

QUICK REFERENCE CARD

Download a complete HQ Moxie user manual from the Handi Quilter website: www.HandiQuilter.com/manuals

NEEDLE AND THREAD GUIDE

Use only the correct needle system as recommended by Handi Quilter. For the Moxie, this is needle system 134. This needle system is designed to withstand high stitching speeds. Choose among sizes 12 through 20 according to the type of thread you are using.

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	0 0
	GROZ-BECKERT® 10 Nm 90/14
	134 DP X 5 135 X 5
-	135 X 5 135 X 7 797
1	SY 1955 R 339,200 AC01 R
	080943667 G

NEEDLE SIZE	THREAD SIZE
12 and 14	monofilament, 100 wt. silk, 60 wt. poly, mylar
16	monofilament, hologram, 100 wt. silk, 60 wt. poly, 50 wt. poly, 50 wt. cotton, some 40 wt. threads
18	40 wt. cottons and poly, 30 wt. cottons and poly
20	Any thread 30 wt. and heavier such as 12 wt., 19 wt., 30 wt.

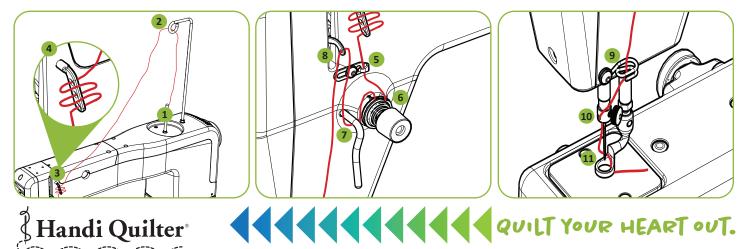
TO THREAD THE HQ MOXIE

- 1. Place thread cone onto spool post ①, insert the thread through the thread-mast eyelet ② from right to left, continuing to the 3-hole thread guide ③.
- 2. Thread all three holes from back to front ④, wrapping as you go, and being careful not to cross threads.

 NOTE: This is recommended for most threads. Very delicate threads, e.g. metallic threads or monofilament, may require less tension. If you have problems with thread breaking, try threading only one or two holes ④.
- 3. The thread continues down through thread guide (5) and then to the tension assembly (6).

IMPORTANT: The thread must be flossed up between two tension discs. If not flossed all the way up, the thread will lay on top of the tension discs (no tension) and thread looping on the bottom of the quilt can occur.

- **4.** After the thread is in the tension disks, be sure that the thread catches on the take-up spring and then pull it down under the stirrup thread guide ?.
- 5. Bring the thread up and through the take-up lever from back to front (8), and then through the lower thread guide (9). Almost there! Thread through the needle bar thread guide hole, this time from front to back (10).
- 6. Make sure the thread follows the groove down the front of the needle (1) and insert thread through the eye of the needle from front to back. While pulling thread through the eye of the needle be careful that the thread does not twist around the needle.



HQ MOXIE SCREEN ICONS AND NAVIGATION

Use your handlebar keys to navigate the HQ Moxie screen:



Press together to go to MENU, press a second time together to go HOME



Press either to TOGGLE through menus



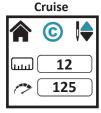
Press to SELECT



Press to START/STOP

Home Screens: Where you'll be when sewing!

Precision Precision 12





Choose your stitching mode from the Menu screen, set the parameters the way you want them and you'll be ready to quilt.

MACHINE TOOLS ICONS

Access from the Menu screen. Press (\$) to select an option.



Needle-stop position: Press or to toggle between having the needle stop in the up or down position when you stop stitching. This does not move the needle, but indicates your preference for the final needle position when you stop quilting. Press to select and return to the menu.



Lights: Select the Light icon and use the + or keys on the handlebars to adjust the brightness of lights. Press to select and return to the menu.



Overspeed Alarm: Select, then \bigoplus or \bigoplus to toggle on or off. The alarm lets you know if you are quilting too fast for stitch regulation. Press \$ to select and return to the menu.



Stitch Count: Project count and Lifetime count are available. Use + or to highlight the Project count and press to reset to zero when starting a new quilt.



Diagnostics: Use when directed by Handi Quilter technical support or authorized Handi Quilter representative to run diagnostic tests.



Updates: Machine and display software should be downloaded from the website to a USB drive when a new version is released.



System Information: Show machine and display hardware and firmware versions.



Return Home: Returns you to your most recent home screen.

STITCHING MODES

Select from the Menu screen.

Precision Stitch Regulation: Select the Precision icon (P) and then specify the stitches per inch by pressing the (+) or (-) keys on the handlebars. Stitch regulation maintains a consistent stitch length (stitches per inch) regardless of how quickly or slowly you move the machine. When quilting in Precision mode, the needle only moves when you move the machine. After you press the (*) key on the handlebars, move the machine to begin quilting according to the stitches-per-inch setting. When you pause moving the machine, the needle will pause until you move again. Press the (*) key on the handlebars to fully stop quilting.

Cruise Stitch Regulation: Select the Cruise icon and then specify the cruise speed (stitches-per-minute) setting using the rown keys. When quilting in Cruise mode, the needle will start to move immediately when you press the key on the handlebar, according to the cruise speed (stitches-per-minute) setting. Once you begin to move the machine, the needle will move according to the stitches-per-inch setting. Press to go to the Cruise Home screen and use the rown keys to set the SPI (stitches per inch). The needle continues to move at the Cruise speed (stitches per minute) anytime you pause the machine, until you press the rown on the handlebars to fully stop quilting.

Manual Stitching Mode: Select the Manual icon (M) and then specify the stitches per minute (speed) by pressing the + or keys on the handlebars. When using manual stitching mode, the length of the stitch is determined by how quickly or slowly you move the machine around the quilt, in combination with the number of stitches per minute (up to 1800) that you choose. For a consistent stitch length, move the machine at a consistent speed. Experiment with different combinations of quilting speed and stitches per minute to find what optimally works for you.

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