

OUR BRAND

Sunrise Half Round is pioneering the field of European-style half round gutter manufacturing by being both designed and produced by a full-time gutter installer. We offer a wide range of European-style half round gutters, leader pipes, and parts in various colors and designs with innovative modifications, durable materials, and timeless appearances.

GALVANIZED STEEL PRODUCT LINE

DX51 GALVANIZED STEEL G90 (275g/m2)



20 FT GALVANIZED STEEL | 6" EUROPEAN HALF ROUND GUTTER

6"/333mm TRADITIONAL FRONT BEAD HALF ROUND GUTTER

The Sunrise Half Round Gutters are the only ones on the market to come in convenient 20 FT sections, ensuring you have the perfect fit for your needs.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders





10 FT GALVANIZED STEEL | 4" DOWNSPOUT

The Sunrise Half Round Galvanized Steel Downspouts come in 10 FT Sections.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)





GALVANIZED STEEL ELBOW

4" SMOOTH 72° ROUND WELDED SEAM ELBOW

Unlike the commonly available folded seam elbows on the market, the Sunrise Half Round elbow is engineered for superior strength and performance.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders







OFFSET GALVANIZED STEEL ELBOW

4" SMOOTH ROUND OFFSET ELBOW

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders











GALVANIZED STEEL DOWNSPOUT OUTLET

6" HALF ROUND GUTTER TO 4" DOWNSPOUT PIPE OUTLET

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)









GALVANIZED STEEL END CAP

6" UNIVERSAL HALF ROUND END CAP

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders



GALVANIZED STEEL INSIDE CORNER

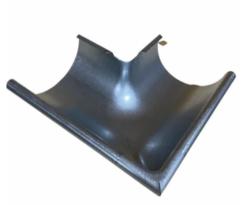
6"/333mm HALF ROUND INSIDE CORNER

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders







GALVANIZED STEEL OUTSIDE CORNER

6"/333mm HALF ROUND OUTSIDE CORNER

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)





GALVANIZED STEEL HALF ROUND GUTTER BRACKET

6" HEAVY DUTY HALF ROUND GUTTER BRACKET

The strongest brackets on the market - Sunrise Half Round's heavy duty hangers are made from hot rolled 1018 steel, 3/16" thick and 1-1/8" wide.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders



ROOF MOUNT GUTTER HANGER

6" HEAVY DUTY HALF ROUND ROOF MOUNT HANGER

The strongest hangers on the market - Sunrise Half Round's heavy duty hangers are made from hot rolled 1018 steel, 3/16" thick and 1-1/8" wide.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders







RAFTER TAIL SIDE MOUNT HANGER

6" HEAVY DUTY HALF ROUND RAFTER TAIL SIDE MOUNT HANGER

Sunrise Half Round's heavy duty hangers can be mounted to any side of an exposed rafter tail.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)



GALVANIZED STEEL HINGED BRACKET

4" ZINC PLATED HEAVY DUTY DOWNSPOUT BRACKET



Heavy duty 4" copper downspout bracket with zinc plated 3.9" bolt screw.

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)

Other RAL colors are available for special orders









GALVANIZED STEEL Y-CONNECTOR

4" DOWNSPOUT Y CONNECTOR

Available in raw galvanized steel and our standard colors, White (RAL 9016), Black (RAL 9005), Chocolate Brown (RAL 8019), Iron Gray (RAL 7011)





COPPER PRODUCT LINE

110 COPPER | 99.99% PURE COPPER



20 FT COPPER GUTTER | 6" HALF ROUND GUTTER

6"/333mm COPPER TRADITIONAL FRONT BREAD HALF ROUND GUTTER.

The Sunrise Half Round Gutters are the only ones on the market to come in convenient 20 FT sections, ensuring you have the perfect fit for your needs.



10 FT COPPER | 4" DOWNSPOUT

The Sunrise Half Round copper downspouts come in 10 FT Sections.



COPPER ELBOW

4" SMOOTH 72° ROUND WELDED SEAM ELBOW

Unlike the commonly available folded seam elbows on the market, the Sunrise Half Round welded seam elbow is engineered for superior strength and performance.

COPPER OFFSET ELBOW

4" SMOOTH ROUND OFFSET ELBOW

Copper downspout welded seam offset elbow.



COPPER DOWNSPOUT OUTLET

6" HALF ROUND GUTTER TO 4" DOWNSPOUT PIPE OUTLET



COPPER END CAP

6" UNIVERSAL HALF ROUND END CAP



COPPER INSIDE CORNER



6"/333mm HALF ROUND INSIDE CORNER

COPPER OUTSIDE CORNER 6"/333mm HALF ROUND OUTSIDE CORNER





COPPER HALF ROUND GUTTER BRACKET6" HEAVY DUTY HALF ROUND GUTTER BRACKET

The Sunrise Half Round copper bracket 6"/333 is 1 -1/4" wide, 3/16" thick, and 1.05 lb. - wider and stronger than the other 0.8 lb. fascia brackets on the market.

COPPER ROOF MOUNT GUTTER HANGER

6" HEAVY DUTY HALF ROUND ROOF MOUNT HANGER

The Sunrise Half Round copper hanger 6"/333 is 1 -1/4" wide, 3/16" thick, and 1.40 lb. - wider and stronger than the other hangers on the market.





RAFTER TAIL SIDE MOUNT HANGER

6" HEAVY DUTY HALF ROUND RAFTER TAIL SIDE MOUNT HANGER

The Sunrise Half Round copper hanger 6"/333 is 1-1/4" wide, 3/16" thick, and 1.40 lb. - wider and stronger than the other hangers on the market.

This Sunrise Half Round copper bracket can be mounted to any side of an exposed rafter tail.



COPPER HINGED BRACKET

4" HEAVY DUTY DOWNSPOUT BRACKET

Heavy duty 4" copper downspout bracket with copper plated 3.9" bolt screw.

COPPER "Y" CONNECTOR

4" ROUND SHAPE SMOOTH COPPER PIPE CONNECTOR





SUNRISE HALF ROUND MATERIAL LIST

Name	Address	
Phone	Email	
Date		
Material	Color	

Part Name	Quantity / Pieces	
Gutter		
Downspout		
Elbow 72°		
Offset Elbow		
Downspout Outlet		
End Cap		

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SUNRISE HALF ROUND MATERIAL LIST

Part Name	Quantity/ Pieces
Inside Corner	
Outside Corner	
Fascia Bracket	
Roof Mount Hanger	
Rafter Tail Side Mount Hanger	
Downspout Hinged Bracket	
Y Connector	

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