

PART NO. FB33130F 2018 – Current JL Wrangler Front Aluminum Inner Fenders











3mm Allen 10mm Socket (2) 8mm Wrench Drill 9/32" Bit

### RECOMMENDED TOOLS

M5 Nutsert Tool

KIT CONTAINS	QTY
Front Inner Fender Set (Driver/Passenger)	1
M5 10mm Stainless Washer	14
M5 Stainless Flange Nut	6
M5 Threaded Rivet	4
M5 Steel Hex Bolt	2
M5 16mm Button Head Bolt	14
M5 15mm Washer	4
M5 Steel Hex Nut	2

550 W. PINE LAKE RD., SUITE 2, NORTH LIMA, OHIO 44452 330.423.6446 WWW.FISHBONEOFFROAD.COM



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#### 1) PREPARE YOUR VEHICLE

Remove your vehicle's existing inner and outer fenders. Please visit Fishbone Offroad on YouTube for instructions on how to remove your OEM parts.



Within the driver and passenger **front** wells, and with a 9/32" drill bit, expand the two frame holes that are shown below.



With either an M5 Nutsert Tool **OR** (1) 25mm bolt, M5 hex nut, 10mm washer, and (2) 8mm wrenches, install an included nutsert into each hole.





#### 2) ASSEMBLE YOUR FENDERS

Loosely assemble your rear fender top and bottom using (7) 10mm button head bolts, washers, and flange nuts. With a 3mm Allen key, ensure the grate and plate hardware is secured before continuing.



**OPTIONAL 1:** The accent grates and plates can be removed with a 3mm Allen key to be painted separately.

1



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#### 3) INSTALL YOUR FRONT FENDERS

Starting with the rear, logo-less section, begin securing the fender to the body with (2) 16mm bolts and washers.



With (2) 16mm bolts and washers, secure the front section to the rear section rivets.



Secure the top with a 16mm bolt, washer, and nut.

Secure the bottom with (2) 16mm bolts and 15mm washers into the frame nutserts previously installed.



Tighten all visible bolts with a 3mm Allen key.

Repeat on the opposite side.

### 4) **REINSTALL YOUR OUTER FENDERS**

Reinstall your outer fenders according to the manufacturer's instructions.

**OPTIONAL:** If your vehicle has Fishbone Offroad Tube Fenders, the rear inners and outers will share the rear most bolt hole. Using an M8 bolt and washer, secure the two to the body.



Repeat on the opposite side.

2



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