



## Maintenance Schedule | DTF Station Prestige A4

	Daily Beginning	Daily End of the Day	Weekly	As Needed
Shake White Bottles				
Head Cleaning				
Nozzle Check				
Clean Around Head				
Clean Wiper Blades				
Clean Capping Station				
Wet Cap				
Waste Tank				
Clean Encoder Strip				
Clean Pinch Rollers				
Shake Color Ink Bottles				
Rinse the Ink Container				
Pull from Waste Line				



### Opening Procedures | DTF Station Prestige A4

What	Process	Materials Needed
Shake white ink, head cleaning and nozzle check.	For further assistance, please contact your DTF Station Dealer.	<ul style="list-style-type: none"> <li>• Syringe</li> <li>• Nozzle Check Film</li> </ul>
Why		
<p>The head clean will push ink through the head, and also wipe the head clean.</p> <p>Shaking your white ink daily will make it less likely the white ink will separate and damage your machine. A nozzle check will show you if you have any issues with your print head.</p>		

### End of Day Maintenance | DTF Station Prestige A4

What	Process	Materials Needed
<p>Cleaning capping station, cleaning the wiper blade and other areas that have ink.</p> <p>Perform wet cap cleaning and head cleaning.</p>	<p>Make sure to wet the cap, but don't overflow. After wet capping, execute "Head Cleaning" to flush the wet cap immediately.</p> <ol style="list-style-type: none"> <li>1. Wet cap is good to flush and clean the sponge inside the capping station. Overflow can cause more issues and wetting the motor can kill the capping station motor.</li> <li>2. Executing the head cleaning is recommended, but make sure that the printhead carriage goes to the correct home position. Leave the printer on, it will auto clean every 6 hours.</li> </ol>	<ul style="list-style-type: none"> <li>• Cleaning Swabs</li> <li>• Cleaning Solution</li> </ul>
Why		
Excess ink can dry in the capping station, wiper, and around the head. Keeping them clean is important to keep your printer functioning properly. A wet cap will moisten the head and flush out the capping station.		

### As Needed Maintenance | DTF Station Prestige A4

What	Process	Materials Needed
Perform only as needed maintenance.	<p>Pull from the waste ink line: Do this when there's a heavy clog.</p> <p>A heavy clog is when you see 5 breaks or more per ink channel. If the nozzle check is showing more than 5 breakages per channel, you would pull from the waste line.</p> <p>Clean pinch rollers: Pinch rollers should be cleaned weekly or as needed when you use a specialty film such as glitter etc. Not doing this can damage the film, printer, and deteriorate the print quality. You can change the roll from the regular film to glitter film. Whenever changing out the speciality film, cleaning is needed.</p> <p>As Needed: Apply white lithium grease to the printhead metal rail when an</p>	<ul style="list-style-type: none"> <li>• Lint free cloth</li> <li>• Isopropyl Alcohol 90% and above</li> <li>• Cleaning Swab</li> <li>• Grease</li> <li>• Cleaning Solution</li> </ul>
Why		
A well maintained and clean machine will ensure quality printing long term.		