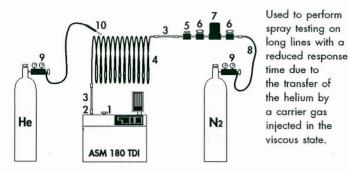
«I» GAS LINE OPTION

ASM 180TD and ASM 180TD+ only

OPERATION



 Activate the «gas line test» function.

TEST PROCEDURE (SEE C 70)

Connect the installation.

Close the carrier gas supply.

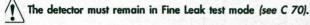
Start up the detector.

Run a cycle.

l to sel .

Inject the carrier gas.

Calibrate the installation.



Test the installation.



CONDENSED MANUAL DETECTORS OPTIONS ASM 180T ASM 180TD

High Vacuum Technology



«I» GAS LINE OPTION

DIAGNOSTIC GUIDE

The detector does not switch to Fine Leak mode.

The He background noise does not decrease

Gross Leak
on installation

The carrier gas

Gross Leak

Inject the carrier gas (40 SCCM) and test the installation

If He rises with the carrier gas flow: Purge the installation or change the carrier gas.

Test the installation.

3 MASS OPTION

SWITCH \$1 CONFIGURATION (SUPERVISOR BOARD)

Tracer gas	Helium 4		Helium 3	Hydrogen
Mass	4		3	2
Acceleration	150	±2V	198±2V	290±2V
Voltage	see (C 60	see C 60	seeC 60
Switch S1	OFF	ON	ON	ON
Calibration	internal	external	external	external
See sheet	E 40	E 50	E 50	E 50

INITIALISATION

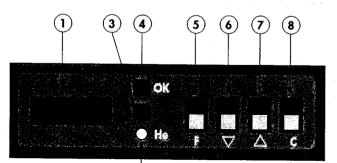
Start-up

While the key indicator light is flashing, press
The red autocal key indicator light comes on.
Set the voltage
See C 60.



CONTROL PANEL OPTION

INTRODUCTION



- 1 LCD display2 x 16 character lignes.
- 2 Yellow indicator light (He: Helium) signalling the activation of the autocalibration process.
- 3 Red indicator light (part rejected).

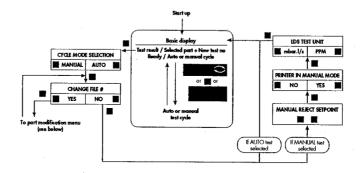
- 4 Green indicator light (part accepted).
- 5 F key used to access the various functions.
- 6 Shift down key
- 7 Shift up key used to modify parameters.
- 8 C key: cycle control.

TEST PARAMETERS

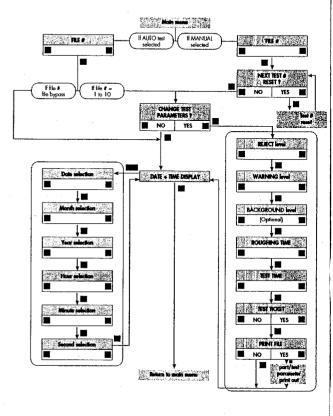
Parameters	Setting range	Default Configuration	
Background setpoint	1.0.10-11 à 1.0.10-6	1.10-8	
Roughing time	1 à 255 s	9 s	
Test time	1 à 255 s	- 6 s	
Reject setpoint	1.0.10-10 à 1.0.10-1	5.10	
Warning setpoint	1.0.10-10 à 1.0.10-1	1.10.	
Test ticket	YES - NO	YES	
Test counter	0 - 65535	0	
Manual reject setpoint	1.0.10 ⁻¹¹ à 1.0.10 ⁻¹	5.108	
Manual test ticket	YES - NO	NO	
LSD measurement	mbar.l/s or ppm	mbar.l/s	

Note: The default parameters are valid for part reference 1, the values of the parameters are at random for parts 2 to 10.

MAIN MENU



PART MODIFICATION MENU



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SW1 SWITCH CONFIGURATION ON ACDP RS 232 BOARD

Switch Function Position Action ON Display and ON English acc. to printing language OFF French Not used None OFF To be observed 1 2 3 4 Background Setpoint enabled ON OFF setpoint OFF Setpoint disabled

INTRODUCTION AND CONNECTING

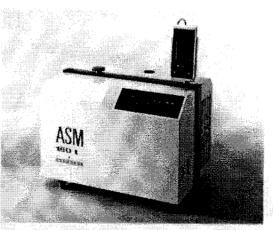
CONTROL PANEL Detection parameters Display of Turbo-hybrid (analyser cell) pump status The counter Electronic operates when ionization Setting of Audio he unit is Cell current switched on signal volume display pressure MAKE SELECT AUTOCAL Analog autput

1) Alarm setpoint and volume control setting

2) Detector autocalibration start-up

3) Emission current fine adjustment

4) Filament reset



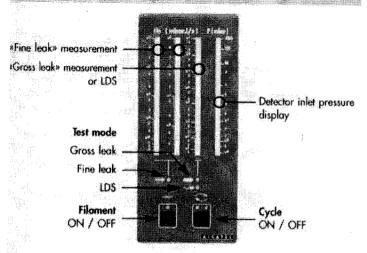
CONDENSED MANUAL ASM 180T

REMOTE CONTROL UNIT

Sniffer (LDS) -

Gross leak

utomatic inlet vent

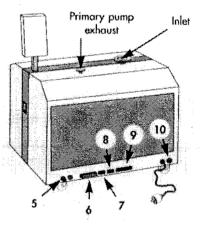


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DETECTOR OPERATION

DETECTOR CONNECTIONS



- 5) LDS probe
- 6) I/O Interface Jumper plua
- 7) RS 232

- 8) Printer (ACDP option)
- 9) Remote control unit
- 10) Atmospheric pressure vent

STARTING UP THE DETECTOR

• Set the circuit breaker switch to I



The roughing pump is started. Indicator light flashes.







Turbo hybrid pump is started (A), is in acceleration phase (B) and reaches its nominal rotanianal speed (C



The filament on phase is started.



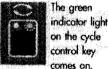
The panel then displays the filament current and the pressure in the analyser cell.



The detector checks the cell calibration.



If the unit is calibrated, the green indicator light



The cycle control is enabled. The detector is ready to be used.

DETECTOR OPERATION

USING THE DETECTOR (VACUUM TEST MODE)

Connect the part to test

he fitting has to be done using a tubing with a sufficient diameter, and as short as possible.

Start the detector test cycle



The cycle is started by pressing on the cycle control key. The pressure drop is shown on the display unit. The unit is placed automatically in Gross leak (GL) or Fine leak (FL) test mode.

The filament must be lit for a cycle to be started.



It is possible to preset the gross leak (GL) mode by pressing on the corresponding key (cycle time reduced).

Adjust the audio signal threshold



Pressing on the key: the threshold is displayed on the measurement displays.



Adjust the setpoint using a screwdriver and keeping the Audio key pressed.



Adjust the Audio signal volume.

Do the spray test

ipray helium progressively on the zones to be tested, in order to learly locate a leak (ex.: begin from the top). telium has to be sprayed in a small quantity using an appropriate nean (helium spray probe).

Stop the test cycle

'ress on the cycle control key again.



USING THE DETECTOR (SNIFFER TEST MODE)

• Connect the LDS probe

The probe has to be connected to the quick connector (item 5) on the rear panel.

When using an LDS extension tube, connect the probe to the female connector of the extension, and the male connector of the extension to the detector.

A longer distance between probe and detector makes the helium response time longer.

Start the sniffer test mode

Vacuum test mode of the detector has to be off. Select the LDS mode by pressing on LDS key.



The filament shuts down a few seconds, then lits on again.

The LDS light indicator of the remote control box is on:
the detector is ready for use.

Adjust the audio signal threshold

Same operation as for vacuum test.

• Do the sniffer test

The inside of the part being presserized with helium, examine the zones to be tested with the LDS probe nozzle.

Usually, first begin with the lower parts. The distance between the probe and the test zone, and the displacement speed have to be adapted to the size of expected leaks.

A leak is located when the helium signal reaches a clearly identified maximum.

• Stop the sniffer test

Desactivate the LDS key.



The LDS light indicator shuts down.

RECORD THE SIGNAL



Voltage of 0 to 8 V. Logarithmic 1V per decade.

INTERVALS MAINTENANCE OPERATIONS

FREQUENCY	OPERATION A PROPERTY OF THE PR	₽ SHEET
2000 H	Change RVP pump oil.Replace the cartridge.	E 10
4000 H	 Clean the vacuum lines, the valves and the gauges. Dust the electronic boards and the fan. Clean the analyser cell. Replace the filament and the electron collector. Replace the seals on the analyzer cell and the VHS preamplifier. 	E 20
8000 H	 Regrease the TMP 5154 pump. Replace the seals in the RVP pump. Check and calibrate the electronics and pressure gauges. Adjustments and calibration. 	Call Customer Service.
16000 H	Complete service of the RVP pump.	
24000 H	 Replace the ball bearings and the seals of the TMP 	
2 years	Recalibration of internal calibrated leak.	E 40

GENERAL TROUBLE SHOOTING GUIDE

See User's Manual (Chapter D)

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