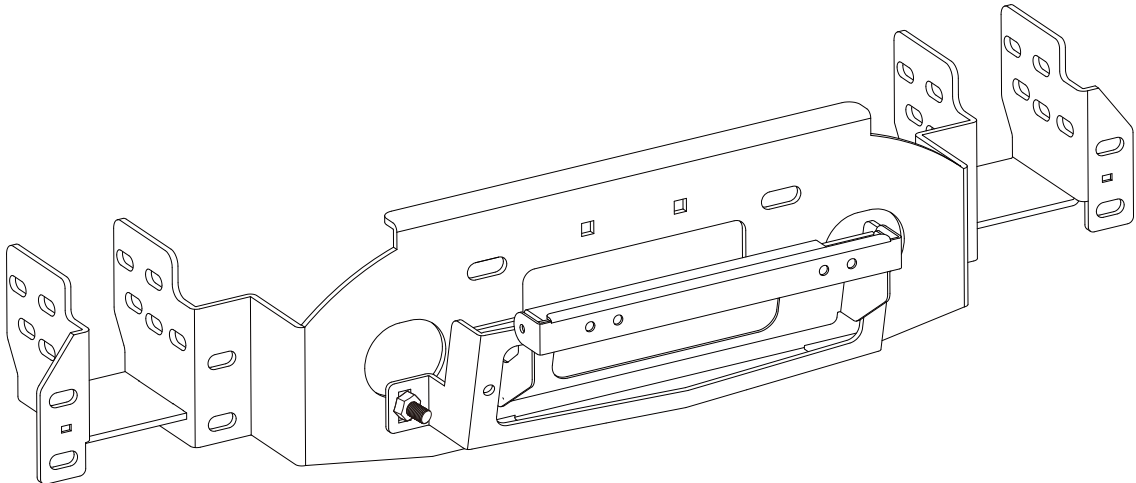


FRONT BUMPER WINCH PLATE

— User Manual —

2019-2023 Chevrolet Silverado 1500



Model:	NSL01A102
Material:	Q235A
Product Dimensions:	37.2 x 12 x 7.9 inch
Package Dimensions:	41 x 11 x 9.8 inch
Product Weight:	26 lbs

※ Thank you for purchasing the WINCH PLATE. Please read this manual carefully and keep it properly if you need to refer to it afterward. If you need any support or assistance, please contact us with your product model number and order number, and our support team will help you solve problems.



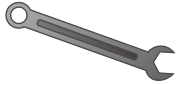


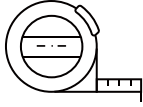

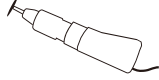
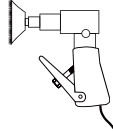

⚠ WARNING

※ This product is designed primarily to enhance the appearance of the vehicle. Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. To reduce the risk of serious injury or property damage, please read all safety messages and understand all instructions and procedure notices before attempting to install or use this product.

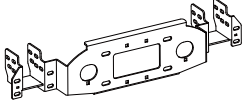
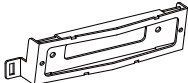
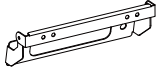
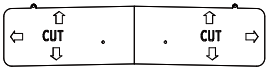
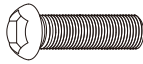


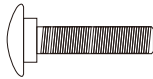

⚠ CAUTION




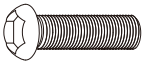

※ Properly torque and recheck fasteners and security of step tread after 250 miles and inspect frequently. Do not use if damaged.

REQUIRED TOOLS

Socket 	Ratchet 	Wrench 	Allen Wrench 	Panel Remover 
Tape Measure 	Marker 	Power Cutting Tool 	Angle Grinder 	Safety Glasses 

Parts Information

NO.		Parts Name	Size	Line Graph	Qty	Color
①	/	Winch Bracket 1	/		1	Black
②	/	License Bracket 1	/		1	Black
③	/	License Bracket 2	/		1	Black
④	/	Cutting Locator Plate	/		1	Black
⑤	B06	Half Head Allen Bolts	M6x15		3	Dacro Black
⑥	W09	Spring Washer	Φ6		3	Dacro Black
⑦	W13	Flat Washer	Φ6x18x1		3	Dacro Black
⑧	B34	Square Neck Bolt	M10x35		3	Dacro Black
⑨	B78	Hex Bolts	M10x120		11	Blue Zinc Plating

NO.		Parts Name	Size	Line Graph	Qty	Color
⑩	W32	Spring Washer	Φ10		13	Blue Zinc Plating
⑪	W33	Flat Washer	Φ10x25x2		23	Blue Zinc Plating
⑫	N26	Hex Nuts	M10		13	Blue Zinc Plating
⑬	B70	Half Head Allen Bolts	M12x25		3	Dacro Black
⑭	N34	Hex Flange Nuts	M12		3	Dacro Black

NOTE:

Spare parts such as B06、W09、W13、B34、B78、W32、W33、N26、B70 and N34 are provided with 1PCS each (included in the number of parts details).

Installation Instructions

- Step 1:** Open the carton and take out the parts. Check whether the number of components is complete.
- Step 2:** Pop the hood. Then, use a T-15 Torx Socket to remove the two hood latch handle mounting bolts. Remove the outer portion of the hood latch handle. **(Figure 1)**
- Step 3:** Remove the plastic clips (x10) that hold on the radiator cover. **(Figure 2)**



- Step 4:** Remove the radiator cover from the vehicle. **(Figure 3)**
- Step 5:** Use a 10mm Socket to remove the four grille mounting bolts. **(Figure 4)**

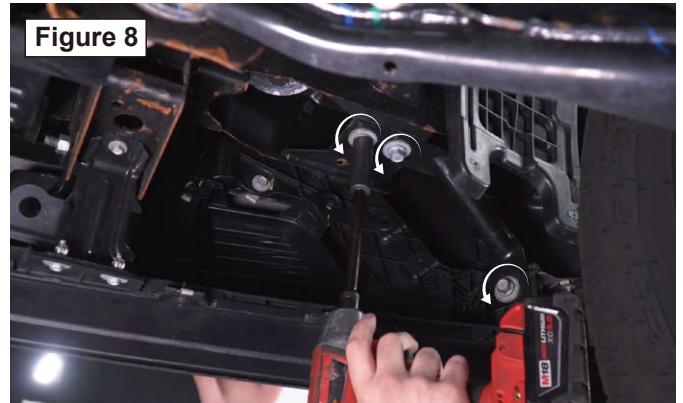


- Step 6:** Use a plastic tool to gently pry open the clips on the back of the grille. Then, remove the grille from the vehicle. **(Figure 5-6)**



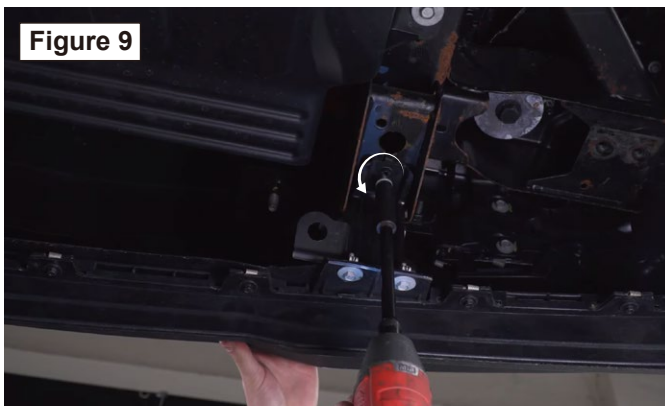
Step 7: Using a T-15 Torx Bit, remove the five (per side) front lower inner fender well bolts. **(Figure 7)**

Step 8: Using a 15mm Socket, remove the bumper support bar mounting bolts (3 per side). Then, remove these bumper support bars from the vehicle. **(Figure 8)**



Step 9: Using a 10mm socket, remove one bolt (per side) that connects the auxiliary bracket to the frame on the OEM bumper. **(Figure 9)**

Step 10: Peel back the rubber piece directly under where the grille was mounted. Use a 13mm and an 18mm Socket to remove the two upward facing bolts (per side). **(Figure 10)**

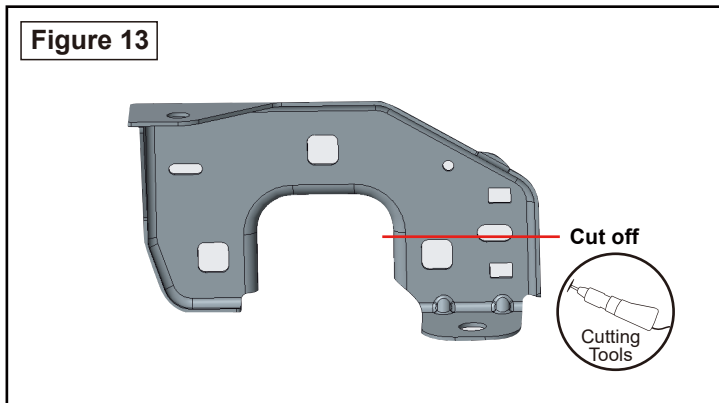


Step 11: Remove the OEM bumper from the vehicle. **(Figure 11)**

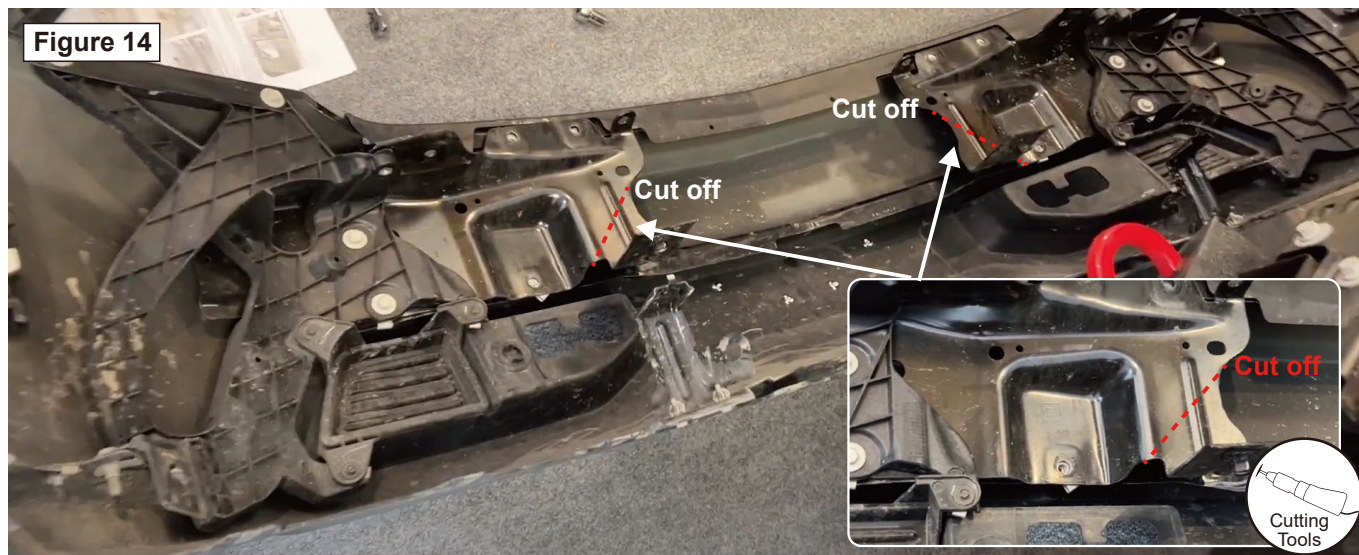


Step 12: Using a 15mm Socket, remove the bumper brackets from the truck's frame horns. **(Figure 12)**

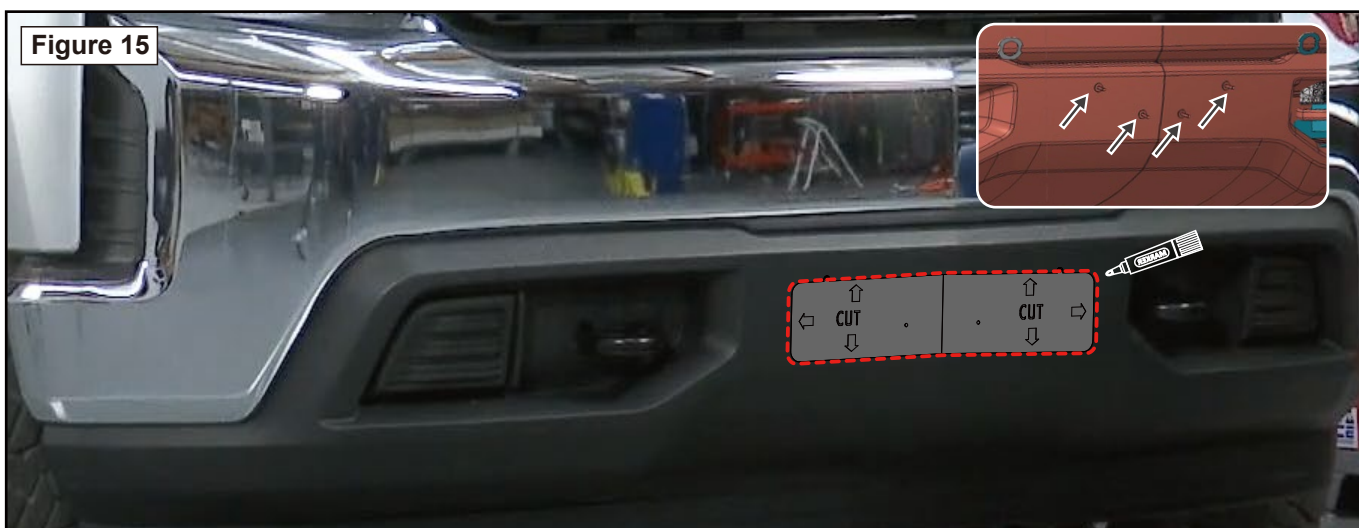
Step 13: Cut the bumper brackets along the red marker line. **(Figure 13)**



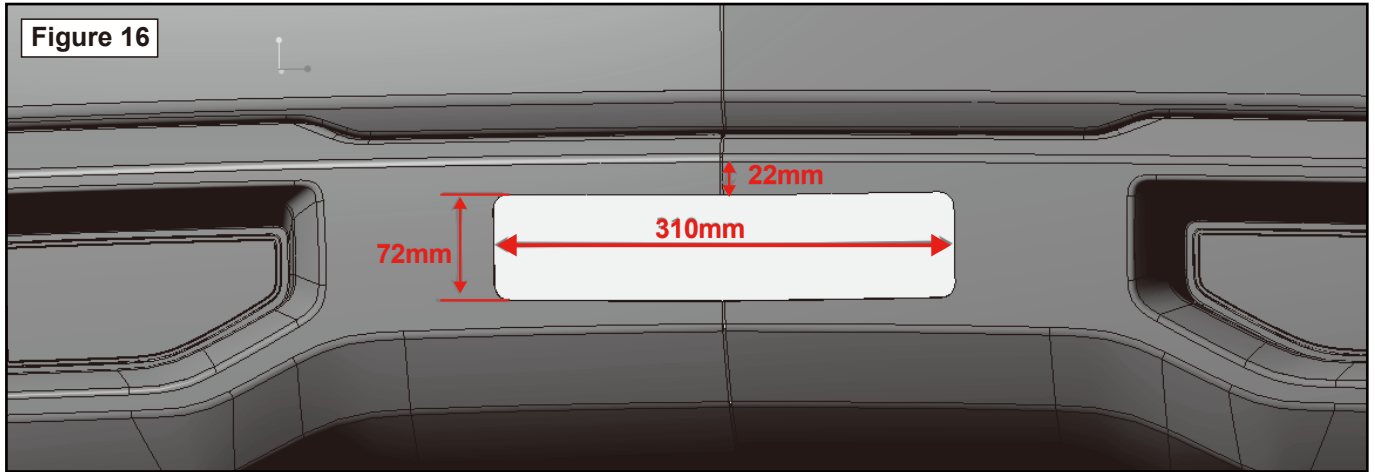
Step 14: Use a cutting tool to cut along the red dotted line markings on the OEM bumper bracket. **(Figure 14)**



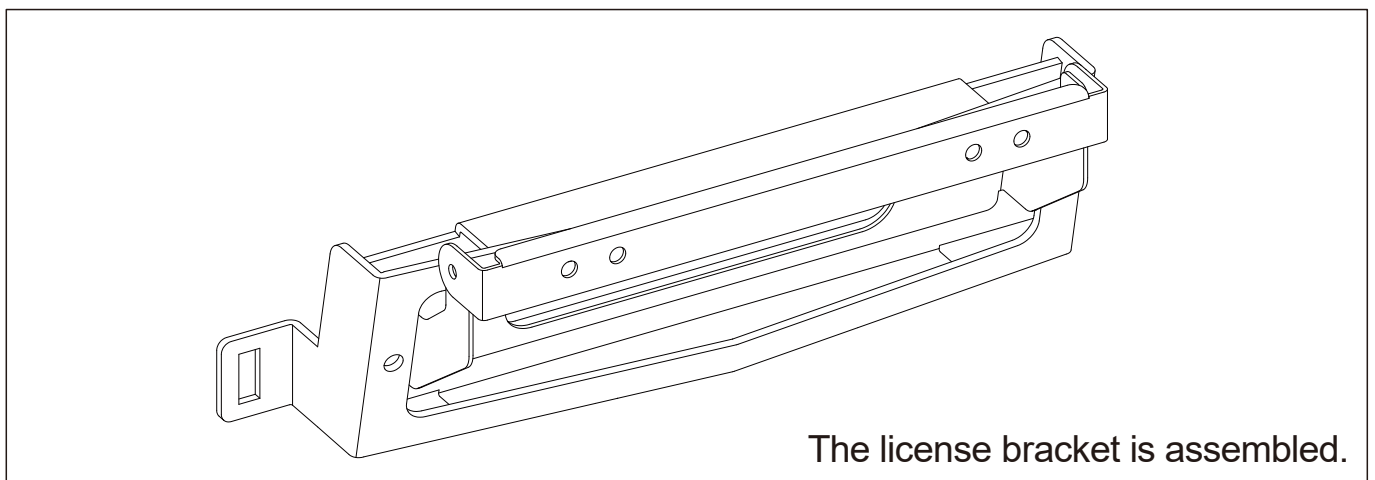
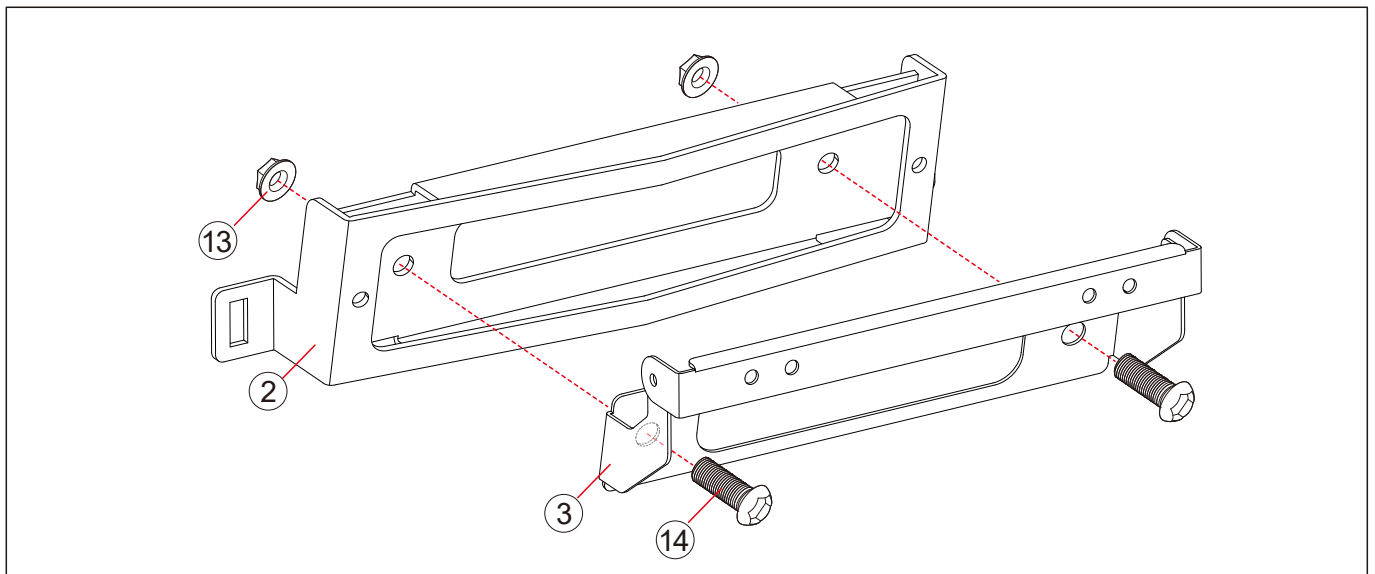
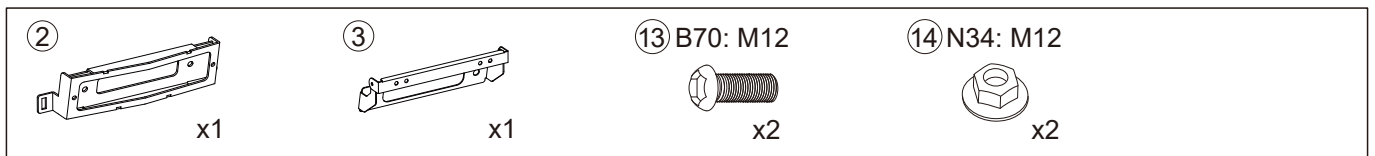
Step 15: Attach the guide cut locator plate to the four holes in the license plate frame, then draw marking lines along all four sides of the cut locator plate. **(Figure 15)**



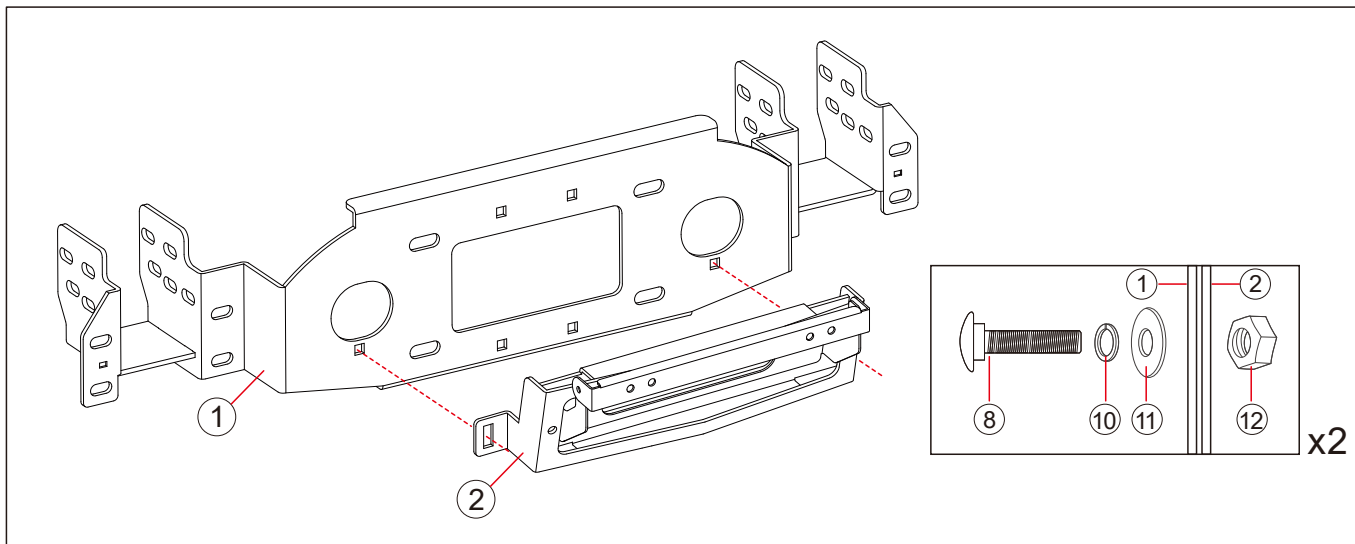
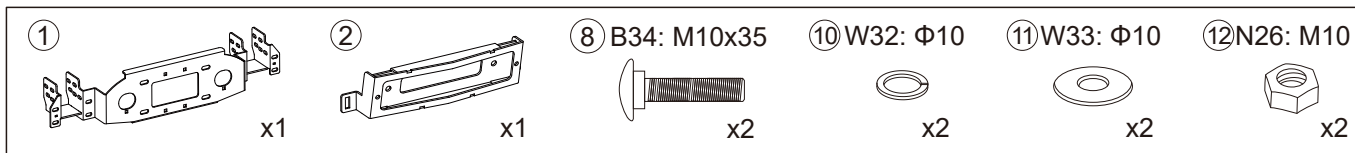
Step 16: Cut along the marked line with a cutting tool to the dimensions shown below.
(Figure 16)



Step 17: Install the license bracket.

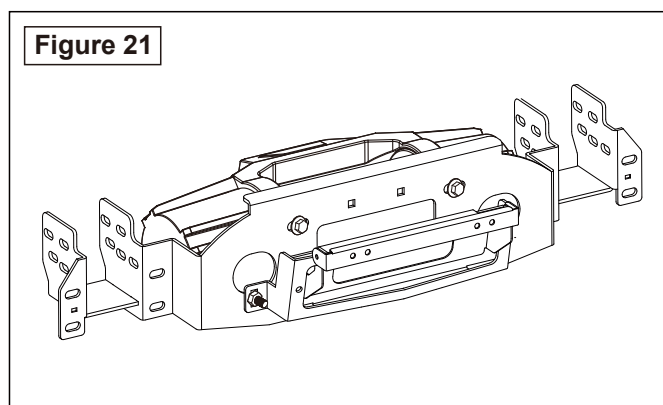
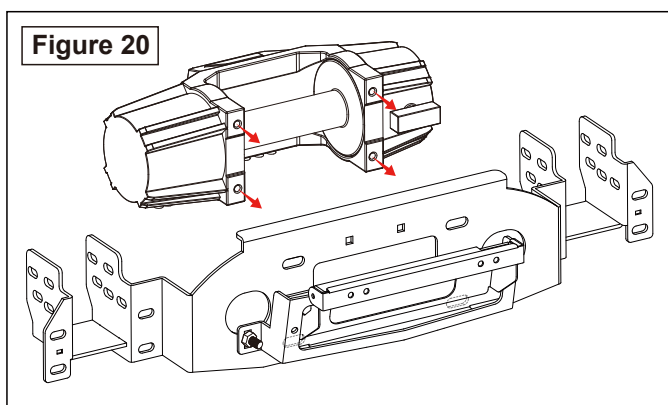
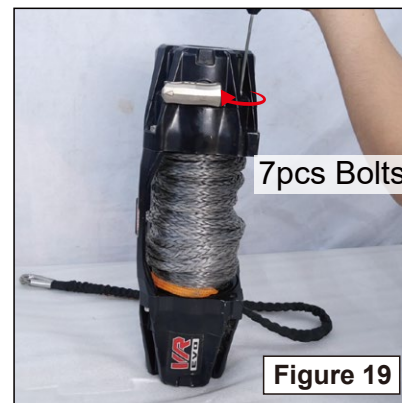
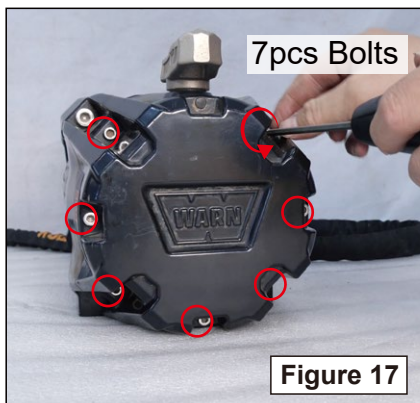


Step 18: Splicing Winch Bracket.

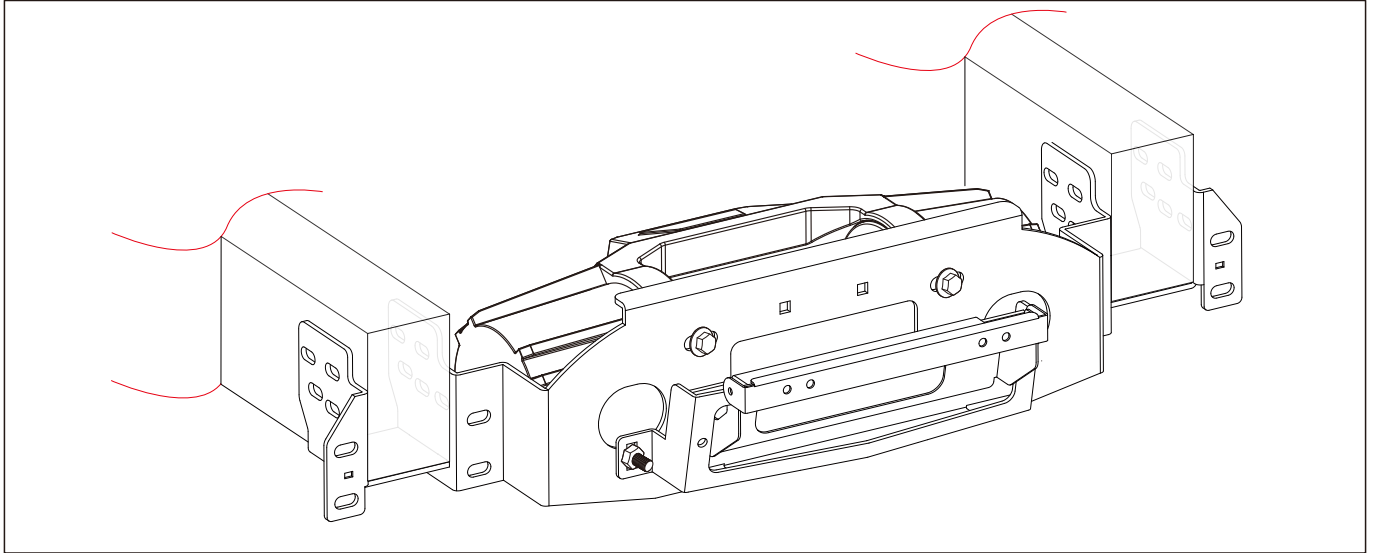
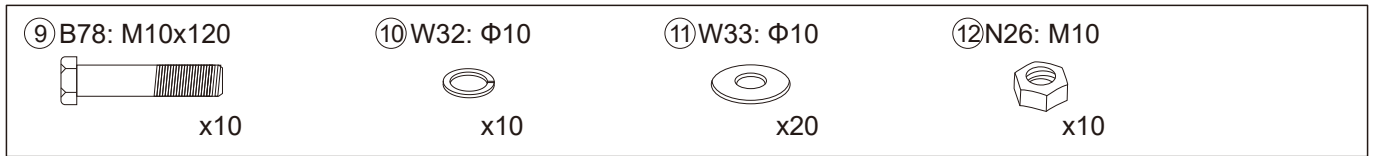


Step 19:

Remove seven four millimeter allen screws out, and clock the winch 90 degrees so that the handle is facing out the front of the vehicle and it's way easier to engage and disengage the clutch. Then, Mount the winch to the winch bracket with the four OEM bolts. **(Figure 17- 21)**

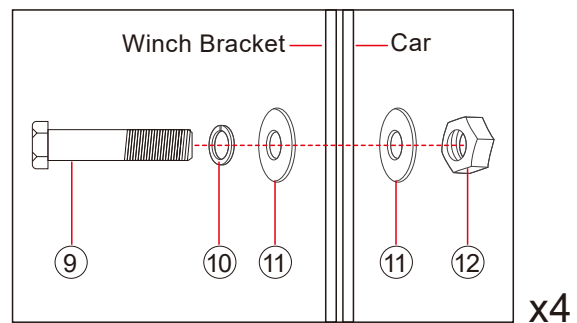
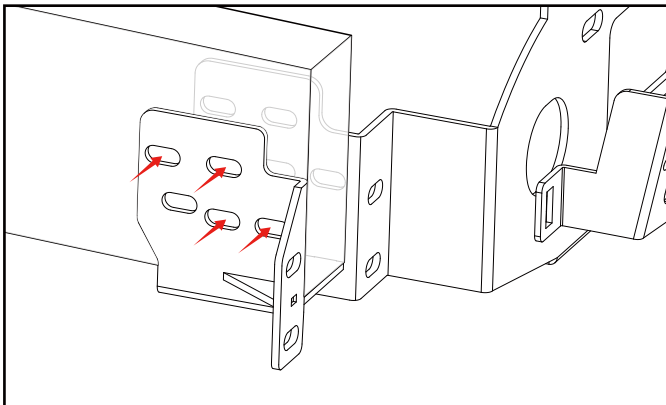


Step 20: Installing the winch bracket.



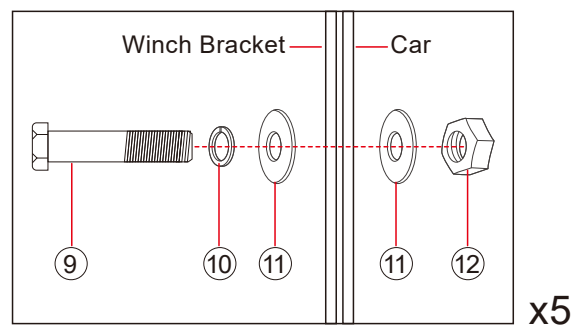
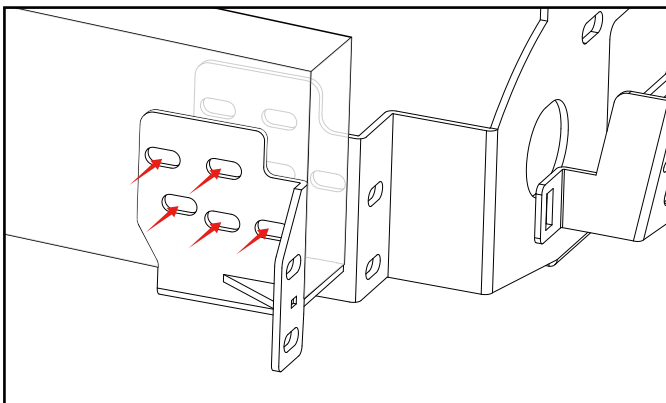
NOTE:

If you have a **2019-2021** Chevrolet Silverado 1500, only four holes need to be installed (per side).

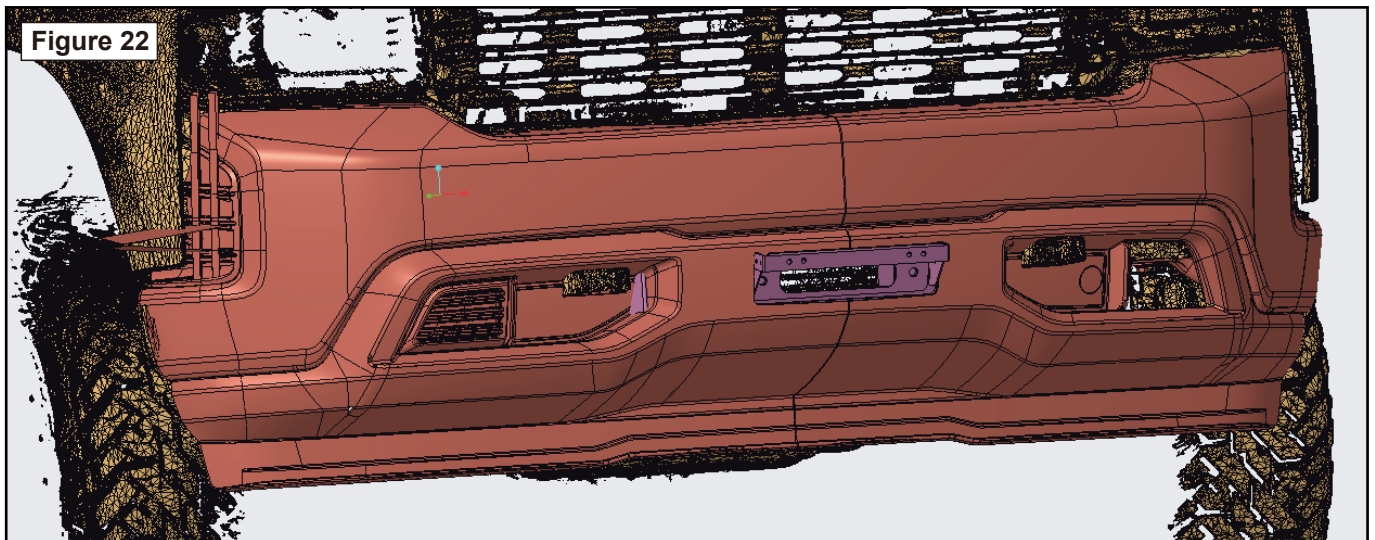


NOTE:

If you have a **2022-2023** Chevrolet Silverado 1500, all five holes will need to be installed (per side).

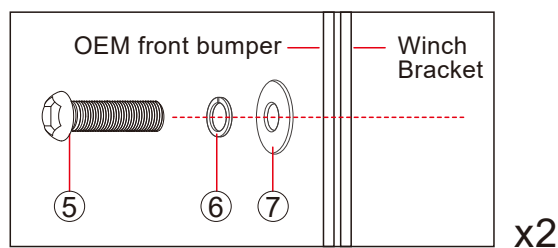
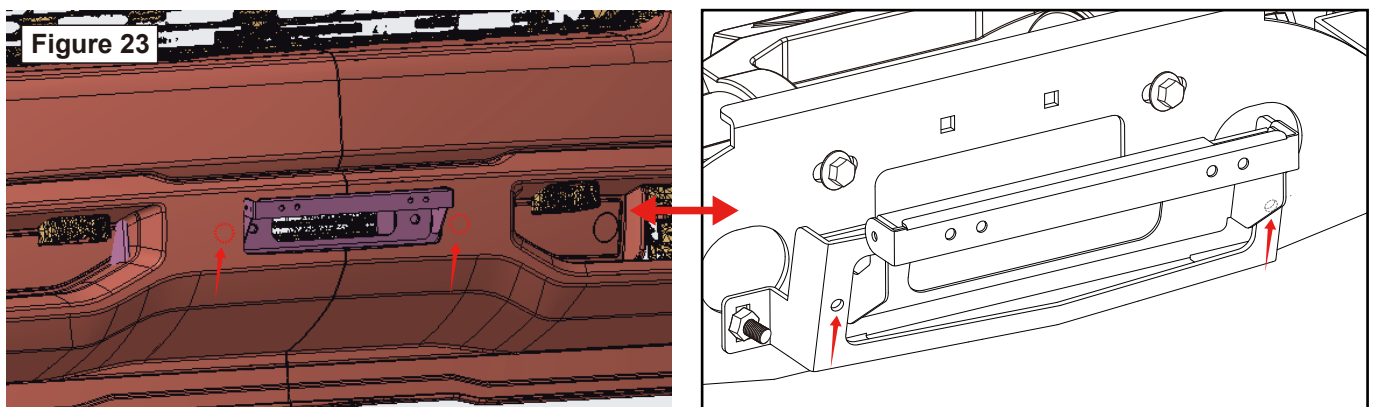
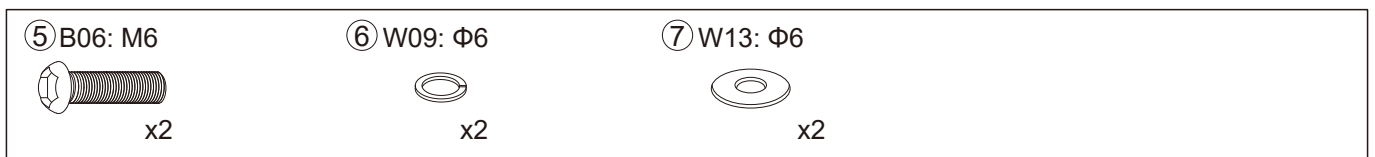


Step 21: Installed the cut stock OEM front bumper back on the car (Figure 22)



TIPS:

If the license plate holder wobbles slightly when you are driving, you can drill two 6mm diameter round holes in the OEM front bumper corresponding to the holes in the winch bracket, and install our bolts to fix it! (If you think it's okay, you can skip this step) (Figure 23)



Step 22: Reinstall the original removed parts and bolts.