



Pennant Primer TDS

DESCRIPTION

Pennant Primer is a waterborne, two-component epoxy-polyamide primer. It contains no harmful solvents and cleans up with water. It bonds tenaciously to most clean, sanded surfaces, while providing a friendly surface for water and solvent based topcoats.

For marine applications, the Pennant Primer can be applied above or below the waterline. Pennant Primer will also seal fairing or other filler work before top coating.

Individual Component Properties:			
Resin Properties:		Hardener Properties:	
Viscosity @ 77°F (25°C)	20-22 sec. Zahn #2	Viscosity @ 77°F (25°C)	110-115 KU
Density	8.76	Density	11.6
Color	Colorless	Color	Gray

Technical Data:	
Mix Ratio By Volume (Hardener : Resin)	4:1
Mix Ratio By Weight (Hardener : Resin)	100:19
Volume Solids	50%
Weight Solids	64%
Minimum Application Temperature	55°F (13°C)
Coverage @ 4.5-6.5 mils	250-350 ft ² /gal.
Pot Life @ 70°F (21°C)	3 hours
Recoat Time w/o Sanding @ 70°F (21°C)	2-72 hours
Time To Sand @ 70°F (21°C)	12-14 hours
Recoat To Paint @ 70°F (21°C)	24 hours
Full Cure @ 70°F (21°C)	3 days
Clean Up	Water
VOC	< 200g/l

For health and safety information concerning this product, please refer to the SDS sheets for Pennant Primer at systemthree.com.