DAILY INSPECTION AND PERIODICAL INSPECTION

To ensure operator safety during work and to maintain the performance of the machine, inspect the machine for the following items at starting daily work, every month and evry year. (check the machine without load first, then check it with load)

- check each section of frame for fatigue, distortion, abnormal noise
- · check each section for loose bolts or nuts
- check each rotational section, metal, bushing for abnormal abrasion
- check each wheel for abnormal flow & abrasion
- check operation of the brakes
- check lifting and lowering operation and other functions
- check hydrulic devises (cylinder piston, oil tank, etc.) for oil leak
- check pressure hose for abrasion, oil leak

ANUAL REPLACEMENT OF PUMP OIL

-replace pump oil annualy

- -If the oil does not leak, it is not necessary to supply the oil for half a year to one year
- -When replacing or supplementing oil, use oils listed below or equivalents

FOR PEDAL TYPE

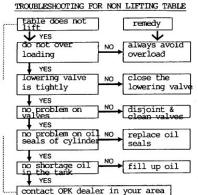
SHELL TERRAS OIL T22

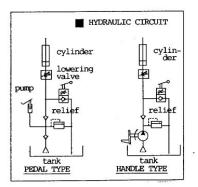
COSMO COSMO HYDRO HV22 NISSEKI HYLAND WIDE 22

FOR HANDLE TYPE

SHELL TERRAS OIL T46

COSMO COSMO HYDRO HV46 NISSEKI HYLAND WIDE 46





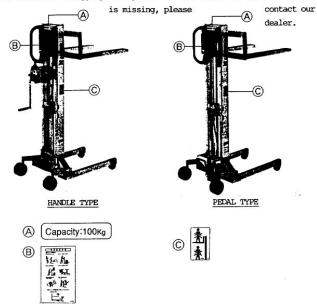




KL-P100-10T / 12T KL-P100-10F / 12F

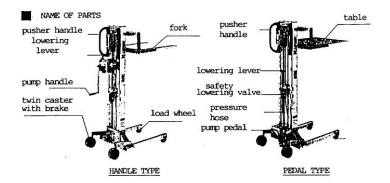
Thank you very much for selecting our Aluminum K LIFTER.

This operation manual describes correct operation method to ensure safe operation, and also describes maintenance method to ensure prolonged service life. Carefully read this manual and fully understand the correct operation method before you use the K LIFTER. Always place this manual at an appropriate place. If this manual or warning label



MODEL			LIFTING HEIGHT (mm)					1	STEERING WHEEL		NET WEIGHT
				WIDTH X LENGTH	LOAD CENTER	LENGTH (mm)	WIDTH (mm)	HEIGHT (mm)	DIAMETER (mm)	DIAMETER (mm)	(Kg)
					2	825					25
	100	160	1000	480 X 500	250	10,000	505	1200	100 X 64	75 X 25	24
Dies ist	888					830					26
L-P100-10T	1							i			25







WARNING

If you misoperate the machine, you or any other person near the machine may be injured. O perate properly with following instructioin.



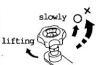
. Do not slip underneath the table



• Ensure the balance of loading



• Do not ride on the table

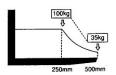


sudden lowering is dangerous

- when moving the machine, table(fork) should be set at lower position
- . Do not use the machine on slope, rough ground, bump on the road, or soft ground
- Do not load over maximum capacity
- · when you park the machine, use the foot brakes

LOADING CAPACITY CHART

①MAX.CAP:100kg



The table shows co-relation between move of loading center and loading capacity

Do not load over maximum capacity

It may damage table(fork) or mast, and cause turnover the load or the machine. Carry the load equally on the table(fork)



CAUTION

If you misoperate the machine, you or any other person near the machine may be injured.

- ① Do not damage the high pressure hose. If the hose bursts, table will fall quickly.
- Do not maintain the table at upper position for long It will be gradualy lowered. Store the machine with lower the table.
- Do not modify the machine (3)
- Wire rope is expendables. Replace it when you find unusual bended, line cut, etc.

OPERATING INSTRUCTION

- LIFTING THE TABLE (FORK)
- Put on the foot brakes
- Turn the lowering valve slowly to clockwise to close the valve (Do not close too tight)
- Confirm the load should not exceed capacity (100 Kg). Pressure relief valve works when overload
- Carry the load. Ensure the balance of loading. Do not load partialy or concentrately. Carry the load equally on the table (fork)
- (PEDAL TYPE) Pump the pedal for lifting the table



foot brakes

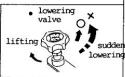


 lifting the table (fork)





- LOWERING THE TABLE (FORK)
- Put on the foot brakes
- Turn the lowering valve slowly to anti-clockwise to lower the table(fork). Ensure the balance of
- loading Lowering speed can be adjustable by degree of turning the lowering valve. Do not lower the table (fork) suddenly.
- * If lower the table(fork) with load suddenly, Safety lower valve works, it will be lowered slowly
- HANDLING THE MACHINE
- Release the foot brakes
- Table(fork) has to be set at lower position
- While handling the machine, do not make quick start, turn, or stop. Do not use the parking brakes while moving.



handling the machine



HOW TO ASSEMBLE ALUMINUM K-LIFTER

Enclosed parts

1 Spring lock washer	M8	2pcs.		
2 Button bolt	M8x55mm	2pcs.		
3 Flat head bolt	M8x30mm	2pcs.		
4 Washer	M8	2pcs.		
⑤ Plastic cap		2pcs.		
6 Plastic cap (large)		2pcs.		
® Washer	M6	2pcs.		
Flat head bolt	M6x55mm	2pcs.		
(1) Plastic cap (small)		2pcs.		

*7 (1) are already furnished on the machine

How to assemble

- Furnish outriggers on the mast and tighten bolts and washers
 (①~④ on drawing) Then cover the bolts with plastic caps (⑤⑥)
- 2. Set up the machine. Take off 4 bolts (7) on top cover of the mast
- 3. Slide in the table from the top of the mast, and put the top cover back
- Tighten the bolts and washers ((3)(3)) of wire hook plate to the table
 Then cover the bolt with plastic cap ((1))
- 5. Furnish the foot pedal and tighten the bolt (11)

* Torque Coefficient

M6 120Kg·cm (12.2Newton)

M8 230Kg·cm (23.5Newton)

