Safety Data Sheet

Issue Date: 01-Jun-2004 Revision Date: 28-Mar-2014 Version 1

1. IDENTIFICATION

Product Identifier

Product Name 8414 Inter-Mix 60 SMC Panel Bond Resin

Other means of identification

SDS # IES-FO8414R

Recommended use of the chemical and restrictions on use

Recommended Use Panel Adhesive.

Details of the supplier of the safety data sheet

Supplier Address

International Epoxies & Sealers 30241 Commerce Drive San Antonio, FL 33576

Emergency Telephone Number

Company Phone Number

1-800-451-7206

Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Green viscous liquid Physical State Liquid Odor Mild

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1

Signal Word Warning

Hazard Statements

Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling Wear protective gloves/protective clothing/eye protection/face protection Avoid breathing dust/fume/gas/mist/vapors/spray Contaminated work clothing should not be allowed out of the workplace

Precautionary Statements - Response

Immediately call a poison center or doctor/physician

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Get medical attention

IF ON SKIN: Wash with plenty of soap and water

Take off contaminated clothing and wash it before reuse

If skin irritation or rash occurs: Get medical advice/attention

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other Hazards

Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Polymer of epichlorohydrin and bisphenol A	25085-99-8	85-95
Silica, fumed	112945-52-5	1-5
(3-Glycidyloxypropyl)trimethoxysilane	2530-83-8	1-3

^{**}If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST-AID MEASURES

First Aid Measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and

easy to do. Continue rinsing. Call a physician.

Skin Contact Wash off immediately with soap and plenty of water while removing all contaminated

clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation Remove exposed individual(s) to fresh air for 20 minutes. Consult a physician / poison

center if individual's condition declines or if symptoms persist.

Ingestion Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Symptoms Eye, skin, and/or respiratory irritation. Exposed individuals may experience eye tearing,

redness and discomfort. Will cause gastrointestinal tract irritation.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

CO2, dry chemical, foam and water fog.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Product is not flammable.

Hazardous Combustion Products Nitrogen oxides (NOx). Oxides of sulfur.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal PrecautionsWear protective clothing as described in Section 8 of this safety data sheet.

Environmental Precautions Prevent entry into waterways, sewers, basements or confined areas. See Section 12 for

additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so. Contain with inert material.

Methods for Clean-Up Soak up with inert absorbent material. Place in appropriate containers for disposal. Discard

any product, residue, disposable container or liner in full compliance with federal, state, and

local regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with

skin, eyes or clothing. Keep out of the reach of children. Wash face, hands, and any exposed skin thoroughly after handling. Use personal protection recommended in Section 8. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing should not

be allowed out of the workplace.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep locked

up and out of reach of children.

Incompatible Materials Acids, Amines, Mercaptans, Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Silica, fumed	-	TWA: 20 Million particles per	-
112945-52-5		cubic feet	

Appropriate engineering controls

Engineering Controls Mechanical ventilation or local exhaust ventilation is recommended.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Goggles.

Skin and Body ProtectionSolvent resistant gloves. Wear suitable protective clothing.

Respiratory ProtectionWear an appropriate NIOSH/MSHA approved respirator if ventilation is inadequate.

General Hygiene Considerations Avoid contact with skin, eyes and clothing. After handling this product, wash hands before

eating, drinking, or smoking. If contact occurs, remove contaminated clothing. If needed, take first aid action shown on section 4 of this SDS. Launder contaminated clothing before

reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Liquid

Appearance Green viscous liquid Odor Mild

Color Green Odor Threshold Not determined

<u>Property</u> <u>Values</u> <u>Remarks • Method</u>

 pH
 Not determined

Melting Point/Freezing Point

Boiling Point/Boiling Range

Not determined
260 °C / 500

Flash Point > 93.33 °C / > 200 °F

Evaporation Rate
Flammability (Solid, Gas)
Upper Flammability Limits
Lower Flammability Limit
Vapor Pressure

Not determined
Not determined
Not determined
Not determined

Vapor DensityHeavier than air(Air=1)Specific Gravity1.20-1.23(1=Water)

Water Solubility Not determined Solubility in other solvents Not determined **Partition Coefficient** Not determined **Auto-ignition Temperature** Not determined **Decomposition Temperature** Not determined **Kinematic Viscosity** Not determined **Dynamic Viscosity** Not determined **Explosive Properties** Not determined **Oxidizing Properties** Not determined

VOC Content 0%

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Revision Date: 28-Mar-2014 IES-FO8414R - 8414 RESIN

Conditions to Avoid

Heat, flames and sparks. Keep out of reach of children.

Incompatible Materials

Acids, Amines, Mercaptans, Strong oxidizing agents.

Hazardous Decomposition Products

HES, AMINES, CO, CO2, H2S, SO2, NO2.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation. Prolonged contact may cause redness and irritation.

Inhalation May cause irritation if inhaled.

Ingestion May cause gastrointestinal irritation, nausea, diarrhea, and vomiting.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Polymer of epichlorohydrin and bisphenol A 25085-99-8	>2000 mg/kg (rat)	>2000 mg/kg (rabbit)	-
Silica, fumed 112945-52-5	= 3160 mg/kg (Rat)	-	-
(3- Glycidyloxypropyl)trimethoxysilane 2530-83-8	= 22600 μL/kg (Rat)	= 3970 μL/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization May cause an allergic skin reaction.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

However, the product as a whole has not been tested.

Chemical Name	ACGIH	IARC	NTP	OSHA
Silica, fumed		Group 3		
112945-52-5				

IARC (International Agency for Research on Cancer)

Group 3 IARC components are "not classifiable as human carcinogens"

NTP (National Toxicology Program)

Known - Known Carcinogen
OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects.

Component Information

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and

regulations.

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including

exemptions and special circumstances.

DOT Not regulated

IATA Not regulated

IMDG

Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Not determined

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

US Federal Regulations

SARA 313

Not determined

US State Regulations

U.S. State Right-to-Know Regulations

Not determined

16. OTHER INFORMATION

Health Hazards Special Hazards NFPA Flammability Instability Not determined Not determined Not determined Not determined **Health Hazards Physical Hazards Personal Protection HMIS Flammability** Not determined 1

Issue Date:01-Jun-2004Revision Date:28-Mar-2014Revision Note:New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet