Scrapers

Set the adjustable toolrest to match the bevel angle. Start by placing the tool upside down on the tool rest and create a consistent bevel following the existing cutting edge profile. Then turn the tool over and perfect the bevel on the other side. A burr will start to appear on the upper edge and it is essential to maintain the burr for this tool to work in the way it was intended.

GL1
33° Bevel

1 3/8" x 3/8" Negative rake french curve scraper
For refining the curves on bowls and platters

GL1s
33° & 66° Bevel

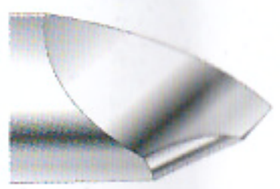
3/4" x 1/4"

GL2
33° Bevel

1 3/8" x 3/8" Negative rake round nose scraper
For refining the curves on bowls and platters

The second bevel on the bowl or spindle gouges will help reduce ridges which often occur on concave cuts. To maintain the second bevel, first sharpen the tool and using the same jig settings, slide the jig pivot point closer to the wheel until the second bevel makes full contact. This will allow you to follow the existing profile.

GL3
55° Bevel



3/4" Bar ∅ heavy duty bowl gouge. For rough shaping of unseasoned wood.

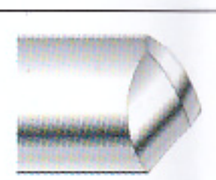
GL4
55° Bevel

5/8" Bar ∅ bowl gouge. For rough shaping of wet or dry bowls & for refining the shape.

GL5 / GL5s / GL7 / GL8
45° Bevel

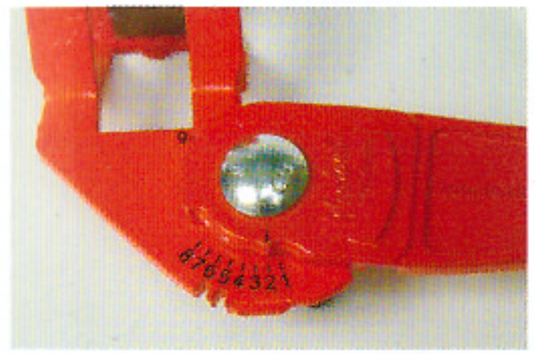
1/2" and 3/8" Bar ∅ bowl / spindle gouge. For refining the shape and for finishing cuts.

GL6
60° Bevel

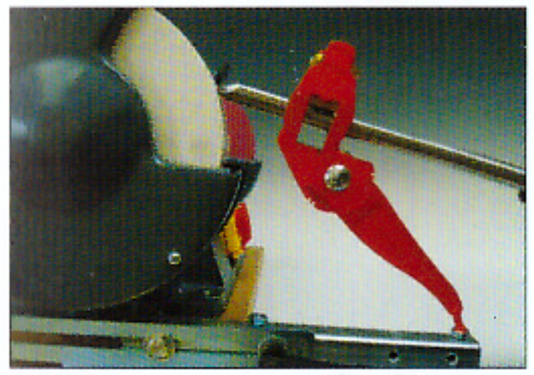


5/8" Bar ∅ bottom bowl gouge. For finishing cuts on the interior bottom of the bowl.

Woodcut TOOLS LIMITED



Woodcut Tru-Grind jig settings (JS)



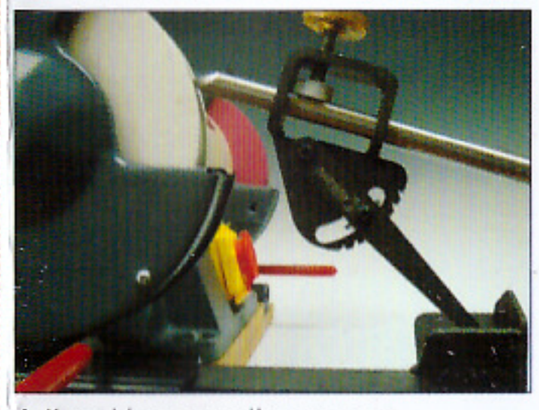
Adjust Base-slide distance to establish bevel contact (D*)

JS = Jig Setting # 1 - 8
P = Protrusion – 50mm / 2" tool protrusion from jig
D* = Distance of Base-slide pivot point from wheel

JS	5	JS	4
P	50mm	P	65mm
D*		Hole	A
JS	5	JS	4
P	50mm	P	65mm
D*		Hole	A
JS	4	JS	2
P	50mm	P	65mm
D*		Hole	A
JS	2	JS	1
P	50mm	P	40mm
D*		Hole	A

ONEWAY EUROPA

Oneway vari-grind jig setting (JS)



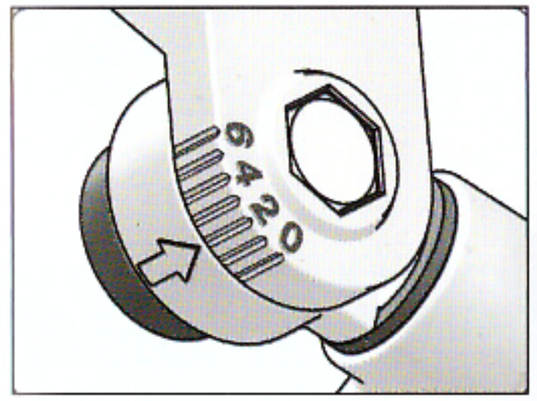
Adjust Vee-arm distance to establish bevel contact (D*)

JS = Jig setting No. 1-3
P = Protrusion – 50mm / 2" tool protrusion from jig
D* = Distance of Vee-arm pivot point from wheel

JS	3
P	50mm
D*	
JS	3
P	50mm
D*	
JS	2
P	50mm
D*	
JS	1
P	50mm
D*	

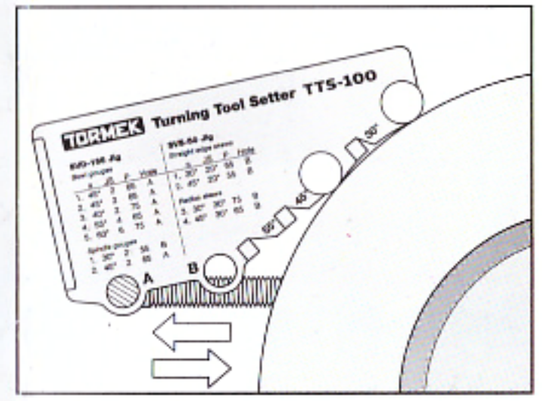
TORMEK

SVD185/186 gouge jig



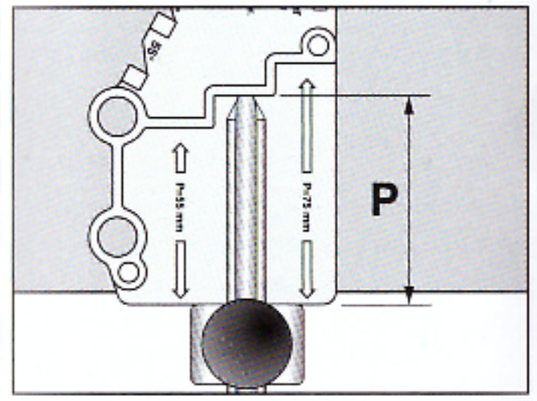
JS = Jig Setting

TTS 100 (hole A setting)



Distance to stone

TTS 100



P = Protrusion

JS	4
P	65mm
Hole	A
JS	4
P	65mm
Hole	A
JS	2
P	65mm
Hole	A
JS	1
P	40mm
Hole	A