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# Production Summary

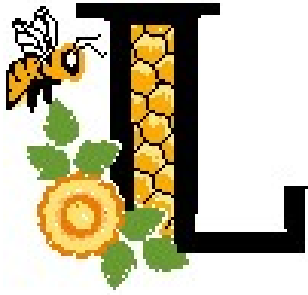
Wilcom EmbroideryStudio – Designing



Design: **sds4247\_I**

Title:

Stitches: 6,465  
 Height: 67.1 mm  
 Width: 70.6 mm  
 Colors: 8



Machine format: Tajima  
 Color changes: 11  
 Stops: 12  
 Trims: 20  
 Hoop: Barudan 300 x 290 mm  
 Max stitch: 7.0 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 35.3 mm  
 Right: 35.3 mm  
 Up: 33.5 mm  
 Down: 33.5 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 4733.9 mm<sup>2</sup>  
 Total thread: 34.45m  
 Total bobbin: 12.04m

| Colorway   |       |          | Colorway 1   |
|------------|-------|----------|--|
| Background |       |          |  |
| Product    |       |          | Blanks\Blank   |
| Stop       | Color | Stitches |  |
| 1          | 2     | 123      | 1007<br>Summer Citrus<br>Marathon 100% Viscose Rayon |
| 2          | 10    | 183      | 1180<br>Black<br>Marathon 100% Viscose Rayon         |
| 3          | 1     | 1,504    | 1219<br>High Noon<br>Marathon 100% Viscose Rayon     |
| 4          | 2     | 271      | 1007<br>Summer Citrus<br>Marathon 100% Viscose Rayon |
| 5          | 10    | 184      | 1180<br>Black<br>Marathon 100% Viscose Rayon         |
| 6          | 11    | 158      | 1348<br>White<br>Marathon 100% Viscose Rayon         |
| 7          | 4     | 930      | 1284<br>Kilkenny<br>Marathon 100% Viscose Rayon      |
| 8          | 3     | 182      | 1042<br>Carrot<br>Marathon 100% Viscose Rayon        |
| 9          | 5     | 566      | 1189<br>Orange Singe<br>Marathon 100% Viscose Rayon  |
| 10         | 6     | 390      | 1008<br>Noon Sun<br>Marathon 100% Viscose Rayon      |
| 11         | 10    | 1,937    | 1180<br>Black<br>Marathon 100% Viscose Rayon         |
| 12         | 11    | 35       | 1348<br>White<br>Marathon 100% Viscose Rayon         |