

# Production Worksheet

Wilcom EmbroideryStudio – Designing



Design: **SDS2601\_N**

Title:

Stitches: 8 317

Height: 87.3 mm

Width: 93.6 mm

Colors: 9

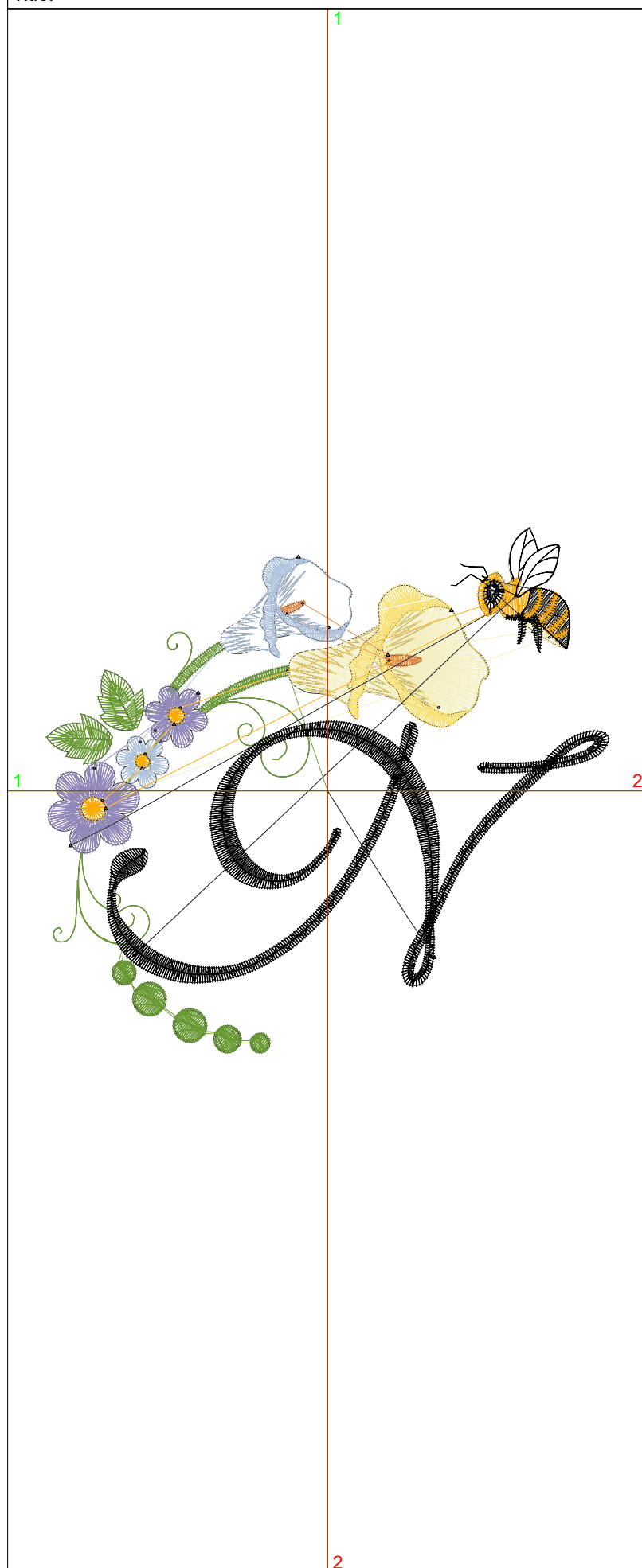
Colorway: MarathonRayon

Zoom: 1:1



**STITCH DELIGHT**

We take Embroidery a Step Further



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 22  
 Appliqués: 0  
 Left: 46.8 mm  
 Right: 46.8 mm  
 Up: 43.6 mm  
 Down: 43.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8168.8 mm<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.2 mm  
 Total thread: 41.49m  
 Total bobbin: 14.14m

Stop Sequence:

| #   | N# | Color | St.   | Code | Name          | Chart                       |
|-----|----|-------|-------|------|---------------|-----------------------------|
| 1.  | 96 |       | 1 386 | 1284 | Kilkenny      | Marathon 100% Viscose Rayon |
| 2.  | 3  |       | 1 229 | 1006 | Lemon Cream   | Marathon 100% Viscose Rayon |
| 3.  | 4  |       | 550   | 1008 | Noon Sun      | Marathon 100% Viscose Rayon |
| 4.  | 23 |       | 750   | 14   | White         | Default                     |
| 5.  | 2  |       | 102   | 1045 | Flame Tree    | Marathon 100% Viscose Rayon |
| 6.  | 1  |       | 549   | 1094 | Glacier Blue  | Marathon 100% Viscose Rayon |
| 7.  | 5  |       | 629   | 1195 | Lavender Blue | Marathon 100% Viscose Rayon |
| 8.  | 13 |       | 161   | 1234 | almost black  | Sulky                       |
| 9.  | 6  |       | 552   | 1219 | High Noon     | Marathon 100% Viscose Rayon |
| 10. | 13 |       | 2 407 | 1234 | almost black  | Sulky                       |

Machine runtime:  

| Machine   | Runtime (hr:min:sec) |
|-----------|----------------------|
| Machine-1 | 0:13:13              |

**Color Film**

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Title:

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Width: 93.6 mm

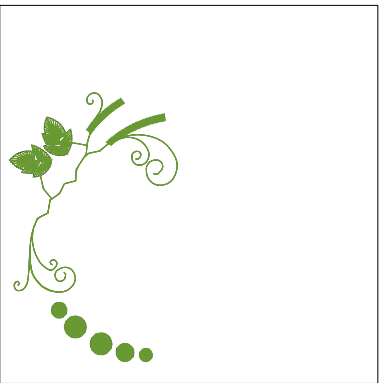
Colors: 9

Colorway: MarathonRayon

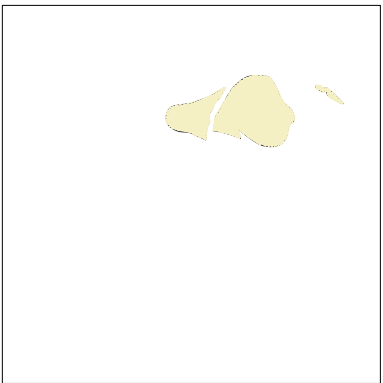
Zoom: 0.51



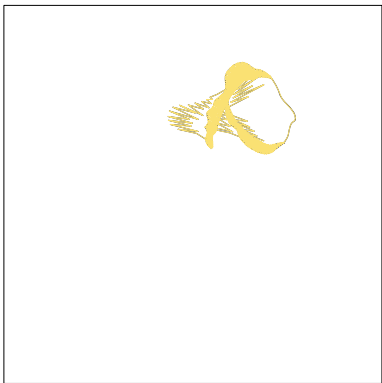
We take Embroidery a Step Further



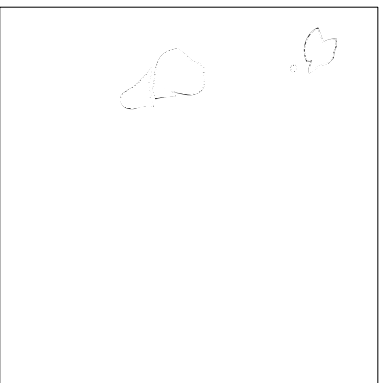
Stop #: 1  
Element:  
Code: 1284  
Name: Kilkenny  
Chart: Marathon 100% Viscose Rayon  
Stitches: 1 386  
Thread used: 6.24m



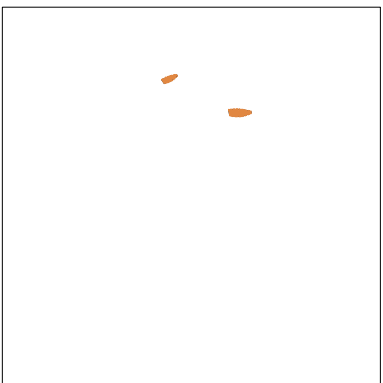
Stop #: 2  
Element:  
Code: 1006  
Name: Lemon Cream  
Chart: Marathon 100% Viscose Rayon  
Stitches: 1 229  
Thread used: 6.51m



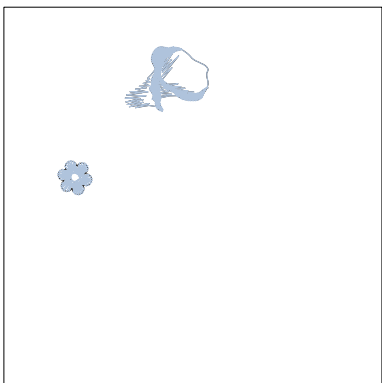
Stop #: 3  
Element:  
Code: 1008  
Name: Noon Sun  
Chart: Marathon 100% Viscose Rayon  
Stitches: 550  
Thread used: 2.78m



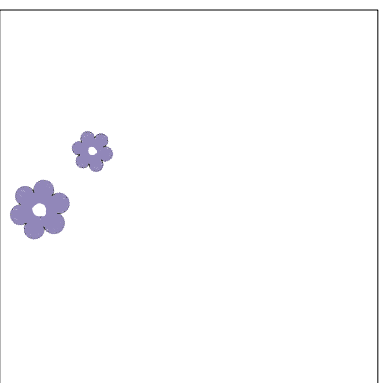
Stop #: 4  
Element:  
Code: 14  
Name: White  
Chart: Default  
Stitches: 750  
Thread used: 3.65m



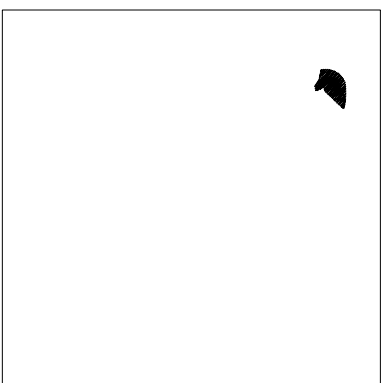
Stop #: 5  
Element:  
Code: 1045  
Name: Flame Tree  
Chart: Marathon 100% Viscose Rayon  
Stitches: 102  
Thread used: 0.39m



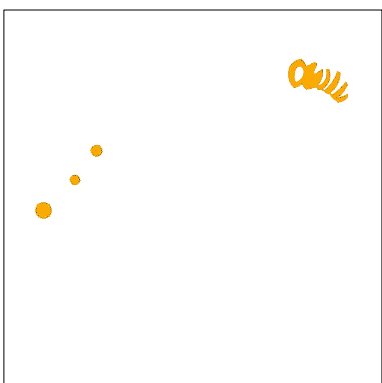
Stop #: 6  
Element:  
Code: 1094  
Name: Glacier Blue  
Chart: Marathon 100% Viscose Rayon  
Stitches: 549  
Thread used: 2.50m



Stop #: 7  
Element:  
Code: 1195  
Name: Lavender Blue  
Chart: Marathon 100% Viscose Rayon  
Stitches: 629  
Thread used: 3.65m



Stop #: 8  
Element:  
Code: 1234  
Name: almost black  
Chart: Sulky  
Stitches: 161  
Thread used: 0.69m



Stop #: 9  
Element:  
Code: 1219  
Name: High Noon  
Chart: Marathon 100% Viscose Rayon  
Stitches: 552  
Thread used: 2.10m

**Color Film**

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Title:

Stitches: 8 317

Height: 87.3 mm

Width: 93.6 mm

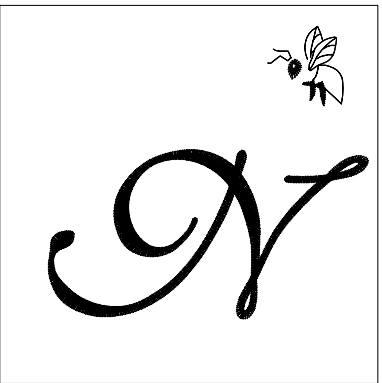
Colors: 9

Colorway: MarathonRayon

Zoom: 0.51



We take Embroidery a Step Further



Stop #: 10  
Element:  
Code: 1234  
Name: almost black  
Chart: Sulky  
Stitches: 2 407  
Thread used: 11.97m

# Production Summary

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Design: **SDS2601\_N**

Title:

Stitches: 8 317  
 Height: 87.3 mm  
 Width: 93.6 mm  
 Colors: 9



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 22  
 Hoop: PRH180 (180 x 130)  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.2 mm

Left: 46.8 mm  
 Right: 46.8 mm  
 Up: 43.6 mm  
 Down: 43.7 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 8168.8 mm<sup>2</sup>  
 Total thread: 41.49m  
 Total bobbin: 14.14m

| Colorway   |       |          | MarathonRayon  |
|------------|-------|----------|--|
| Background |       |          |  |
| Product    |       |          | Blanks\Blank   |
| Stop       | Color | Stitches |  |
| 1          | 96    | 1 386    | 1284<br>Kilkenny<br>Marathon 100% Viscose Rayon      |
| 2          | 3     | 1 229    | 1006<br>Lemon Cream<br>Marathon 100% Viscose Rayon   |
| 3          | 4     | 550      | 1008<br>Noon Sun<br>Marathon 100% Viscose Rayon      |
| 4          | 23    | 750      | 14<br>White<br>Default                               |
| 5          | 2     | 102      | 1045<br>Flame Tree<br>Marathon 100% Viscose Rayon    |
| 6          | 1     | 549      | 1094<br>Glacier Blue<br>Marathon 100% Viscose Rayon  |
| 7          | 5     | 629      | 1195<br>Lavender Blue<br>Marathon 100% Viscose Rayon |
| 8          | 13    | 161      | 1234<br>almost black<br>Sulky                        |
| 9          | 6     | 552      | 1219<br>High Noon<br>Marathon 100% Viscose Rayon     |
| 10         | 13    | 2 407    | 1234<br>almost black<br>Sulky                        |