

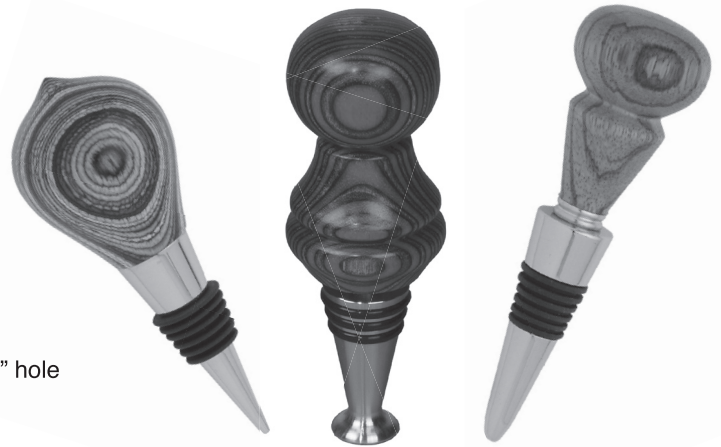
# Bottle Stopper Kits

## Kit Features:

- Durable plating or stainless steel made.
- Top can be made of wood, plastic, or poly clay.
- Silicon rings to seal any standard bottle size.

## Required Accessories:

- Bottle stopper chuck system #PKBSYST(1" x 8tpi Mounting thread)
- Spindle adapter #LA3418X for 3/4" x 16tpi spindle lathes
- Alternative to tapping - use threaded insert item #BSERT. Requires a 1/2" hole

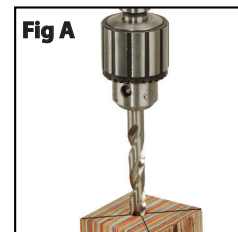


## Preparing the Blank:

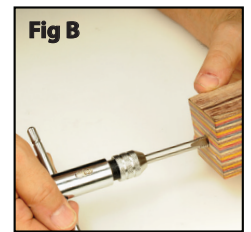
- Mark the center of the surface on both ends of the blank.
- Drill a 5/16" hole, 1" deep in one end of the blank (Fig A).
- Use the provided tap to create a thread in the above hole (Fig B).
- If using alternative thread insert (Fig C), drill a 1/2" hole 1" deep. Spread glue inside the hole. Push in insert.

## Turning the Blank:

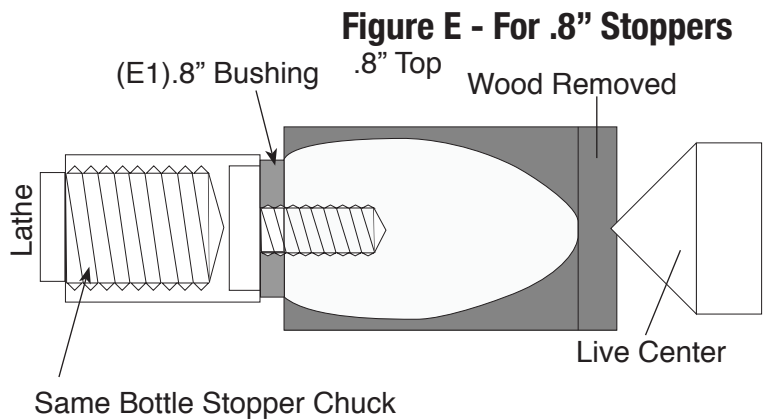
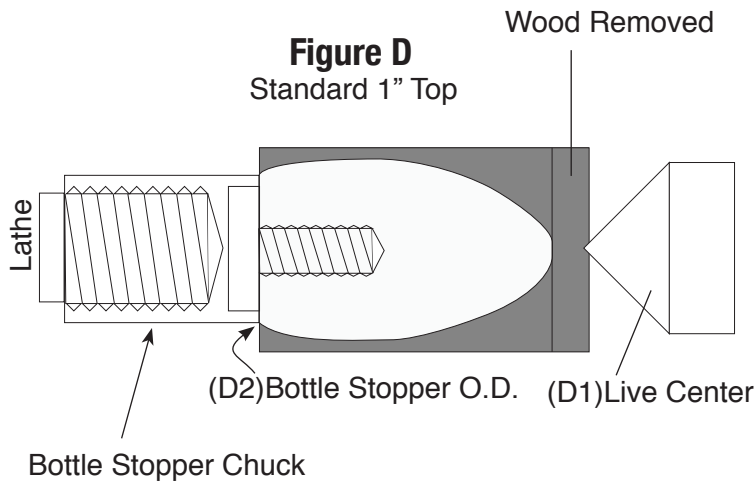
- Mount the chuck over the headstock spindle.
- NOTE: For stoppers with .8" diameter tops - slide .8" bushing #PKBSBU over the threads. (Fig E)**
- Thread on the blank over the chuck or Bushing (Fig D or E).
- With the blank threaded on, bring the tailstock live center into the blank for a firm support for turning (D1).
- Turn the blank to the chosen profile. Use the rim of the chuck or bushing as a guide to match the top to the bottom of the stopper (D2).
- Sand, polish and finish the top.



Drill your blank



Tap your blank



## Figure C

Alternative thread insert



## Assembly:

- Unscrew top from chuck
- Screw top onto stopper

**NOTE: Stopper kits are for decorative table use - not recommended for long term storage**

