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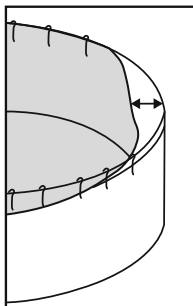
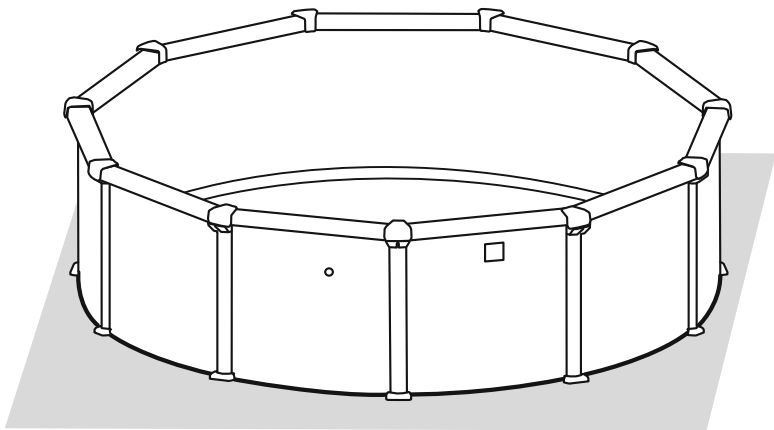
Suite 713, 7/Floor, East Wing, Tsim Sha Tsui Centre, 66 Mody Road, Kowloon, Hong Kong

www.bestwaycorp.com



ATTENTION!

Before setting up your pool ensure your selected location is completely firm and level. Assemble the pool on the provided ground cloth.



NOTE: The liner of the steel wall pool is designed to be smaller than the steel wall for technical reasons. If you find it difficult to assemble the liner, place the liner under the sun for one hour which will make it more pliable. You should then be able to assemble the liner step by step, stretching it by hand at the same time. This procedure will not damage the liner.



OWNER'S MANUAL



Visit the Bestway YouTube channel

IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS.

- Carefully read, understand, and follow all information in this user manual before installing and using the pool.
- These warnings, instructions, and safety guidelines address some common risks of water recreation, but they cannot cover all risks and dangers in all cases. Always use caution, common sense, and good judgment when enjoying any water activity. Retain this information for future use. In addition, the following information can be supplied depending on the pool type.
- Safe keeping the instruction. If instruction is missing, search it in website www.bestwaycorp.com/support.

Non Swimmers safety

- Continuous, active, and vigilant supervision of weak swimmers and non-swimmers by a competent adult is required at all times (remembering that children under five are at the highest risk of drowning).
- Designate a competent adult to supervise the pool each time it is being used.
- Weak swimmers or non-swimmers should wear personal protection equipment when using the pool.
- When the pool is not in use, or unsupervised, remove all toys from the swimming pool and its surrounding to avoid attracting children to the pool.

Safety devices

- In order to prevent children from drowning, it is recommended to secure the access to the pool with a protection device.
- In order to prevent children climbing from the inlet and outlet valve, it is recommended to install a barrier (and secure all doors and windows, where applicable) to prevent unauthorized access to the swimming pool.
- Barriers, pool covers, pool alarms, or similar safety devices are helpful aids, but they are not substitutes for continuous and competent adult supervision.

Safety equipment

- It is recommended to keep rescue equipment (e.g. a ring buoy) by the pool.
- Keep a working phone and a list of emergency phone numbers near the pool.

Safe use of the pool

- Encourage all users especially children to learn how to swim.
- Learn Basic Life Support (Cardiopulmonary Resuscitation - CPR) and refresh this knowledge regularly. This can make a life-saving difference in the event of an emergency.
- Instruct all pool users, including children, what to do in case of an emergency.
- Never dive into any shallow body of water. This can lead to serious injury or death.
- Do not use the swimming pool when using alcohol or medication that may impair your ability to safely use the pool.
- When pool covers are used, remove them completely from the water surface before entering the pool.
- Protect pool occupants from water related illnesses by keeping the pool water treated and practicing good hygiene. Consult the water treatment guidelines in the user's manual.
- Store chemicals (e.g. water treatment, cleaning or disinfection products) out of the reach of children.
- Use the signage as outlined below. Signage is to be displayed in a prominent position within 2 m of the pool.



- Keep children under supervision in the aquatic environment. No diving.
- Removable ladders shall be placed on a horizontal surface.
- Irrespective of materials used for swimming pool construction, accessible surfaces have to be checked regularly to avoid injuries.
- Regularly monitor bolts and screws; splinters or any sharp edges to avoid injuries.

ATTENTION: Do not leave the drained pool outside. The empty pool is liable to being deformed and/or displaced due to wind.

- If have a filter pump, refer to the pump's manual for instructions.

WARNING! The pump cannot be used while people are inside the pool!

- If have a ladder, refer to the ladder's manual for instructions.

WARNING! The use of a swimming pool implies compliance with the safety instructions described in the operating and maintenance guide. In order to prevent drowning or other serious injuries, pay particular attention to the possibility of unexpected access to the swimming pool by children under 5 years by securing the access to it, and, during the bathing period, keep them under constant adult supervision.

NOTE: When installing the pool, the position of skimmer should be opposite to the main wind direction. The placement of the ladder in the pool shall be away from the skimmer.

Please read carefully and keep for future reference.

PRE-SETUP

CHECK LIST

To check the parts included in the box, consult the parts list in this manual. Verify that the equipment components represent the model that you had intended to purchase. In case of any damaged or missing parts at the time of purchase, visit our website bestwaycorp.com/support.

CHOOSE THE CORRECT LOCATION

The surface chosen to install the pool must respect the following technical characteristics:

- **Caution:** Top platform is metal and will become very hot in the sun.
- Because of the combined weight of the water inside the pool and the pool users, it is extremely important that the surface chosen to install the pool is capable of uniformly supporting the total weight for the entire time the pool is installed. When choosing the surface, take into consideration that water may come out of the pool when in use or in the rain. If the water softens the surface, it may lose its capability to support the pool weight.
- The surface must be flat and smooth. If the surface is inclined or uneven, it can create an unbalanced loading on the structure of the pool. This situation can damage the welding point of the liner damage the steel wall and bend the frame. In the worst cases, the pool can collapse, causing serious personal injury and/or damage to personal property.
- We recommend positioning the pool away from any objects children could use to climb into the pool.
- Position the pool near an adequate drainage system to deal with overflow or to discharge the pool. Ensure the pool side with the water inlet A and outlet B is located in the same direction of the power source, where the filtration system has to be connected.
- The selected surface must be clear of any type of object. Due to the weight of the water, any object under the pool could damage or perforate the bottom of the pool.
- The selected surface must be clear of aggressive plants and weed species. Those types of strong vegetation could grow through the liner and create water leakage. The grass or other vegetation that may cause odor or slime to develop have to be eliminated from the set-up location.
- The selected location must not have overhead power lines or trees. Be sure the location does not contain underground utility pipes, lines or cables of any kind.
- The selected position must be far from house entrance. Do not position any equipment or other furniture around the pool. The water that overflows from the pool during use or due to a faulty product can damage inside of a house or any furniture surrounding the pool.
- **Suggested set-up surfaces:** grass, ground, concrete, and all other surfaces that respect the above set-up conditions. **Avoid these surfaces:** mud, sand, gravel, deck, balcony, driveway, platform, soft/loose soil or other surface that does not meet the above set-up conditions.
- Check with your local city council for by-laws relating to fencing, barriers, lighting and safety requirements and ensure you comply with all laws.
- If a pump and/or ladder is included in the set, refer to the pump's and/or ladder's manual for safety instructions and installation. The ladder must match the pool size.
- If the installation is complete and you must move the item, be careful not to damage the wall and do not drag the liner on the ground. The friction between the material and the ground can damage the liner.
- **Follow the important instructions above to choose the correct surface and location to set up your pool.** **Damaged parts of the pool, due to improper set up and location, will not be considered a manufacturer defect and will void the warranty and any service claims.**

INSTALLATION

ASSEMBLING

- For the installation follow the instruction below. The drawings are for illustration purposes only. May not reflect actual product. Not to scale.
- Installation usually takes approximately 2.5 hours with 2-3 people excluding ground work prep and filling with water.

Tools Required (not included):



- Bestway will not be responsible for damage caused to the pool due to mishandling or failure to follow these instructions.
- We strongly suggest to open the package and to assemble the pool when the environment temperature is above 15 degrees; the PVC material of the liner will become more flexible and easier to assemble.
- Before connecting valve to the pool, fill the pool leaving 5 - 6 cm of space between the position of the connection valve and water surface.
- Never permanently install the connection valve before the water is within a few centimeters of them because the liner has to be properly taut from the pressure of the water.
- Be careful of any splinters or sharp edges when cutting the pool.
- Cutting more liner than necessary will damage and void the pool liner, so please trim with extra care.

FILLING POOL WITH WATER

- Do not leave pool unattended while filling with water.
- Fill the pool with water after all assembly steps are completed and until the water reaches 15 cm / 6" from the top rail, which corresponds to 90% of the full capacity.
- Do not overfill as this could cause the pool to collapse. In case of heavy rainfall, we strongly recommend to reduce the water level to keep 90% of full capacity, to avoid overflowing of water.
- When the pool is completely filled, check that the distance between the water surface and the top of the rails is the same all around; in case it is different, it means that the floor is not level so we strongly recommend to draining the water and leveling the ground again.
- Keeping the pool full of water on uneven ground can cause burst of welding points and/or pool collapse, causing serious personal injury and/or damage to property.

MAINTENANCE

If you do not adhere to the maintenance guidelines below, your health might be at risk, especially that of your children.

WATER

- Keeping your pool water clean and chemically balanced is necessary. Simply cleaning the filter cartridge is not enough for proper maintenance, we recommend you use pool chemicals to maintain water chemistry and chlorine or bromine tablets (do not use granules) with the chemical dispenser.
- Water quality will be directly related to frequency of use, number of users and overall maintenance of the pool. The water should be changed every 3 days if there is no chemical treatment being performed with the water. It is highly recommended to use tap water for filling to minimize the influence of unwanted content, such as minerals.
- We recommend to take a shower before using your pool, as cosmetic products, lotions, and other residues on the skin can quickly degrade water quality. To use the chemical dispenser, follow the instructions in the leaflet.
- Skim pool regularly to avoid settled dirt.
- Locate a bucket of water next to pool to clean users' feet before entering pool.
- The chemical maintenance must be performed with Chemconnect or chemical floater; don't throw chemical products directly in the water, the chemical will deposit on the bottom and damage the material and discolor the PVC.
- Your purchased pool set may not include any of those dispensers; in this case you can purchase it by visiting our website www.bestwaycorp.com or at the nearest pool dealer.

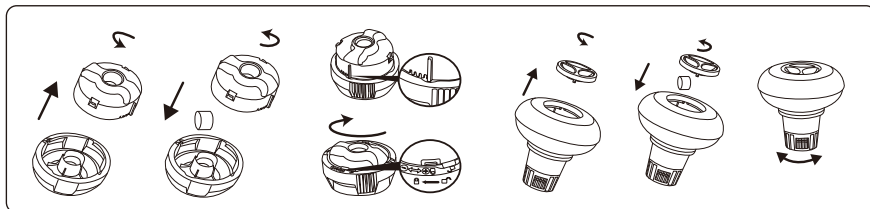
Chemical Tablets (Not Included):

- Remove the chemical dispenser from pool when the pool is in use.
- After performing chemical maintenance and before using the pool, use a test kit (not included) to test the water's chemical balance. We recommend maintaining your water's chemical balance as follows:

Parameters	Values
Water clarity	clear view of the pool bottom
Colour of the water	no colour should be observed
Turbidity in FNU/NTU	max. 1,5 (preferably less than 0,5)
Nitrate concentration above that of fill water in mg/l	max. 20
Total organic carbon (TOC) in mg/l	max. 4,0
Redox potential against Ag/AgCl 3,5 m KCl in mV	min. 650
pH value	6,8 to 7,6
Free active chlorine (without cyanuric acid) in mg/l	0,3 to 1,5
Free chlorine used in combination with cyanuric acid in mg/l	1,0 to 3,0
Cyanuric acid in mg/l	max. 100
Combined chlorine in mg/l	max. 0,5 (preferably close to 0,0 mg/l)

- Pool damage resulting from misuse of chemicals and mismanagement of pool water is not covered by the warranty.
- Over usage of chemical will discolor the printing and all points of the pool material; in worse case it will damage the structure of the pool liner.
- Pool chemicals are potentially toxic and should be handled with care. There are serious health risks from chemical vapors and the incorrect labeling and storage of chemical containers.

- Please consult your local pool or chemical supply retailer for more information about chemical maintenance. Pay close attention to the chemical manufacturer's instructions.
- The pump is used to circulate the water and to filter small particles. In order to keep your pool water clean and hygienic, you must also add chemicals.



LINER

- Cover the pool when not in use, to prevent any damage to the material on the top rails. Gently clean any dirt deposit on the top rails with a clean cloth.
- Before attaching the pool cover, ensure the water is at the maximum level. If the water level is too low, the pool cover should not be installed.

DISASSEMBLY AND STORAGE

The pool is designed to stay outside year-round. To keep the pool outside during the winter, follow the steps below:

- Drain the water 20 cm under the connection valve and skimmer.
- Detach the pump and hoses.
- Keep the cover in position.
- If the water level increases following a rainy day, discharge the excess water until the level reaches ideal amount shared above.

If you still need to disassemble the pool before winter, be sure the holes for the skimmer and connection valve are in the correct position prior to reassembling.

DRAINING

- To drain the pool, follow the instruction below. Drawings are for illustration purposes only. May not reflect actual product. Not to scale.
- To drain your pool water, check local regulations for drainage by-laws.

CLEANING

- Rinse the pool liner with tap water, to remove completely any residual of chemical or dirt.
- Leave the pool under the sunlight until it's completely dried.
- To remove completely the remaining water, wipe the pool liner with a dry cloth.

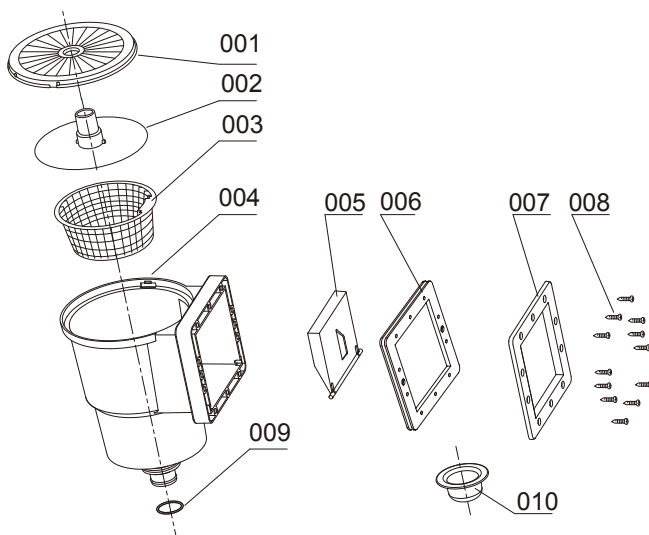
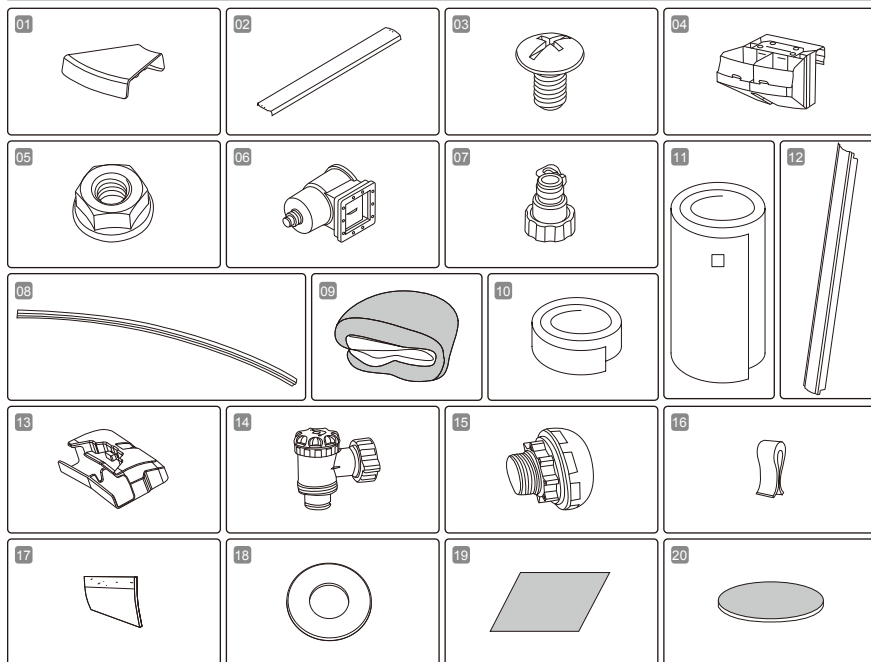
STORAGE

- Remove all accessories; be sure that pool liner, cover, pump and accessories are completely clean and dry before the storage. If the pool is not completely dry, mold may result and will damage the pool liner during the storage period.
- Fold the pool liner only if the environment temperature is above 10°C / 50°F. Store the pool in a dry place with a moderate temperature between 10°C / 50°F and 38°C / 100°F and position the pool liner and all accessories inside a carton box, to better protect the PVC material during the winter period.

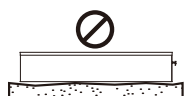
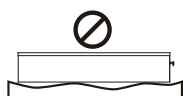
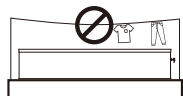
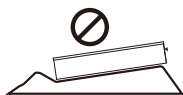
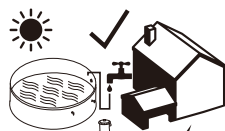
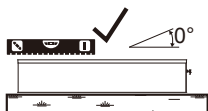
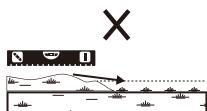
REPAIR

In the event of a leak, patch your pool using the underwater adhesive repair patch provided. You can find the instructions in FAQs on the support section of our website, www.bestwaycorp.com/support.

16' x 52" (4.88 m x 1.32 m) 561CU	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20
	x11	x11	x94	x11	x28	x1	x2	x22	x1	x1	x1	x11	x11	x1	x1	x30	x11	x44	x1	x1
18' x 52" (5.49 m x 1.32 m) 561CS	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20
	x12	x12	x100	x12	x28	x1	x2	x24	x1	x1	x1	x12	x12	x1	x1	x30	x12	x48	x1	x1



06	001	002	003	004	005
	x1	x1	x1	x1	x1
	006	007	008	009	010
	x1	x1	x12	x1	x1



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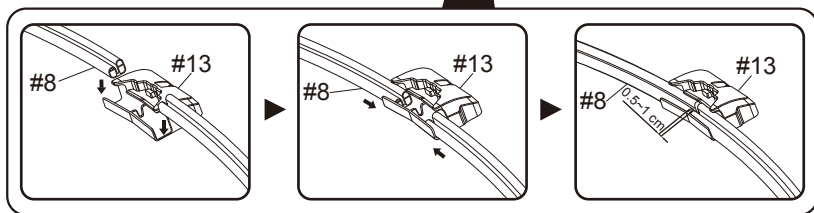
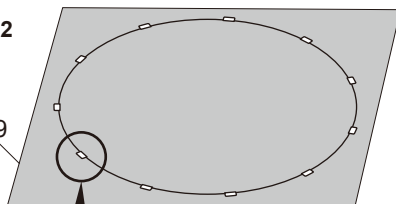


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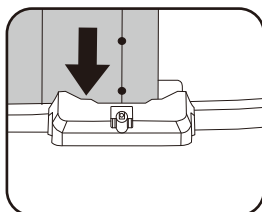


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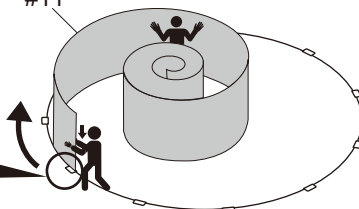
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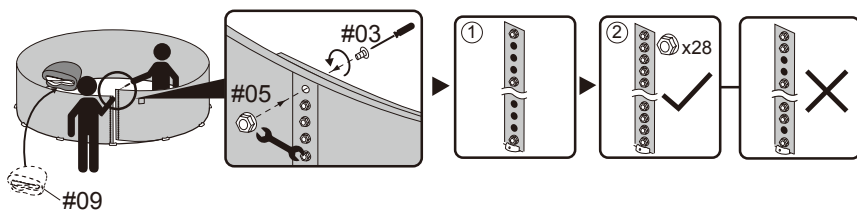
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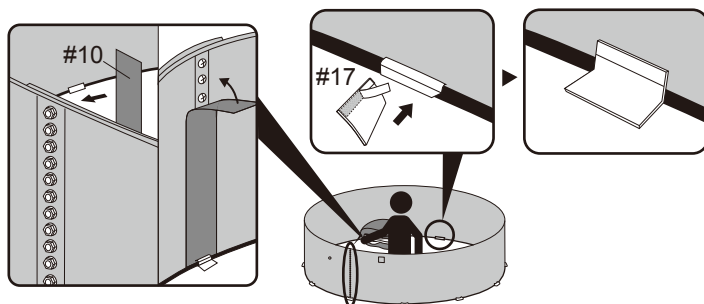
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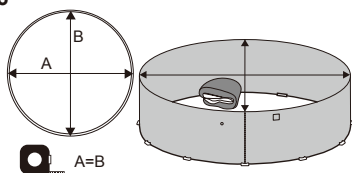
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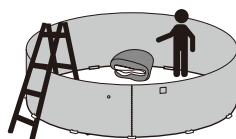
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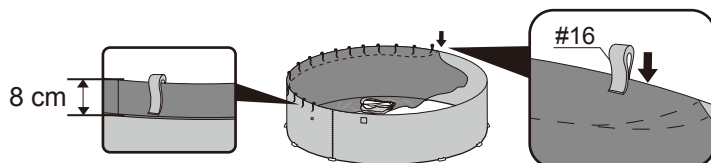
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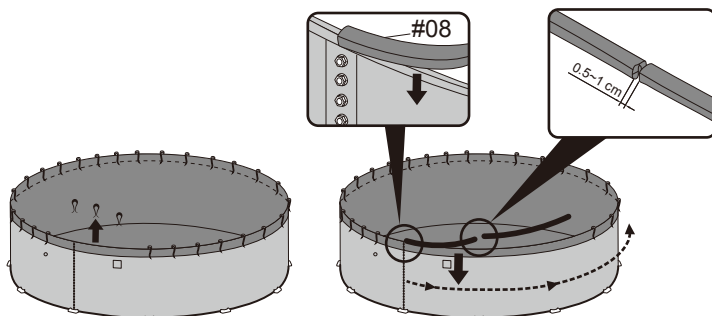
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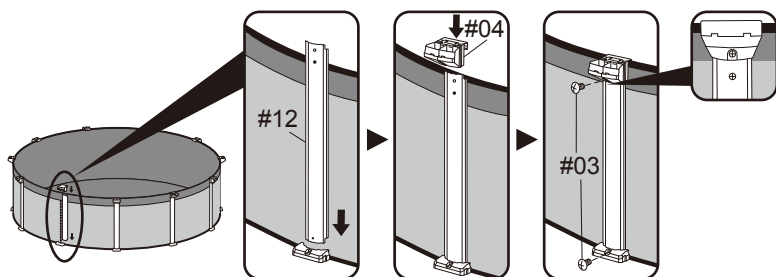
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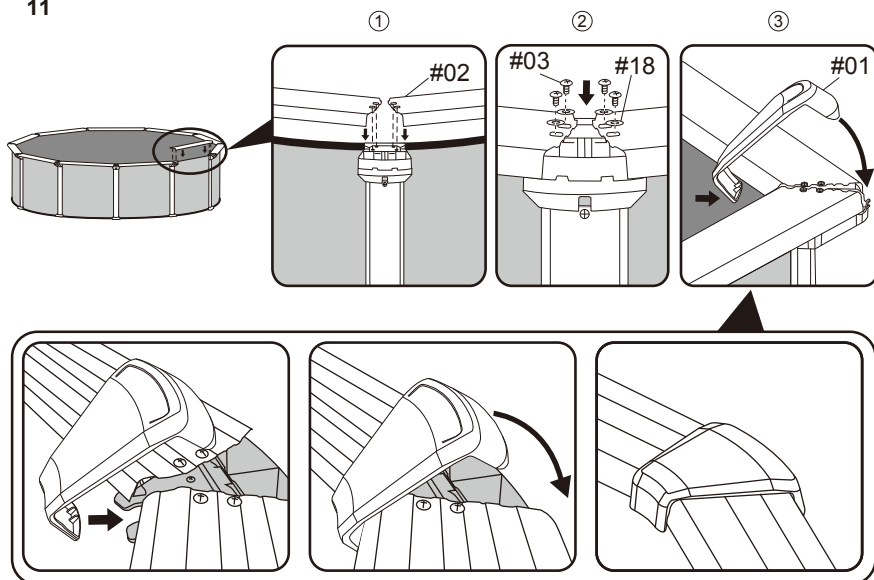
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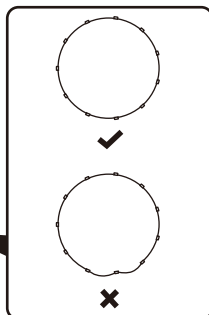
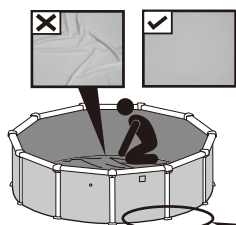
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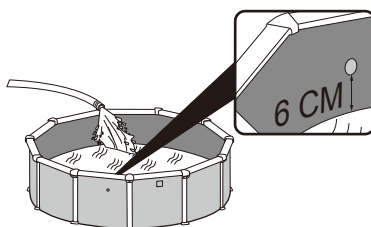
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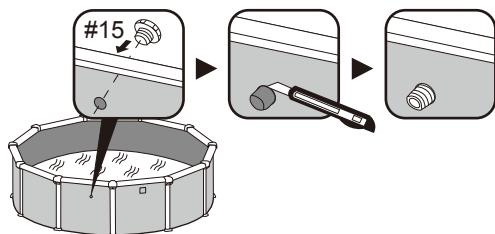
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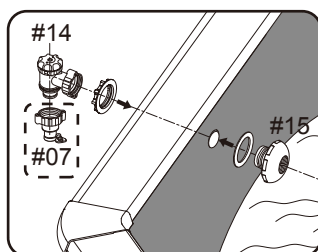
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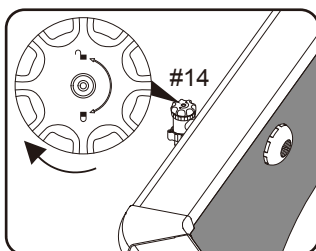
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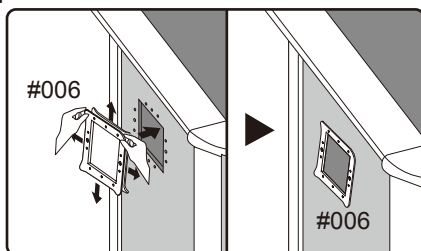
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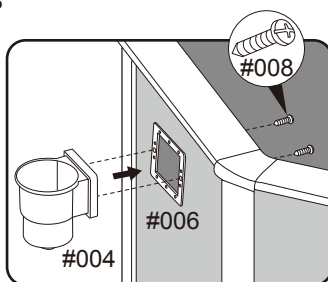
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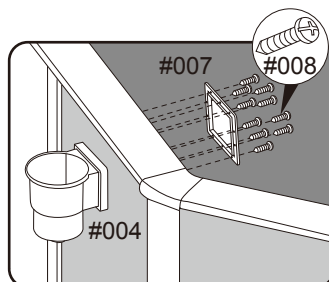
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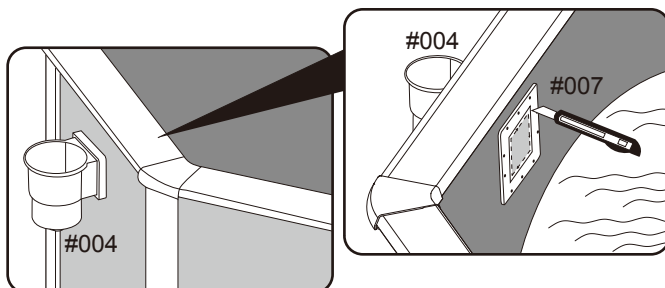
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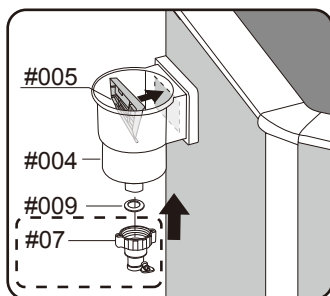
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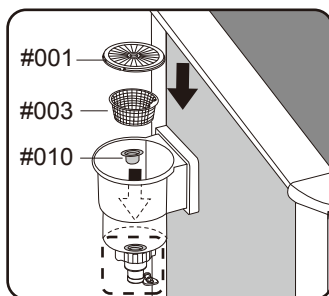
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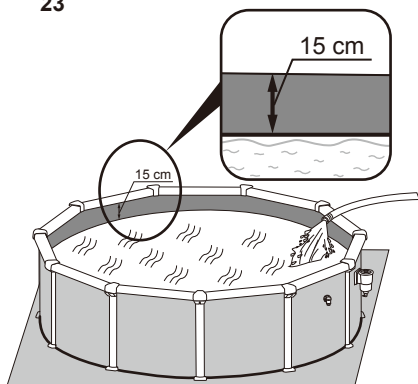
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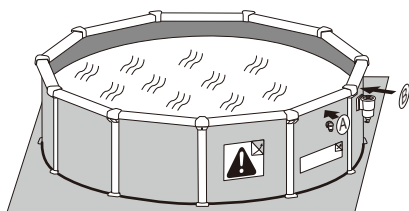
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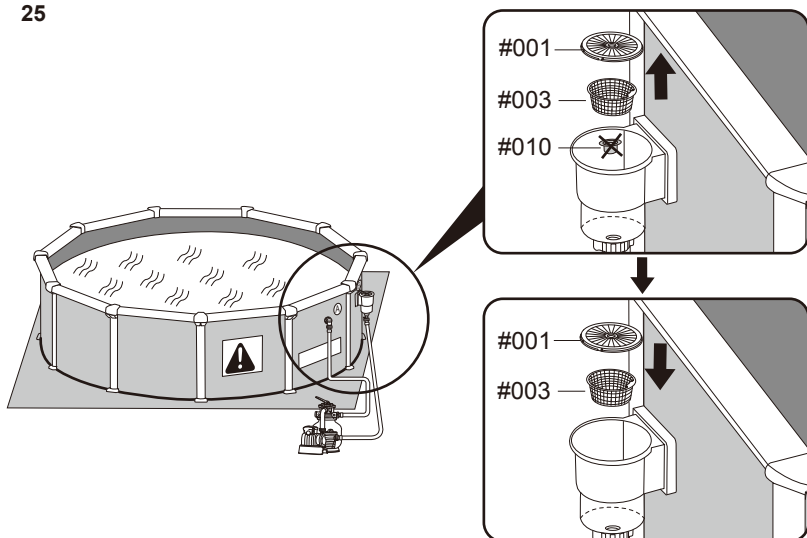
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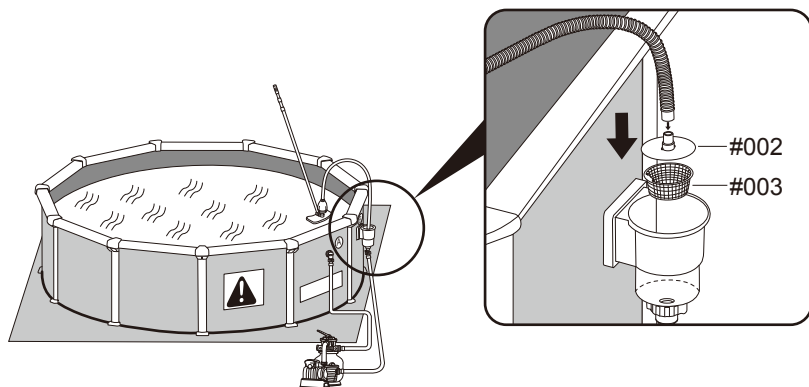
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