

### OXYGEN/ACETYLENE

Style 551



PART NO	TIP SIZE	WELD THICKNESS	PRESSURE (kPa)		TYPICAL CONSUMPTION (L/min)		
			OXYGEN	ACETYLENE	OXYGEN / FUEL GAS		
GWWT06	6	1.2	50	50	1.5		■ ● ▲
GWWT08	8	2	50	50	2		■ ● ▲
GWWT10	10	2.6	50	50	3		■ ●
GWWT12	12	3.2/4	50	50	4		■ ●
GWWT15	15	5/6.5	50	50	6.5		■ ●
GWWT20	20	8.2/10	50	50	12		■

Acetylene cylinder guide for safe use, refer to your gas supplier.

G = ■ E = ● D = ▲



Typical consumption rates have been listed. These may vary depending on settings by the operator and environmental conditions.

### OXYGEN/LPG

Style 554



PART NO	TIP SIZE	BRAZING THICKNESS	PRESSURE (kPa)		TYPICAL CONSUMPTION (L/min)	
			OXYGEN	LPG	OXYGEN / FUEL GAS	
GWBT08	8	2	50	50	0.5	
GWBT12	12	3.2/4	50	50	2	
GWBT15	15	5/6.5	50	50	3	
GWBT20	20	8.2/10	50	50	5	



Typical consumption rates have been listed. These may vary depending on settings by the operator and environmental conditions.