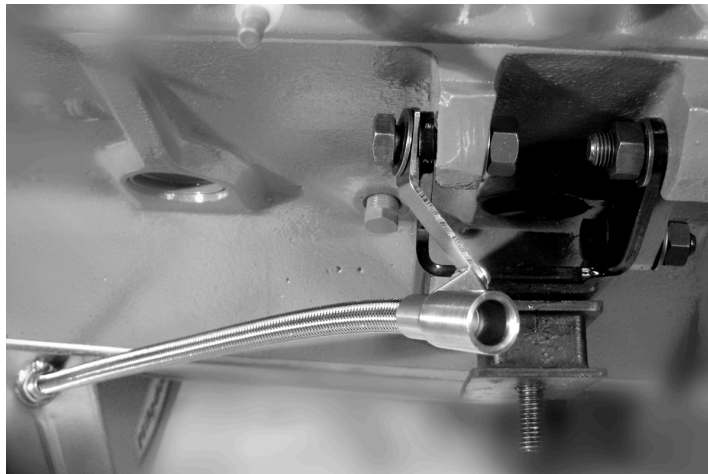


Instructions

Dakota B/RB Headers

Thank you for your purchase. These headers were designed to be used with the stock studs in the cylinder heads, however you can use your own header bolts if desired.

On the driver side: Remove the spark plugs and starter. Raise the engine approximately 2 inches. *Note* If you are using a flexible dipstick - you should remove the indicator, screw the base into the oil pan, then loosely attach the top to the motor mount lug as shown below. Final adjustment will be done after headers are installed.



Now you can install both left and right side headers from the top down. Some studs cannot be accessed with a socket. The nut and washer should be started before the header is fully tightened down, as shown below.



Once the headers are in place, tighten from the middle outward to gasket manufacturers specs.

We utilize the popular ball and socket style exhaust flange. It is important to alternate between the 2 bolts as you tighten. It is also recommended to use a jam nut to help stop the bolts from loosening due to vibration.

Starter Recommendations:

RB Engines (413, 426 wedge, 440):
All stock Chrysler starters
All stock Dakota gear reduction starters
Chrysler High Torque mini starters (PN 53005984)

B Engines (361, 383, 400)
All stock Dakota gear reduction starters
Chrysler High Torque mini starter (PN 53005984)
Note The clearance is tight to the above starters. It is recommended to use a head shield or wrap to protect the starter.
The stock Chrysler starter will interfere with the header and can not be used.

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