

Production Worksheet

Wilcom EmbroideryStudio – Designing



Design: **SDS2601_A**

Title:

Stitches: 8 170

Height: 82.6 mm

Width: 92.0 mm

Colors: 9

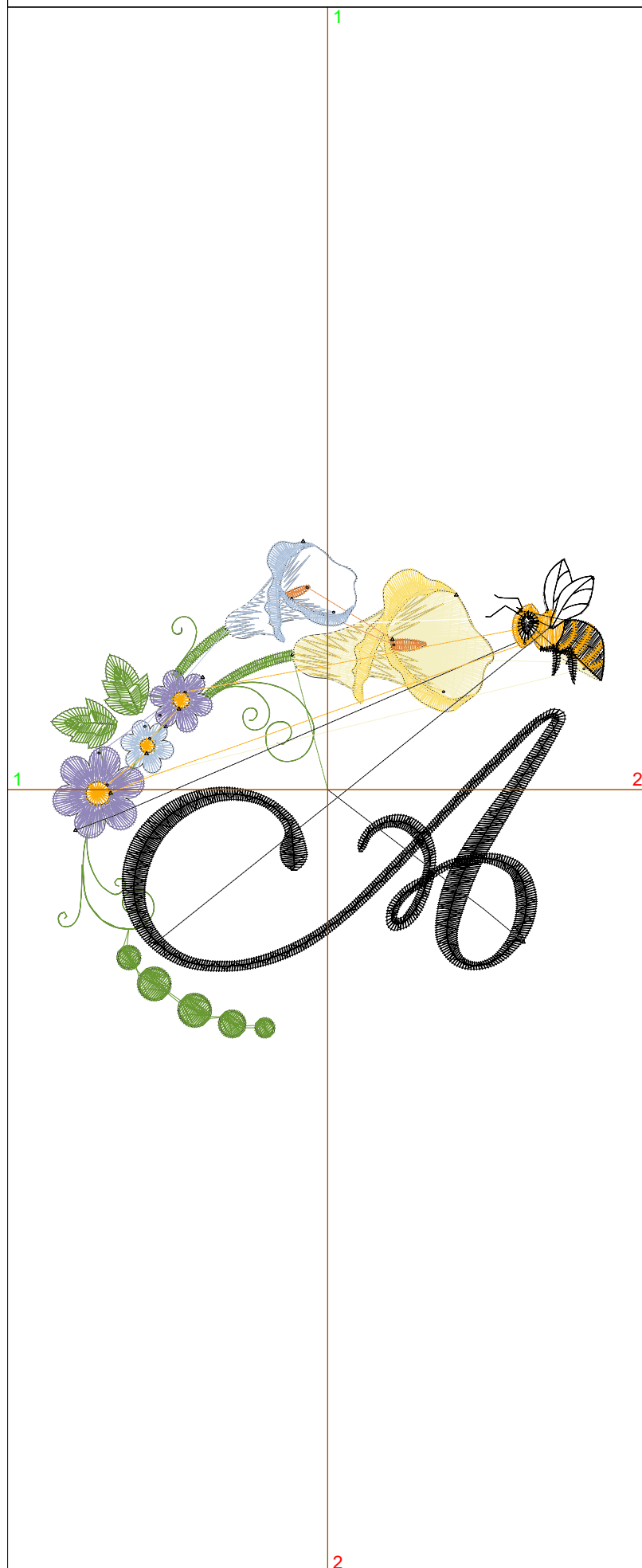
Colorway: MarathonRayon

Zoom: 1:1



STITCH DELIGHT

We take Embroidery a Step Further



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 22
 Appliqués: 0
 Left: 46.0 mm
 Right: 46.0 mm
 Up: 41.3 mm
 Down: 41.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7595.7 mm²
 Max stitch: 8.7 mm
 Min stitch: 0.1 mm
 Max jump: 7.0 mm
 Total thread: 40.88m
 Total bobbin: 13.95m

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	96		1 387	1284	Kilkenny	Marathon 100% Viscose Rayon
2.	3		1 231	1006	Lemon Cream	Marathon 100% Viscose Rayon
3.	4		550	1008	Noon Sun	Marathon 100% Viscose Rayon
4.	23		754	14	White	Default
5.	2		102	1045	Flame Tree	Marathon 100% Viscose Rayon
6.	1		549	1094	Glacier Blue	Marathon 100% Viscose Rayon
7.	5		629	1195	Lavender Blue	Marathon 100% Viscose Rayon
8.	13		162	1234	almost black	Sulky
9.	6		553	1219	High Noon	Marathon 100% Viscose Rayon
10.	13		2 251	1234	almost black	Sulky

Machine runtime:

Machine	Runtime (hr:min:sec)
Machine-1	0:13:03

Color Film

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Width: 92.0 mm

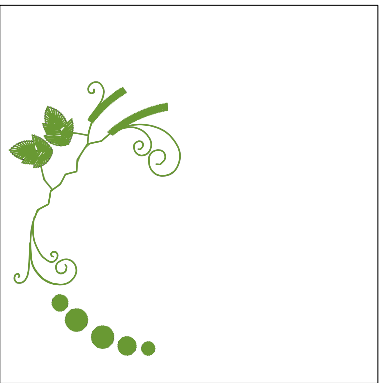
Colors: 9

Colorway: MarathonRayon

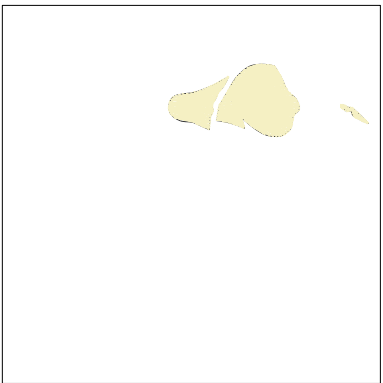
Zoom: 0.52



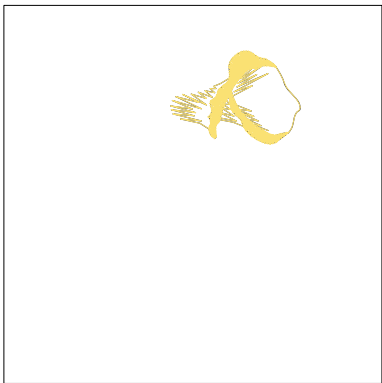
We take Embroidery a Step Further



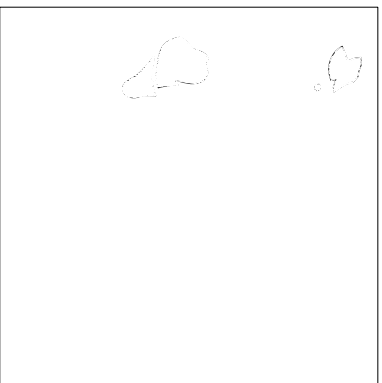
Stop #: 1
Element:
Code: 1284
Name: Kilkenny
Chart: Marathon 100% Viscose Rayon
Stitches: 1 387
Thread used: 6.24m



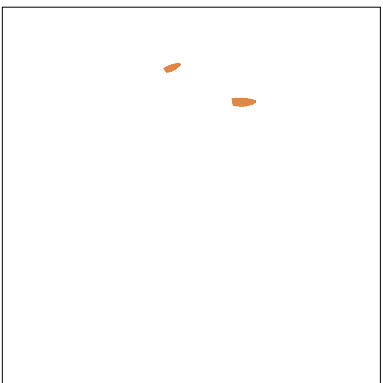
Stop #: 2
Element:
Code: 1006
Name: Lemon Cream
Chart: Marathon 100% Viscose Rayon
Stitches: 1 231
Thread used: 6.51m



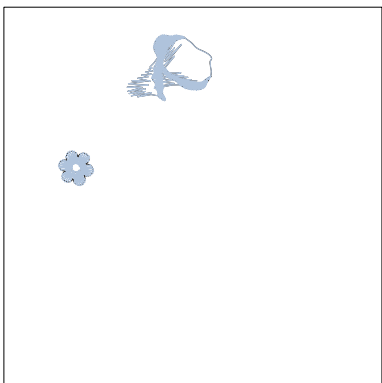
Stop #: 3
Element:
Code: 1008
Name: Noon Sun
Chart: Marathon 100% Viscose Rayon
Stitches: 550
Thread used: 2.78m



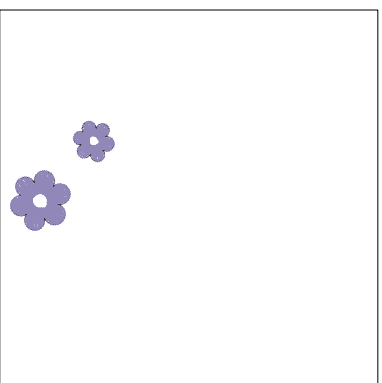
Stop #: 4
Element:
Code: 14
Name: White
Chart: Default
Stitches: 754
Thread used: 3.66m



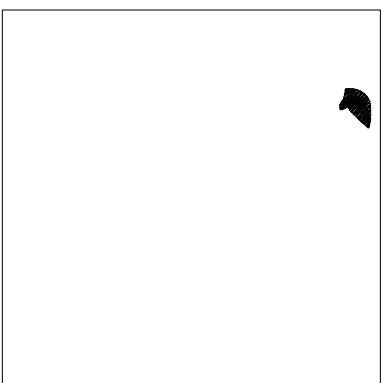
Stop #: 5
Element:
Code: 1045
Name: Flame Tree
Chart: Marathon 100% Viscose Rayon
Stitches: 102
Thread used: 0.39m



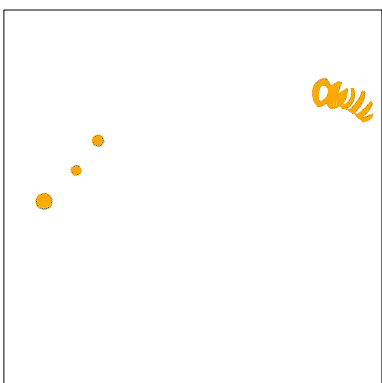
Stop #: 6
Element:
Code: 1094
Name: Glacier Blue
Chart: Marathon 100% Viscose Rayon
Stitches: 549
Thread used: 2.50m



Stop #: 7
Element:
Code: 1195
Name: Lavender Blue
Chart: Marathon 100% Viscose Rayon
Stitches: 629
Thread used: 3.65m



Stop #: 8
Element:
Code: 1234
Name: almost black
Chart: Sulky
Stitches: 162
Thread used: 0.69m



Stop #: 9
Element:
Code: 1219
Name: High Noon
Chart: Marathon 100% Viscose Rayon
Stitches: 553
Thread used: 2.10m

Color Film

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Colorway: MarathonRayon

Zoom: 0.52



We take Embroidery a Step Further



Stop #: 10
Element:
Code: 1234
Name: almost black
Chart: Sulky
Stitches: 2 251
Thread used: 11.34m

Production Summary

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Title:

Stitches: 8 170
 Height: 82.6 mm
 Width: 92.0 mm
 Colors: 9



Machine format: Tajima
 Color changes: 9
 Stops: 10
 Trims: 22
 Hoop: PRH180 (180 x 130)
 Max stitch: 8.7 mm
 Min stitch: 0.1 mm
 Max jump: 7.0 mm

Left: 46.0 mm
 Right: 46.0 mm
 Up: 41.3 mm
 Down: 41.3 mm
 EndX: 0.0 mm
 EndY: 0.0 mm
 Area: 7595.7 mm²
 Total thread: 40.88m
 Total bobbin: 13.95m

Colorway		MarathonRayon	
Background			
Product		Blanks\Blank	
Stop	Color	Stitches	
1	96	1 387	1284 Kilkenny Marathon 100% Viscose Rayon
2	3	1 231	1006 Lemon Cream Marathon 100% Viscose Rayon
3	4	550	1008 Noon Sun Marathon 100% Viscose Rayon
4	23	754	14 White Default
5	2	102	1045 Flame Tree Marathon 100% Viscose Rayon
6	1	549	1094 Glacier Blue Marathon 100% Viscose Rayon
7	5	629	1195 Lavender Blue Marathon 100% Viscose Rayon
8	13	162	1234 almost black Sulky
9	6	553	1219 High Noon Marathon 100% Viscose Rayon
10	13	2 251	1234 almost black Sulky