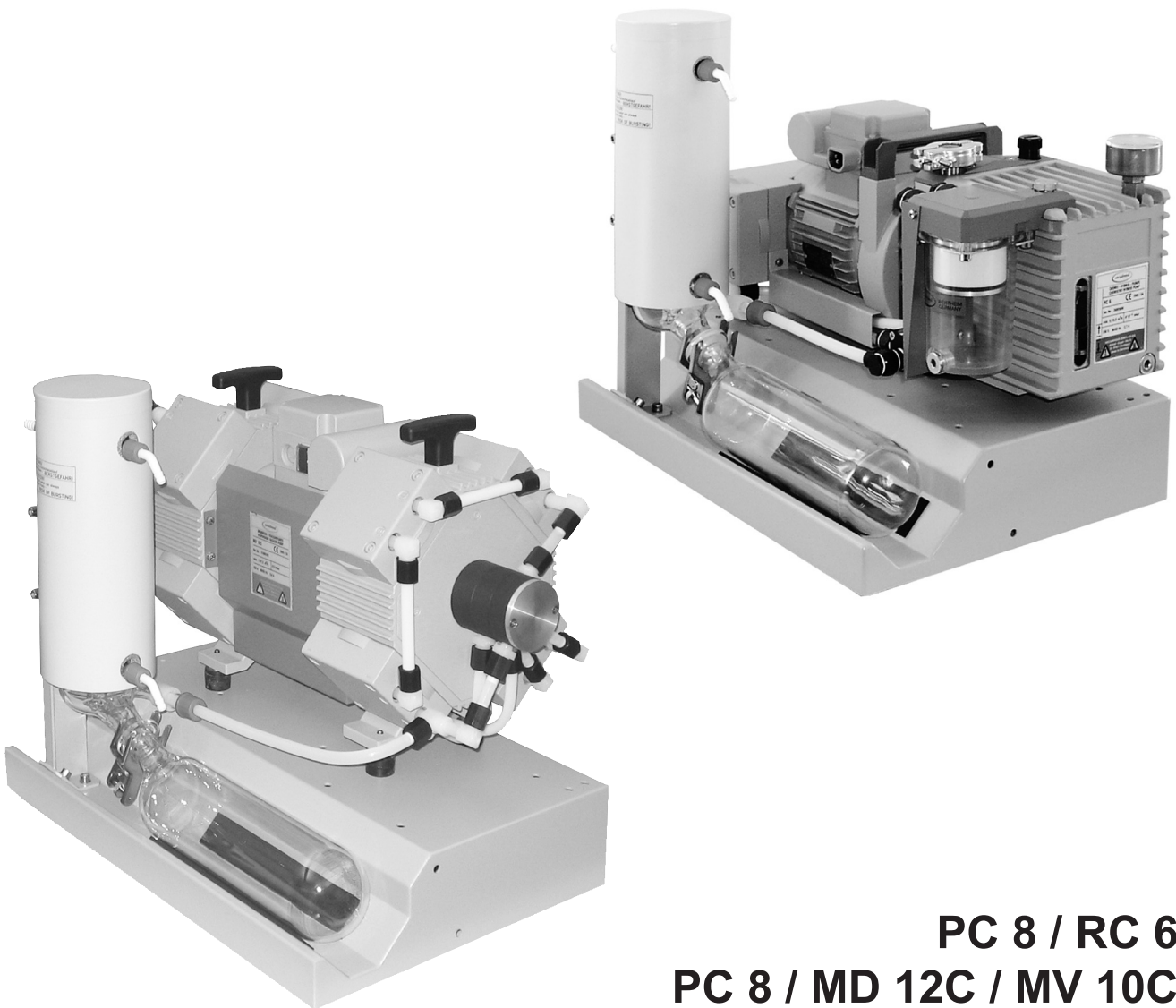




Technology for Vacuum Systems

Instructions for use



PC 8 / RC 6
PC 8 / MD 12C / MV 10C

Chemistry pumping units



Dear customer,

Your VACUUBRAND pumping units are designed to provide you with many years of trouble-free service with optimal performance. Our many years of practical experience allow us to provide a wealth of application and safety information. Please read these instructions for use before the initial operation of your pumping unit.

VACUUBRAND pumps combine our many years of experience in design, construction and practical operation, with the latest developments in material and manufacturing technology.

Our quality maxim is the "zero defect" principle:

Every vacuum pump, before leaving our factory, is tested intensively, including an endurance run (14 hours for diaphragm pumps, 60 hours in case of the HYBRID-pump RC 6). Any faults, even those which occur rarely, are identified and can be eliminated immediately.

After completion of the endurance run, every pump is tested, and must achieve specifications before shipment.

We are committed to providing our customers only pumps that meet this high quality standard.

While our pumps cannot eliminate all of your work, we design, manufacture and test them to ensure that they will be an effective and trouble-free tool to assist you in that work.

Yours

VACUUBRAND GMBH + CO KG


After sales service:

Contact your local dealer or call +49 9342 808-5500.


Trademark index:

VACUU•LAN® (US-Reg.No 3,704,401), VACUU•BUS®, VACUU•CONTROL®, Peltronic®, VARIO® (US-Reg.No 3,833,788), VACUUBRAND® (US-Reg.No 3,733,388) and also the shown company logos are registered trademarks of VACUUBRAND GMBH + CO KG in Germany and/or other countries.

DE

Achtung: Die vorliegende Betriebsanleitung ist nicht in allen EU-Sprachen verfügbar. Der Anwender darf die beschriebenen Geräte nur dann in Betrieb nehmen, wenn er die vorliegende Anleitung versteht oder eine fachlich korrekte Übersetzung der vollständigen Anleitung vorliegen hat. Die Betriebsanleitung muss vor Inbetriebnahme der Geräte vollständig gelesen und verstanden werden, und alle geforderten Maßnahmen müssen eingehalten werden.  "Sicherheitshinweise für Vakuumgeräte"

EN

Attention: This manual is not available in all languages of the EU. The user must not operate the device if he does not understand this manual. In this case a technically correct translation of the complete manual has to be available. The manual must be completely read and understood before operation of the device and all required measures must be applied.  "Safety instructions for vacuum equipment"

FR

Attention: Le mode d'emploi présent n'est pas disponible dans toutes les langues d'Union Européenne. L'utilisateur ne doit mettre le dispositif en marche que s'il comprend le mode d'emploi présent ou si une traduction complète et correcte du mode d'emploi est sous ses yeux. Le dispositif ne doit pas être mis en marche avant que le mode d'emploi ait été lu et compris complètement et seulement si le mode d'emploi est observé et tous les mesures demandées sont prises.

 «Avis de sécurité pour des dispositifs à vide»


BG

Внимание: Тези инструкции не са преведени на всички езици от ЕО. Потребителят не бива да работи с уреда, ако не разбира инструкциите за ползване. В този случай е необходимо да бъде предоставен пълен технически превод на инструкциите за ползване. Преди работа с уреда е задължително потребителят да прочете изцяло инструкциите за работа.


 "Указания за безопасност за вакуумни уреди"

CN

注意：该操作手册不提供所有的语言版本。操作者在没有理解手册之前，不能操作该设备。在这种情况下，需要有一个整个操作手册技术上正确的翻译。在操作该设备前，必须完全阅读并理解该操作手册，必须实施所有需要的测量。

 真空设备的安全信息

CZ


Upozornění :Tento návod k použití není k dispozici ve všech jazycích Evropské unie. Uživatel není oprávněn požit přístroj pokud nerozumí tomuto návodu. V takovém případě je nutno zajistit technicky korektní překlad manuálu do češtiny. Návod musí být uživatelem prostudován a uživatel mu musí plně porozumět před tím než začne přístroj používat. Uživatel musí dodržet všechna příslušná a požadovaná opatření.  "Bezpečnostní upozornění pro vakuové přístroje".

DA


Bemærk: Denne manual foreligger ikke på alle EU sprog. Brugeren må ikke betjene apparatet hvis manualen ikke er forstået. I det tilfælde skal en teknisk korrekt oversættelse af hele manual stilles til rådighed. Manual skal være gennemlæst og forstået før apparatet betjenes og alle nødvendige forholdsregler skal tages.

 »Sikkerhedsregler for vakuumdstyr«


EE

Tähelepanu! Käesolev kasutusjuhend ei ole kõigis EL keeltes saadaval. Kasutaja ei tohi seadet käsitseda, kui ta ei saa kasutusjuhendist aru. Sel juhul peab saadaval olema kogu kasutusjuhendi tehniliselt korrektne tõlge. Enne seadme kasutamist tuleb kogu juhend läbi lugeda, see peab olema arusaadav ning kõik nõutud meetmed peavad olema rakendatud.  "Ohutusnõuded vaakumseadmetele"


ES

Atención: Este manual no está disponible en todos los idiomas de UE. El usuario no debe manejar el instrumento si no entiende este manual. En este caso se debe disponer de una traducción técnicamente correcta del manual completo. El manual debe ser leído y entendido completamente y deben aplicarse todas las medidas de seguridad antes de manejar el instrumento.  "Notas sobre la seguridad para equipos de vacío"

FI

Huomio: Tämä käyttöohje ei ole saatavilla kaikilla EU: n kielillä. Käyttäjää ei saa käyttää laitetta, jos hän ei ymmärrä tätä ohjekirjaa. Tässä tapauksessa on saatavilla oltava teknisesti oikein tehty ja täydellinen ohjekirjan käänös. Ennen laitteen käyttöä on ohjekirja luettava ja ymmärrettävä kokonaan sekä suoritettava kaikki tarvittavat valmistelut ja muut toimenpiteet.  "Vakuumlaitteen turvallisuustiedot"

GR


Προσοχή! : Οι οδηγίες αυτές δεν είναι διαθέσιμες σε όλες τις γλώσσες της Ευρωπαϊκής Ένωσης. Ο χρήστης δεν πρέπει να θέσει σε λειτουργία την συσκευή αν δεν κατανοήσει πλήρως τις οδηγίες αυτές. Σε τέτοια περίπτωση ο χρήστης πρέπει να προμηθευτεί ακριβή μετάφραση του βιβλίου οδηγιών. Ο χρήστης πρέπει να διαβάσει και να κατανοήσει πλήρως τις οδηγίες χρήσης και να λάβει όλα τα απαραίτητα μέτρα πριν θέσει σε λειτουργία την συσκευή.  "Υποδείξεις ασφάλειας για αντλίες κενού"

HR


Pažnja: ove upute ne postoje na svim jezicima Europske Unije. Korisnik nemora raditi sa aparatom ako ne razumije ove upute. U tom slučaju tehnicki ispravni prijevod cijelih uputstava mora biti na raspolaganju. Uputstva moraju biti cijela procitana i razumljiva prije rada sa aparatom i sve zahtijevane mjere moraju biti primjenjene.

 "Sigurnosne napomene za vakuumske uređaje"

HU

Figyelem! Ez a kezelési utasítás nem áll rendelkezésre az EU összes nyelvén. Ha a felhasználó nem érti jelen használati utasítás szövegét, nem üzemeltetheti a készüléket. Ez esetben a teljes gépkönyv fordításáról gondoskodni kell. Üzembe helyezés előtt a kezelőnek végig kell olvasnia, meg kell értenie azt, továbbá az üzemeltetéshez szükséges összes mérést el kell végeznie.  "A vákuum-készülékekkel kapcsolatos biztonsági tudnivalók"

IT

Attenzione: Questo manuale non è disponibile in tutte le lingue della Comunità Europea (CE). L'utente non deve operare con lo strumento se non comprende questo manuale. In questo caso deve essere resa disponibile una traduzione tecnicamente corretta del manuale completo. Il manuale deve essere completamente letto e compreso prima di operare con lo strumento e devono essere applicati tutti gli accorgimenti richiesti.  "Istruzioni di sicurezza per apparecchi a vuoto"


JP

注意：この取扱説明書はすべての言語で利用可能ではありません。もしこの取扱説明書を理解できないならば、ユーザーは装置を操作してはなりません。この場合、技術的に正しい翻訳がなされた完全なマニュアルを用意しなければなりません。装置を作動する前にマニュアルを完全に読み、そして理解されなくてはなりません。そして、すべての要求される対策を講じなければなりません。


 真空装置を安全に取り扱うために

KR


주의: 이 매뉴얼은 모든 언어로 번역되지 않습니다. 만약 이 매뉴얼의 내용을 충분히 인지하지 못했다면 기기를 작동하지 마십시오. 매뉴얼의 내용을 기술적으로 정확하게 번역한 경우에 이용하십시오. 기기를 사용하기 전에 이 매뉴얼을 충분히 읽고 이해하고 모든 요구되는 사항들을 적용해야 합니다.

 진공 장비에 대한 안전 정보


LT

Dėmesio: šis vadovas nėra pateikiamas visomis ES kalbomis. Naudotojui draudžiama eksploatuoti įtaisą, jeigu jis nesupranta šio vadovo. Tokiu atveju reikia turėti viso vadovo techniškai taisyklingą vertimą. Vadovą būtina visą perskaityti ir suprasti pateikiamas instrukcijas prieš pradėdant eksploatuoti įtaisą, bei imtis visų reikiamų priemonių.  "Vakuuminės įrangos saugos informacija"

LV

Uzmanību: Lietotāja instrukcija nav pieejama visās ES valodās. Lietotājs nedrīkst lietot iekārtu, ja viņš nesaprot lietotāja instrukcijā rakstīto. Šādā gadījumā, ir nepieciešams nodrošināt tehniski pareizu visas lietotāja instrukcijas tulkojumu. Pirms sākt lietot iekārtu, un, lai izpildītu visas nepieciešamās prasības, iekārtas lietotāja instrukcija ir pilnībā jāizlasa un jāsaprot.  "Vakuuma iekārtu drošības noteikumi"

NL


Attentie: Deze gebruiksaanwijzing is niet in alle talen van de EU verkrijgbaar. De gebruiker moet niet met dit apparaat gaan werken als voor hem/haar de gebruiksaanwijzing niet voldoende duidelijk is. Bij gebruik van deze apparatuur is het noodzakelijk een technisch correcte vertaling van de complete gebruiksaanwijzing te hebben. Voor het in gebruik nemen van het apparaat moet de gebruiksaanwijzing volledig gelezen en duidelijk zijn en dienen alle benodigde maatregelen te zijn genomen.  "Veiligheidsvoorschriften voor vacuümapparaten"

PL

Uwaga!! Ta instrukcja nie jest dostępna we wszystkich językach Unii Europejskiej. Użytkownik nie może rozpocząć pracy z urządzeniem dopóki nie przeczytał instrukcji i nie jest pewien wszystkich informacji w niej zawartych. Instrukcja musi być w całości przeczytana i zrozumiana przed podjęciem pracy z urządzeniem oraz należy podjąć wszystkie niezbędne kroki związane z prawidłowym użytkowaniem.

 "Wskazówki bezpieczeństwa do urządzeń próżniowych"

PT


Atenção: Este manual não está disponível em todas as línguas da UE. O usuário não deve utilizar o dispositivo, se não entender este manual. Neste caso, uma tradução tecnicamente correta do manual completo tem de estar disponível. O manual deve ser lido e entendido completamente antes da utilização do equipamento e todas as medidas necessárias devem ser aplicadas.  "Informação de Segurança para Equipamento que funciona a Vácuo"

RO

Atentie: Acest manual nu este disponibil in toate limbile EU. Utilizatorul nu trebuie sa lucreze cu aparatul daca nu intelege manualul. Astfel, va fi disponibile o traducere corecta si completa a manualului. Manualul trebuie citit si inteles in intregime inainte de a lucra cu aparatul si a luat toate masurile care se impun.

 "Instrucțiuni de siguranță pentru aparatele de vidare"

RU

Внимание: Эта инструкция по эксплуатации не имеется на всех языках. Потребителю не дозволено эксплуатировать данный прибор, если он не понимает эту инструкцию. В этом случае нужен технически правильный перевод полной инструкции. Прежде чем использовать этот прибор, необходимо полностью прочитать и понять эту инструкцию и принять все необходимые меры.  "Указания по технике безопасности при работе с вакуумными устройствами"


SE

Varning: Denna instruktion är inte tillgänglig på alla språk inom EU. Användaren får inte starta utrustningen om hon/han inte förstår denna instruktion. Om så är fallet måste en tekniskt korrekt instruktion göras tillgänglig. Instruktionen måste läsas och förstås helt före utrustningen tas i drift och nödvändiga åtgärder göres.



  "Säkerhetsinformation för vakuumutrustning"

SI



Pozor: Ta navodila niso na voljo v vseh jezikih EU. Uporabnik ne sme upravljati z napravo, če ne razume teh navodil. V primeru nerazumljivosti mora biti na voljo tehnično pravilen prevod. Navodila se morajo prebrati in razumeti pred uporaba naprave, opravljene pa moraja biti tudi vse potrebne meritve.

  "Varnostni nasveti za vakuumske naprave"

SK

Upozornenie: Tento manuál nie je k dispozícii vo všetkých jazykoch EÚ. Užívateľ nesmie obsluhovať zariadenie, pokiaľ nerozumie tomuto manuálu. V takomto prípade musí byť k dispozícii technicky správny preklad celého manuálu. Pred obsluhou zariadenia je potrebné si prečítať celý manuál a porozumieť mu, a musia byť prijaté všetky opatrenia.   "Bezpečnostné pokyny pre vákuové zariadenia"

TR

Dikkat : Bu kullanım kitabı, tüm dillerde mevcut değildir. Kullanıcı, bu kullanım kitabını anlayamadıysa cihazı çalıştırmamalıdır. Bu durumda, komple kullanım kitabının, teknik olarak düzgün çevirisinin bulunması gerekir. Cihazın çalıştırılmasından önce kullanım kitabının komple okunması ve anlaşılması ve tüm gerekli ölçümlerin uygulanması gerekir.   "Vakumlu cihazlar için güvenlik uyarıları"

Contents

Safety information!	9
Important information!	9
General information.....	11
Intended use.....	11
Setting up and installing the equipment	12
Ambient conditions	15
Operating conditions	15
Safety during operation	17
Maintenance and repair.....	19
⊕ Important information: Equipment marking (ATEX).....	22
Technical data	24
Gas inlet temperatures	24
Wetted parts	25
Abbreviations.....	25
Pump parts	25
Use and operation	27
Installing a pump in a vacuum system	27
During operation.....	30
Important notes regarding the use of gas ballast	31
Important notes concerning the operation of the exhaust waste vapor condenser.....	33
Shutdown & storage	35
Installation of upgrade kit PC 8	37
Installation with chemistry diaphragm pump MD 12C or MV 10C	38
Installation with Chemistry-HYBRID pump RC 6.....	39
Accessories	40
Spare parts and troubleshooting	41
Spare parts.....	41
Troubleshooting.....	41
Repair - Maintenance - Return - Calibration	42
Warranty	44
Health and safety clearance form	45
EC Declaration of Conformity of the Machinery	46
China RoHS	48

Safety information!

Important information!

WARNING

- ☞ Keep this manual complete and accessible to personnel at all times!
- ☞ Read this manual carefully before installing or operating the equipment. Observe the instructions contained in this manual.
- ☞ Do not modify the equipment without authorization.

NOTICE

This manual is an integral part of the equipment described therein. It describes the safe and proper use of the vacuum pump.

Make operating personnel aware of dangers arising from the pump and the pumped substances.

VACUUBRAND disclaims any liability for inappropriate use of these pumps and for damage from failure to follow instructions contained in this manual.

This manual is only to be used and distributed in its complete and original form. It is strictly the users' responsibility to check carefully the validity of this manual with respect to his product.

Manual-no.: 20901388

The following signal word panels and safety symbols are used throughout this manual:



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury and death.



➔ DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.



☞ WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.



• CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.



NOTICE is used to address practices not related to personal injury.



Caution! Hot surface!



Disconnect equipment from AC power.

Formatting used in this manual:

Note: The signal word panels in all sections of this manual always refer to all paragraphs of the same format (➔ / ☞ / • / plain text) following each signal word panel.

The document "Safety information for vacuum equipment" is part of this manual! Read the "Safety information for vacuum equipment" and observe the instructions contained therein!

General information

NOTICE

Remove all packing material from the packing box. Remove the product from its packing-box and retain all packaging until the equipment is inspected and tested. Remove the protective caps from the inlet and outlet ports and retain for future use. Inspect the equipment promptly and carefully.

If the equipment is damaged, notify the supplier and the carrier in writing within three days. Retain all packing material for inspection. State the item number of the product together with the order number and the supplier's invoice number. Failure to check and give notice of damage will void any and all warranty claims for those deficiencies.

Replace the protective caps, if the equipment is not used immediately. Store the equipment in dry and non-corrosive conditions (see also „Technical data“, pg. 24).

WARNING

Do not use any damaged equipment.

The manuals of the vacuum pumps MD 12C, MV 10C, or RC 6 are part of this manual of the pumping unit PC 8.

CAUTION

- Use the mounted handles when moving the pump.

Intended use

WARNING

Do not use the pump or any system parts on humans or animals.

Ensure that the individual components are only connected, combined and operated according to their design and as indicated in the instructions for use.

Use only **original manufacturer's spare parts and accessories**. Otherwise the safety and performance of the equipment, as well as the electromagnetic compatibility of the equipment might be reduced.

The CE mark may be voided if not using original manu-

facturer's spare parts.

- ☞ Comply with all notes on correct vacuum and electrical connections; see section „Use and operation“, pg. 27.
- ☞ Do not use the pump to generate pressure.
- ☞ The pumps are designed for **ambient temperatures** during operation between +50°F and +104°F (+10°C and +40°C). Periodically check maximum temperatures if installing the pump in a cabinet or a housing. Make sure ventilation is adequate to maintain recommended operating temperature. Install an external automatic ventilation system if necessary. If pumping hot process gases, make sure that the maximum permitted gas inlet temperature is not exceeded. The maximum permitted gas inlet temperature depends on several parameters like inlet pressure and ambient temperature (see „Technical data“, pg. 24).
- ☞ Particles and dust must not enter the pump.
- ☞ Do not pump liquids.

CAUTION

- Ensure that the pump is chemically resistant to the pumped substances prior to operation.

NOTICE

Use the equipment **only as intended**, that is, for generation of vacuum in vessels designed for that purpose. Any other use will automatically invalidate all warranty and liability claims. Remain aware of safety and risks.

Setting up and installing the equipment

DANGER

- ➔ Equipment must be connected only to a **suitable electrical supply** and a suitable ground point. As such, the plug must be plugged into an outlet that is properly grounded. Failure to connect the motor to ground may result in deadly electrical shock.
The supply cable may be fitted with a molded European IEC plug or a plug suitable for your local electrical

supply. The cable contains wires color coded as follows: green or green and yellow: ground; blue or white: neutral; brown or black: hot.

⚠ WARNING

- ☞ Due to the high compression ratio, the pump may generate overpressure at the outlet. Check pressure compatibility with system components (e.g., exhaust pipeline or exhaust valve) at the outlet.
- ☞ Do not permit any **uncontrolled pressurizing**. Make sure that the exhaust pipeline cannot become blocked. If there is an exhaust isolation valve, make sure that you cannot operate the equipment with the valve closed to avoid a **risk of bursting!**
- ☞ Check the overpressure safety relief device at the exhaust waste vapor condenser at appropriate intervals.
- ☞ Keep the electrical power cord away from heated surfaces.

⚠ CAUTION

- Provide a firm, level platform for the equipment. Check that the system which you are going to evacuate is mechanically stable. Check that all fittings are secure. Ensure a stable position of the pump without any mechanical contact other than the pump feet.
- Comply with **maximum permissible pressures** at inlet and outlet and with **maximum permissible pressure differences** between inlet and outlet. See section „Technical data“, pg. 24. Do not operate the pump with overpressure at the inlet.
- Avoid overpressure of more than 17.5 psi absolute (1.2 bar absolute) in the event that gas or inert gas is connected to the pump, to the gas ballast or to a venting valve.
- **Note:** Flexible elements will shrink when evacuated.
- Connect hoses gas tight at inlet and outlet of the pump.
- Ensure that no foreign objects can be drawn into the pump.

- Check the power source and the pump's rating plate to be sure that the power source and the equipment match in voltage, phase, and frequency.
- Ensure that the coolant outlet pipe is always free and that it cannot get blocked. If installing an optional coolant valve, it must always be in the supply line of the exhaust waste vapor condenser.

NOTICE

Make sure ventilation is adequate to maintain recommended operating temperature. Keep a minimum distance of 2 in (5 cm) between the cooling fan and surrounding items (e.g., housing, walls, etc.), or else install an external automatic ventilation system. Check fan regularly for dust/dirt. Clean if necessary to avoid a reduction of ventilation.

The tubing between vacuum pump and exhaust waste vapor condenser must be descending from the pump to avoid backflow of condensate towards the pump.

Use only hoses at the inlet and outlet of the pump with an inner diameter at least as large as the diameter of the pump's tubing (to avoid overpressure at the outlet, and reduction of pumping speed at the inlet).

Allow the equipment to equilibrate to ambient temperature if you bring it from cold environment into a room prior to operation. Notice if there is water condensation on cold surfaces.

Secure coolant hoses at the hose nozzles (e.g., with hose clamp) to prevent their accidental slipping.

Comply with all **applicable and relevant safety requirements** (regulations and guidelines). **Implement the required actions and adopt suitable safety measures.**

Ambient conditions

⚠ DANGER

- ➔ Do not reach for this product if it has fallen into liquid. There is a risk of deadly electrical shock. Unplug the system immediately.

⚠ WARNING

- ➔ Do not use this product in an area where it can fall or be pulled into water or other liquids.

⚠ CAUTION

- Adopt suitable measures in case of differences from recommended conditions, e.g., using the equipment outdoors, installation in higher altitudes, conductive pollution or external condensation on the pump.
- Do not operate this product near flames.


NOTICE

To the best of our knowledge the equipment is in compliance with the requirements of the applicable EC-directives and harmonized standards (see "Declaration of Conformity") with regard to design, type and model. Directive EN 61010-1 gives in detail the conditions under which the equipment can be operated safely (see also IP degree of protection, „Technical data“, pg. 24).

Operating conditions

⚠ DANGER

- ➔ These pumps are not approved for operation in potentially explosive atmospheres. **Do not operate the pumps in potentially explosive atmospheres.**
- ➔ Pumps **without the "Ex" mark on the rating plate are not approved for the pumping of potentially explosive atmospheres. Do not pump potentially explosive atmospheres** with those pumps.
- ➔ Pumps **bearing the "Ex" mark on their rating plates are approved for the pumping of potentially explosive atmospheres** according to their ATEX classification imprinted on their rating plate, but they are **not approved for operation in potentially explosive**

atmospheres (see section „ Important information: Equipment marking (ATEX)“, pg. 22).

- ➔ The pumps are **not suitable** to pump any of the substances listed below.

Do not pump:

- **unstable substances**
 - substances which react explosively under **impact** (mechanical stress) without air
 - substances which react explosively when being exposed to **elevated temperatures** without air,
 - substances subject to **auto-ignition**,
 - substances which are **flammable without air**
 - **explosive substances**.
- ➔ The pumps are **not approved** for operation below ground. **Do not operate** the pump **below ground**.



- **Do not pump** substances which may form **deposits** inside the pump. The pumps are not suitable for pumping substances which may form deposits inside the pump. Deposits and condensate in the pump may lead to increased temperatures even to the point of exceeding the maximum permitted temperatures.
- Check the inlet and outlet of the pump and its oil condition (RC 6), if there is a danger of forming **deposits** inside the pump, e.g., in the pump chambers (the pump chamber is the part between diaphragm and head cover) or in the pump unit of the rotary vane pump (RC 6). Inspect the pump chambers of the diaphragm pump (MD 12C / MV 10C) or the pump unit of the rotary vane pump (RC 6) regularly and clean if necessary.
- **Consider interactions and chemical reactions of the pumped media.** Ensure that the materials of the pump's wetted parts are compatible with the pumped substances, see section „Technical data“, pg. 24. When changing the substances pumped, we recom-

mend purging the pump with air or inert gas prior to changing the pumped media. Purging the pump will pump out residues and it will reduce the possibility of reactions of the pumped substances with each other and with the pump's materials.

Safety during operation

! DANGER

- ➔ Adopt suitable measures to prevent the release of dangerous, toxic, explosive, corrosive, noxious or polluting fluids, vapors and gases. To prevent any emission of such substances from the pump outlet, install an appropriate collecting and disposal system and take protective action for pump and environment.
- ➔ You must take suitable precautions to prevent any formation of explosive mixtures in the oil reservoir (PC 8 with RC 6), in the pump chamber, or at the outlet of the pump. In case, e.g., of a diaphragm failure, mechanically generated sparks, hot surfaces or static electricity may ignite these mixtures. Use inert gas for gas ballast or venting, if necessary.
- ➔ Drain appropriately or otherwise remove any potentially explosive mixtures at the outlet of the pump, or dilute them to non-explosive concentrations.
- ➔ Never operate this pump if it has a damaged cord or plug.

! WARNING

- ☞ If the pump is not working properly, has been dropped or has fallen into water, contact your pump service provider.
- ☞ Prevent any part of the human body from coming into contact with vacuum.
- ☞ Make sure that the exhaust pipeline cannot become blocked. Always provide a free and pressureless exhaust outlet.

- ☞ Check the overpressure safety relief device at the exhaust waste vapor condenser at appropriate intervals.
- ☞ Comply with applicable regulations when disposing of chemicals. Take into consideration that chemicals may be contaminated. Take adequate precautions to protect people from the effects of dangerous substances (chemicals, thermal decomposition products of fluoroelastomers). Use appropriate protective clothing and safety goggles.
- ☞ Interruption of the pump (e.g., due to power failure), failure of connected components or of parts of the supply, or change in parameters must not be allowed to lead to dangerous conditions. In case of a diaphragm failure or in case of a leak in the manifold or at the shaft seal of the rotary vane pump (RC 6), pumped substances might be released into the environment or into the pump housing or motor.
Comply with all notes regarding proper use of the pumps, as well as operation and maintenance guidance.
- ☞ The residual **leak rate of the equipment** might render possible an exchange of gas, albeit extremely slight, between the environment and the vacuum system.
Adopt suitable measures to prevent contamination of the pumped substances or the environment.



- Ensure that no parts of your clothing, hair or fingers can be caught or drawn in at the inlet of the pump. Never insert fingers or drop any other object into the inlet or outlet.
- Pumping at high inlet pressure may lead to overpressure at the gas ballast valve. Pumped gases or condensate might be expelled if the valve is open. If an inert gas supply is connected to the gas ballast, ensure that its inlet pipeline is not contaminated.



- Pay attention to the safety symbol "hot surfaces" on the equipment. Hot parts may cause burns if touched. Adopt suitable measures to prevent any danger arising from hot surfaces or electric sparks. Ensure that hot surfaces of the pump do not cause burns. Provide a suitable contact guard if necessary.
- Ensure that the **coolant outlet pipe** at the waste vapor condenser is always free and that it cannot get blocked.

NOTICE

Prevent the backpressure of gases and the backflow of condensates at the outlet.

Check the liquid level in the collecting flask regularly and drain condensate in time to prevent overflowing.

Provide appropriate protective measures to allow for the possibility of failure and **malfunction**. The protective measures must also allow for the requirements of the respective application.

In case of overload, the motor is shut down by a **self-hold thermal cutout** in the winding.

Note: Only manual reset is possible. Switch off the pump and disconnect from the power source. Identify and eliminate the cause of failure. Allow the pump to cool down sufficiently before restart. Wait approx. five minutes before restarting the pump.

Maintenance and repair

NOTICE

In order to comply with laws (occupational, health and safety regulations, safety at work law and regulations for environmental protection) vacuum pumps, components and measuring instruments can only be returned when certain procedures (see section „Repair - Maintenance - Return - Calibration“, pg. 42) are followed.

Take advantage of our service seminars, which put special focus on the maintenance and repair of vacuum pumps. For details and for the online "Instructions for repair" manual see www.vacuubrand.com.

In normal use, the lifetime of the diaphragms and valves is typically 15,000 operating hours. Bearings have a typical durability of 40000 h. Motor capacitors have a typical durability in the range of 10000 to 40000 h depending strongly on operation conditions including ambient temperature, humidity or load.

! DANGER

➔ **Ensure that the pump cannot be operated accidentally. Never operate the pump if covers or other parts of the pump are disassembled.**



➔ **Switch off the pump. Disconnect the electrical power cord and wait five seconds** before starting maintenance to allow the capacitors to discharge.

➔ **Note:** The pump may be contaminated with process chemicals, which have been pumped during operation. Ensure that the pump is completely decontaminated before maintenance commences. Avoid the release of pollutants.

! WARNING

☞ Take adequate precautions to protect people from the effects of dangerous substances if contamination has occurred. Use appropriate protective clothing, safety goggles and protective gloves.

☞ **Wear parts have to be replaced regularly.**

☞ **Never operate a defective or damaged pump.**

☞ Check every motor capacitor regularly by measuring its capacity and estimating its time in operation. Replace old capacitors early enough to prevent a failure in operation. If an old motor capacitor fails, the capacitor may get hot. It may even melt or emit a flame, which

could be **dangerous for persons and equipment in the vicinity**. The capacitors have to be replaced by an electrician.

- ☞ Vent the pump before starting maintenance. Isolate the pump and other components from the vacuum system. Allow sufficient cooling of the pump. Separate the pump from the coolant circuit and drain condensate, if applicable.

NOTICE

Ensure that **maintenance** is done only by suitably trained and supervised technicians. Ensure that the maintenance technician is familiar with the safety procedures, which relate to the products processed by the pumping system. Only dismantle the pump as far as necessary.



Important information: Equipment marking (ATEX)

VACUUBRAND equipment bearing the ATEX mark (see rating plate)

The classification according to ATEX is only valid for the inner part (wetted part, pumped gas or vapor) of the equipment. The equipment is not suitable for use in external, potentially explosive atmospheres (environment).

The overall category of the equipment depends on the connected components. If the connected components do not comply with the classification of the VACUUBRAND equipment, the specified category of the VACUUBRAND equipment is no longer valid.

Vacuum pumps and vacuum gauges in category 3 are intended for connection to equipment in which during normal operation explosive atmospheres caused by gases, vapors or mists normally don't occur; or, if they do occur, are likely to do so only infrequently and for a short period only. Equipment in this category ensures the requisite level of protection during normal operation.

The use of gas ballast or the operation of venting valves is only permitted if thereby explosive atmospheres normally don't occur in the interior of the equipment or, if they do occur, are likely to do so only infrequently and for a short period.

The pumps are marked with "X" (according to EN 13463-1), i.e., restrictions of the operation conditions:

- The equipment is designated for a low degree of mechanical stress and has to be installed in a way so that it cannot be damaged from outside.
Pumping units have to be installed so that they are protected against shocks from the outside and against glass splinters in the event of breakage (implosion).

- The equipment is designated for an ambient and gas inlet temperature during operation of +10 to +40°C. Never exceed these ambient and gas inlet temperatures. If pumping / measuring gases which are not potentially explosive, extended gas inlet temperatures are permissible. See instructions for use, section “Gas inlet temperatures” or “Technical data”.

After any intervention at the equipment (e.g., repair / maintenance) the ultimate vacuum of the pump has to be checked. Only if the pump achieves its specified ultimate vacuum is the pump’s leak rate low enough to ensure that no explosive atmospheres will occur in the interior of the equipment.

After any intervention at the vacuum sensor, the leak rate of the equipment has to be checked.



Attention: This manual is not available in all languages of the EU. The user must not operate the device if he does not understand this manual. In this case a technically correct translation of the complete manual has to be available. The manual must be completely read and understood before operation of the device. All specified measures must be applied, or else must be replaced by equivalent measures at the user’s own risk.

Technical data

See manual of • Diaphragm pump MD 12C or MV 10C or
• Chemistry-HYBRID-Pump RC 6

Type		PC 8 / MD 12C	PC 8 / MV 10C	PC 8 / RC 6
Inlet		small flange KF 25		small flange KF 16
Outlet		hose nozzle for tubing I.D. 3/8" (hose nozzle DN 10 mm)		
Coolant connection		hose nozzle for tubing I.D. 1/4" - 5/16" (hose nozzle DN 6-8 mm)		
Permissible range of coolant temperature (waste vapor condenser)	°F (°C)	-5 to 68 (-15 to +20)		
Maximum permissible pres- sure of coolant at waste vapor condenser	psi (bar)	87 (absolute) (6 (absolute))		
A-weighted emission sound pressure level* (uncertainty K_{pA} : 3 dB(A))	dB(A)	52	52	50
Dimensions L x W x H	in (mm)	20.0 x 14.4 x 16.9 (507 x 367 x 429)		20.0 x 14.8 x 16.9 (507 x 377 x 429)
Weight approx.	lbs. (kg)	69.4 (31.5)	69.4 (31.5)	68.8 (31.2)

* Measurement according to EN ISO 2151:2004 and EN ISO 3744:1995 at 230V/50Hz and ultimate vacuum with exhaust tube at outlet.

Gas inlet temperatures

Operating condition	Inlet pressure	Permitted range of gas temperatures at inlet
Continuous operation	> 75 Torr (100 mbar) (high gas load)	➔ 50 °F to 104 °F (+10°C to +40°C)
Continuous operation	< 75 Torr (100 mbar) (low gas load)	➔ 32 °F to 140 °F* (0°C to +60°C*)
Short-time (< 5 minutes)	< 75 Torr (100 mbar) (low gas load)	➔ 14 °F to 176 °F* (-10°C to +80°C*)

* if pumping potentially explosive atmospheres: 50 °F to 104 °F (+10°C to +40°C)

Wetted parts

See manual of

- Diaphragm pump MD 12C or MV 10C or
- Chemistry-HYBRID-Pump RC 6

Components	Wetted materials
Tubing (pump - exhaust waste vapor condenser)	PTFE
Hose nozzle at exhaust waste vapor condenser	PET
Overpressure safety relief device	PTFE / silicone rubber
Exhaust waste vapor condenser / collecting flask	Borosilicate glass

Abbreviations

PTFE: Polytetrafluoroethylene
PET: Polyethylene terephthalate

Pump parts

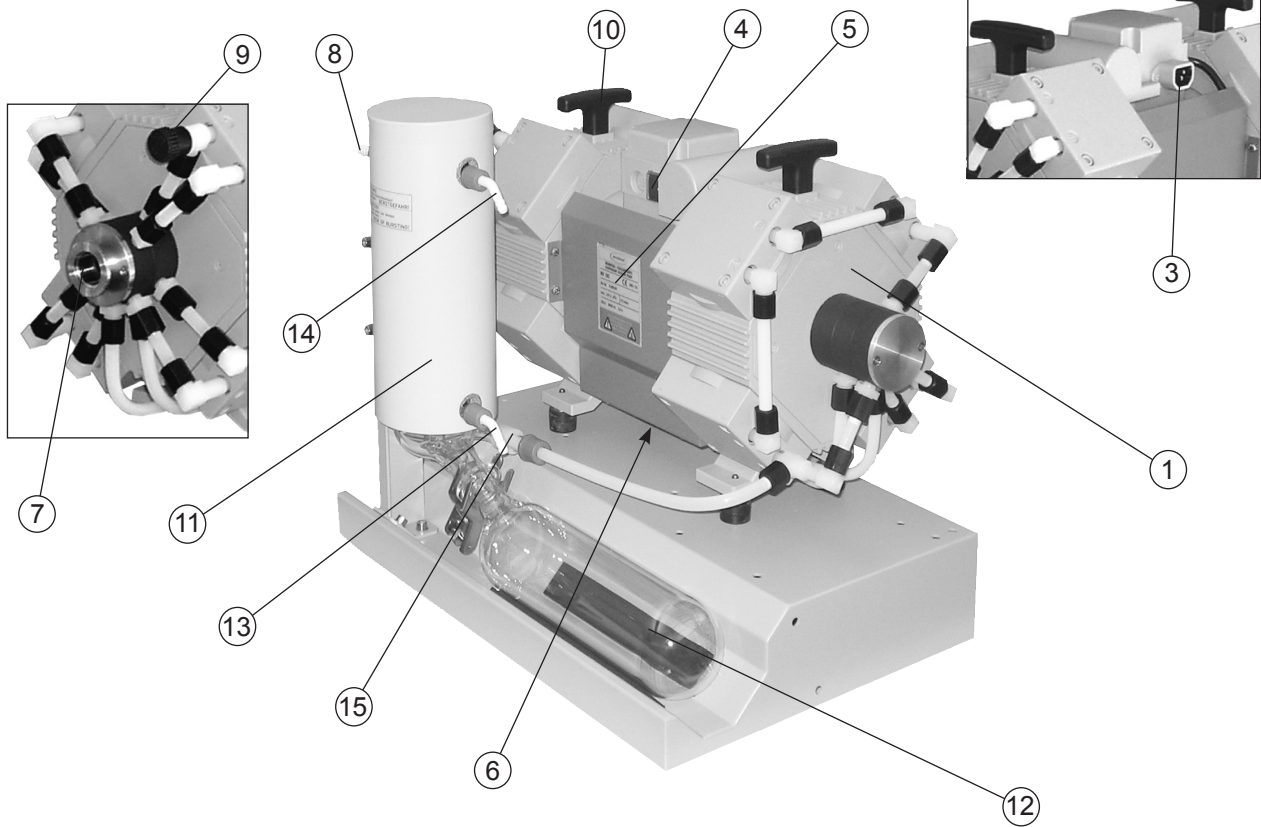
Position	Component
1	Chemistry diaphragm pump
2	Chemistry-HYBRID pump RC 6
3	Mains connection
4	ON/OFF switch
5	Pump rating plate
6	Fan
7	Inlet
8	Outlet
9	Gas ballast valve

Position	Component
10	Handle
11	Exhaust waste vapor condenser
12	Collecting flask
13	Coolant inlet
14	Coolant outlet
15	Overpressure safety relief device
16	Manometer for oil reservoir pressure control

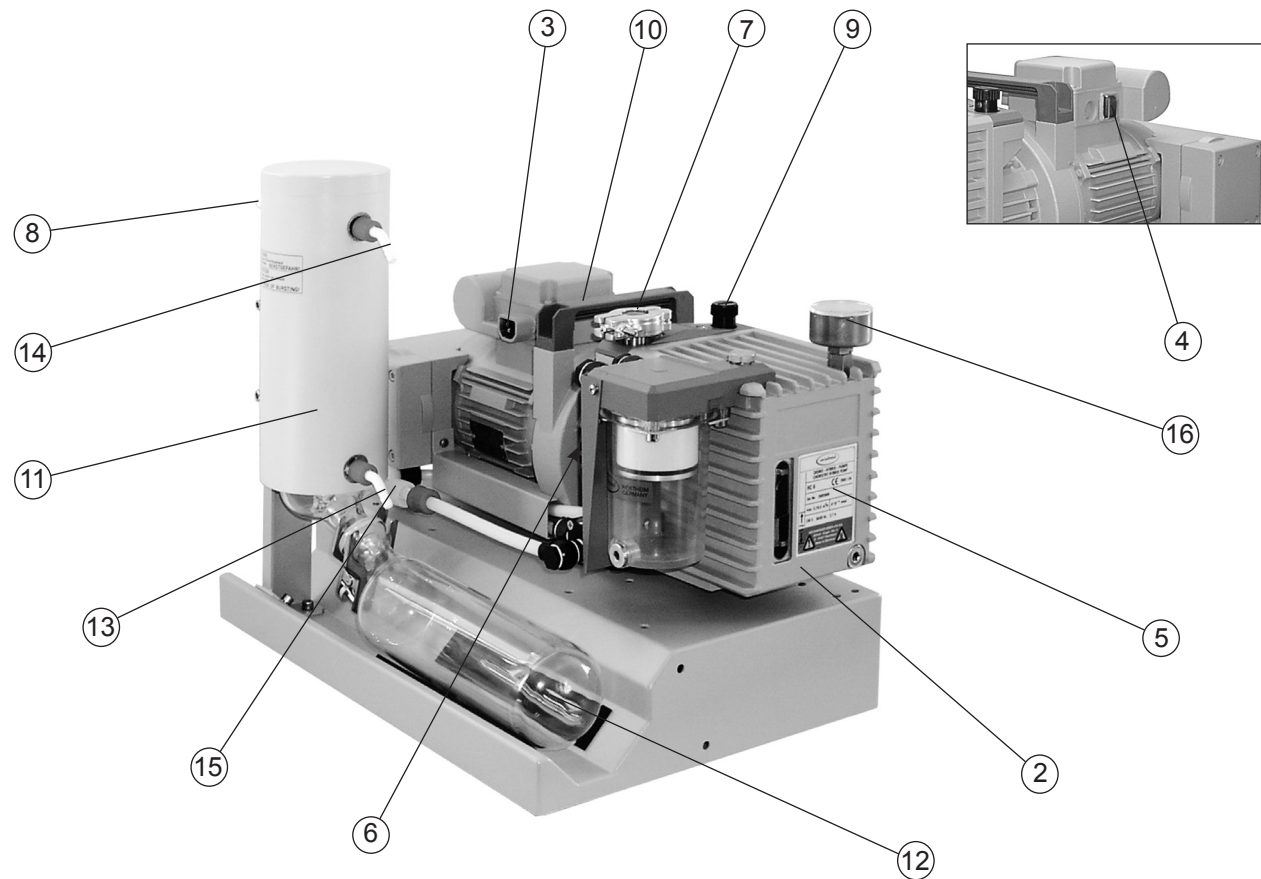
We reserve the right for technical modification without prior notice!

PC 8 with MD 12C / MV 10C

(shown: MV 10C)



PC 8 with RC 6



Use and operation

Installing a pump in a vacuum system

DANGER

- ➔ If dangerous or polluting fluids could be released at the outlet, install an appropriate system to catch and dispose of those fluids.

WARNING

- ➔ Connect a gas-tight exhaust line at the pump outlet if necessary. Always vent exhaust gases appropriately (e.g., into a fume hood).
- ➔ Never block the gas outlet. The exhaust line must always be free of obstructions (no back pressure) to ensure an unimpeded discharge of gas. The cross-section of the outlet tubing must be at least the size of the pump's exhaust connection.
- ➔ Particles and dust must not be aspirated. If necessary, you must install appropriate filters. You must ensure their suitability concerning gas flow, chemical resistance and resistance to clogging prior to use.
- ➔ Make sure ventilation is adequate, especially if the pump is installed in an enclosure, or if the ambient temperature is elevated. Provide external ventilation, if necessary.

CAUTION

- Reduce the transmission of vibration. Prevent mechanical load due to rigid pipelines. Insert elastic hoses or flexible elements as couplings between the pump and rigid pipes.
Note: Flexible elements will compress or flatten when evacuated if not designed for use under vacuum.
- Hose connections at the pump inlet must always be gas tight.
- A power failure may cause accidental ventilation of the pump, especially if the gas ballast valve is open . If this constitutes a potential source of danger, take appropriate safety measures.

- Check the power source and the pump's rating plate to be sure that the power source and the equipment match in voltage, phase, and frequency.

NOTICE

Make sure ventilation is adequate to maintain recommended operating temperature. Keep a minimum distance of 2 in (5 cm) between the cooling fan and surrounding items (e.g., housing, walls, etc.), or else install an external automatic ventilation system.

Use connecting hoses with large diameter and keep them as short as possible to avoid flow losses. Locate the pump as closely as possible to the application.

Always install outlet tubing descending from the pump to avoid backflow of condensate towards the pump.

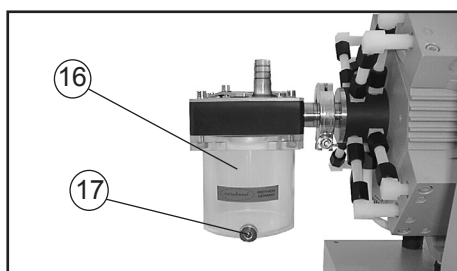
Use a suitable valve to isolate the pump from the vacuum application. This is to allow the pump to warm up before pumping condensable vapors and to clean the pump after use before it is switched off.

When assembling, ensure **vacuum-tightness**. After assembly, check the whole system for leaks.

Secure hose connections at the pump appropriately, e.g., with hose clamps, to protect against accidental detachment.

To reduce pump noise emanating from the pump exhaust port, connect an exhaust hose or use a silencer.

Separator (inlet) and exhaust waste vapor condenser (outlet)

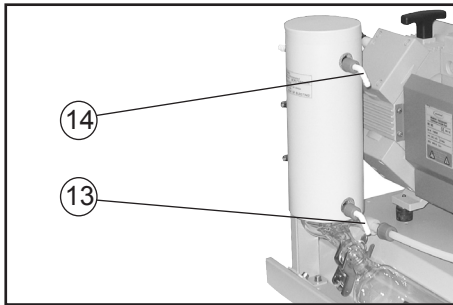


Separator at inlet (accessory; only with diaphragm pump):

The separator at the inlet protects against droplets and particles from entering the pump.

- ☞ Enhances lifetimes of diaphragms and valves.
- ☞ Improves vacuum performance in applications with condensable vapors.

- ➔ Assemble the separator at the inlet using the centring ring and the clamping ring.



Exhaust waste vapor condenser:

- ➔ Assemble the hose nozzles for coolant inlet (13) and coolant outlet (14) tubing at the exhaust waste vapor condenser.
- ➔ Assemble the collecting flask at the exhaust waste vapor condenser using a joint clip.

The **exhaust waste vapor condenser** enables an efficient condensation of the pumped vapors at the outlet.

- ☞ No backflow of condensates.
- ☞ Controlled recovery of condensates.
- ☞ Close to 100% solvent recovery.
- ☞ The isolation cover protects against glass splinters in case of breakage, acts as thermal isolation to avoid condensation of humidity and is intended to absorb shocks.

- ➔ Attach the tubing of the coolant circuit to the respective hose nozzles (hose nozzles for tubing I.D. 1/4"-5/16" (6-8 mm), see image) at the waste vapor condenser.

NOTICE

Check all hose connections prior to starting operation of the cooling system.

Secure coolant hoses at the hose nozzles (e.g., with hose clamps) to prevent their accidentally slipping off.

⚠ DANGER

- ➔ Prevent the discharge of dangerous gases and vapors to the surrounding atmosphere. If appropriate, connect the exhaust line to a suitable treatment system.

⚠ WARNING

- ☞ Never block the gas outlet (hose nozzle for tubing I.D. 3/8" (10 mm)). The exhaust hose has always to be unobstructed and without back pressure to enable an unimpeded discharge of gases and protect the pump from damage.

CAUTION

- **Note:** Install the hoses of the cooling system in a way to avoid the flow / dripping of condensed water onto the pumping unit (especially cables and electronic parts).
- Ensure that the **coolant outlet tubing** is always unobstructed and that it cannot get blocked.
- Maximum permissible coolant pressure at the exhaust waste vapor condenser: 87 psi (6 bar) absolute. Outlet flow must always be unhindered.
- Comply with the maximum permissible coolant pressures of additional components in the coolant circuit (e.g., coolant valve).
- Avoid overpressure in the coolant circuit (e.g., caused by blocked or squeezed coolant hoses).
- Only install the optional coolant valve in the supply line of the exhaust waste vapor condenser.

During operation**DANGER**

- ➔ Vent and dispose of **potentially dangerous gases or vapors** at the outlet of the pump appropriately.

WARNING

- ☞ Due to the high compression ratio, the pump might generate overpressure at the outlet. Check pressure compatibility with system components (e.g., exhaust tubing or exhaust valve) at the outlet. Ensure that the pump outlet is neither blocked nor restricted.

- ☞ **Maximum ambient temperature:** 104 °F (40 °C)
Check the maximum temperatures, if installing the pump in a cabinet or a housing. Make sure ventilation is adequate, especially if the ambient temperature is elevated.

CAUTION

- If the pump is installed at an altitude of more than 6500 ft (2000 m) above mean sea level, check compatibility with applicable safety requirements, and adopt suitable measures. There is a risk of the motor overheating due to insufficient cooling.

- Check compatibility with the **maximally permitted pressure** at outlet and the **maximum pressure difference** between inlet and outlet ports.

NOTICE

Do not start the pump if the **pressure difference between inlet and outlet ports exceeds max. 16.0 psi (1.1 bar)**. Attempts to start the pump at higher pressure difference may cause stalling and damage of the motor.

If pumping condensable vapors (water vapor, solvents, etc.), let the pump run with **gas ballast** to help purge any condensation in the pump.

Prevent internal condensation, transfer of liquids or dust. The pump unit (PC 8 with RC 6) as well as the diaphragms and valves will be damaged, if liquids are pumped in significant amounts.

Check the pump regularly for external soiling and deposits. Clean the pump if necessary to avoid an increase of the pump's operating temperature.

In case of overload, the motor is shut down by a **self-hold thermal cutout** in the winding.

Note: Only manual reset is possible. Switch off the pump and disconnect from the power source. Identify and eliminate the cause of failure. Allow the pump to cool down sufficiently before restart. Wait approx. five minutes before restarting the pump.

Avoid overheating (e.g., due to hot process gases).

A warm up period (approximately 30 min.) is required to ensure that the rated ultimate vacuum and pumping speed as well as the vapor tolerance are attained.

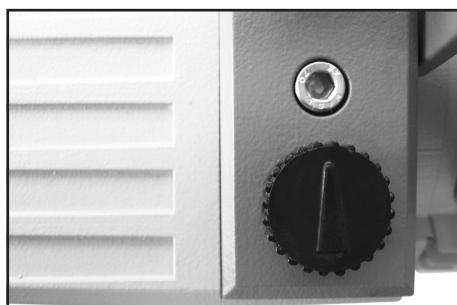
Important notes regarding the use of gas ballast

Gas ballast is a continuous purge to keep the pump's interior as clean as possible and to reduce the possibility of condensation inside the pump.

⚠ DANGER ➔ Air and pumped media might react inside the pump or at the outlet of the pump and form hazardous or explosive mixtures, when you use air rather than inert gas for the gas ballast. This constitutes a risk of significant damage to equipment and/or facilities, a risk of personal injury or even loss of life.

⚠ WARNING ➔ Make sure that air/gas intake through the gas ballast valve can never lead to hazardous, explosive or otherwise dangerous mixtures. If in doubt, use inert gas.

NOTICE To reduce condensation in the pump, do not pump vapor before the pump has reached its operating temperature. Open the gas ballast valve when pumping condensable vapors. Turn gas ballast cap to open valve.



For **condensable vapors** (water vapor, solvents, etc.):

- **RC 6:** The gas ballast valve is open if the arrow on the gas ballast cap is pointing towards the labelling "GB" (towards the pump's inlet).
- **MD 12C / MV 10C:** The gas ballast valve is open if the arrow on the gas ballast cap is pointing away from the pump's inlet.



- With gas ballast valve open, the ultimate vacuum will be reduced.
- Use inert gas for gas ballast to avoid the formation of explosive mixtures. Attention: maximum supply pressure of inert gas: 17.5 psi (1.2 bar) absolute.
- Close the gas ballast valve by turning the cap 180°.

NOTICE Do not pump vapors before the pump has reached its operating temperature. Install an in-line valve in the inlet line and open it only approx. 30 minutes after the pump has been started.

In case of low boiling solvents (when the formation of condensate is unlikely), the use of gas ballast might be

unnecessary. Operating the pump without gas ballast increases the solvent recovery rate at the exhaust waste vapor condenser.

Important notes concerning the operation of the exhaust waste vapor condenser

! DANGER

➔ Connect the exhaust to a suitable treatment system to prevent the discharge of dangerous gases and vapors to the surrounding atmosphere.

! WARNING

☞ Never block the gas outlet ((8) hose nozzle for tubing I.D. 3/8" (10 mm)). The exhaust hose must always be unobstructed and without back-pressure to enable an unhindered discharge of gases.

☞ Check the overpressure safety relief device (15) at the exhaust waste vapor condenser (11) regularly; replace if necessary. Check especially for deterioration, coalescence and cracks.

! CAUTION

- Ensure that the **coolant outlet hose** is always free and that it cannot get blocked.
- Maximum permissible coolant pressure at the exhaust waste vapor condenser: 87 psi (6 bar) absolute
- Comply with the maximum permissible coolant pressures of additional components in the coolant circuit (e.g., coolant valve).
- We strongly recommend installing an optional coolant valve (see „Accessories“, pg. 40) **in the supply line** of the exhaust vapor condenser to save water and reduce the risk of water spill.
- Avoid overpressure in the coolant circuit (e.g., caused by blocked or kinked coolant hoses).

NOTICE

In case of **condensation**: Check the liquid level in the separators (collecting flask at the outlet, and in case separator at the inlet) during operation. Check the liquid level regularly. Do not allow the separators to overflow.

Drain separators in time to avoid overflow.

The maximum liquid level is at approximately 80% of the total filling level to avoid problems when removing the collecting flask.

Permissible range of coolant temperature at the exhaust waste vapor condenser: 5 °F to 68 °F (-15°C to +20°C)
Keep the coolant temperature low enough.

Check hose connections prior to starting operation of the cooling system.

Check coolant hoses regularly during operation.

Deposits inside the exhaust vapor condenser will reduce its efficiency.

In case, clean the exhaust vapor condenser: Slacken the pipe clamps, disconnect the hoses and remove the exhaust waste vapor condenser. Flush the exhaust waste vapor condenser with a suitable cleansing agent.

Draining the separators:

Collecting flask at outlet:

Remove joint clip, remove collecting flask and drain condensate.

Separator at inlet (accessory; PC 8 with MD 12C / MV 10C):

Admit air or inert gas (via the pump inlet) to restore atmospheric pressure in the separator. Open drain screw and drain condensate.

NOTICE

Reattach drained collecting flask.

WARNING

Important: Comply with regulations when disposing of solvents/condensates. Recycle if possible; purify if contaminated.

Shutdown & storage

The pumping unit can be switched off under vacuum.

NOTICE

MD 12C / MV 10C:

Short-term:

Has the pump been exposed to condensate?

Allow the pump to continue to run at atmospheric pressure for a few minutes.

Has the pump been exposed to media which may damage the pump materials or form **deposits**?

Check and clean pump heads if necessary.

Long-term:

- Take measures as described above regarding short-term shutdown.
- Separate the pump from the application.
- Close inlet and outlet ports (e.g., with transport caps).
- Close the gas ballast valve.
- Drain separators.
- Store the pump under dry conditions.

RC 6:

Has the pump been exposed to condensate or have corrosive vapors been pumped?

- Before switching off, allow the pump to continue to run for several minutes at first with the rotary vane pump's gas ballast valve open and then with the gas ballast valve closed.

Long-term:

- Separate the pump from the application.
- Drain condensates (collecting flask and oil mist filter).
- Flush the pump with dry nitrogen.
- Carry out oil change.
- Fill the pump completely with new oil (more than mark "max."!).

Attention: Before restarting the pump, drain oil to the maximum oil level (mark "max."!).

- Close the manual gas ballast valve.
 - Close inlet and outlet ports (e.g., with transport caps or blind flanges).
 - Store the pump under dry conditions.
- ☞ If necessary, carry out oil change and maintenance prior to use if the pump has been stored for longer than one year.

Attention: When transporting a pump containing oil, take great care not to tilt the pump to an angle that would allow oil to make its way into the filter element. Drain oil if necessary.

Installation of upgrade kit PC 8

The upgrade kit PC 8 allows the mounting of either the Chemistry-HYBRID pump RC 6 or the chemistry diaphragm pump MD 12C / MV 10C.

- ☞ Consequently, the upgrade kit contains parts that are **not** needed in individual cases.

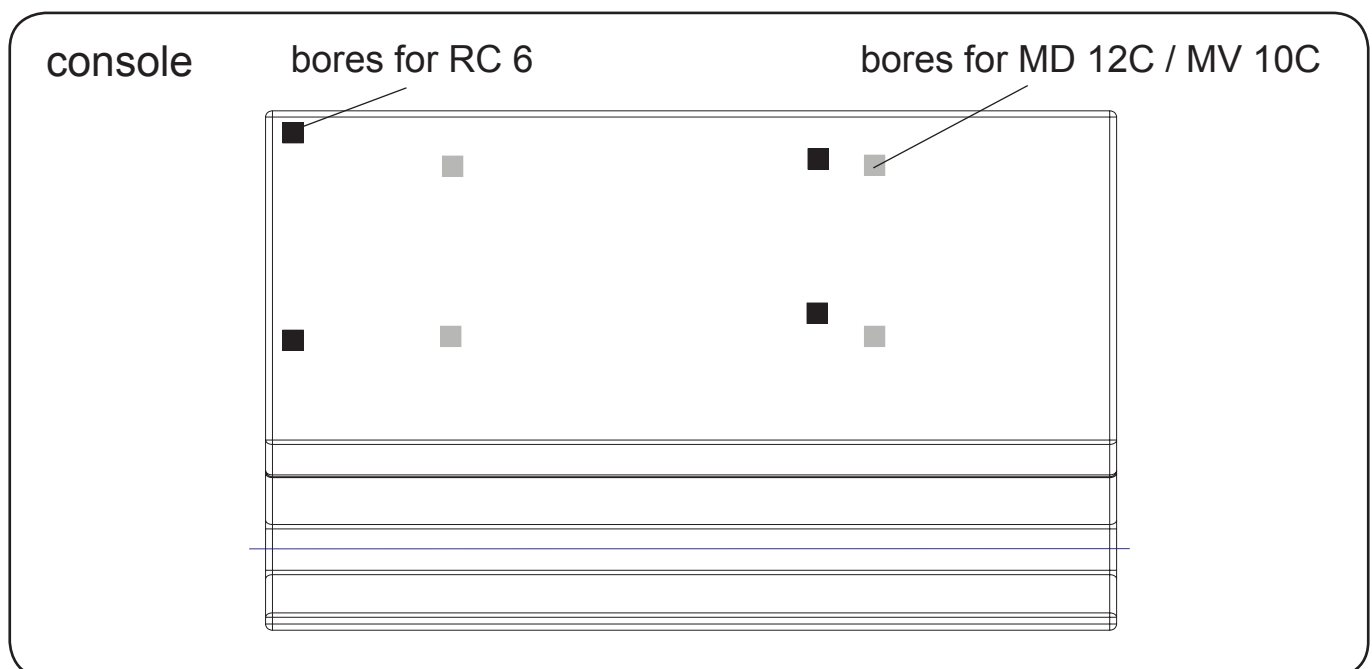
NOTICE

Attention: If the HYBRID pump RC 6 contains oil, take great care not to tilt the pump to an angle that would allow oil to make its way into the filter element.

- ☞ Lay the pump on its side: if installing with diaphragm pump MD 12C / MV 10C, the rating plate of the pump has to be on top, if installing the HYBRID pump RC 6, the oil mist filter must be on top (support pump appropriately).

Note that to install the console, the exhaust waste vapor condenser and the collecting flask must be on top.

- ☞ Remove the shock absorbers from the pump's feet and install the shock absorbers which have male threads at both ends. The original shock absorbers are secured with adhesive to prevent them from working loose.
- ☞ Push the console over the threaded shock absorbers. Note that there are two sets of bores for the two different pump types.

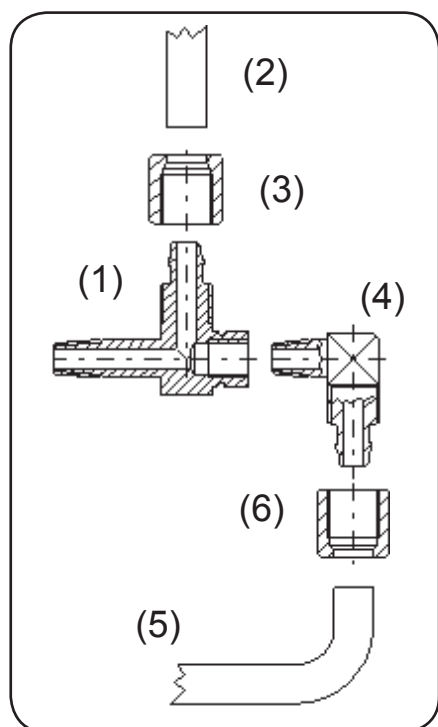


- ☞ Underlay with the serrated washers and fixate with the hex nuts using an open end wrench (w/f 10).
- ☞ Put pumping unit in normal operating position.
- ☞ Assemble the connecting tube at the outlet of the pump.

Installation with chemistry diaphragm pump MD 12C or MV 10C

Removing the hose connection at the outlet:

- ☞ Disconnect the hose between the distributor at the outlet and the fitting with hose nozzle (pump outlet) from the fitting with the hose nozzle. Loosen the union nut with an open end wrench. Then turn the fitting a quarter of a turn to remove the hose from the fitting.
- ☞ Remove the fitting with the hose nozzle.

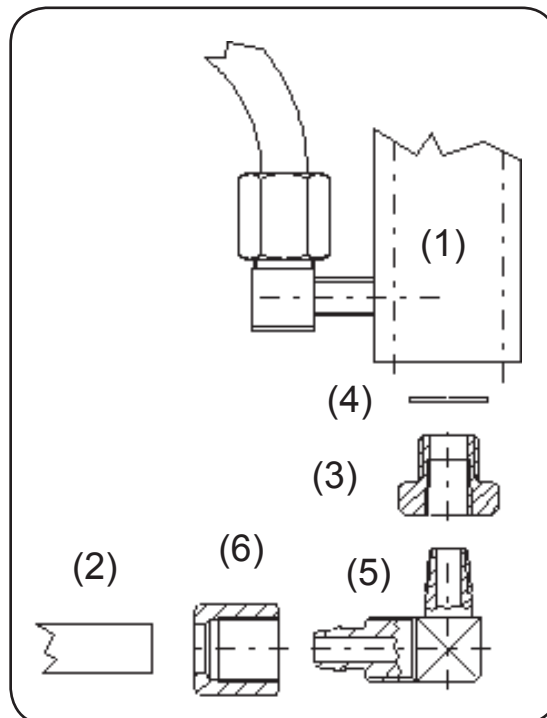


Assembling the connecting tube:

- ☞ Screw the elbow fitting with extension (1) into the pump outlet.
- ☞ Assemble the connecting hose (2) to the distributor at the outlet. Turn the elbow fitting (1) with an open end wrench to slip the connecting hose onto the connector. Tighten the union nut (3) first by hand and then tighten one full turn using an open end wrench.
- ☞ Screw the short elbow fitting (4) into the elbow fitting with extension (1).
- ☞ Assemble the connecting tube (5) to the exhaust waste vapor condenser. Slip the union nut onto the connecting tube (with backside ahead, see (6)). Slip the connecting tube as far as it will go onto the elbow fitting (4). Tighten the union nut (6) first by hand and then tighten one full turn using an open end wrench.

Installation with Chemistry-HYBRID pump RC 6

- ✎ Remove the hose nozzle (outlet) from the distributor plate (1).
- ✎ Using scissors, cut the connecting tube (2) to a length of 18.5 cm.
- ✎ Screw the threaded adapter (3) together with the seal ring (4) into the distributor plate. Then screw the short elbow fitting (5) into the threaded adapter.
- ✎ Assemble the connecting tube (2) to the exhaust waste vapor condenser. Slip the union nut (6) onto the connecting tube (with backside ahead, see (6)). Slip the connecting tube as far as it will go onto the elbow fitting (5). Tighten the union nut (6) first by hand and then tighten one full turn using an open end wrench.



Accessories



For **MD 12C / MV 10C** only:

Separator (at inlet)	20699980
(small flange DN 25)	
Centring ring (PBT) DN 20/25	20660196
with FPM seal	
Clamping ring DN 20/25 (aluminum)	20660001

- ☞ The separator at the inlet prevents droplets and particles from entering the pump. Lifetimes of diaphragms and valves are enhanced. Improves vacuum in case of condensation.
- ☞ Connects directly to the inlet of the diaphragm pump by means of clamping ring and centring ring.



DCP 3000 vacuum gauge	20683190
with VSP 3000 (Pirani) gauge head	
1*10 ³ mbar - 1*10 ⁻³ mbar, 100-230V 50-60 Hz	



DCP 3000 vacuum gauge	20683170
with VSK 3000 gauge head	
1080 mbar - 0.1 mbar, 100-230V 50-60 Hz	

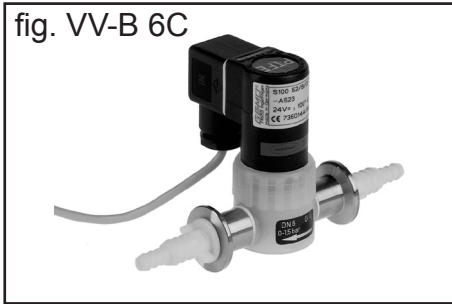


CVC 3000 vacuum controller	683160
1080 mbar - 0.1 mbar, 100-230 V 50-60 Hz	

VSK 3000 gauge head	20636657
capacitive, ceramic diaphragm sensor 1080-0.1 mbar	
VSP 3000 Pirani gauge head, 1*10 ³ - 1*10 ⁻³ mbar	20636163



Vacuum gauge DVR 2pro**20682906**



Solenoid operated in-line valves

- ☞ for operation with CVC 3000 vacuum controller
- VV-B 6C**20674291**
 (24V=, PVDF/PTFE, small flange DN 16,
 hose nozzle DN 6/10)
- VV-B 15C**20674215**
 (24-30V=, PVDF/PTFE, small flange DN 25)
- VV-B 15C**20674210**
 (24-30V=, PVDF/PTFE, small flange DN 16)

Coolant valve VKW-B, 24 V=**20674220**
 (for operation with CVC 3000 vacuum controller)

Set of casters (4 pcs.).....**20699981**
 Non-return valve (mechanical)**20638757**
 (stainless steel, DN 25)

Spare parts and troubleshooting

Spare parts

Exhaust waste vapor condenser (for PC 8)**20699975**
 Collecting flask (1 l)**20699976**

Troubleshooting

See section "Troubleshooting" in the manuals of the diaphragm pumps MD 12C / MV 10C or of the Chemistry-HYBRID pump RC 6.

Repair - Maintenance - Return - Calibration

IMPORTANT

Every employer (user) is held responsible for the health and safety of his employees. This also applies to service personnel performing repair, maintenance, return or calibration.

The **health and safety clearance form** informs the contractor about any possible contamination of the device and forms the basis for the risk assessment.

In case of devices which have been in contact with biological substances of risk level 2 contact the VACUUBRAND service absolutely before dispatching the device. These devices have to be completely disassembled and decontaminated by the user prior to shipment. Do not return devices which have been in contact biological substances of risk level 3 or 4. These devices cannot be checked, maintained or repaired. Also decontaminated devices must not returned to VACUUBRAND due to a residual risk.

The same conditions apply to on-site work.

No repair, maintenance, return or calibration is possible unless the correctly completed health and safety clearance form is returned. Devices sent are rejected if applicable. Send a completed copy of the **health and safety clearance form** to us in advance. The declaration must arrive before the equipment. Enclose a second completed copy with the product.

Remove all components from the device that are no original VACUUBRAND components. VACUUBRAND will not be responsible for lost or damaged components that are no original components.

Drain the device completely of fluids and residues. Decontaminate the device. Close all openings airtight especially if using substances hazardous to health.

To expedite repair and to reduce costs, please enclose a detailed description of the problem and the product's operating conditions with every product returned.

If you do not wish a repair on the basis of our **quotation**, the device may be returned to you disassembled and at your expense.

In many cases, the components must be cleaned in the factory prior to repair.

For cleaning we use an environmentally friendly water based process. Unfortunately the combined attack of elevated temperature, cleaning agent, ultrasonic treatment and mechanical stress (from pressurised water) may result in damage to the paint. Please mark in the health and safety clearance form if you wish a repaint at your expense just in case such a damage should occur. We will also replace parts for cosmetic reasons at your request and at your expense.

Before returning the device

Pack the device properly, if necessary, please order original packaging materials at your costs.

Mark the package completely

Enclose the completed health and safety clearance form.

Notify the carrier of any possible contamination if required.

Scrapping and waste disposal

Dispose of the equipment and any components removed from it safely in accordance with all local and national safety and environmental requirements. Particular care must be taken with components and waste oil which have been contaminated with dangerous substances from your processes. Do not incinerate fluoroelastomer seals and O-rings. You may authorize us to dispose of the equipment **at your expense**. Otherwise we return the device at your expense.

Warranty

VACUUBRAND shall be liable for insuring that this product, including any agreed installation, has been free of defects at the time of the transfer of risk.

VACUUBRAND shall not be liable for the consequences of improper handling, use, servicing or operation of this product or the consequences of normal wear and tear of wearing parts such as diaphragms, seals, valves, vanes, condensers, oil and the breakage of glass or ceramic parts, for the consequences of chemical, electrochemical or electrical influences or the failure to follow the instructions in this manual.

Claims for defects against VACUUBRAND shall be limited to one year from delivery. The same shall apply to claims for damages irrespective of legal grounds.

For further information on general terms and conditions refer to www.vacuubrand.com.

Health and safety clearance form

1. Device (Model):

2. Serial no.:

3. Reason for return / malfunction:

4. Has the device been used in a copper process step (e.g., semiconductor production): yes no

5. Substances (gases, liquids, solids, biological material, e. g. bacteria, viruses) in contact with the device / which have been pumped:

.....

6. Risk level of the used biological material: none 1 2* 3** 4**

* Contact the VACUUBRAND service absolutely before dispatching the device.

** Devices which have been in contact with biological substances of risk level 3 or 4 cannot be checked, maintained or repaired. Also decontaminated devices must not returned to VACUUBRAND due to a residual risk.

7. Radioactive contamination: yes no

8. Prior to return to the factory the device has been decontaminated: yes no

Description of the decontamination method and the test / verification procedure:

.....

9. All parts of the device are free of hazardous, harmful substances: yes no

10. Protective measures required for service staff:

.....

11. If the paint is damaged, we wish a repaint or a replacement of parts for reason of appearance (repaint and replacement at customer's expense): yes no

12. Legally binding declaration

We assure for the returned device that all substances, which have been in contact with the device are listed in section 5 and that the information is complete and that we have not withheld any information. We declare that all measures - where applicable - have been taken listed in section "Repair - Maintenance - Return - Calibration". By our signature below, we acknowledge that we accept liability for any damage caused by providing incomplete or incorrect information and that we shall indemnify VACUUBRAND from any claims as regards damages from third parties. We are aware that as expressed in § 823 BGB (Public Law Code of Germany) we are directly liable for injuries or damages suffered by third parties, particularly VACUUBRAND employees occupied with handling/repairing the product. Shipping of the device must take place according to regulations.

Name: Signature:

Job title: Company's seal:

Date:

Release for repair grant by VACUUBRAND (date / signature):.....
 Protective measures: Protective gloves, safety goggles Hood External cleaning



EG-Konformitätserklärung für Maschinen
EC Declaration of Conformity of the Machinery
Déclaration CE de conformité des machines

Hersteller / Manufacturer / Fabricant:

VACUUBRAND GMBH + CO KG · Alfred-Zippe-Str. 4 · 97877 Wertheim · Germany

Hiermit erklärt der Hersteller, dass das Gerät konform ist mit den Bestimmungen der Richtlinien:

Hereby the manufacturer declares that the device is in conformity with the directives:

Par la présente, le fabricant déclare, que le dispositif est conforme aux directives:

2006/42/EG

2014/30/EU

2014/34/EU

2011/65/EU

Chemie-Pumpstand / Chemistry pumping unit / Groupe de pompage chimique

Typ / Type / Type: PC 8 (MV 10C) / PC 8 (ME 16C) / PC 8 (MD 12C)

Artikelnummer / Order number / Numéro d'article: 20710300, 20710301, 20710302 / 22610028 / 22612916

Seriennummer / Serial number / Numéro de série: Siehe Typenschild / See rating plate / Voir plaque signalétique

Angewandte harmonisierte Normen / Harmonized standards applied / Normes harmonisées utilisées:

DIN EN ISO 12100:2011, DIN EN 61010-1:2011, IEC 61010-1:2010 (Ed. 3), DIN EN 1012-2:2011, DIN EN 61326-1:2013, DIN EN 1127-1:2011, DIN EN 13463-1:2009, DIN EN 50581:2013

Bevollmächtigter für die Zusammenstellung der technischen Unterlagen / Person authorised to compile the technical file / Personne autorisée à constituer le dossier technique:

Dr. J. Dirscherl · VACUUBRAND GMBH + CO KG · Alfred-Zippe-Str. 4 · 97877 Wertheim · Germany

Wertheim, 01.07.2018

Ort, Datum / place, date / lieu, date

(Dr. F. Gitmans)

Geschäftsführer / Managing Director /
Gérant

ppa.

(Dr. J. Dirscherl)

Technischer Leiter / Technical Director /
Directeur technique



VACUUBRAND GMBH + CO KG

Alfred-Zippe-Str. 4 · 97877 Wertheim

T +49 9342 808-0 · F +49 9342 808-5555

info@vacuubrand.com - www.vacuubrand.com



**EG-Konformitätserklärung für Maschinen
EC Declaration of Conformity of the Machinery
Déclaration CE de conformité des machines**

Hersteller / Manufacturer / Fabricant:

VACUUBRAND GMBH + CO KG · Alfred-Zippe-Str. 4 · 97877 Wertheim · Germany

Hiermit erklärt der Hersteller, dass das Gerät konform ist mit den Bestimmungen der Richtlinien:

Hereby the manufacturer declares that the device is in conformity with the directives:

Par la présente, le fabricant déclare, que le dispositif est conforme aux directives:

2006/42/EG

2014/30/EU

2011/65/EU

Chemie-Pumpstand / Chemistry pumping unit / Groupe de pompage chimique

Typ / Type / Type: PC 8 (RC 6)

Artikelnummer / Order number / Numéro d'article: 20698570

Seriennummer / Serial number / Numéro de série: Siehe Typenschild / See rating plate / Voir plaque signalétique

Angewandte harmonisierte Normen / Harmonized standards applied / Normes harmonisées utilisées:

DIN EN 12100:2011, DIN EN 61010-1:2011, IEC 61010-1:2010 (Ed. 3), DIN EN 1012-2:2011, DIN EN 61326-1:2013, DIN EN 50581:2013

Bevollmächtigter für die Zusammenstellung der technischen Unterlagen / Person authorised to compile the technical file / Personne autorisée à constituer le dossier technique:

Dr. J. Dirscherl · VACUUBRAND GMBH + CO KG · Alfred-Zippe-Str. 4 · 97877 Wertheim · Germany

Wertheim, 01.07.2018

Ort, Datum / place, date / lieu, date

(Dr. F. Gitmans)

Geschäftsführer / Managing Director /
Gérant

ppa.

(Dr. J. Dirscherl)

Technischer Leiter / Technical Director /
Directeur technique



VACUUBRAND GMBH + CO KG

Alfred-Zippe-Str. 4 · 97877 Wertheim

T +49 9342 808-0 · F +49 9342 808-5555

info@vacuubrand.com - www.vacuubrand.com



DECLARATION OF CONFORMITY – China RoHS 2

VACUUBRAND GMBH + CO KG has made reasonable efforts to ensure that hazardous materials and substances may not be used in its products.

In order to determine the concentration of hazardous substances in all homogeneous materials of the subassemblies, a "Product Conformity Assessment" (PCA) procedure was performed. As defined in GB/T 26572 the "Maximum Concentration Value" limits (MCV) apply to these restricted substances:

- Lead (Pb): 0.1%
- Mercury (Hg): 0.1%
- Cadmium (Cd): 0.01%
- Hexavalent chromium (Cr(+VI)): 0.1%
- Polybrominated biphenyls (PBB): 0.1%
- Polybrominated diphenyl ether (PBDE): 0.1%

Environmental Protection Use Period (EPUP)

EPUP defines the period in years during which the hazardous substances contained in electrical and electronic products will not leak or mutate under normal operating conditions. During normal use by the user such electrical and electronic products will not result in serious environmental pollution, cause serious bodily injury or damage to the user's assets.

The environmental Protection Use Period for VACUUBRAND products is 40 years.



此表格是按照SJ/T 11363-2006中规定所制定的。

This table is created according to SJ/T 11363-2006.

MATERIAL CONTENT DECLARATION FOR VACUUBRAND PRODUCTS							
部件名称 Part name	有毒有害物质或元素 Hazardous substances						环保期限标识 EPUP
	铅 Pb	汞 Hg	镉 Cd	六价铬 Cr(+VI)	多溴联苯 PBB	多溴二苯醚 PBDE	
包装 Packaging	○	○	○	○	○	○	
塑料外壳 / 组件 Plastic housing / parts	○	○	○	○	○	○	
真空油 Vacuum oil	○	○	○	○	○	○	
电池 Battery	○	○	○	○	○	○	
玻璃 Glass	○	○	○	○	○	○	
电子电气组件 Electrical and electronic parts	X	X	X	○	○	○	
控制器 / 测量设备 Controller / measuring device	X	○	X	○	○	○	
金属外壳 / 组件 Metal housing / parts	X	○	○	○	○	○	
电机 Motor	X	○	○	○	○	○	
配件 Accessories	X	○	○	○	○	○	



注释: 此表格适用于所有产品。以上列出的元件或组件不一定都属于所附产品的组成。

Note: Table applies to all products. Some of the components or parts listed above may not be part of the enclosed product.

O: 表示该有毒有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。

O: Indicates that the above mentioned hazardous substance contained in all homogeneous materials of the part is below the required limit as defined in GB/T 26572.

X: 表示该有毒有害物质至少在该部件某一均质材料中的含量超出GB/T 26572规定的限量要求。

X: Indicates that the above mentioned hazardous substance contained in at least one of the homogeneous materials of this part is above the required limit as defined in GB/T 26572.

除上表所示信息外，还需声明的是，这些部件并非是有意图用铅（Pb）、汞（Hg）、镉（Cd）、六价铬（Cr(+VI)）、多溴联苯（PBB）或多溴二苯醚（PBDE）来制造的。

Apart from the disclosures in the above table, the subassemblies are not intentionally manufactured or formulated with lead (Pb), mercury (Hg), cadmium (Cd), hexavalent chromium (Cr+VI), polybrominated biphenyls (PBB), and polybrominated diphenyl ethers (PBDE).

Products manufactured by VACUUBRAND may enter into further devices (e.g., rotary evaporator) or can be used together with other appliances (e.g., usage as booster pumps).

With these products and appliances in particular, please note the EFUP labeled on these products. VACUUBRAND will not take responsibility for the EFUP of those products and appliances.

Place. date: Wertheim, 04/24/2017



(Dr. F. Gitmans)
Managing Director

ppa.



(Dr. J. Dirscherl)
Technical Director

VACUUBRAND GMBH + CO KG

Alfred-Zippe-Str. 4
97877 Wertheim
Germany

Tel.: +49 9342 808-0

Fax: +49 9342 808-5555

E-Mail: info@vacuubrand.com

Web: www.vacuubrand.com

Disclaimer: Our technical literature is only intended to inform our customer. The applicability of general empirical values and results obtained under lab conditions to your specific operations depends on a number of factors beyond our control. It is, therefore, strictly the users' responsibility to very carefully check the application of these data to their specific requirements. No claims arising from the information provided in this literature will, consequently, be entertained.



Alfred-Zippe-Str. 4 · 97877 Wertheim / Germany
T +49 9342 808-0 · F +49 9342 808-5555
info@vacuubrand.com · www.vacuubrand.com

VACUUBRAND GMBH + CO KG
- Technology for Vacuum Systems -
© 2018 VACUUBRAND GMBH + CO KG Printed in Germany