



**VIDEO AVAILABLE**



**REQUIRED TOOLS**

19MM Socket/Wrench  
Screw Driver

**KIT CONTAINS**

Rear Bumper  
D-Rings  
M12 Flanged Hex Bolt  
M6 Screw  
M6 Flat Washer  
M6 Nyloc Nut  
M4 Screw

**QTY**

1  
2  
6  
6  
8  
6  
2



## 05-15 2<sup>nd</sup> Gen Toyota Tacoma Rear Bumper

### 1) REMOVE EXISTING BUMPER

Begin removing your vehicle's existing rear bumper, trailer plug, and license plate lights. We show how to remove and disassemble your factory bumper over at [www.YouTube.com/FishboneOffroad](http://www.YouTube.com/FishboneOffroad)



### 2) ASSEMBLE

Install your cube lights into the bumper at this time.



If you removed your hitch in the previous step and wish to use it going forward, slide it back onto the frame rails without any hardware at this time.

### 3) INSTALL

With the help of a friend, hold the bumper up to the frame and over the hitch brackets, using the curves and bolt holes for alignment.



With the included 6 M12 Flange Hex bolts and a 19mm socket, install the bumper. If you have a hitch, 3 bolts will be used on each plate. If you do not have a hitch, only 2 will be used.



Reinstall your trailer plug, license plate lights, both power harnesses, and your license plate with the remaining included hardware and a screw driver.

