Safety Data Sheets (SDS)
Updated: January 1, 2023

This file contains Safety Data Sheets for Quick Cure-15. This is a two-component system. It is imperative that you know whether you need information on the Resin or the Hardener.

If this is a medical emergency, call 911 or your local poison control center. Seek medical attention.

For technical assistance, call System Three Technical Support at 253-333-8118 option 2.

These SDS are provided pursuant to 29 CFR 1910.1200(g).

SAFETY DATA SHEET

1. Product Identification

Product name	Quick Cure – 15 Minute, Part A
SDS Number	1010A000
Product type	Epoxy polymer mixture
Recommended use of the chemical and restrictions on use	Directed at, but not limited to, the adhesion of similar and dissimilar substrates.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call collect accepted +1-360-256-7365

2. Hazard(s) Identification

Classification of substance or mixture/Signal Word

WARNING
Skin Corrosion/Irritation - Category 2
Serious Eye Damage/Eye Irritation - Category 2
Skin Sensitization - Category 1
Specific Target Organ Toxicity (Single Exposure) [Respiratory tract irritation] – Category 3

GHS Label Elements
Hazard Pictograms

Hazard Statements/Classification of substance or mixture

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements

Precautionary Statements
Prevention

P280 Wear protective gloves. Wear eye or face protection.
P201 Obtain special instructions before use.
P271 Use only outdoors or in a well-ventilated area.
P264 Wash hands thoroughly after handling.

Response

P304 + 340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P313 Call a POISON CENTER or doctor/physician if you feel unwell.

	P302+352+363 IF ON SKIN: Wash with soap and water. Take off contaminated clothing and wash before reuse. P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing.
Storage	P401 Store at room temperature in a well-ventilated area.
Disposal	P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified (HNOC)	None Available.

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Diglycidyl Ether of Bisphenol A	25068-38-6	90-100%
Diglycidyl Ether of Bisphenol F	28064-14-4	1-10%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Skin contact	Remove contaminated clothing and shoes and wipe excess off skin. Flush skin with water. Follow by washing in soap and water. If irritation occurs, seek medical attention. Do not reuse clothing until cleaned. Contaminated leather articles (shoes) cannot be decontaminated and should be destroyed.
Eye contact	Flush with water for 15 minutes holding eye lids open. Seek medical attention.
Ingestion	Do not give liquids if victim is unconscious of very drowsy. Otherwise, give no more than 2 glasses of water and induce vomiting by giving 2 tablespoons syrup of ipecac (1 tablespoon and 1 glass of water for child). If ipecac is unavailable, give 2 glasses of water and induce vomiting by touching finger to back of throat. Keep head below hips while vomiting. Get medical attention.
Inhalation	Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Treat symptoms as they appear. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	No specific treatment.

5. Fire-Fighting Measures

Suitable extinguishing media	Alcohol-resistant foam. Carbon dioxide (CO_2). Dry chemical Water Fog
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Potential skin irritation. Epoxy in mass can create exotherm.
Hazardous decomposition products	Decomposition products may include the following materials: Carbon dioxide Carbon monoxide
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
Further information	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. Accidental Release Measures

Personal precautions	Wear proper personal protective equipment (PPE). Avoid direct contact with material. Proper PPE includes: disposable gloves, eye protection and skin protection.
Emergency procedures	If materials is spilled, avoid contact with material. Persons not wearing appropriate protective equipment should leave the area of the spill until cleanup is complete.
Methods and materials for containment/cleanup	Stop spill at source, dike area to prevent spreading, pump liquid to salvage tank or drum. Remaining liquid may be taken up on clay, diatomaceous earth, sawdust or other absorbent, and shoveled into disposal container.
Environmental precautions	Avoid dispersal of spilled material, contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil, or air).

7. Handling and Storage

Precautions for safe handling	Put on appropriate personal protective equipment. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid contact with skin and eyes. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. When using, do not eat, drink or smoke. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Precautions/Recommendations for safe/proper storage	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits	None established.
Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	Use appropriate containment to avoid environmental contamination. Do not allow spill to enter sewers or waterways.

Individual protection measures/Personal protective equipment	
Eye/face protection	Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.
Hand protection	Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves,
Skin protection	Wear clean, body-covering clothing to avoid skin contact.
Respiratory protection	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Special instructions for protection and hygiene	Wear gloves at all times when handling product, avoid direct contact with skin. When finished using product, dispose of gloves properly and wash hands with warm, soapy water.

9. Physical and Chemical Properties

Chemical family	Epoxy Resin
Appearance	Clear viscous liquid
Physical State	Epoxy polymer mixture
Form	Liquid
Color	Water clear
Odor	Little or no odor
Density (Specific Gravity)	9.5-9.7 lb/gal (1.1-1.2)
Viscosity	8,000-10,000 cps @ 25°C
pH	Data not available
Melting point/freezing point	Data not available
Initial boiling point and boiling range	Data not available
Flash point	>300°F, Pensky-Martens Closed Cup
Evaporation rate	Slower than ether
Flammability (solid, gas)	Data not available
Upper/lower flammability limit (by volume)	
Upper flammability limit (by volume)	N/A
Lower flammability limit (by volume)	N/A
Material VOC	None
Vapor density	Heavier than air
Relative density	Not determined
Solubility in water	Negligible, in water
Partition coefficient: n-octanol/water	3
Auto-ignition temperature	300°C (572.00°F)
Decomposition temperature	Data not available

10.Stability and Reactivity

Reactivity	None
Chemical Stability	Stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
Incompatible materials	Strong oxidizing agents, Lewis and mineral acids.
Hazardous decomposition products	Oxides of carbon, aldehydes, acids.
Other hazards	None known.

11. Toxicological Information

Acute Health Hazard (components) No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Diglycidyl Ether of Bisphenol A	LD50 Oral	Rat	11,400 mg/kg	-
	LD50 Dermal	Rat	2,000 mg/kg	-

Irritation/Corrosion (components)

Component	Result	Species	Test	Exposure
Diglycidyl Ether of Bisphenol A	Skin – Erythema/Eschar 404 Acute Dermal Irritation/Corrosion	Rabbit	1.5 – 2	-
	Skin – Edema 404 Acute Dermal Irritation/Corrosion	Rabbit	1.0 – 1.5	-
	Eyes – 405 Acute Eye Irritation/Corrosion	Rabbit	0	-
	Eyes – Redness of the conjunctivae	Rabbit	0.7	-
	Skin – Moderate irritant	Rabbit		24 hrs
	Eyes – Mild irritant	Rabbit		-

Sensitization No information on product itself.

Mutagenicity No information on product itself.

Carcinogenicity No information on product itself.

Reproductive Toxicity No information on product itself.

Teratogenicity No information on product itself.

Specific target organ toxicity (single exposure) No information on product itself.

Component	Category	Route of exposure	Target organs
Diglycidyl Ether of Bisphenol A	Category 3		Respiratory tract irritation
Diglycidyl Ether of Bisphenol F	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard Not available.

Potential acute health effects

Eye Contact Causes serious eye irritation.

Inhalation May cause respiratory irritation.

Skin Contact Causes skin irritation. May cause an allergic skin reaction.

Ingestion Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye Contact Adverse symptoms may include the following:
Pain or irritation
Watering
Redness

Inhalation Adverse symptoms may include the following:
Respiratory tract irritation
Coughing

Skin Contact Adverse symptoms may include the following:
Irritation
Redness

Ingestion No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure Not available.

Potential chronic health effects

General Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

12. Ecological Information

Ecotoxicity No information on product itself.

Component	Result	Species	Exposure
Diglycidyl Ether of Bisphenol A	Acute LC50 1.3 mg/l – 203 Fish, Acute Toxicity Test	Fish – Fish	96 h
	Acute EC50 2.1 mg/l – 202 Daphnia sp. Acute Immobilization Test and Reproduction Test	Aquatic invertebrates. Water flea	48 h
	Acute NOEC 0.3 mg/l – 211 Daphnia Magna Reproduction Test	Aquatic invertebrates. Water flea	21 d
	Acute LC50 > 11 mg/l	Aquatic plants – Algae	72 h

Persistence and degradability No information on product itself.

Bioaccumulative Potential No information on product itself.

Component	LogPow	BCF	Potential
Diglycidyl Ether of Bisphenol A	2.64 – 3.78	3 – 31 31.00	low
Diglycidyl Ether of Bisphenol F	3	-	low

Mobility in Soil

Soil/water partition coefficient (KOC) No information on product itself.

Other adverse effects No known significant effects or critical hazards.

13. Disposal Considerations

Waste from residues/ unused products The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.

Contaminated packaging Dispose of container and unused contents in accordance with federal, state and local requirements.

14.Transport Information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International Transport Regulations

Regulatory information	UN/NA number	Proper Shipping Name	Classes/*PG	Additional Information
DOT		Non-regulated		
TDG		Non-regulated		
IMO/IMDG	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A EPICHLOROHYDRIN RESIN)	Class 9 III	
IATA	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL-A EPICHLOROHYDRIN RESIN)	Class 9 III	

*PG: Packing group

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. Regulatory Information

UNITED STATES

U.S. Federal Regulations

United States – TSCA 12(b) – Chemical export notification: None Required.
United States – TSCA 5(a)2 – Final significant new use rules: Not Listed.
United States – TSCA 5(a)2 – Proposed significant new use rules: Not Listed.
United States – TSCA 5(e) – Substance consent order: Not listed.

California Prop. 65

WARNING: This product contains less than 0.1% of a chemical known to the State of California to cause cancer. WARNING: This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient Name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Oxirane, 2-(phenoxymethyl)-	Yes	No	5 µg/day	No
Oxirane, 2-(chloromethyl)-	Yes	Yes	9 µg/day	No

EPA SARA 302 Extremely Hazardous Substances None required.

EPA SARA 302/304/311/312 Hazardous Chemicals Acute Health Hazard.

United States inventory (TSCA 8b) All components are listed or exempted.

CANADA

WHMIS (Canada) Class D-2B: Material causing other toxic effects (Toxic).

Canadian NPRI None Required

CEPA Toxic substances None Required

INTERNATIONAL REGULATIONS

International Lists

Australia inventory (AICS): All components are listed or exempted.
Canada inventory: All components are listed or exempted.
Korea inventory: All components are listed or exempted.
Japan inventory: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
New Zealand inventory (NZIoC): All components are listed or exempted.
Philippines inventory (PICCS): All components are listed or exempted.
Taiwan inventory (CSNN): All components are listed or exempted.

16. Other Information, Including Date of Preparation or Last Revision

HMIS Rating

Health 2
Flammability 1
Physical Hazard 0

Date of Preparation January 9, 2020

Date of Last Revision September 24, 2019

Revision # 5.0

More Information 1-253-333-8118

Prepared by System Three Resins Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein.

SAFETY DATA SHEET

1. Product Identification

Product name	Quick Cure - 15 Adhesive Part B
SDS Number	1010B00
Product type	Mercaptan/Amine polymer mixture
Recommended use of the chemical and restrictions on use	Directed at, but not limited to, the adhesion of wood, similar and dissimilar substrates.
Restrictions	None known.
Manufacturer/Supplier information	
Company name	SYSTEM THREE RESINS, INC.
Address	8517 Commerce Place Dr NE Lacey, WA 98516 United States
Telephone	1-253-333-8118
Website	www.systemthree.com
Email	support@systemthree.com
Emergency Contact	CHEMTEL (U.S. and CANADA) 1-800-704-9215 CHEMTEL (Outside the U.S.) – Call collect accepted +1-360-256-7365

2. Hazard(s) Identification

Classification of substance or mixture/Signal Word

WARNING
Acute toxicity – Oral Category 4
Acute toxicity – Dermal Category 4
Skin Irritation – Category 2
Eye Irritation – Category 2
Skin Sensitization – Category 1
Germ Cell Mutagenicity – Category 2
Specific Target Organ Toxicity – Category 2

GHS Label Elements
Hazard Pictograms

Hazard Statements/Classification of substance or mixture

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H320 Causes eye irritation.
H341 Suspected of causing genetic defects.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Precautionary Statements
Prevention

P264 Wash hands thoroughly after handling.
P270 Do not eat, drink, or smoke when using this product.

	P280 Wear protective clothing, gloves, eye, and face protection. P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood.
Response	P301+P330+P314 IF SWALLOWED: Rinse mouth and get medical attention if you feel unwell. P302+P352 IF ON SKIN: Wash with plenty of soap and water. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes and remove contacts if present and easy to do so. Continue rinsing. P337+P313 IF EYE IRRITATION PERSISTS: Get medical attention. P362+P364 Take off contaminated clothing and wash it before reuse.
Storage	P401 Store above 32 °F / 0 °C
Disposal	P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified (HNOC)	None Available.

3. Composition/Information On Ingredients

Chemical Name	CAS Number	Content (%)
Polymercaptan Resin	Trade Secret	80 - 100 %
Dimethylamino(methyl)phenol	25338-55-0	0 – 10%
Phenol, 2,4,6-Tris((dimethylamino)methyl)-	90-72-2	<2%
Phenol	108-95-2	<2%

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section. Occupational exposure limits, if available, are listed in Section 8.

4. First-Aid Measures

Skin contact	Remove contaminated clothing and shoes and wipe excess off skin. Flush skin with water. Follow by washing in soap and water. If irritation occurs, seek medical attention. Do not reuse clothing until cleaned. Contaminated leather articles (shoes) cannot be decontaminated and should be destroyed.
Eye contact	Flush with water for 15 minutes holding eye lids open. Remove contacts if present and easy to do so. Seek medical attention, if irritation or symptoms of overexposure persist.
Ingestion	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person. Turn victim's head to the side.
Inhalation	Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.
Specific treatments	No specific treatment.

5. Fire-Fighting Measures

Suitable extinguishing media	Alcohol-resistant foam, Carbon dioxide (CO_2), Dry chemical, Water Fog
Unsuitable extinguishing media	None known.

Specific hazards arising from the chemical	Potential skin irritation. Incomplete combustion may form carbon monoxide. May generate ammonia gas. May generate toxic nitrogen oxide gases. Burning produces noxious and toxic fumes. Downwind personnel must be evacuated.
Hazardous decomposition products	Decomposition products may include the following materials: Carbon dioxide Carbon monoxide Nitrogen oxides
Special protective actions for fire-fighters	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	Avoid contact with skin. A face shield should be worn. Use personal protective equipment. Wear self-contained breathing apparatus for fighting if necessary.
Further information	Do not allow run-off from firefighting to enter drains or water courses. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

6. Accidental Release Measures

Personal precautions	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Wear proper protective clothing, gloves and eye/face protection.
Emergency procedures	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
Methods and materials for containment/cleanup	Contain spills with an inert absorbent material such as soil or sand. Prevent from spreading by covering, diking or other means. Provide ventilation.
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

7. Handling and Storage

Precautions for safe handling	Always wear protective, disposable gloves when handling epoxy products to prevent exposure. Use with adequate ventilation. Avoid breathing vapor and contact with eyes, skin and clothing.
Precautions/Recommendations for safe/proper storage	Store epoxy products in temperature stable environment, out of the reach of pets or children. Securely fasten container lids and tops, and prevent products from sitting and below freezing temperatures.

8. Exposure Controls/Personal Protection

Occupational Exposure Limits

List	Components	CAS No.	Type	Value
ACGIH	Phenol	108-95-2	TW	5 ppm
NIOSH	Phenol	108-95-2	REL	5 ppm, 19 mg/m3
OSHA Z1A	Phenol	108-95-2	TWA	5 ppm, 19 mg/m3

Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. Do not allow spill to enter sewers or waterways.
Individual protection measures/Personal protective equipment	
Eye/face protection	Splash-proof goggles or safety spectacles with side shields are recommended. Always wear eye protection when sanding cured epoxy resins to avoid dust in eyes.
Hand protection	Always wear impervious gloves: butyl rubber, nitrile rubber, Neoprene, PVC disposable gloves,
Skin protection	Wear clean, body-covering clothing to avoid skin contact.
Respiratory protection	Use a NIOSH approved respiratory device when sanding cured epoxy to prevent dust in lungs.
Special instructions for protection and hygiene	Wear gloves at all times when handling product, avoid direct contact with skin. When finished using product, dispose of gloves properly and wash hands with warm, soapy water.

9. Physical and Chemical Properties

Chemical family	Mercaptan/Amine curing agent
Appearance	Clear viscous liquid
Physical State	Amine mixture
Form	Liquid
Color	Water white
Odor	Sulfur like
Density (Specific Gravity)	9.5-9.7 lb/gal (1.1-1.2)
Viscosity	9,000-14,000 cps @ 25°C
pH	N/A
Melting point/freezing point	N/A
Initial boiling point and boiling range	N/A
Flash point	>250°F, Pensky-Martens Closed Cup
Evaporation rate	Slower than ether
Flammability (solid, gas)	N/A
Upper/lower flammability limit (by volume)	N/A
Upper flammability limit (by volume)	N/A
Lower flammability limit (by volume)	N/A
Material VOC	None
Vapor density	Heavier than air
Relative density	Not determined
Solubility in water	Negligible
Partition coefficient: n-octanol/water	N/A
Auto-ignition temperature	N/A

Decomposition temperature	N/A

10.Stability and Reactivity

Reactivity	No specific test data related to reactivity available for this product.
Chemical Stability	Stable under normal conditions.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Epoxy resins and epoxy resin hardeners react with each other producing heat. They should not be mixed with each other under uncontrolled conditions or in large mass as the ensuing exotherm may result in heat and smoke, resulting in hazardous decomposition products.
Incompatible materials	Reactive or incompatible with the following materials: Mineral acids Strong oxidizing agents Lewis acids
Hazardous decomposition products	Oxides of carbon, aldehydes, acids.
Other hazards	None known.

11. Toxicological Information

Acute Health Hazard (components) No comprehensive data (ingestion, inhalation, dermal) on mixture (product).

Component	Result	Species	Dose	Exposure
Phenol, 2,4,6-Tris((dimethylamino)methyl)-	LD50 Oral	Rat	2,169 mg/kg	-
Phenol	LD50 Dermal	Rat	660 mg/kg	-
	LD50 Oral	Expert judgment	300 mg/kg	-

Irritation/Corrosion (components) No information on product itself.

Component	Result	Species	Test	Exposure
Phenol, 2,4,6-Tris((dimethylamino)methyl)-	Skin – Corrosive	Rabbit	OECD 404 Acute Dermal Irritation/Corrosion	-
	Eyes – Severe Irritation	Rabbit	OECD 405 Acute Eye Irritation/Corrosion	-
Dimethylamino(methyl)phenol	Skin – Severe Irritation		OECD 404 Acute Dermal Irritation/Corrosion	-
	Eye – Severe Irritation		OECD 405 Acute Eye Irritation/Corrosion	-

Sensitization No information on product itself.

Mutagenicity No information on product itself.

Carcinogenicity No information on product itself.

Reproductive Toxicity No information on product itself.

Teratogenicity No information on product itself.

Specific target organ toxicity (single exposure) No information on product itself.

Specific target organ toxicity (repeated exposure) Not available.

Aspiration hazard Not available.

Potential acute health effects

Eye Contact Severe eye irritation.

Inhalation Not available.

Skin Contact Harmful in contact with skin.

Ingestion Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Not available.

Eye Contact Not available.

Inhalation Not available.

Skin Contact Not available.

Ingestion Not available.

Delayed and immediate effects and also chronic effects from short and long term exposure Not available.

Potential chronic health effects Not available.

General May cause sensitization by skin contact.

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Developmental effects No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates (ATEmix)

Route	ATE value
Oral	585.6 mg/kg
Dermal	660 mg/kg
Inhalation (vapors)	900 mg/l

12. Ecological Information

Ecotoxicity No information on product itself.

Component	Test	Endpoint	Exposure	Species	Result
2,4,6-tris(dimethylaminomethyl)phenol	201 Alga, Growth Inhibition Test	Acute EC50	72 hr	Aquatic plants – Green Algae	84 mg/l
Phenol		Acute EC50	48 hr	Daphnia magna	4 – 7 mg/l

Persistence and degradability No information on product itself.

Bioaccumulative Potential No information on product itself.

Component	LogPow	BCF	Potential
Phenol	-	-	Low

Mobility in Soil

Soil/water partition coefficient (KOC)	No information on product itself.
Other adverse effects	No known significant effects or critical hazards.

13. Disposal Considerations

Waste from residues/ unused products	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Product should not be allowed to enter drains, water courses or the soil; dispose of this material and its containers in a safe way. Contact supplier if guidance is required.
Contaminated packaging	Dispose of container and unused contents in accordance with federal, state and local requirements.

14.Transport Information

The data provided in this section is for information only and may not be specific to your package size or mode of transport. You will need to apply the appropriate regulations to properly classify your shipment for transportation.

International Transport Regulations

Regulatory information	**UN/NA number**	**Proper Shipping Name**	**Classes/*PG**	**Additional Information**
DOT		Non-regulated		
TDG		Non-regulated		
IMO/IMDG		Non-regulated		
IATA	UN3334	AVIATION REGULATED LIQUID, N.O.S. (Mercaptan-terminated polymer)	Class 9 III	

*PG: Packing group

Special precautions for user:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

15. Regulatory Information

UNITED STATES

U.S. Federal Regulations	**United States – TSCA 12(b) – Chemical export notification:** None Required. **United States – TSCA 5(a)2 – Final significant new use rules:** Not Listed. **United States – TSCA 5(a)2 – Proposed significant new use rules:** Not Listed. **United States – TSCA 5(e) – Substance consent order:** Not listed.
Clean Air Act – Ozone Depleting Substances (ODS)	This product does not contain nor is it manufactured with ozone depleting substances.
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	This product does not contain nor is it manufactured with hazardous air pollutants.
California Prop. 65	This product does not contain chemicals known to the state of California to cause cancer, birth defects, or other reproductive harm.
EPA SARA 302 Extremely Hazardous Substances	None Required

EPA SARA 302/304/311/312 Hazardous Chemicals	Acute Health Hazard
SARA 313	None Required
Form R – Reporting requirements	
CERCLA Hazardous substances	None Required
United States inventory (TSCA 8b)	All components are listed or exempted.

CANADA

WHMIS (Canada)	Class D-2B: Material causing other toxic effects (Toxic).
Canadian NPRI	None Required
CEPA Toxic substances	None Required

INTERNATIONAL REGULATIONS

International Lists	**Australia inventory (AICS):** All components are listed or exempted. **Canada inventory:** All components are listed or exempted. **Korea inventory:** All components are listed or exempted. **Japan inventory:** All components are listed or exempted. **China inventory (IECSC):** All components are listed or exempted. **New Zealand inventory (NZIoC):** All components are listed or exempted. **Philippines inventory (PICCS):** All components are listed or exempted. **Taiwan inventory (CSNN):** All components are listed or exempted.

16. Other Information, Including Date of Preparation or Last Revision

HMIS Rating

Health 2
Flammability 1
Physical Hazard 0

Date of Preparation	January 9, 2020
Date of Last Revision	September 24, 2019
Revision #	4.0
More Information	1-253-333-8118
Prepared by	System Three Resins Inc.

The information contained herein is based on the data available to us and is believed to be correct. However, System Three Resins, Inc. makes no warranty, expressed or implied, regarding the accuracy of these data or the results to be obtained from the use thereof. System Three assumes no responsibility for injury from the use of the product described herein.