

### **INSTALLATION INSTRUCTIONS**

# PART No.

FB22361

2021+ Toyota Tacoma 3rdGen Rear Bumper





REQUIRED TOOLS	KIT CONTAINS	QTY
15mm Socket	Rear Bumper	1
4mm Hex Wrench	M6 Washer	4
10mm Socket	M6 Nut	4
3mm Hex Wrench	M6x16mm Button Head Bolt	8
	M10 Flange Nut	10
Help of a friend	D-Ring	10
	M6x40mm Button Head Hex Bolt	2
	M6x45mm Button Head Hex Bolt	2
	M6 Bolt Spacer	6
	M6 Nyloc Nut	10



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#### 1) REMOVE EXISTING BUMPER

Begin removing your vehicle's existing rear bumper. We show how to remove and disassemble your factory bumper over at

www.YouTube.com/FishboneOffroad

#### 2) ASSEMBLE

Begin by installing your blind spot monitoring sensors with the included M6 45mm bolts, nyloc nuts, and bolt spacers with a 4mm Hex wrench and a 10mm wrench/socket. Note: These are side specific.



Install your backup sensors with a 3mm Hex Wrench. Again, these are location specific. Ensure they're installed into the same bracket location as the factory bumper.



Install your pod lights, factory license plate lights, and factory trailer connector.



Loosely install the frame brackets onto the back of the bumper with a 15mm wrench, and 13mm socket using 4 of the included M10x35mm flange bolts. They will need adjusting later.





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#### 3) INSTALL

clearance.

With the help of a friend hold the bumper up to the truck, and with the remaining M10 flange bolts, secure the bumper to the vehicle using a 13mm socket.



Adjust and center the bumper, and verify tailgate

Completely tighten down each bolt.



Reconnect your license plate lights, pod lights, and sensor harnesses.



