Temperature and Coolant Level Gauge Overview

Overheating can permanently damage your engine and transmission/gearbox. Monitor temperatures and coolant level to give early warning of overheating with visual and audible alarms you can set.

What are the benefits of a gauge to display and alarm engine and transmission temperatures? Why should the engine coolant level be monitored and alarmed?

Standard temperature indicators sometimes provide engine temperature information. But if you're focused on driving, you may miss the indicator going into the RED until it is too late and your engine or transmission is damaged.

Often standard indicators only measure the engine coolant water temperature. If your engine coolant is lost or the level drops for any reason, many indicators won't show that the engine is overheating. You may not be aware that your engine is being damaged.

Most vehicles do not have an indicator showing transmission temperature. If you are 4WD'ing or towing a caravan, boat, trailer etc, your transmission and engine will be working hard, increasing the temperature. The temperature of the transmission can also become excessive during high speed highway driving. If you are not aware of your actual transmission temperature, you have no way of knowing whether it is being damaged by excessive heating.

Low coolant level or loss of coolant is often the cause of engine overheating. Yet many vehicles do not have an indicator to monitor the coolant level or any alarm.

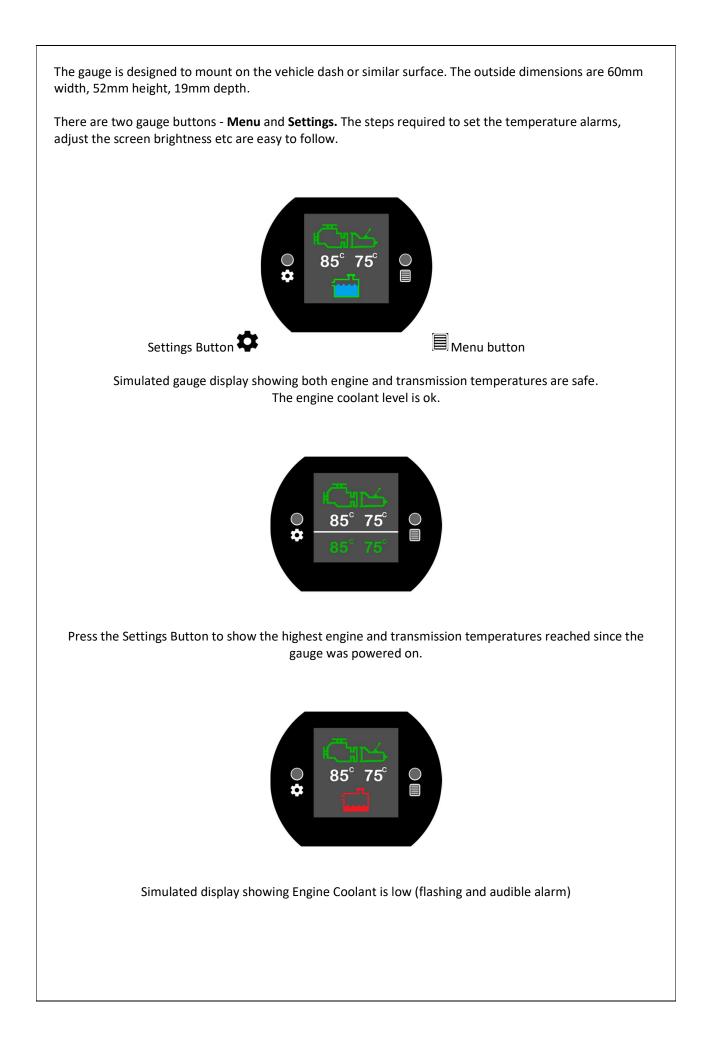
This gauge allows you to monitor and set alarms for both the engine block and transmission housing temperatures during all driving conditions. The gauge also includes a sensor which monitors the engine coolant level and provides both a visual and audible alarm if the coolant level is low.

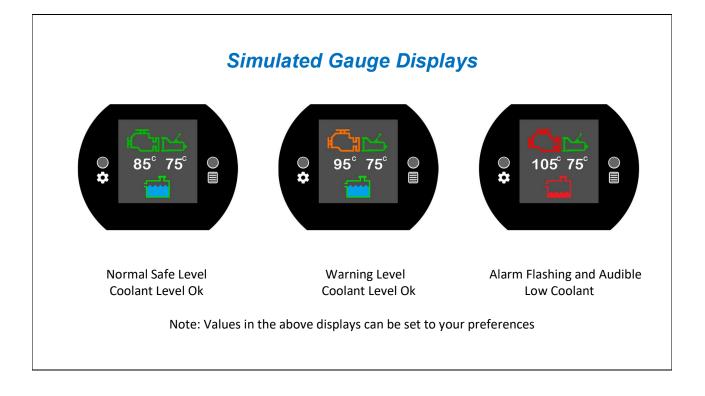
The gauge uses digital technology and has a full colour screen to display temperatures, coolant level, settings and alarms. The temperature display and settings can be in Celsius or Fahrenheit (option).

The coolant level sensor uses smart technology to monitor the coolant level. There is no need to drill holes in the coolant bottle or put anything in the bottle. The sensor attaches to the outside of the coolant bottle at the level you decide. Your coolant bottle will not be damaged and your vehicle warranty cannot be affected. But for the sensor to work properly, your coolant bottle MUST be plastic. The sensor will not work on metal coolant tanks.

You can set SAFE engine and transmission temperature levels which the display will show in GREEN. By setting the MAXIMUM temperature levels, an audible alarm and flashing **RED** display will be triggered if the maximum temperature is exceeded. If the temperature is above SAFE but below the MAXIMUM, the display will show an **AMBER** warning. If the engine or transmission temperatures are below freezing, the gauge display will show BLUE. The gauge can also show the highest engine and transmission temperatures reached since the gauge was powered on.

Engine coolant level is displayed as GREEN if the level is ok or **RED** if the level is low. A visual and audible alarm is triggered if the coolant level goes below the sensors detection.





How it Works **Engine Block and Transmission Housing Temperatures** The gauge receives continuous engine and transmission temperature measurements from two digital temperature sensors mounted directly on the engine block and transmission housing. Each digital temperature sensor can measure temperatures from -55°C to +125°C (-67°F to +257°F). The gauge displays temperatures in one degree increments. The gauge checks the measured temperature against two temperature levels (SAFE and MAXIMUM) which are set separately for the engine and transmission. SAFE temperature. An engine (or transmission) temperature at or below SAFE is normal operation. MAXIMUM temperature. An engine (or transmission) temperature at or above the MAXIMUM will flash a RED display and trigger the audible alarm. The alarm will also be triggered If the gauge cannot receive a temperature reading from either sensor. The SAFE temperature setting must be lower than the MAXIMUM temperature setting. An engine or transmission temperature in the range between SAFE and MAXIMUM is displayed as a warning in AMBER. By pressing the Settings button, the gauge will display the highest engine and transmission temperatures reached since the gauge was powered on. For example, in the 3 simulated gauge displays above, the SAFE level is 90°C and the MAXIMUM level is 100°C. The warning range is 91°C to 99°C.

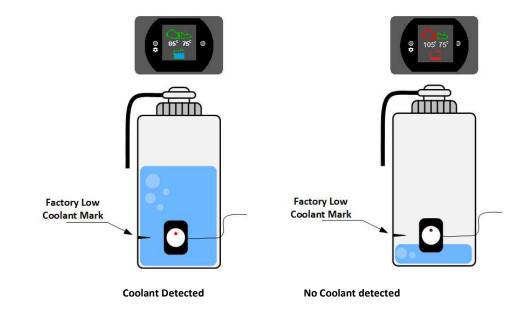
The gauge display icons, settings and colours used are clear and easy to understand. One glance at the gauge and, if the display is GREEN, all is normal.

Options

- Celsius and Fahrenheit temperature standards are supported. Please nominate the standard you require when ordering or email gauge.innovations@gmail.com for advice on how to change standard.
- Two waterproof digital temperature sensors marked engine and transmission (blue stripe on the sensor) are supplied with the gauge. If you do not want to install the transmission sensor, you can set the gauge to display only the engine temperature. This is done by leaving the transmission sensor disconnected inside the junction box and restoring the gauge to factory settings once (refer to the Menu and Settings Summary). If you install the transmission sensor later, restore the gauge to factory settings again and the gauge will display both engine and transmission temperatures.
- Replacement sensors or sensors with longer cables are also available by emailing gauge.innovations@gmail.com.

Engine Coolant Level Monitoring

The coolant sensor attaches to the outside of the plastic coolant bottle at the level you decide. The sensor technology detects if there is coolant inside the bottle up to that level or not. The gauge checks the sensor and triggers both a visual and audible alarm if the sensor detects there is no coolant. There is also a red light indicator on the sensor which shows whether the sensor has detected the coolant. Smart technology in the gauge minimises false alarms if the coolant is sloshing in the bottle.



PLEASE NOTE : For the coolant level sensor to work properly your coolant bottle MUST be plastic. The sensor will not work on metal coolant tanks.

If you do not want to install the coolant sensor, you can set the gauge to display only the engine and transmission temperatures. This is done by leaving the coolant sensor disconnected inside the junction box and restoring the gauge to factory settings once (refer to the Menu and Settings Summary). If you install the coolant sensor later, restore the gauge to factory settings again and the gauge will display temperatures and coolant level.

Warranty and Enhancements

The gauge has been designed, developed, manufactured and extensively road tested in Australia. It is backed by a 12 month, return to manufacturer warranty against manufacturing defects.

As further enhancements become available, wherever practicable, gauge owners will be offered an option to upgrade.

The firmware, icons etc can also be modified to suit particular requirements. If you have a special requirement or a suggestion for improvement, contact us by email at <u>gauge.innovations@gmail.com</u>.

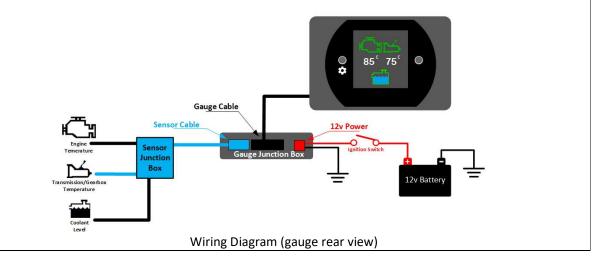
Installation

What's in the box

- Temperature Gauge, dash mounted 60mm width, 52mm height, 19mm depth.
- Under the dash gauge junction box to connect 12v DC power.
- Power connector plug and cable 12v DC. Red is positive, Black is negative chassis ground.
- Two waterproof digital temperature sensors including cables and connectors. Engine sensor (1 meter cable). Transmission sensor (2 meter cable marked with a **BLUE** strip).
- Sensor junction box to mount under the vehicle bonnet.
- One coolant level sensor (1 meter cable) and mounting hardware.
- A cable (2.5 meters) to connect from the gauge junction box (normally through the firewall) to the sensor junction box under the bonnet (4 pin plug is at the gauge junction box end, 3 pin plug at the sensor junction box end.

Gauge installation is straightforward. Only three connections are required:

- One plug from the gauge to the "under the dash" gauge junction box
- One plug for power from the "under the dash" gauge junction box (2 wire, positive and negative)
- One plug from the "under the dash" gauge junction box to the temperature and coolant sensor junction box (single cable to run through the firewall)



The gauge requires 12 volts DC to operate. This should be from a switched power source that is activated by the ignition key. The gauge requires less than 25mA current during normal operation.

For best viewing, avoid installing the gauge where it will often be in direct sunlight.

The cable from the under the dash gauge junction box to the sensors will need to be run to the central sensor junction box located under the bonnet. Normally this will be through the firewall. Loop and secure any excess cable length.

The sensor junction box under the bonnet is secured in a convenient location where the sensor cables can be connected.

In the case of 4WD vehicles, the sensor junction box should be located where it will not be submerged if driving through water. Alternatively, the sensor junction box and cable entry points can be sealed using silicone or similar material.

Temperature Sensors

The temperature sensors are mounted using an existing M8 bolt located on the engine block and transmission housing where the temperature will be measured. It is important that a mounting point bolt for each sensor is used which:

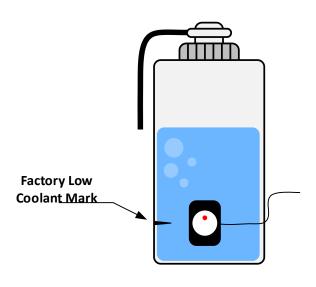
- Will provide reliable measurement of the engine block or transmission housing temperature.
- Is well away from any other sources of heat such as exhausts, turbos etc.
- Is protected from mechanical damage to the sensor or its cable
- Is well away from sources of excessive electrical noise (eg spark plugs, distributor and two-way radios)

NOTE: You should not swap the engine and transmission sensors. If you do, the engine and transmission temperature display will be reversed.

Coolant Level Sensor

The engine coolant sensor is attached to the outside of the plastic coolant bottle using a 3M double sided pad. If required, cables ties can also be used to secure the sensor.

The sensor should be positioned on the coolant bottle as shown;



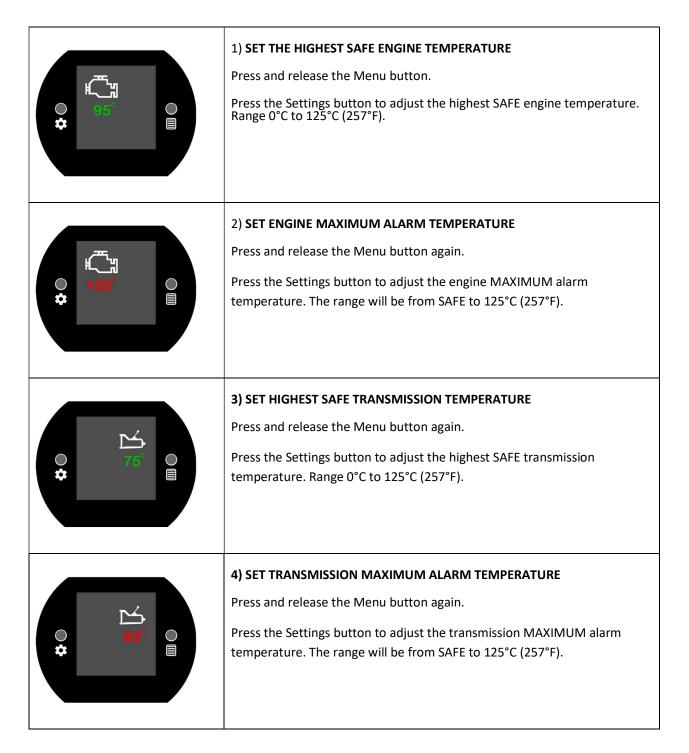
Temperature Gauge Menu and Settings Summary



Menu button cycles through the gauge settings screens.

Settings button increases a setting. Press and hold to rapidly increase a setting. The setting value will only increase until it reaches the maximum value and then loop back to the lowest value where it will begin to increase with every press of the button.

Press the Menu or Settings button to silence an audible alarm.



	5) SET SCREEN BRIGHTNESS Press and release the Menu button again. Press the Settings button to adjust the screen brightness.
	 6) TURN AUDIBLE ALARM ON/OFF Press and release Menu button again. Press the Settings button to turn the audible alarm on or off. NOTE: If the audible alarm is turned off, there will be no audible warning of engine or transmission temperature alarms. Please remember to keep the audible alarm setting on whenever you drive.
	 6) SAVE SETTINGS AND RETURN TO MONITORING MODE Press and release the Menu button again. The gauge will also revert to the normal monitoring mode (temperatures and coolant level display) after approximately 30 seconds of no Menu or Settings button activity.
 ○ ○ 105° 75° ○ 105° 75° 	 7) DISPLAY HIGHEST ENGINE AND TRANSMISSION TEMPERATURES Press the Settings button while the gauge is in monitoring mode to toggle off/on the display of the highest engine and transmission temperatures reached since the gauge was powered on. The display is colour coded safe, warning or maximum. It can be useful to check the highest temperatures reached during normal operation as a guide to setting the SAFE and MAXIMUM levels.

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To restore the gauge to factory default settings - Press and hold the Settings button while the gauge is being powered on.

To toggle between Celsius and Fahrenheit temperature standards and restore the gauge to factory default settings hold down both the Menu and the Settings buttons while the gauge is being powered on.