

**1**

The crank should be installed with the drive shaft hole away from the clamping area as pictured. Cranks are marked LH(Left) & RH(Right)

**2**

Apply Loctite 222 or 242 to “pre-load” bolt and install with **2Nm** of torque

**3**

Ensure each crank bolt has proprietary washer installed under the bolt head

**4**

Apply grease or (ideally) copper anti-seize to crank bolt threads and to the crank bolt washer. Install crank bolts up to **14Nm** of torque

*Gradually torque up either side moving from one side to the other incrementally. Use torque wrench for the install. It is important to avoid over-loading*

**5**

Check the bolts are still torqued correctly after 50 miles of use after fitting. It is also important to periodically check the bolt torque.

