

Salt & Pepper Shaker Set

Kit Features:

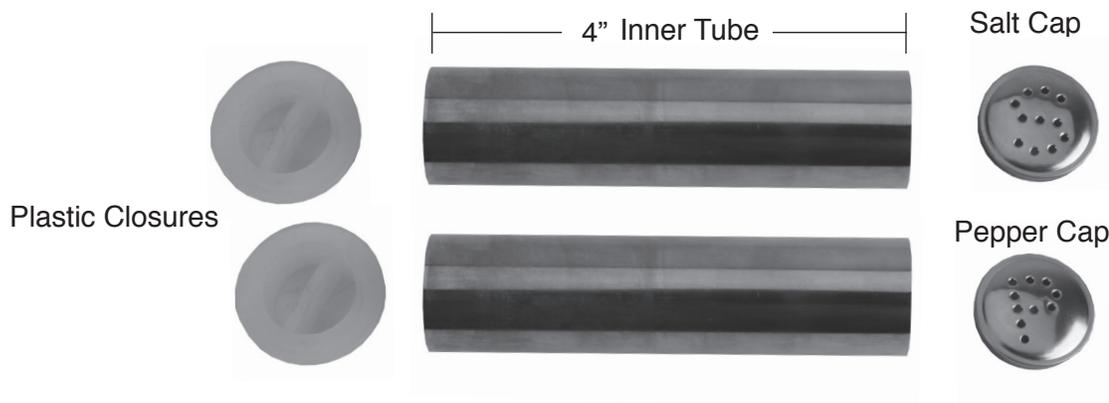
- Food Safe Inner Tube
- Make on a pen mandrel
- Matching Set
- Easy to turn

Required Accessories:

- 7mm Pen Mandrel
- 1-3/8" Forstner Drill Bit #FB138
- 1" Forstner Drill Bit #FB1
- Forstner Bit Extension #FEX
- Bushing set(2 pc): #PKSANDBU
- Live Tailstock Center
- 2 Part Epoxy Glue



DIAGRAM A / PARTS LAYOUT



Drilling the Blank:

- Square the ends of the blank.
- Locate and mark the center of each end of the blank.
- Bore a 1-3/8" hole, 5/16" deep in the blank.
- Bore a 1" hole through the blank.

DIAGRAM B / DRILLING THE BLANK

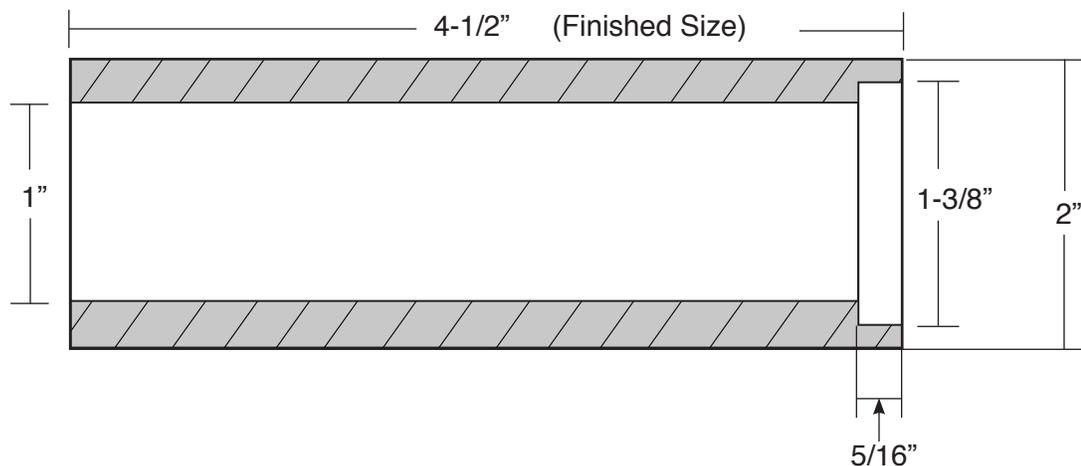
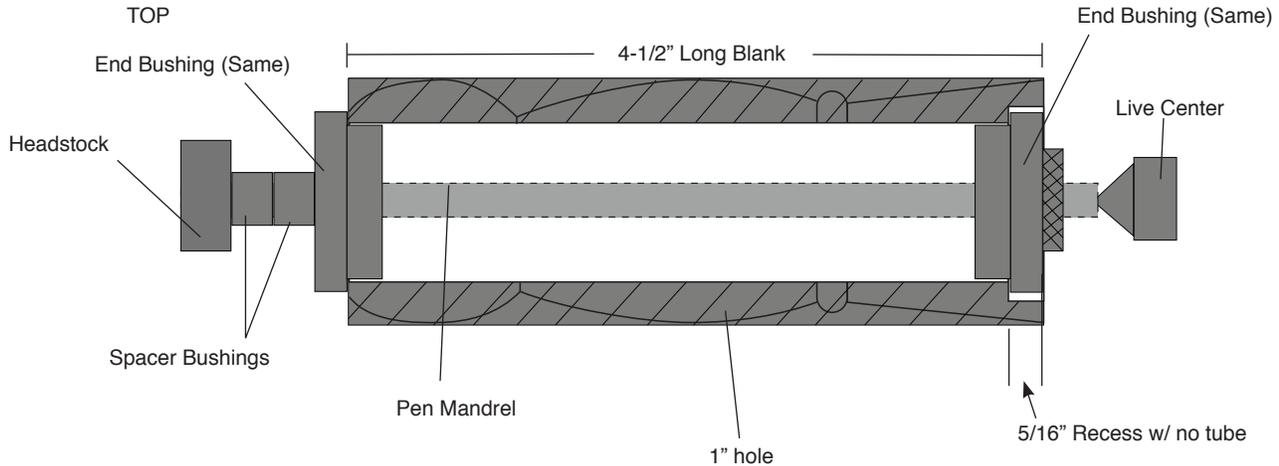


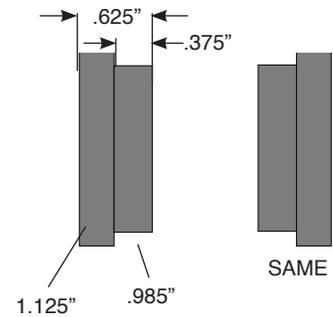
DIAGRAM C / TURNING



Turning the Blank (Dia C)

- Mount either end bushing over the mandrel.
- Mount the blank, recessed hole end in first.
- Mount the other bushing into the opposite end of the blank.
- Use spacer bushings to close the gape to the thread.
- Turn the blank into the desired profile.
- Finish the blank using food safe oil.

BUSHINGS #PKSANDPBU



Assembly (both salt & pepper) see Dia D

- Sand the outer tube slightly, use epoxy glue over the surface of the tube and glue inside the turned barrel, flush with the surface of the 1-3/8 inch hole.
- Spread glue around the recess at the opposite end and glue the cap flush to the top. Use oil to protect outer surface.
- When glue dries, fill the container and close with the bottom closure.
- The shaker is ready to use.

