**ARK UV EPOXY CLEARCOAT**

**SOLVENT-FREE EPOXY CLEARCOAT WITH GOOD GLOSS AND UV RESISTANCE.**

Use above or below the waterline

**USE OVER:**  Epoxy, Fibreglass, Gelcoat, Wood, Metal, Concrete.

**SURFACE PREP:** Apply directly to clean dry wood. For fiberglass, Epoxy, Gelcoat, metal, clean surface with Acetone or Lacquer thinner, sand, and remove dust. Do not use Varsol or any petroleum-based solvents to clean surfaces.

**MIXING:** Mix 2 parts resin (A) with 1 part Hardener (B). Use graduated containers to measure, don’t guess, too much or too little hardener will affect a proper cure. Mix for 2 minutes, scraping the sides and the bottom of the container. Mix only what you can use within the recommended pot life. Avoid leaving mixed epoxy in direct sunlight.

**APPLICATION:** Best results are usually obtained with a Euro-type round end foam roller. Cross roll a thin coat, and tip immediately with a foam brush for a smoother finish. Apply 3 coats above the waterline, and 4 or 5 below for long-term submersion. For a smoother final finish, sand with 220 before the final coat.

**RECOATING:** Recoat without sanding as soon as the previous coat is tacky to touch, approximately 5 to 6 hours at 25C. After 24 hours, or when the coating is hard to the touch, sand with 180 grit before recoating.

**COLORING:** ARK UV EPOXY CLEARCOAT can be pigmented with ARK UNIVERSAL PIGMENTS. Add a maximum of 15% pigment to the Resin (A) only, and stir for at least 2 minutes. Mix pigmented resin with hardener, and stir again for 2 minutes.

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| **TEMPERATURE** | **POT LIFE** | **RECOAT WTHOUT SANDING** | **SANDABLE** | **FULL CURE** |
| 15c -20c | 40 -50 M | 8 -12 HR | 48HR | 10 DAYS |
| 20c – 25c | 30 - 40 M | 5 – 6 HR | 24 HR | 7 DAYS |
| 25 -30c | 15 - 25 M | 4 -6HR | 12HR | 5 DAYS |

*It is not recommended for application below 15C or above 30C. If you are working outside, do not apply in the rain, direct sunlight, or in windy conditions*