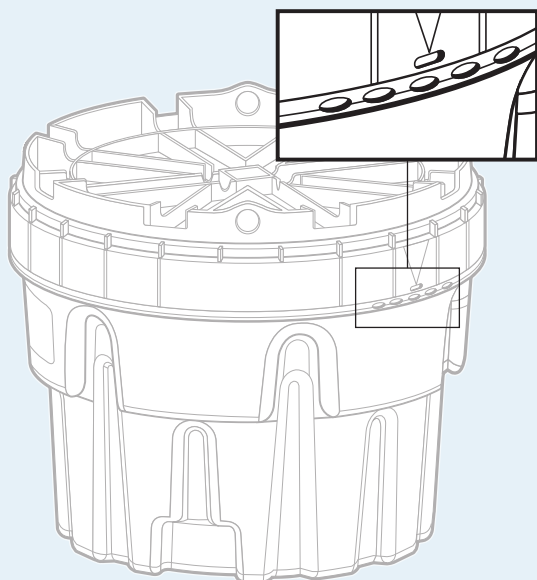
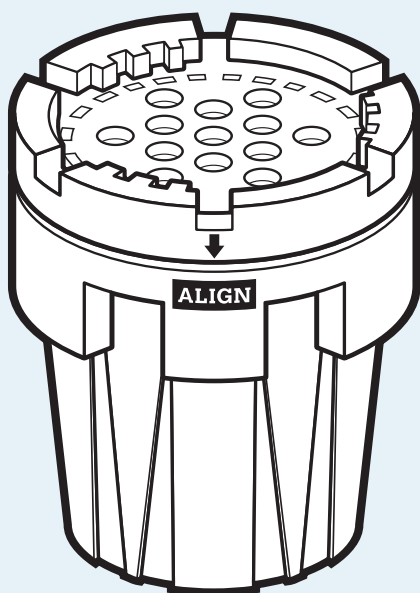


Overpack Containers

Packaging Limitations, Closure
and Shipping Instructions



20 gal. (76 L) 30 gal. (115 L)



50, 65, 95, 110 gal. (190-, 246-, 360-, 416-L)

Packaging Limitations

1. Overpacks are approved as single-use containers only.
2. Lid closure for transportation can only be performed once.
3. Gross package weight of overpack and contents may not exceed UN certification markings on the drum.
4. Do not fill overpacks above the bottom of the threads.
5. Not approved for air transport when used as a Salvage Drum.
6. Overpacks are qualified to ship solids only; no free liquids.
7. Materials placed in overpacks must be compatible with polyethylene.

Closure Instructions

1. Make sure top sealing edge of drum is free from debris, cuts, gouges or other deformities that may affect closure. Place contents in overpack.
2. Spray silicone lubricant on lid threads and gasket to aid in the closure process.
3. Place lid on overpack and turn counterclockwise until the lid drops onto the drum. Then turn the lid in a clockwise direction until it is hand-tightened.
4. **For 50, 65, 95 and 110 gal. Overpacks:**
Using a 2" x 4' board or equivalent placed in the slots on the top of the lid, continue tightening until the "ARROW" on the side of the lid aligns with some portion of the "ALIGN" bar on the overpack body. (See illustrations.)
5. **For 20 and 30 gal. Overpacks:**
Using a 2" x 4' board or equivalent placed on the slots on the top of the lid, continue tightening until the "Arrow" in the side of the lid aligns with the small holes molded into the top of the overpack body. (See illustrations.)

NOTE: 20 and 30 gallon Overpacks have holes molded into the lid which allows a broom handle, a length of pipe or equivalent to be inserted to help tighten the lid. Foot holds are also molded into the bottom of the overpack to help hold the overpack for lid closure.

Shipping

1. Do not ship if closure is unsuccessful.
2. It is the shipper's responsibility to pack and ship the overpack in accordance with all applicable transportation regulations.

For questions, information or a chemical compatibility guide, contact Hazero.



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