

DESCRIPTION

EZ-Fillet is a wood flour filled, two-part putty specifically designed for stitch and glue wooden boat construction. The putty thickens to form an easy to spread non-sagging material. It has a smooth, creamy consistency with long working time. EZ-Fillet develops a high degree of strength and flexibility. Structural fillets are also possible when combined with fiberglass cloth.

Individual Component Properties:			
Resin Properties:		Hardener Properties:	
Viscosity @ 77°F (25°C) cps	220,000	Viscosity @ 77°F (25°C) cps	27,000
Density	9.84	Density	9.12
Color	Brick Red	Color	Dark Green
VOC Content	0	VOC Content	0

Mixed System Properties:	
Mixed Viscosity (at room temperature)	Brady
Mix Ratio By Volume (Resin:Hardener)	2:1
Mix Ratio By Weight (Resin:Hardener)	100:44
Minimum Application Temperature	40°F (4.4°C)
Working Time @ 70°F (21°C)	60 min
Recoat Time w/o Sanding @ 70°F (21°C)	7-72 hours
Time To Sand @ 70°F (21°C)	12-24 hours
Coverage:	Fillet Size ¼" x ¼" 4 oz. per linear foot Fillet Size ½" x ½" 8 oz. per linear foot Fillet Size ¾" x ¾" 11 oz. per linear foot Fillet Size 1" x 1" 14 oz. per linear foot
Mixed Color:	Rust Brown

Cured Properties:	
Full Cure @ 70°F (21°C)	3 Days

For health and safety information concerning this product, please refer to the SDS sheets for EZ Fillet at systemthree.com.