

# **INSTALLATION INSTRUCTIONS**

PART No.

**FB22364** 

15-20 Ford F-150 Pelican Rear Bumper





#### **REQUIRED TOOLS**

21mm Socket 13mm Socket 13mm Wrench Pliers 10mm Socket 10mm Wrench

Help of a Friend

### KIT CONTAINS

Pelican Rear Bumper D-Rings M6 Hex Bolt M6 Washer M6 Hex Nut M6 Lock Washer

### **QTY** 1 2

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### 1) UNINSTALL FACTORY BUMPER

With a 21mm, remove the 3 hex nuts on each side of the frame rails.



Disconnect your hitch plug and license plate lights, and with a clip remover tool, free the power harness from the bumper.



Remove the bumper. With a 13mm socket, remove your hitch retaining plates and hitch.



Push out and remove the license plate lights and hitch plug.



### 2) REINSTALL HITCH

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With 4 of the 6 factory bolts remove in Step 1, reinstall the hitch onto the frame with a 21mm socket.



With pliers, bend the two angled flanges straight and flat.



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3) INSTALL LIGHTS, HITCH PLUG, AND POWER HARNESS



### 4) INSTALL BUMPER

With the help of a friend, hold the bumper up to the frame. With the included hardware, secure it to the hitch with a 10mm socket and wrench. Reconnect your power harness





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