



1

1

2

2

# Production Summary

Wilcom EmbroideryStudio – Designing



Design: **sds4247\_z**

Title:

Stitches: 7,205  
 Height: 71.2 mm  
 Width: 76.6 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 20  
 Hoop: Barudan 300 x 290 mm  
 Max stitch: 7.9 mm  
 Min stitch: 0.1 mm  
 Max jump: 6.9 mm

Left: 38.3 mm  
 Right: 38.3 mm  
 Up: 35.6 mm  
 Down: 35.6 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 5454.4 mm<sup>2</sup>  
 Total thread: 40.50m  
 Total bobbin: 14.75m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	2	126	1007 Summer Citrus Marathon 100% Viscose Rayon
2	10	183	1180 Black Marathon 100% Viscose Rayon
3	1	1,829	1219 High Noon Marathon 100% Viscose Rayon
4	2	243	1007 Summer Citrus Marathon 100% Viscose Rayon
5	10	254	1180 Black Marathon 100% Viscose Rayon
6	11	152	1348 White Marathon 100% Viscose Rayon
7	4	919	1284 Kilkenny Marathon 100% Viscose Rayon
8	3	182	1042 Carrot Marathon 100% Viscose Rayon
9	5	544	1189 Orange Singe Marathon 100% Viscose Rayon
10	6	390	1008 Noon Sun Marathon 100% Viscose Rayon
11	10	2,349	1180 Black Marathon 100% Viscose Rayon
12	11	32	1348 White Marathon 100% Viscose Rayon