

Instruction Manual

Included Material List

- (6) Chrome Tubes
- (1) Square Tube
- (12) Black Cones
- (1) Coated 1/8 Hex Key



- (1) Right Side Rotating Revolver Wheel and Bracket Assembly with Spring Clamps



- (1) Left Side Rotating Revolver Wheel and Bracket Assembly



- (8) ¼ 20 Button Head Bolts



- (8) ¼ 20 Lock Nuts



Tools Needed but NOT included:

- 7/16 Wrench



- 5/32 Alan Wrench/ Hex Key



Very Important!

Please ensure the factory black brackets are mounted onto the plotter, not the legs!



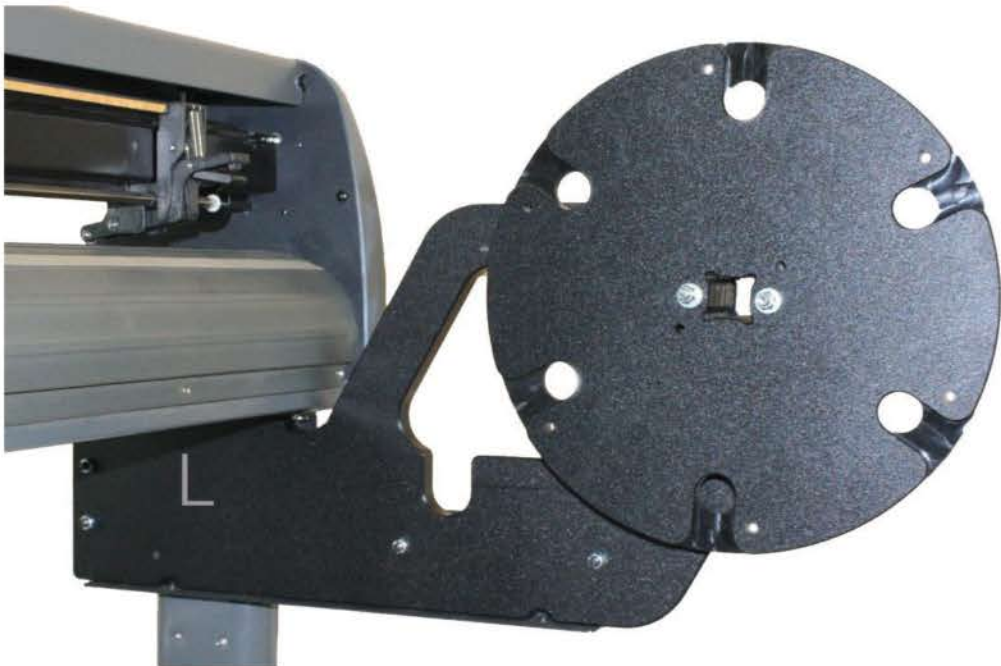
An Industry First! The Fusion Revolver

Thank you for purchasing your new Fusion Revolver Loading System! Please read all instructions before beginning assembly.

1. Start with the Right Side of the plotter (the side with the control panel), look for the engraved “R” on the Revolver Wheel mounting Bracket Assembly. The wheel Bracket Assembly mounts onto the factory brackets behind and below your machine on the legs of your plotter. Place the mounting Bracket Assembly inside the bracket with the wheel facing inside of the machine. Line the holes of the Bracket Assembly up with the holes in the factory bracket. Slide in 4 ¼” 20 Button Head Bolts and secure with 4 ¼” 20 Locking Bolts. You will need a 5/32 Alan wrench or hex key and a 7/16 wrench to secure these bolts and nuts.



2. Repeat Step 2. For the Left Side Rotating Wheel, again ensure that the wheel faces the inside of the machine.



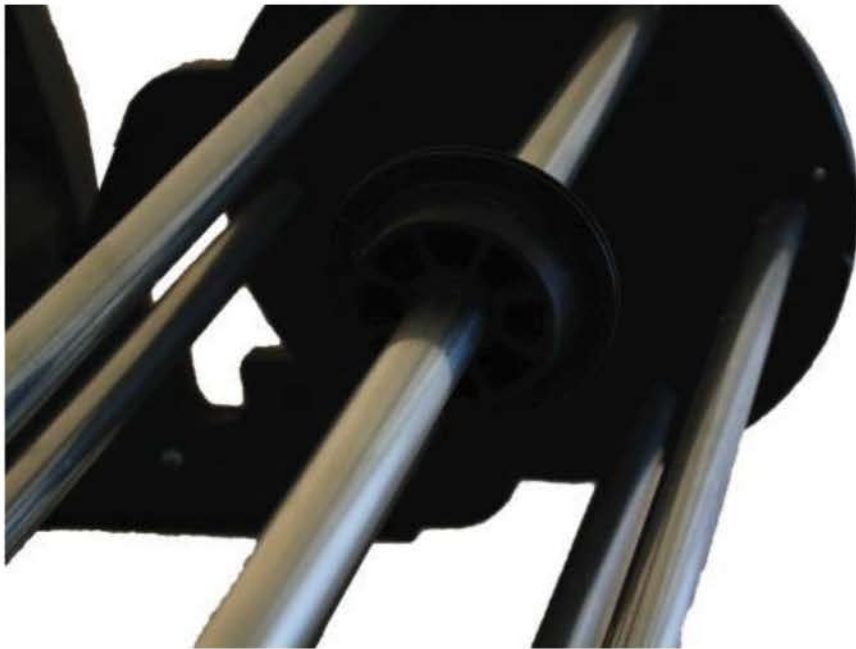
3. **Line up all holes on both wheels! You must make sure the square holes in the center of each wheel are paralleled. Each round hole must also be paralleled. If the holes are not correctly lined up you will not be able to insert Chrome Tubes correctly!**
4. Once all of the holes are aligned, insert the Square Tube into the center of the Right Wheel through the center of the Left Wheel. (It will be a tight fit.)

5. After you have the Square Tube placed where you want it, tighten the set screw located on the outside of each wheel with the included 1/8 Coated Hex Key. (Look for the small hole very close to the Square Tube on the outside of the wheel.)



6. At this point you may have noticed that the Right Side Wheel has an extra piece attached to the outside of it. This piece is a holder for the included 1/8 Coated Hex Key. There is also an extra hole for another plotter blade (not included). Place the Coated Hex Key in the holder.

7. Assemble two of the Cones onto the Chrome Tube. Once the Cones are on the Chrome Tube, slide the Cones to the position of your choice and use the Coated Hex Key to lock the Cone onto the Chrome Tube by tightening the set screw inside the brass insert on the Cone.



8. Slide the desired film or vinyl onto the Chrome Tube with a Cone on each end and tighten the set screw with the 1/8" Coated Hex Key. Once you have determined your desired location for the Cones so that your material is lined up with your plotters' feed rollers, you will seldom need to adjust the position of the Cones on the right side of the Chrome Tube. At this time, simply remove the left Cone and exchange your media (film or vinyl). Reinstall the left Cone and no realignment is necessary.



9. Insert the end of the tube that does not have the metal stop rings on it into one of the Left Side wheel holes. Pull back the right side retaining spring lever and lock the Chrome Tube into the Right Side Wheel with the metal stops fitting around each side of the wheel. Release the lever.

10. Repeat Steps 8-10 for the rest of the Chrome Tubes.
The Chrome Tubes should be installed as shown below.



11. Your Fusion Revolver is now completely assembled.
You can pull the lever on the Right Side Wheel and rotate the Wheels to the desired film or vinyl choice and begin cutting.

Once again thank you for your purchase!