



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Perfect-It™ Gelcoat Heavy Cutting Compound, 36101, 36102, 36103, 36104

Product Identification Numbers

LB-K100-1680-1	LB-K100-1686-1	60-4550-8600-3	60-4550-8601-1	60-4550-8602-9
60-4550-8603-7	UU-0043-7735-2	UU-0088-9617-5	UU-0088-9618-3	UU-0093-6385-2
UU-0093-6386-0				

1.2. Recommended use and restrictions on use

Intended Use

Marine

Specific Use

Gel Coat

Restrictions on use

Not applicable

1.3. Supplier's details

Company:	3M Canada Company
Division:	Automotive Aftermarket
Address:	1840 Oxford Street East, Post Office Box 5757, London, Ontario N6A 4T1
Telephone:	(800) 364-3577
Website:	www.3M.ca

1.4. Emergency telephone number

Medical Emergency Telephone: 1-800-3M HELPS / 1-800-364-3577; Transportation Emergency Telephone (CANUTEC): (613) 996-6666

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

Not classified according to the Canadian Hazardous Products Regulation.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Other hazards

Repeated exposure may cause skin dryness or cracking.

SECTION 3: Composition/information on ingredients

This material is a mixture.

Ingredient	C.A.S. No.	% by Wt	Common Name
Water	7732-18-5	30 - 50	Water
Aluminum Oxide (non-fibrous)	1344-28-1	10 - 30	Aluminum oxide (non-fibrous)
HYDROTREATED LIGHT PETROLEUM DISTILLATES	64742-47-8	10 - 30	No Data Available
Polyethylene Glycol Sorbitan Monooleate	9005-65-6	3 - 7	Sorbitan, mono-9-octadecenoate, poly(oxy-1,2-ethanediyl) derivs., (Z)-
Polyethylene-Polypropylene Glycol	9003-11-6	3 - 7	Oxirane, methyl-, polymer with oxirane
White Mineral Oil (Petroleum)	8042-47-5	3 - 7	White mineral oil (petroleum)
Glycerin	56-81-5	1 - 5	1,2,3-Propanetriol

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

No need for first aid is anticipated.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Suitable extinguishing media**

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide

Condition

During Combustion
During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid eye contact. Keep out of reach of children. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1 mg/m3	
Kerosine (petroleum)	64742-47-8	ACGIH	TWA(as total hydrocarbon vapor, non-aerosol):200 mg/m3	SKIN
MINERAL OILS, HIGHLY-	8042-47-5	ACGIH	TWA(inhalable fraction):5	

REFINED OILS			mg/m3	
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ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

None required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Specific Physical Form:	Gel
Colour	White
Odour	Slight Solvent
Odour threshold	<i>No Data Available</i>
pH	7.5 - 9
Melting point/Freezing point	<i>No Data Available</i>
Boiling point	<i>No Data Available</i>
Flash Point	No flash point
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapour Pressure	<i>No Data Available</i>
Viscosity/Kinematic Viscosity Viscosity/Kinematic Viscosity	<i>No Data Available</i>
Density	1.1 - 1.1 kg/l
Relative density	1.05 - 1.1 [Ref Std: WATER=1]
Water solubility	<i>No Data Available</i>

Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity/Kinematic Viscosity	30,000 - 40,000 mPa-s [<i>Test Method: Brookfield</i>]
Volatile Organic Compounds	14.5 % weight [<i>Test Method: calculated per CARB title 2</i>]
Percent volatile	60.3 % weight
VOC Less H2O & Exempt Solvents	323 g/l [<i>Test Method: calculated SCAQMD rule 443.1</i>]
Average particle size	<i>No Data Available</i>
Bulk density	<i>No Data Available</i>
Molecular weight	<i>No Data Available</i>
Softening point	<i>No Data Available</i>

Nanoparticles

This material does not contain nanoparticles.

* The values noted with an asterisk (*) in the above table are representative values based on testing of raw materials and selected products. Additionally, a material's characteristics may change depending upon the process and conditions of use at a facility, including further changes in particle size, or mixture with other materials. In order to obtain specific data for the material, we recommend the user conduct characterization testing based on the use factors at the specific facility.

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

No Data Available

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No known health effects.

Skin Contact:

Dermal Defatting: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide (non-fibrous)	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Inhalation-Vapor	Professional judgement	LC50 estimated to be 20 - 50 mg/l
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Dermal	Rabbit	LD50 > 5,000 mg/kg
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene-Polypropylene Glycol	Dermal	Professional judgement	LD50 estimated to be > 5,000 mg/kg
Polyethylene-Polypropylene Glycol	Ingestion	Rat	LD50 5,700 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Dermal	Not available	LD50 > 5,000 mg/kg
Polyethylene Glycol Sorbitan Monooleate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.1 mg/l
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	LD50 20,000 mg/kg
White Mineral Oil (Petroleum)	Dermal	Rabbit	LD50 > 2,000 mg/kg
White Mineral Oil (Petroleum)	Ingestion	Rat	LD50 > 5,000 mg/kg
Glycerin	Dermal	Rabbit	LD50 estimated to be > 5,000 mg/kg
Glycerin	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Rabbit	Minimal irritation
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	No significant irritation

Glycerin	Rabbit	No significant irritation
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Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide (non-fibrous)	Rabbit	No significant irritation
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Rabbit	Mild irritant
Polyethylene Glycol Sorbitan Monooleate	Rabbit	No significant irritation
White Mineral Oil (Petroleum)	Rabbit	Mild irritant
Glycerin	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Guinea pig	Not classified
Polyethylene Glycol Sorbitan Monooleate	Guinea pig	Not classified
White Mineral Oil (Petroleum)	Guinea pig	Not classified
Glycerin	Guinea pig	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide (non-fibrous)	In Vitro	Not mutagenic
HYDROTREATED LIGHT PETROLEUM DISTILLATES	In Vitro	Not mutagenic
HYDROTREATED LIGHT PETROLEUM DISTILLATES	In vivo	Not mutagenic
Polyethylene Glycol Sorbitan Monooleate	In Vitro	Not mutagenic
White Mineral Oil (Petroleum)	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide (non-fibrous)	Inhalation	Rat	Not carcinogenic
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Not Specified	Not available	Not carcinogenic
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
White Mineral Oil (Petroleum)	Dermal	Mouse	Not carcinogenic
White Mineral Oil (Petroleum)	Inhalation	Multiple animal species	Not carcinogenic
Glycerin	Ingestion	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Not Specified	Not classified for female reproduction	Rat	NOAEL Not available	1 generation
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Not Specified	Not classified for male reproduction	Rat	NOAEL Not available	1 generation
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Not Specified	Not classified for development	Rat	NOAEL Not available	1 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for female reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation
Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for male reproduction	Rat	NOAEL 6,666 mg/kg/day	3 generation

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Polyethylene Glycol Sorbitan Monooleate	Ingestion	Not classified for development	Rat	NOAEL 5,000 mg/kg/day	during organogenesis
White Mineral Oil (Petroleum)	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
White Mineral Oil (Petroleum)	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation
Glycerin	Ingestion	Not classified for female reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for male reproduction	Rat	NOAEL 2,000 mg/kg/day	2 generation
Glycerin	Ingestion	Not classified for development	Rat	NOAEL 2,000 mg/kg/day	2 generation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Aluminum Oxide (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Polyethylene Glycol Sorbitan Monooleate	Ingestion	heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system nervous system kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 4,132 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
White Mineral Oil (Petroleum)	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days
Glycerin	Inhalation	respiratory system heart liver kidney and/or bladder	Not classified	Rat	NOAEL 3.91 mg/l	14 days
Glycerin	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 10,000 mg/kg/day	2 years

Aspiration Hazard

Name	Value
HYDROTREATED LIGHT PETROLEUM DISTILLATES	Aspiration hazard
White Mineral Oil (Petroleum)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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3M Canada SDSs are available at www.3M.ca