



## Water spots repair

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Unlike liquid paint, powder coating is sprayed onto a surface and then heated until the powder particles melt together. This process makes powder coating much harder than paint. This hardened paint film makes for an easy surface to clean, without damaging the finish. Water can sometimes get on a powder coated surface and then evaporate. After it evaporates, the minerals in the water remain on the surface, forming hard water spots.

### To remove hard water stains, follow these steps:

1. Clean the surface with a cloth dampened in a mild detergent or non-abrasive solution.
2. Wait until the surface is dry.
3. Use a hot gun between 50° - 630°.
4. Slowly wave the heat gun over the affected area from a distance of 5cm.
5. Allow to cool before cleaning or touching the surface.

### WARNING

- › Always follow the manufacturer's warnings and recommendations before using hot gun tool.
- › Don't touch the surface with the hot gun.
- › Don't apply heat to a fixed point, this could damage the material, move the heat gun across the surface without stopping.

## Rust spots repair

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To ensure the item's resistance to corrosion, it is essential to keep the powder coating intact. Any scratches should be quickly treated using anti-rust primer and same color paint spray. The sooner these interventions are carried out, the less the rust will spread. We recommend this type of repair for the parts of your planter that cannot be seen.

### To remove rust spots, follow these steps:

1. Sand the rusted area with sandpaper (240 or 120), and then wipe the sanded area with a clean cloth to remove impurities.
2. Before using the anti-rust spray, shake it well.
3. Apply the rust-proofing product in a sweeping action.
4. Let it dry for 10 minutes.
5. Paint the affected area with a same color and texture paint spray.