# INSTRUCTIONS

### '73 & up Small Block Poly Spool Mount Replacement Kit

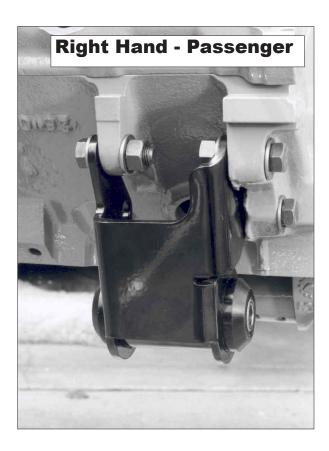
We strongly suggest that you purchase a Factory Service Manual for your car's year and model. This will be an invaluable tool for the success of your project.

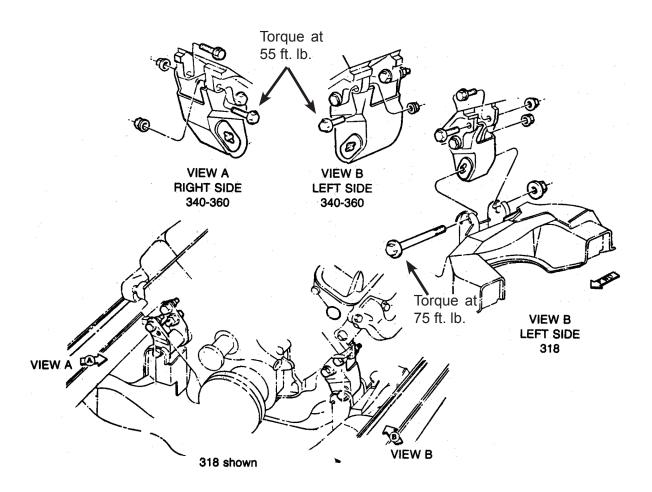
Adjustability: All Chrysler motors have 1/2" holes and 7/16" fasteners for mounting to the engine lugs, and the mounting points on most K-members have over-sized holes. This is to build adjustability into the bracket and insulator assembly allowing for side to side movement, height, leveling, etc. By installing the motor mount assembly finger-tight only (bracket to engine and insulator to K-member) a hoist can be used to shift the engine for optimum clearances and position. Adjustment can also be attained by pulling the motor mount assembly away from or pushing it toward the engine. You will notice approximately 1/4"+ movement. The transmission should be installed and loosely fastened to the crossmember, as this is the third mounting point and is critical to engine placement. All fasteners can be torqued to factory specs after the desired position is attained.

**Note:** Your brackets should be marked with an "L" sticker for the Left Side (Driver Side). If not, the offset sides of both brackets face forward.

#### **INSTALL AS SHOWN**









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## Warranty

Warranty is limited to workmanship and materials of this product. We will repair or replace any defective part or component at no cost to the customer.

Customer assumes all risks and responsibilities connected with the use of this product. In purchasing this product, the customer understands that Schumacher Creative Services cannot be held responsible for injury or physical damage due to improper installation or use.