

VEHICLE CUSTOMISATION SHOP

# INSTRUCTION MANUAL

COYOTE SWAP MOTOR MOUNT KIT

12

1973-79 CREWCABS, LOWBOYS





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# 1973-79 CREWCABS, LOWBOYS MOTOR MOUNT KIT FFG INSTALLATION GUIDE

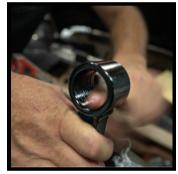
#### Package Includes:

- Left Perch
- Right Perch
- Left Motor Mount
- Right Motor Mount
- Engine Cross Member
- Gusset Brackets
- Hardware

## Step 1: Grease Bushings

• Apply a layer of grease onto the bushings, as shown in provided photos.





#### Step 2: Install Bushings

• After you've greased the bushings, install them on the motor mounts.





## Step 3: Install Motor Mounts

• Next, take the motor mounts and attach them to the engine with the provided hardware.





#### Step 3: Continued...





## Step 4: Remove Perches

• Remove old perches from the frame



Shown for Orientation

reference ONLY!

Mount to

Motor!

#### Step 5: Install Side Plates

- Install new side plates with 4.5" bolts to the motor.
- Install loosely for adjustment room
- Passenger side mount is the larger of the two mounts shown here.
- Photo is only for reference. Bolt to motor.

#### Step 6: Install to Chassis

- Install motor and transmission into the chassis.
- Bolt motor to side plates using included bolts through bushings.





# Step 7: Install Crossmember

• Install crossmember to the bottom of the transfer case.



#### Step 8: Drill Holes

• Drill holes in frame rail for cross member and bolt to frame.



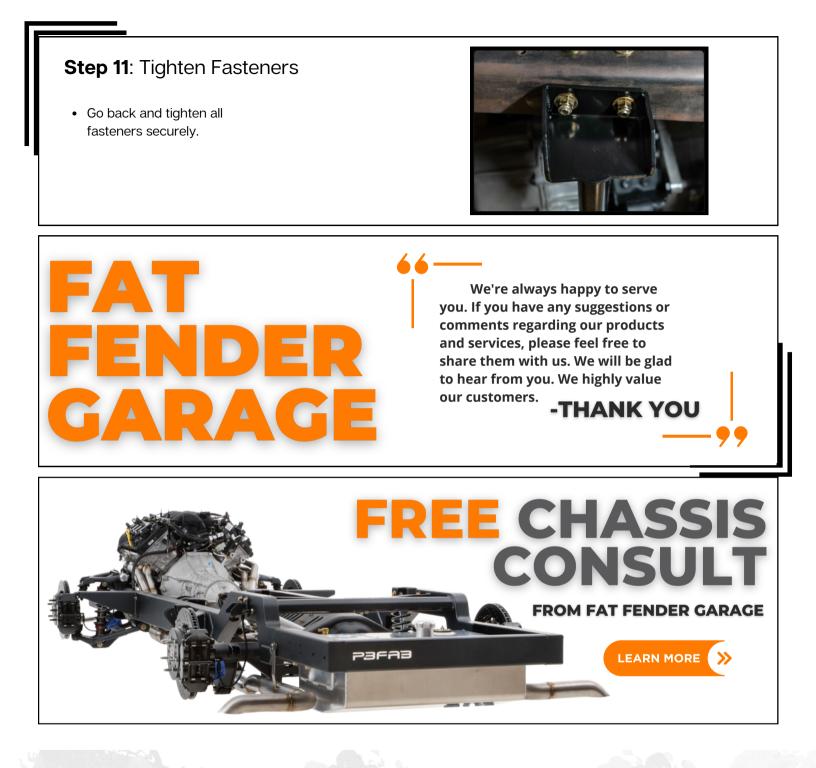
- Add gusset brackets inside frame rail.
- Bolt crossmember to frame and gusset as shown.

#### Step 10: Frame Rails

 Drill holes through side of frame rails for gusset









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