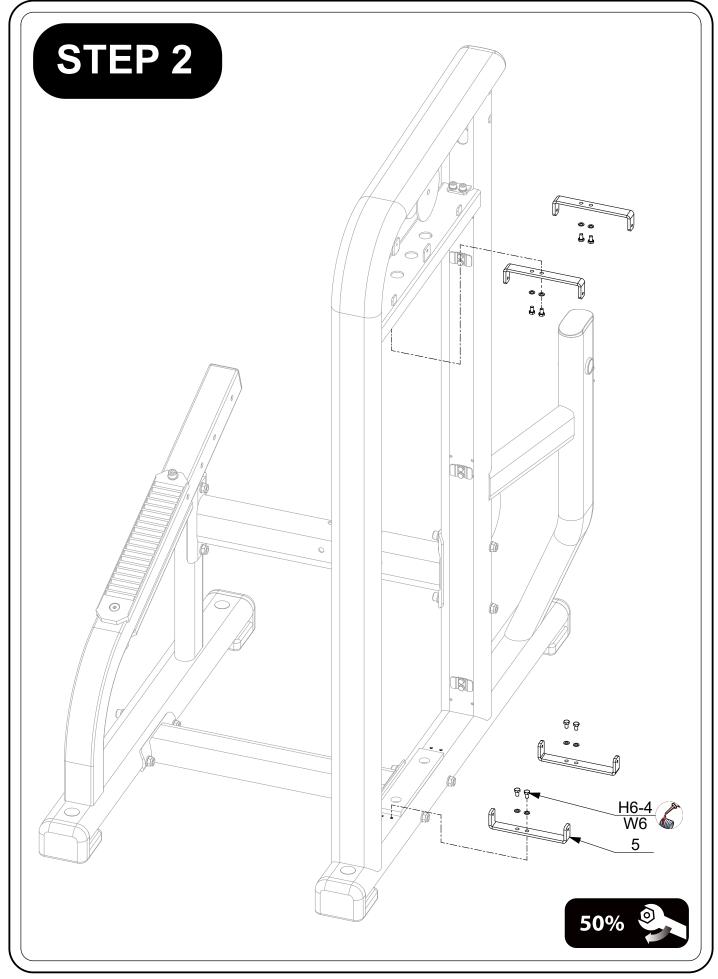
7. Use the equipment only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.

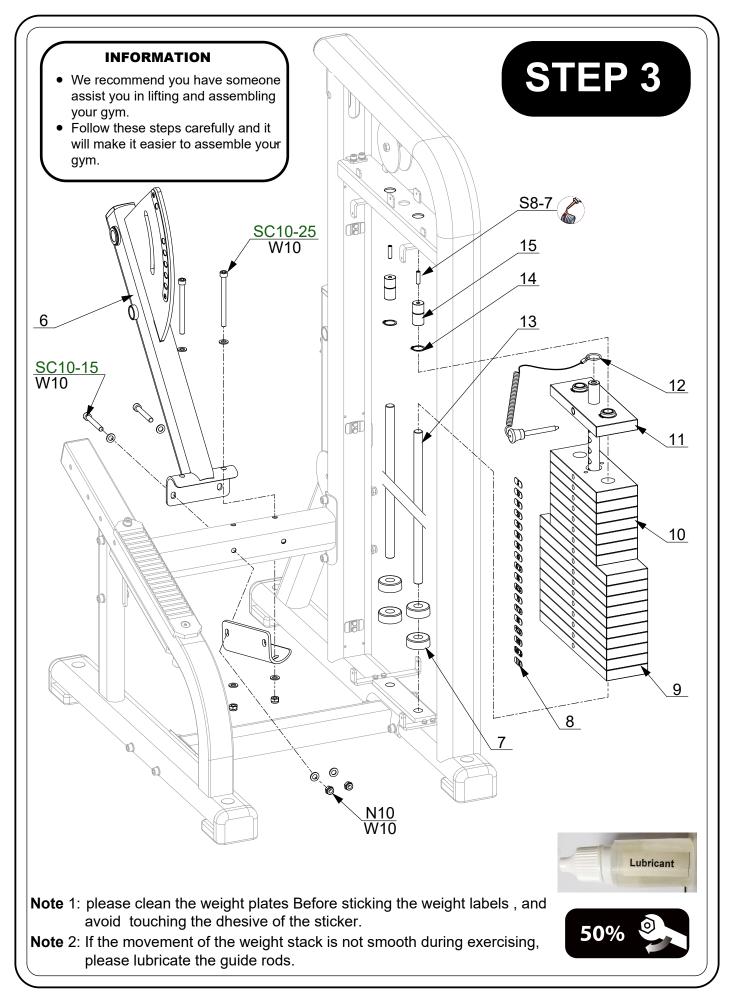
8. Before using the equipment, always do stretching exercises to properly warm up.

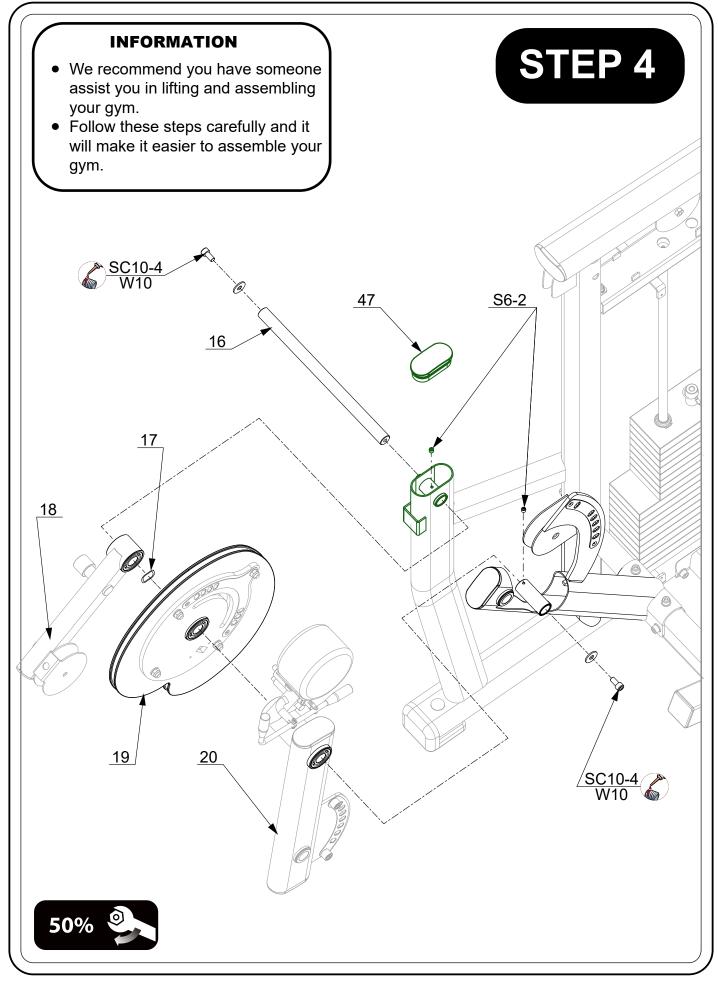
9. Never operate the equipment if the equipment is not functioning properly.

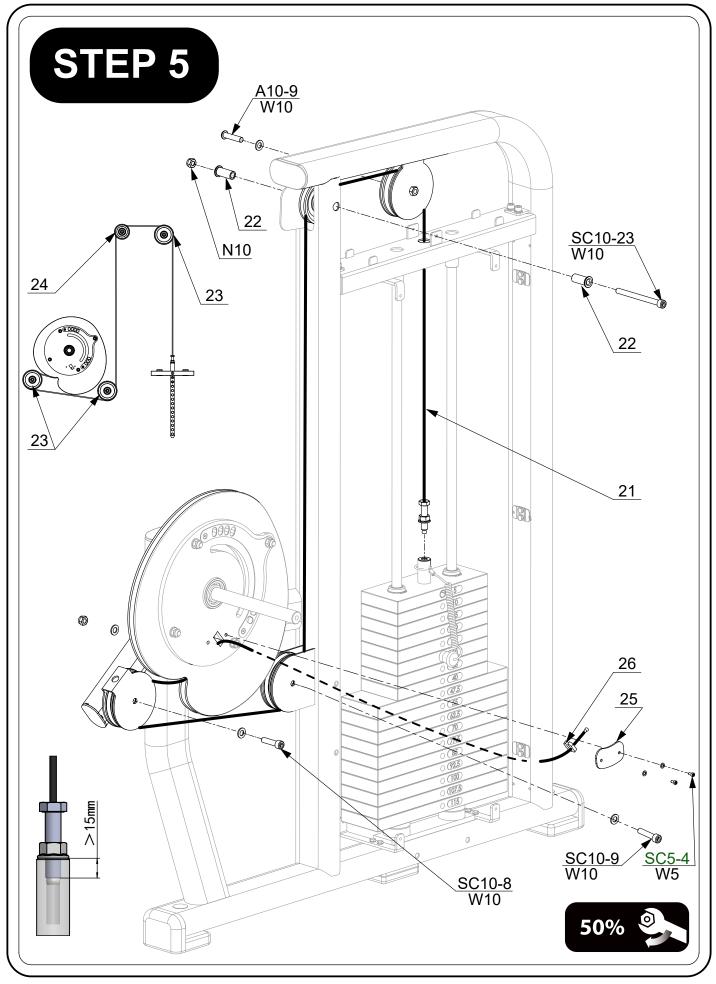
## **To Apply Thread Locker** The Fasteners marked by the sign in the following assembling steps need to be bonded to prevent loosening, or the fasteners are a type of thread locking srews. How to use 1. Degrease and clean surfaces prior to apply adhesive. 2. For through hole, insert bolt and apply adhesive to the exposed thread. Assemble nut and tighten to the correct torque (FIG 1). 3. Apply several drops of adhesive down the sides of the blind hole filling the lower third. Apply several drops to the bolt, Assemble and tighten (FIG 2). **Red Thread Locker** FIG 1 FIG 2

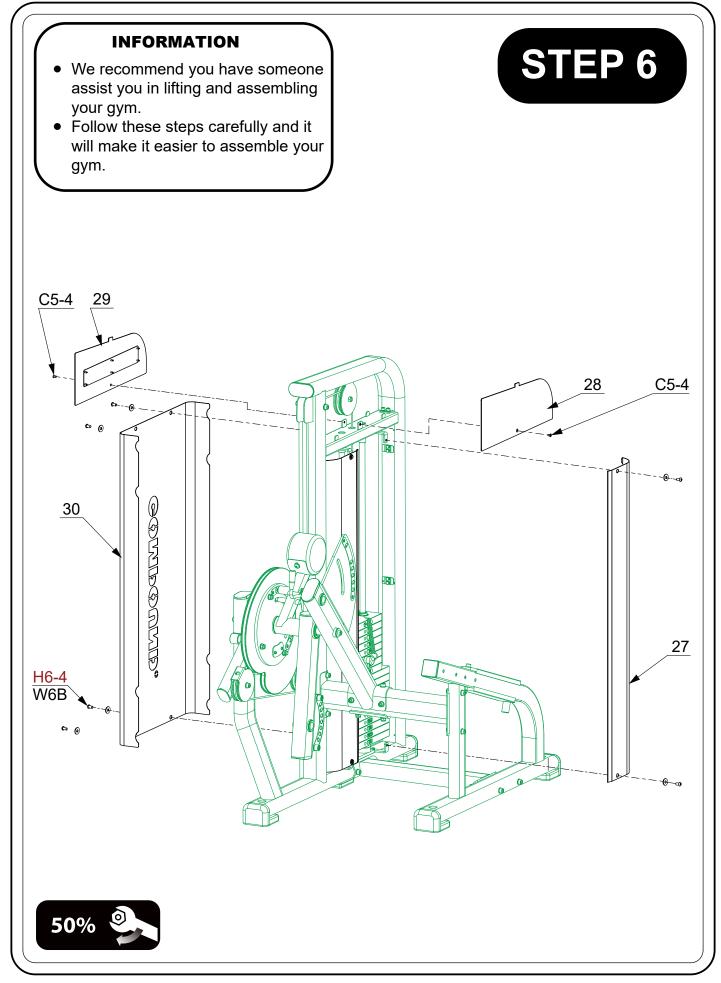


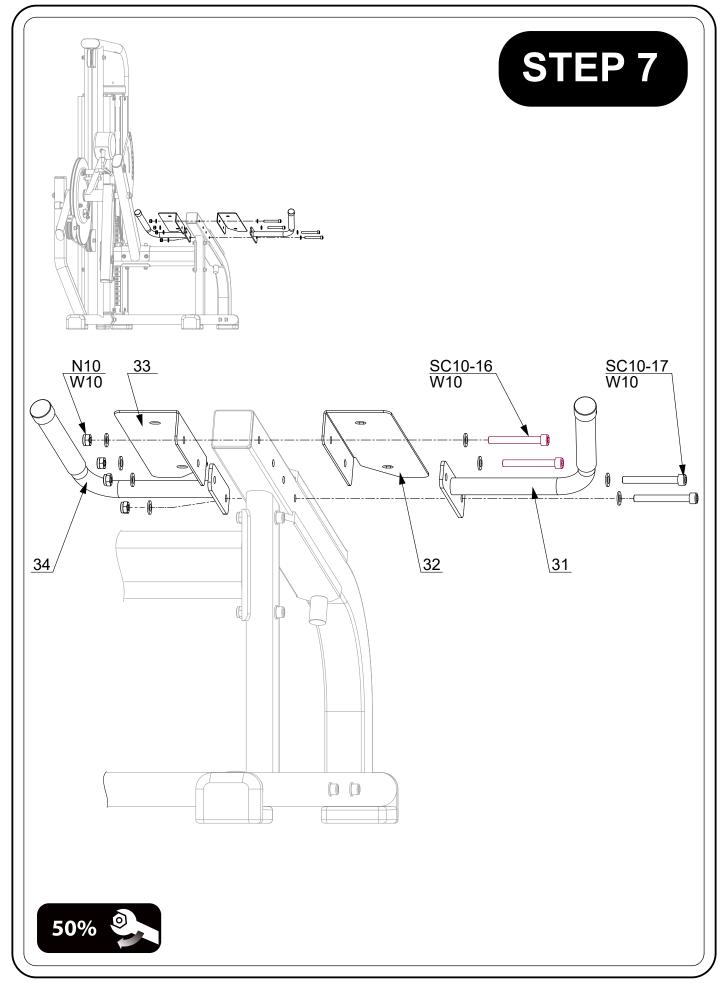


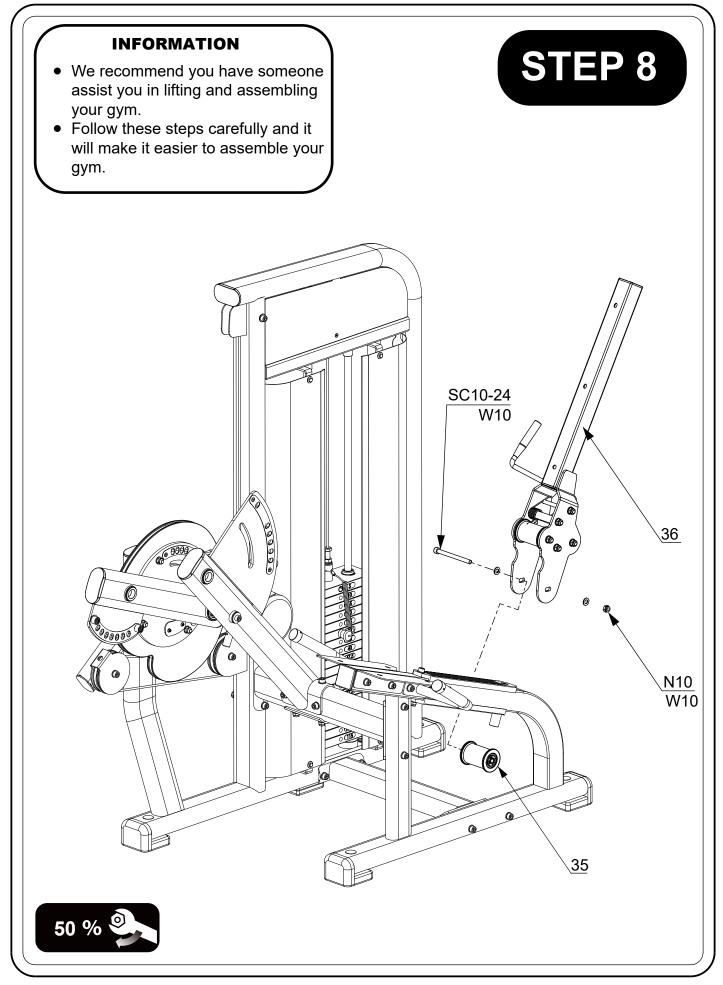


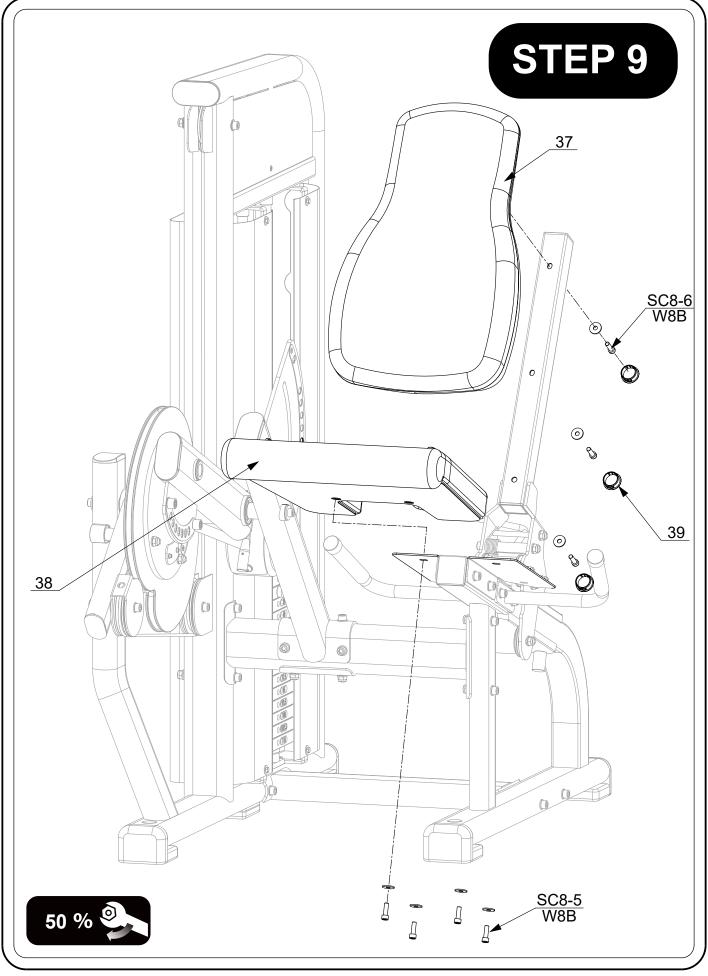


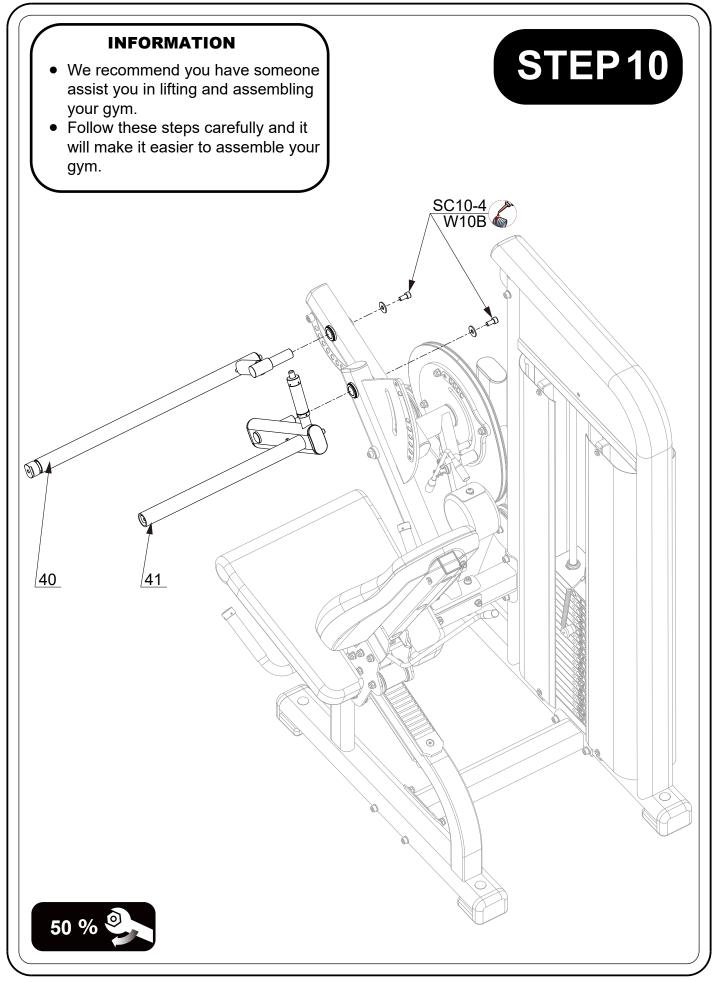


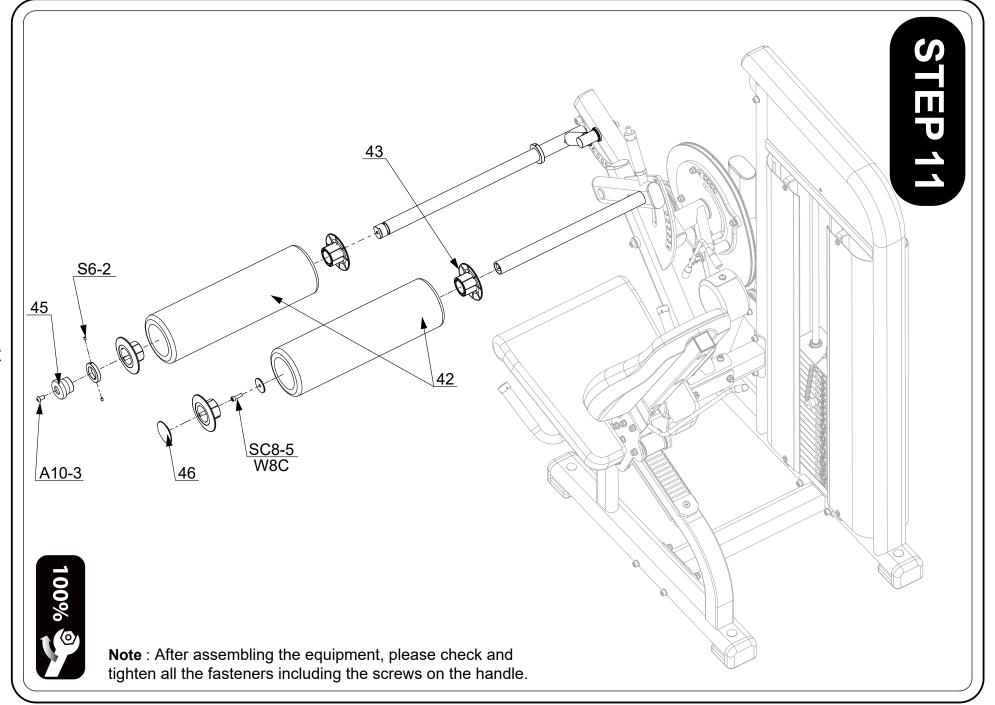












		PAR	RTS	LIS	Γ
PART#	DESCRIPTION	C	)TY	PART#	DE
1	Weight frame		1	S8-7	So
2	Seat Support		1	SC5-4	So
3	Connection Tube		1	SC8-5	So
4	Bottom Connection Tube		1	SC8-6	So
5	U Plate		4	SC10-4	So
6	Support Tube		1	SC10-8	So
7	Buffer Ring		4	SC10-9	So
8	Weight Label		1	SC10-12	_
9	Weight Plate 7.5 Kg		10	SC10-15	-
10	Weight Plate 5 Kg		7	SC10-16	_
11	Top Weight Plate 5 Kg		1	SC10-17	
12	Weight Pin		1	SC10-23	_
13	Guide Rod		2	SC10-24	
14	External Retaining Ring D25		2	SC10-25	
15	Rod Retainer		2	W5	Wa
16	Shaft D25 × 404		1	W6	Wa
17	Wave Washer		1	W6B	Biç
18	Rotatable Arm		1	W8B	Biç
19	CAM		1	W8C	Big
20	Swinging Arm		1	W10	Wa
21	Cable 3015 mm		1	W10B	Bię
22	Spacer		2		
23	Big Pulley		3		
24	Small Pulley		1		
25	Cover		1		
26	Cable End Clip		1		
27	Front Lower Shield		2		
28	Front Upper Shield		1		
29	Back Upper Shield		1		
30	Back Lower Shield		1		
31	Left Handle		1		
32	Seat Mounting L Plate		1		
33	Seat Mounting L Plate		1		
34	Right Handle		1		
35	Wheel		1		
36	Backrest Frame		1		
37	Backrest Pad		1		
38	Seat Pad		1		
39	Hole Cap		3		
40	Work Arm		1		
41	Thigh Limit Frame		1		
42	Foam Roller		2		
43	Foam Roller Bushing		4		
44	Retaining Ring ID 39 mm		1		
45	Knob		1		
46	Plastic Cap		1		
47	FE Tube Cap 50× 100		1		
A10-3	Button head screw M10 × 15		1		
A10-9	Button head screw M10 × 45		1		
C5-4	Countersunk head screw M5×10		2		
H6-4	Hex head screw M6×10		16		
N10	Nut M10	·	19		

PART#	DESCRIPTION	QTY
S8-7	Socket set screw M8×35	2
SC5-4	Socket head cap screw M5 × 10	2
SC8-5	Socket head cap screw M8 × 25	5
SC8-6	Socket head cap screw M8 × 30	3
SC10-4	Socket head cap screw M10 × 20	4
SC10-8	Socket head cap screw M10 × 40	1
SC10-9	Socket head cap screw M10 × 45	1
SC10-12	Socket head cap screw M10 × 60	2
SC10-15	Socket head cap screw M10 × 75	2
SC10-16	Socket head cap screw M10 × 80	2
SC10-17	Socket head cap screw M10 × 85	2
SC10-23	Socket head cap screw M10 × 115	1
SC10-24	Socket head cap screw M10 × 120	7
SC10-25	Socket head cap screw M10 × 125	2
W5	Washer 5	2
W6	Washer 6	8
W6B	Big Washer 6	8
W8B	Big Washer 8	7
W8C	Big Washer 8 OD 45 mm	1
W10	Washer 10	40
W10B	Big Washer 10	2