

# Production Worksheet

Wilcom EmbroideryStudio – Designing



Design: **SDS2601\_D**

Title:

Stitches: 8 038

Height: 86.3 mm

Width: 78.9 mm

Colors: 9

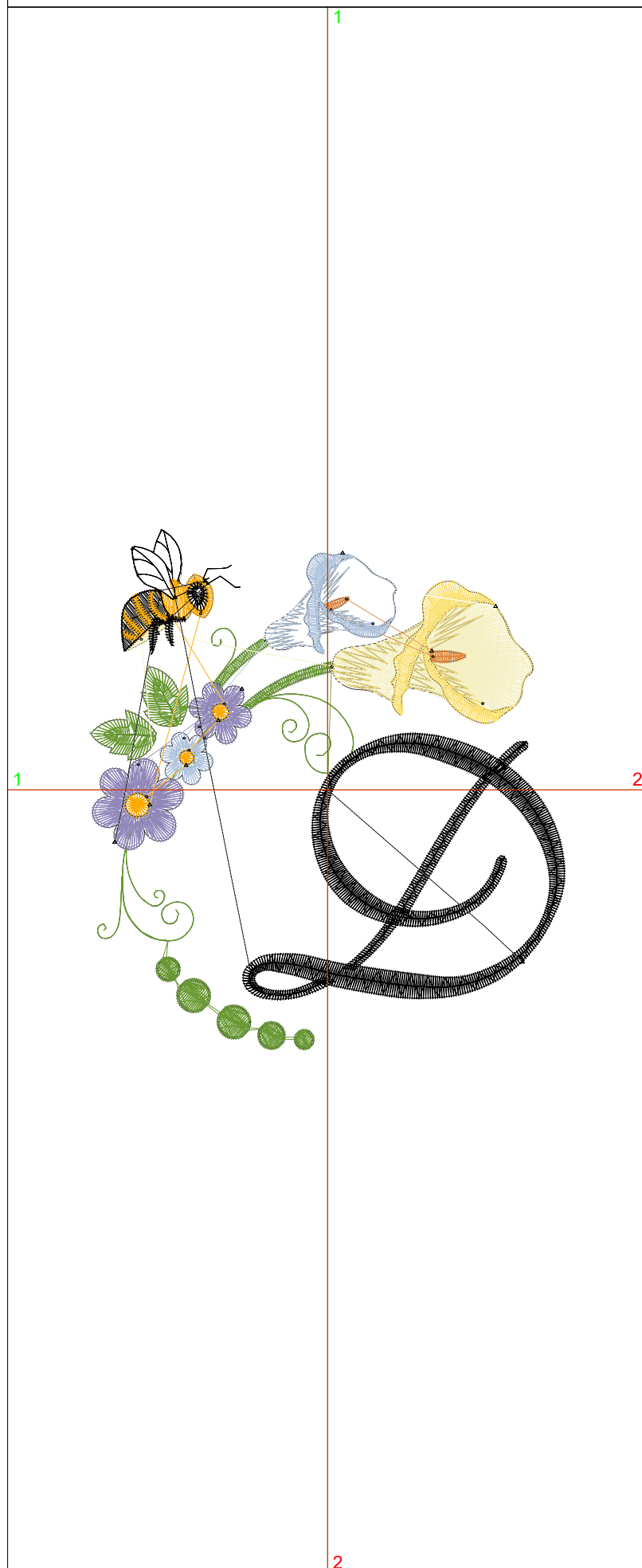
Colorway: MarathonRayon

Zoom: 1:1



**STITCH DELIGHT**

We take Embroidery a Step Further



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 22  
 Appliqués: 0  
 Left: 39.5 mm  
 Right: 39.5 mm  
 Up: 43.2 mm  
 Down: 43.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 6815.1 mm<sup>2</sup>  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm  
 Total thread: 40.77m  
 Total bobbin: 14.04m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	96		1 386	1284	Kilkenny	Marathon 100% Viscose Rayon
2.	3		1 221	1006	Lemon Cream	Marathon 100% Viscose Rayon
3.	4		550	1008	Noon Sun	Marathon 100% Viscose Rayon
4.	23		755	14	White	Default
5.	2		102	1045	Flame Tree	Marathon 100% Viscose Rayon
6.	1		549	1094	Glacier Blue	Marathon 100% Viscose Rayon
7.	5		629	1195	Lavender Blue	Marathon 100% Viscose Rayon
8.	13		156	1234	almost black	Sulky
9.	6		541	1219	High Noon	Marathon 100% Viscose Rayon
10.	13		2 147	1234	almost black	Sulky

Machine runtime:  

Machine	Runtime (hr:min:sec)
Machine-1	0:12:54

**Color Film**

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Colorway: MarathonRayon

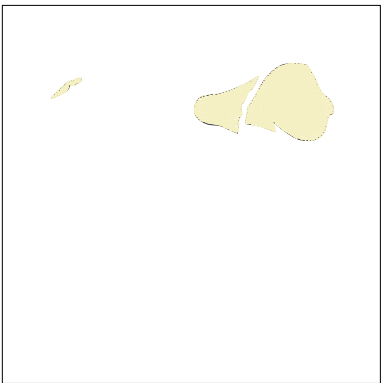
Zoom: 0.55



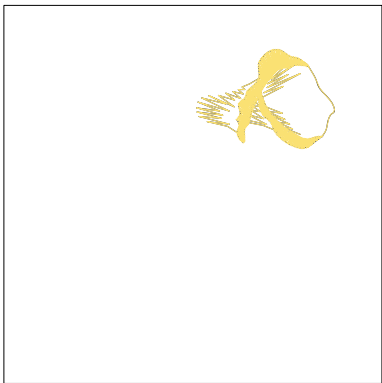
We take Embroidery a Step Further



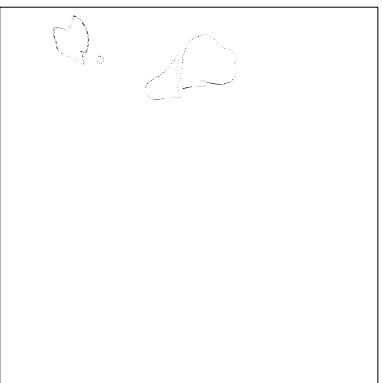
Stop #: 1  
Element:  
Code: 1284  
Name: Kilkeny  
Chart: Marathon 100% Viscose Rayon  
Stitches: 1 386  
Thread used: 6.24m



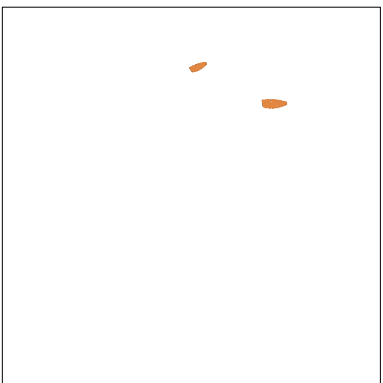
Stop #: 2  
Element:  
Code: 1006  
Name: Lemon Cream  
Chart: Marathon 100% Viscose Rayon  
Stitches: 1 221  
Thread used: 6.49m



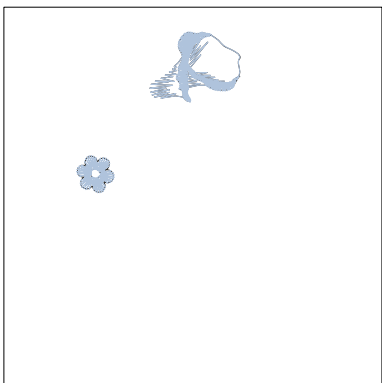
Stop #: 3  
Element:  
Code: 1008  
Name: Noon Sun  
Chart: Marathon 100% Viscose Rayon  
Stitches: 550  
Thread used: 2.78m



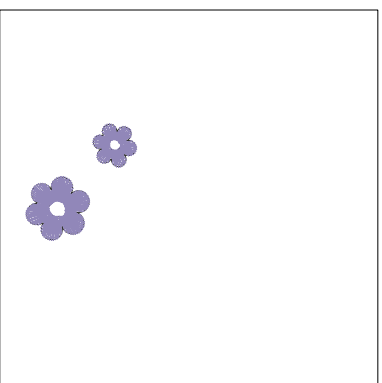
Stop #: 4  
Element:  
Code: 14  
Name: White  
Chart: Default  
Stitches: 755  
Thread used: 3.66m



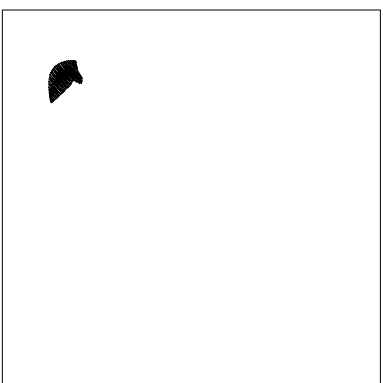
Stop #: 5  
Element:  
Code: 1045  
Name: Flame Tree  
Chart: Marathon 100% Viscose Rayon  
Stitches: 102  
Thread used: 0.39m



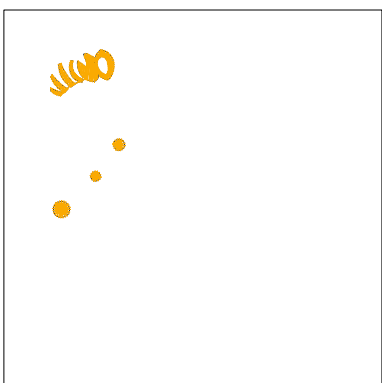
Stop #: 6  
Element:  
Code: 1094  
Name: Glacier Blue  
Chart: Marathon 100% Viscose Rayon  
Stitches: 549  
Thread used: 2.50m



Stop #: 7  
Element:  
Code: 1195  
Name: Lavender Blue  
Chart: Marathon 100% Viscose Rayon  
Stitches: 629  
Thread used: 3.65m



Stop #: 8  
Element:  
Code: 1234  
Name: almost black  
Chart: Sulky  
Stitches: 156  
Thread used: 0.68m



Stop #: 9  
Element:  
Code: 1219  
Name: High Noon  
Chart: Marathon 100% Viscose Rayon  
Stitches: 541  
Thread used: 2.08m

**Color Film**

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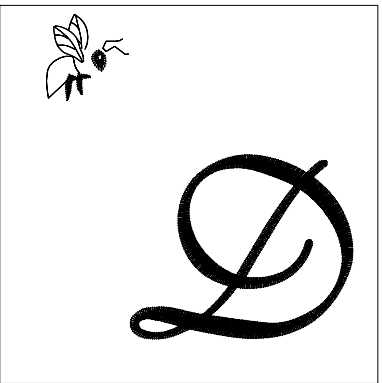
Colors: 9

Colorway: MarathonRayon

Zoom: 0.55



We take Embroidery a Step Further



Stop #: 10  
Element:  
Code: 1234  
Name: almost black  
Chart: Sulky  
Stitches: 2 147  
Thread used: 11.28m

# Production Summary

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Stitches: 8 038  
 Height: 86.3 mm  
 Width: 78.9 mm  
 Colors: 9



Machine format: Tajima  
 Color changes: 9  
 Stops: 10  
 Trims: 22  
 Hoop: PRH180 (180 x 130)  
 Max stitch: 8.7 mm  
 Min stitch: 0.1 mm  
 Max jump: 7.0 mm

Left: 39.5 mm  
 Right: 39.5 mm  
 Up: 43.2 mm  
 Down: 43.2 mm  
 EndX: 0.0 mm  
 EndY: 0.0 mm  
 Area: 6815.1 mm<sup>2</sup>  
 Total thread: 40.77m  
 Total bobbin: 14.04m

Colorway		MarathonRayon	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	96	1 386	1284 Kilkenny Marathon 100% Viscose Rayon
2	3	1 221	1006 Lemon Cream Marathon 100% Viscose Rayon
3	4	550	1008 Noon Sun Marathon 100% Viscose Rayon
4	23	755	14 White Default
5	2	102	1045 Flame Tree Marathon 100% Viscose Rayon
6	1	549	1094 Glacier Blue Marathon 100% Viscose Rayon
7	5	629	1195 Lavender Blue Marathon 100% Viscose Rayon
8	13	156	1234 almost black Sulky
9	6	541	1219 High Noon Marathon 100% Viscose Rayon
10	13	2 147	1234 almost black Sulky