

# Sutherland Welles Ltd.®

*Sustainable, natural & earth-friendly Polymerized Tung Oil wood finishes.*



## Original Formula & Botanical Polymerized Tung Oil

These two lines are all Polymerized Tung Oil with no resin fortification. The difference in the two formulations is the solvent. The Original Formula is a petroleum solvent and the Botanical is our proprietary citrus solvent, Di-Citrusol™ They can be used interchangeably. The solvent becomes airborne and dissipates leaving the exact same oil in and on the wood. It is more a consideration of what type of solvent you want to work with as a personal preference or an environmental concern.

### Low Sheen Instructions

#### step 1:

- Apply Low Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 5:

- Apply Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 7:

- Apply Wiping Low Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

### Medium Sheen Instructions

#### step 1:

- Apply Medium Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 5:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 7:

- Apply Medium Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

## Wood Turning

### Wood Preparation

All wood surfaces should be free of lint, dirt, grease, wax, oil and old paint. If you are refinishing old wood, please make sure to remove any loose old finish. **Sand the wood using 220 grit paper.** Avoid using higher grits as they close down the wood pores interfering with maximum penetration.

### Applicator Options

**Rag:** Scott® blue paper shop towels

**Brush:** Natural white china bristle brush (thin coats only)

### Cure Test

Push finger tips against the grain of the wood. If they glide easily over the surface, you are ready to apply your next coat.

### High Sheen Instructions

#### step 1:

- Apply High Lustre
- Wait 30 min.
- Wipe unabsorbed finish
- Let cure 6-8 hours

#### step 2:

- Sand 400 grit
- Vacuum & tack surface  
(use Mineral Sprits on a rag to clean surface)

#### step 3:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 4:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 5:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours

#### step 6:

- Sand if rough (600 grit or fine steel wool)
- Vacuum & tack surface

#### step 7:

- Apply High Lustre
- Wait 10-15 min.
- Wipe unabsorbed finish
- Let cure 24 hours