

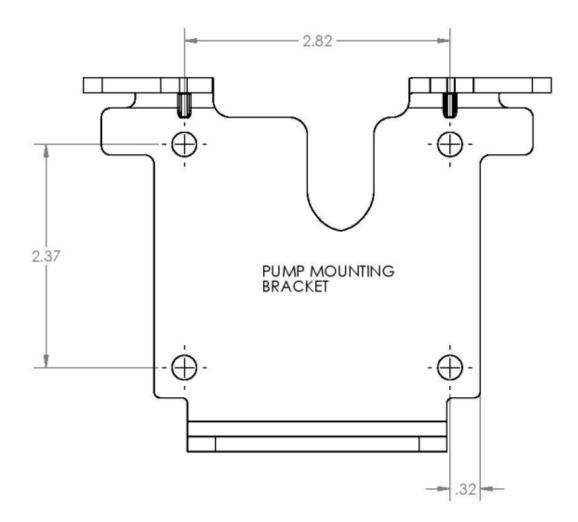
# 12 Volt Electric Vacuum Pump Kit



## Overview

The CanEV 12 Volt Electric Vacuum Pump Kit is a Rotary Vane style pump which is **60% quieter** than the noisy Piston Style pumps on the market today. The kit includes everything needed for conversion to electric.

Specifications	Kit Contents
<ul> <li>Height: 7 ¾"</li> <li>Diameter: 6"</li> <li>Distance, Face to Mounting Plate: 6 ¾"</li> </ul>	<ul> <li>Vacuum Pump</li> <li>Mounting Bracket</li> <li>Wiring Harness</li> <li>Hardware</li> <li>Vacuum Hoses</li> </ul>



## Installation Instructions – 12 Volt Electric Vacuum Pump Kit

### Installation Instructions

### **Electric Vacuum Pump Kit**

#### Item # VP001B, VP001C, VP002

- The Leed Brakes electric vacuum pump kit is designed to supply your power brake booster with a steady 18"-24" Hg supply of vacuum. This will insure proper operation of any standard power brake system. This unit is <u>not</u> designed to run other vacuum operated devices and should <u>never</u> be used in a crankcase evacuation system.
- 2. The pump is a stand-alone system and should not be connected to engine vacuum of any kind.
- 3. If your vehicle has a hard brake pedal due to engine vacuum below 15" the pump will supply your power brake booster with proper vacuum to improve your brake pedal feel. If you have a soft or low brake pedal or a hard brake pedal due to improperly matched brake components the pump will not correct those issues. Confirm your braking issues are vacuum related before beginning your installation.
- Before installing the pump, we recommend testing your power brake booster to confirm it is operating correctly. This is best accomplished with a handheld manual vacuum pump with a gauge connected directly to the brake booster check valve.
- 5. Use the hand pump to draw the booster down to 20" of vacuum and confirm it holds for 5 minutes without dropping. Next push down on the brake pedal and hold it in the depressed position. The gauge should drop down to approximately 15" and then hold steady.
- If your booster leaks down during the 5 minutes or will not hold vacuum with the pedal depressed it is faulty and needs to be replaced or rebuilt. Trying to use it will cause the pump to run excessively or constantly, overheating the pump.
- 7. The maximum vacuum level that the pump can reach will vary by your altitude. As altitude increases atmospheric pressure decreases and the pump must work harder to build vacuum. Please see Diagram A for expected vacuum output by altitude. In general, the pump will only perform as intended at or below 3500 feet above sea level. If you will be driving above this altitude regularly, we do not recommend proceeding with the installation.
- 8. The first step of installation is to find a suitable mounting location. The pump assembly can be mounted horizontal, vertical or at any angle in between. The pump can be mounted anywhere on the vehicle including in the trunk. If the pump will be mounted too far from the brake booster to be connected with the supplied hose, we suggest using 3/8" metal hard line with a short section of rubber hose at each end for your final connections. This avoids the possibility of rubber hose collapsing and affecting the performance of the pump.
- We strongly recommend the unit is mounted to a frame rail or other solid mounting location. While this pump is very quiet and smooth-running, mounting it to a thin flexible sheet metal panel is likely to amplify the sound and vibration.

## Installation Instructions – 12V Electric Vacuum Pump Kit cont.

- 10. Make sure the pump will be clear of any belts and pulleys and avoid mounting it close to any hot exhaust manifolds or headers. Likewise, if the pump is mounted under the vehicle make sure it is not in a location that could be submerged in water.
- 11. If you are installing a pump with a canister remove the steel mounting bracket from the canister and use it to mark and drill your mounting holes. The kit is supplied with both nuts and bolts as well as self-tapping screws for mounting. It is recommended that you use the nuts and bolts whenever possible. Be sure to place the rubber washers between the mounting bracket and the mounting surface on the vehicle. With the bracket secured reinstall the canister onto the bracket and tighten the mounting bolts.
- 12. If you are installing the naked pump, use the template on the last page of the instructions to mark and drill your holes. Take note that the head of the vacuum pump sits below the bottom of the bracket. If you are mounting the pump over a large flat surface, you made need to space the bracket off the surface with washers or spacers to insure the head of the pump clears the mounting surface.
- 13. Next use the rubber vacuum hose supplied to connect the vacuum pump directly to the power brake booster. Be sure to keep the hose away from any moving parts and any hot surfaces such as headers or exhaust manifolds. The hose clamp supplied is for the hose connection at the pump, but if the connection at your power brake booster is not tight you may need to add a clamp.
- 14. The pump has a short pigtail coming out of the canister and the kit includes a plug-in extension harness. Connect the plug-in harness and determine your wire routing for a ground to the chassis and 12 volt switched power. The harness can be shortened if needed, but if you shorten the red power wire it must be after the inline fuse holder.
- 15. The pump should never be connected directly to the battery or a circuit that has power when the ignition key is off. Likewise, never connect the pump to the ignition coil or any other electrical component in the ignition system or charging system. Confirm the circuit you choose can support 15 amps, has full battery voltage, and only has power when the ignition key is in the on position. The circuit should not have power when the key is turned off and removed.
- 16. Use the crimp on ring terminal supplied to connect the black wire to chassis ground. Be sure the ring terminal on the wire is securely fastened to a clean surface on the chassis. A good ground will not be made if there is rust or paint under the ring terminal. Likewise, the screw or bolt used to secure the terminal must be tight. If the terminal moves the ground can be broken. Without a good ground the pump will not run.
- 17. Next connect the red wire to 12 volt switched power. This means a circuit that does not have power when the key is off. If you connect the pump to constant power, it will be free to run anytime even when the car is not running. This will cause unnecessary wear to the pump and drain your vehicle battery.
- 18. Make sure the circuit you choose can support the additional 15 amp draw when the vacuum pump is running.
- 19. With the key off the pump will not turn on. If it, does you have not selected a switched power source. Turn the ignition key to the on position. If the pump does not immediately turn on depress and release the brake pedal until the pump turns on. Stop pushing the brake pedal and wait for the pump to turn off. If the pump fails to turn on or off double check your wiring and then proceed to the troubleshooting guide if needed.