

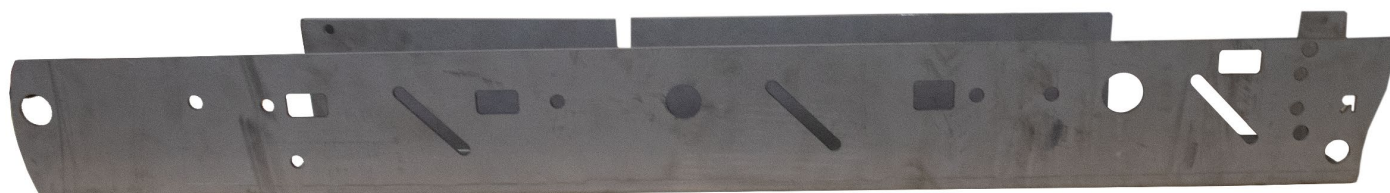


**RUST  
BUSTER**  
F R A M E W O R K S

**RB8422L & RB8422R**  
2003-2009 Toyota® 4Runner & Lexus GX470  
**Center Frame Section**



**VIDEO AVAILABLE**



**REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

**KIT CONTAINS**

Center Frame Section

**QTY**

1



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**1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

**2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

FRAMEWORKS

## RB8422L & RB8422R 2003-2009 Toyota® 4Runner & Lexus GX470 Center Frame Section

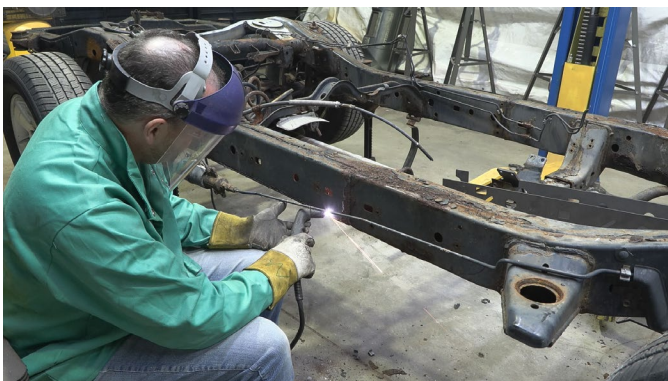
### 3) PREPARING FOR YOUR INSTALL

Using a 12mm socket, remove the bolts holding the air pump in place. Then, remove any lines and brackets from the work area to prevent them from getting damaged.



### 4) CUT

Hold the part up to the frame and mark its coverage. Draw a cut line  $\frac{3}{4}$  of an inch from the bottom of the frame. Cut on the marked line and remove the bottom of the frame. The bottom of the part will line up with the bottom of the frame



Clean the frame free of rust and debris revealing bare metal. Paint the work area with a weldable primer to help prevent against rust development.

### WELD

Remove any potential fire hazards from the work area. Line up the holes on the part with the holes on the frame. Begin by tack welding the part into place. Following proper welding procedures, weld on the part. 100% weld around all edges.



### 5) PAINT AND PROTECT

Coat the part with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

