



# Quick Cure-5 Epoxy Adhesive TDS

## DESCRIPTION

Quick Cure-5 is a general duty, quick setting five-minute epoxy. Quick Cure-5 is ideal for small jobs requiring fast set time. It also excels at filling small cracks, knots, and defects in woodworking projects

<b>Individual Component Properties:</b>			
<b>Resin Properties:</b>		<b>Hardener Properties:</b>	
<b>Viscosity @ 77°F (25°C) cps</b>	11,000	<b>Viscosity @ 77°F (25°C) cps</b>	12,000
<b>Density</b>	9.71	<b>Density</b>	9.39
<b>Color</b>	Clear	<b>Color</b>	Clear
<b>VOC Content</b>	0	<b>VOC Content</b>	0

<b>Mixed System Properties:</b>	
<b>Mix Ratio By Volume (Resin:Hardener)</b>	1:1
<b>Mix Ratio By Weight (Resin:Hardener)</b>	1:1
<b>Minimum Application Temperature</b>	40°F (4°C)
<b>Working Time @ 70°F (21°C)</b>	3-4 min.
<b>Coverage @ 3-4 mils</b>	400-500 ft <sup>2</sup> / gal.

<b>Cured Properties:</b>	
<b>Full Cure @ 70°F (21°C)</b>	3 days
<b>Maximum Service Temperature</b>	125°F (71°C)
<b>Lap-Shear Strength (psi) ASTM D1002</b>	963 psi (Aluminum)

For health and safety information concerning this product, please refer to the SDS sheets for Quick Cure-5 at [systemthree.com](http://systemthree.com).