

ART flow

Mixing Instructions

Before you start, please be sure to:

Read the technical data sheet, put on the correct PPE and ensure the surface you are pouring onto is completely level and dust free.

A

B



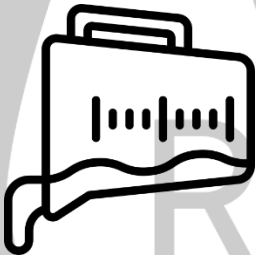
STEP 1: MEASURE ACCURATELY

Art Flow has an equal 1A:1B ratio (for example 100ml:100ml), pour by volume / PBV. Pour equal parts A and B into a clean measuring container. Measure very accurately by volume.



STEP 2: MIX THOROUGHLY

Mix thoroughly for a minimum of 3 minutes. It is very important that you scrape the sides and bottom of the container to ensure the mixture is completely combined. If you don't do this, you might be left with uncured areas on your finished piece. Once you have thoroughly mixed parts A and B together, pot life will vary according to how large your mixed volume is. 200ml will have approximately 25 minutes pot life at a room temperature of 25°C. Larger mixes will have shorter pot life.



STEP 3: POUR AND CREATE

Pour Art Flow over your desired piece. It will begin to self-level on its own. Be careful not to pour too little otherwise it will not spread across the entire piece. You can use a heat gun to make light passes over the resin pour to assist with releasing air bubbles. Do not concentrate the heat gun in one place. You will have 30 to 40 minutes working time at 25°C once the mixture is poured.



STEP 4: COVER AND WAIT

Once complete, we recommend covering the finished piece and storing it in a dust free zone during its full curing period. Art Flow will be 95% cured within 16 to 24 hours, and fully cured after 7 days.

** Please note that working times and curing times are temperature dependent. Higher temperatures result in shorter working times and curing times.*

flow RESINS

Follow us on

