Polaris XP Pro (Rear Seats) Installation Guide

Fitment: 4 Seat XP Pro

PARTS INCLUDED

2- Seats 2- Flat Plates

4- Square Tubes 8- Carriage Bolts

8- 5/16 Washers 8- 5/16 Nuts 16-1/4 Bolts 16- 1/4 Washers

16- 1/4 Nuts 4- Spacers

TO INSURE YOUR SAFETY AND THE SAFETY OF OTHERS AND AVOID PROPERTY DAMAGE OR LOSS, PLEASE PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS AND NOTES REGARDING THE USE AND CARE OF THIS PRODUCT

STEP 1: Remove the rear seats by pulling the lever behind the harness hole cut outs. This will remove the top of the seat. Next you need to remove the cushion. Remove the 6 torx screws from each seat identified in (figure 1). Depending on your model you may have to remove a c clip for the models that have the folding seat. Once the bottom cushion is removed, remove the cushion from the seat bracket identified in (figure 2) by removing the 6 torx screws.





figure 1

figure 2

STEP 2: Mount the square tubes to the included flat plates using the 5/16-18 bolts, washers, and nuts. The taller side of the square tubes will mount to the the front as pictured. (Figure 3)





STEP 3: Mount the square tubes and flat plate to the stock seat mount that was removed in step 1. Use the (4) 1/4-20 bolts, nuts, and washers to secure the flat plate to the stock seat base. As shown in (figure 4) the flat plate should be mounted all the way forward using the back two smaller holes on the stock base.



STEP 4: Mount the square tube brackets, flat plate, and stock rzr base to your new seats. Use the included carriage bolts, nuts, and washers to do so. Use the longer crriage bolts and spacers in the front of the seat.

FRONT





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STEP 5: Install the seats into your RZR using the stock hardware that was removed in step one.



STEP 6: If you purchased your new seats with harnesses you need to remove the stock seat mount behind the headrest and bolt the seat belts to the stock mounting points.







⚠ WARNING:

This product can expose you to chemicals, which are known to the State of California to cause cancer. For more information, visit www.P65Warnings.ca.gov.

Warning

RACING IS DANGEROUS. INCIDENTS WILL OCCUR RESULTING IN INJURY AND DEATH, IN BEST CONDITIONS THIS PRODUCT MAY LIMIT TRAUMA. THIS PRODUCT WILL NOT PREVENT TRAUMA ASSOCIATED WITH RACING INCIDENTS. ONLY INSTALL OR USE THIS PRODUCT WITH THE GUIDANCE OF A CERTIFIED ENGINEER OR THE USERS SANCTIONING ORANIZATION. REPLACE THIS PRODUCT AFTER ANY CRASH, FIRE OR ANY EVIDENCE OF WEAR TO ANY OF ITS MATERIALS OR COMPONENTS. USER IS RESPONSIBLE TO INSPECT THIS PRODUCT BEFORE EVERY USE. THIS PRODUCT EFFORE EVERY USE. THIS PRODUCT IS DISTRIBUTED WITHOUT ANY WARRANTY. ACES RACING IS NOT LIABLE FOR ANY INCIDENTS

WARNING

It is the users responsibility to comply with local laws and regulations. This product shall be used for off-highway use only.