

# L-BLOCKS COMPONENTS INDEX

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# L-BLOCKS COMPONENTS INDEX

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# L BLOCK (FULL METRIC) ALB010M, 011M, 012M AND 013M

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

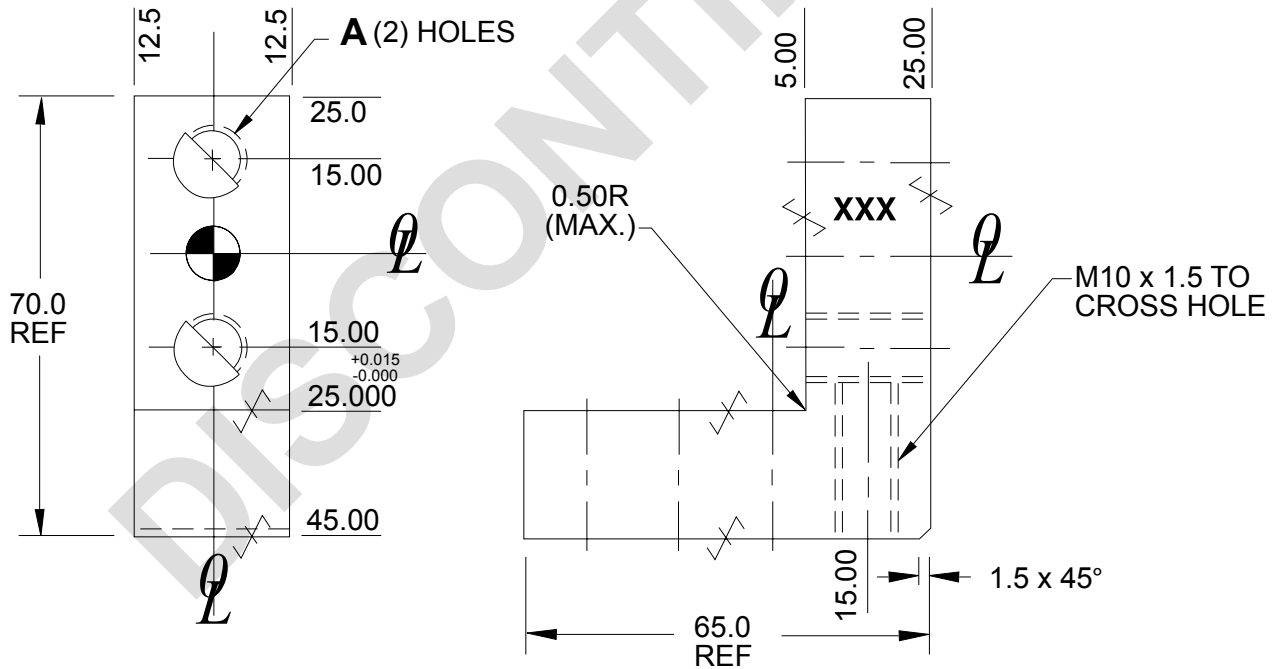
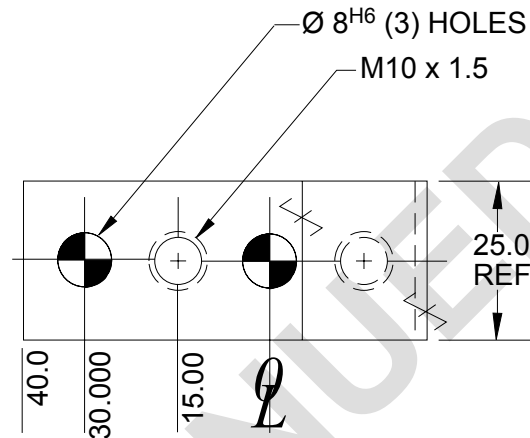
B

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB010M	M10 x 1.5	STEEL ASTM A-36
ALB011M	M10 x 1.5	NM Stainless
ALB012M	11.0	STEEL ASTM A-36
ALB013M	11.0	NM Stainless

D

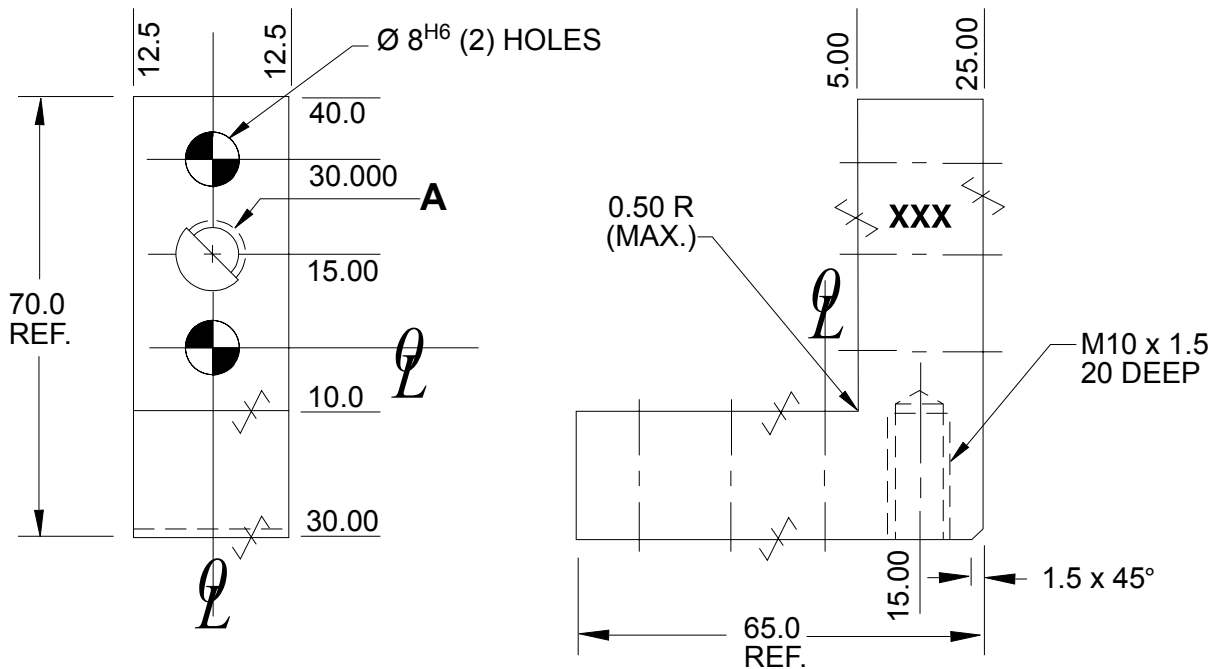
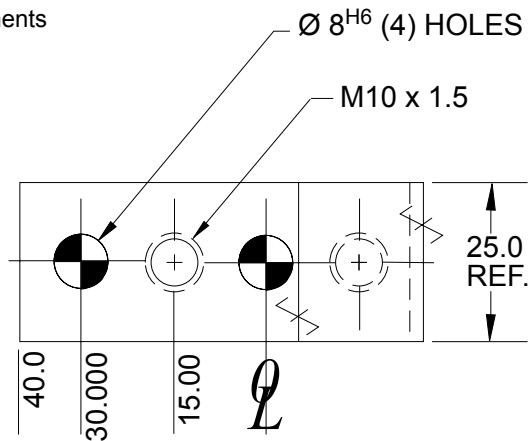
C

# L BLOCK (FULL METRIC)

## ALB020M, 021M, 022M AND 023M

Tolerances: 1 PLACE  $\pm 0.3$   
 2 PLACE  $\pm 0.03$   
 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.  
 Black Oxide Finish  
 No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB020M	M10 x 1.5	STEEL ASTM A-36	0.45
ALB021M	M10 x 1.5	SS type 303 or 304	0.45
ALB022M	11.0	STEEL ASTM A-36	0.45
ALB023M	11.0	SS type 303 or 304	0.45

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# L BLOCK (FULL METRIC) ALB040M, 041M, 042M AND 043M

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

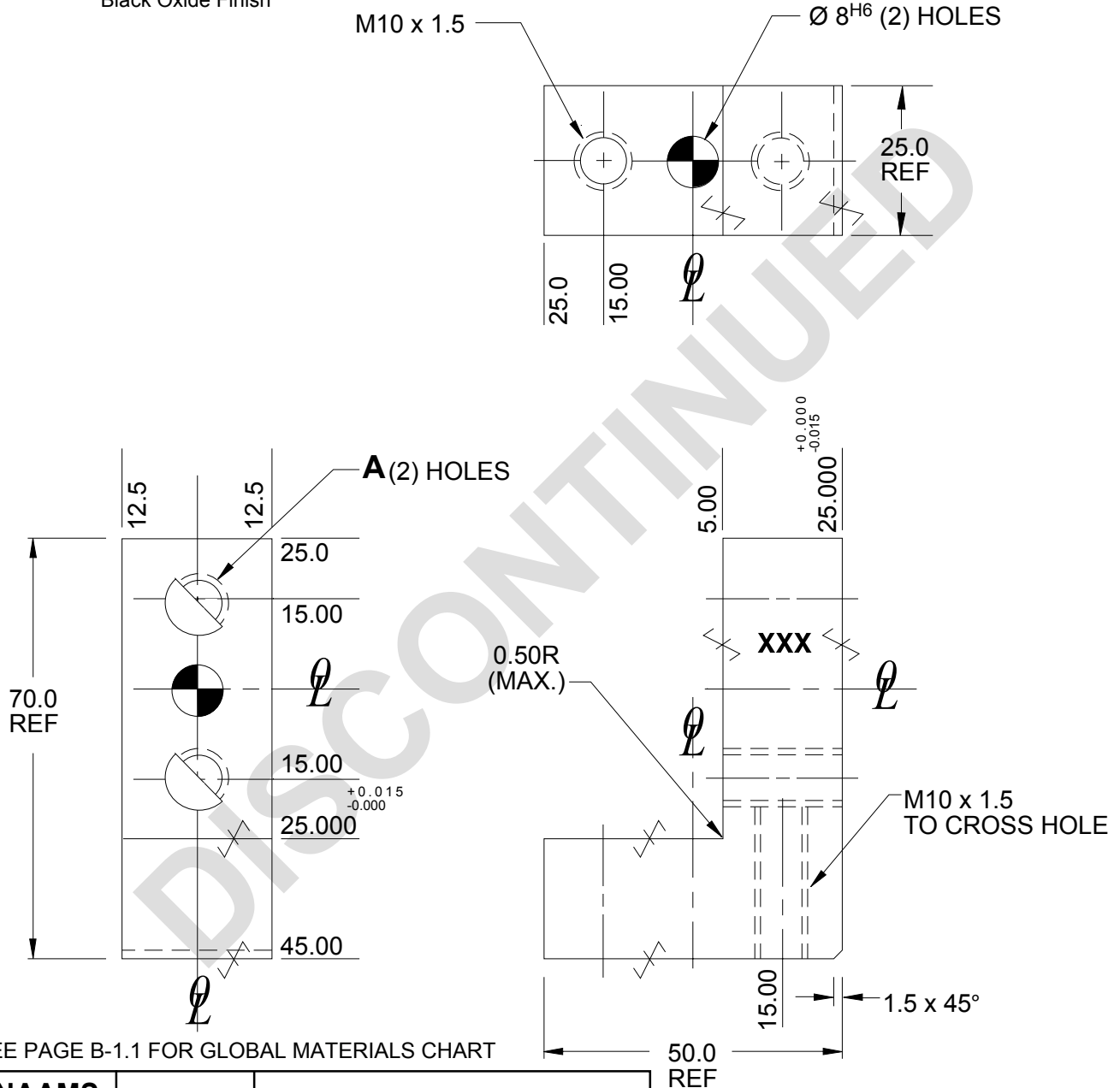
B

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB040M	M10 x 1.5	STEEL ASTM A-36
ALB041M	M10 x 1.5	NM Stainless
ALB042M	11.0	STEEL ASTM A-36
ALB043M	11.0	NM Stainless

D

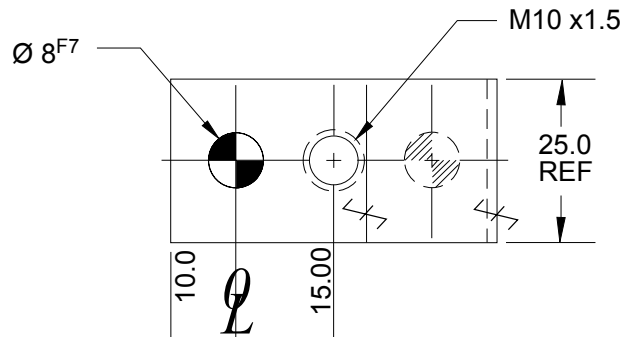
C

# L BLOCK (FULL METRIC) ALB050M, 051M, 060M AND 061M

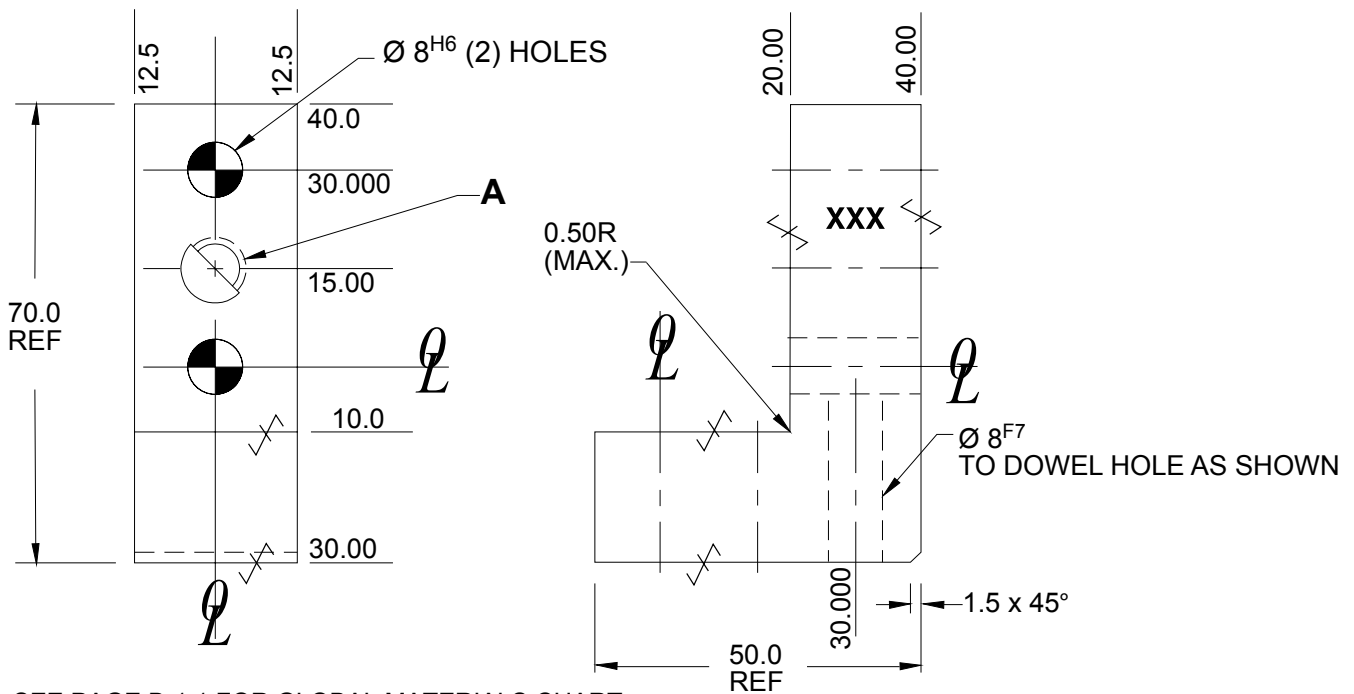
Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



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SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB050M	M10 x 1.5	STEEL ASTM A-36	0.32
ALB051M	M10 x 1.5	SS type 303 or 304	0.32
ALB060M	11.0	STEEL ASTM A-36	0.32
ALB061M	11.0	SS type 303 or 304	0.32

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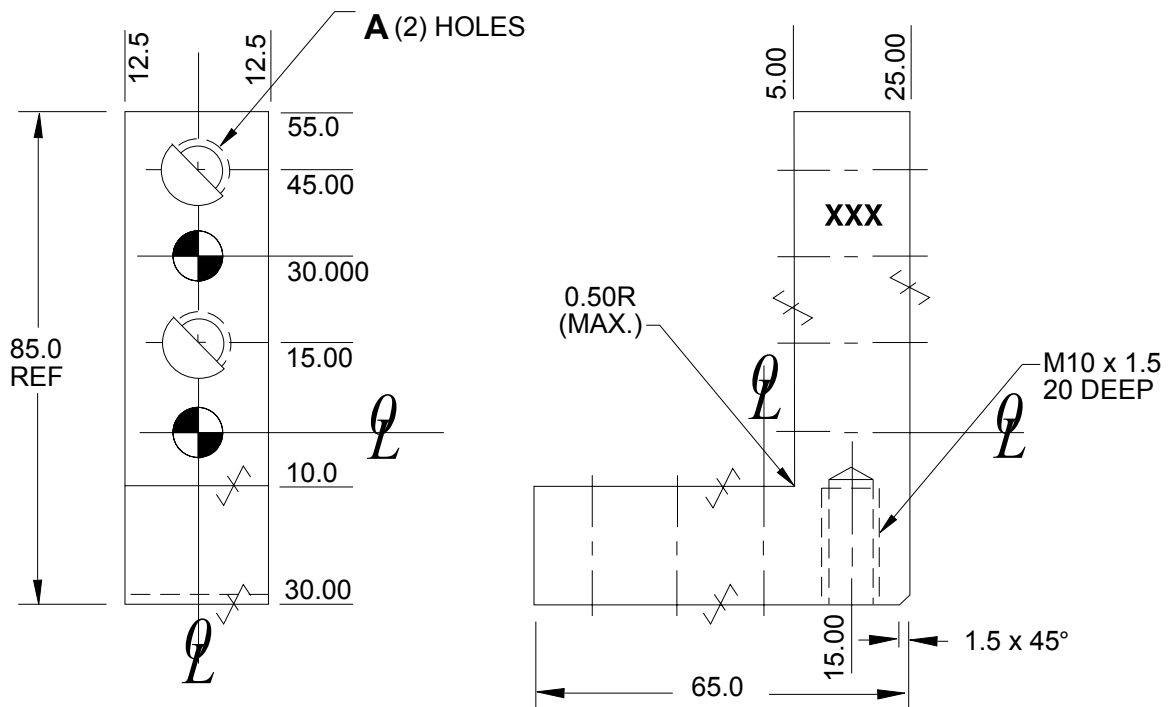
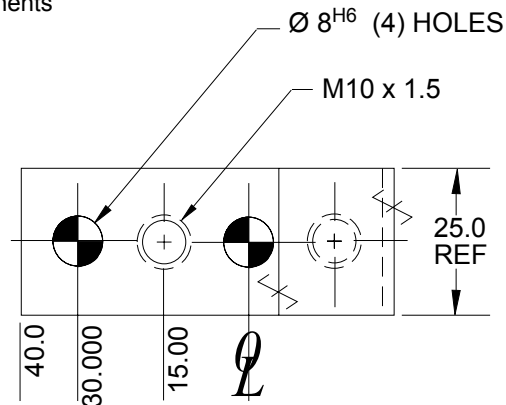
E

# L BLOCK (FULL METRIC) ALB070M, 071M, 080M AND 081M

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB070M	11.0	STEEL ASTM A-36	0.45
ALB071M	11.0	SS type 303 or 304	0.45
ALB080M	M10 X 1.5	STEEL ASTM A-36	0.45
ALB081M	M10 X 1.5	SS type 303 or 304	0.45

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# L BLOCK (FULL METRIC) ALB090M, 091M, 092M AND 093M

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

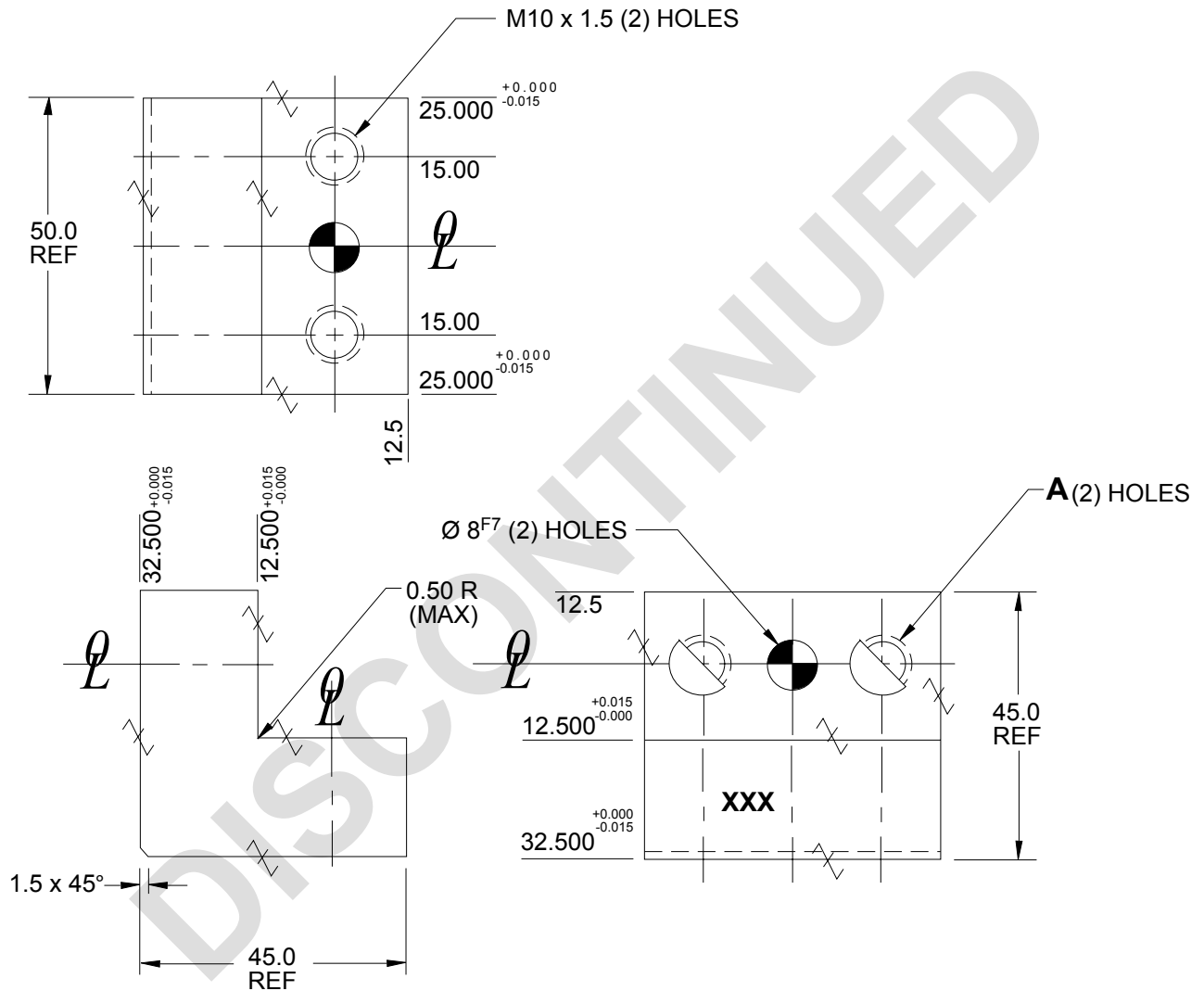
B

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB090M	M10 x 1.5	STEEL ASTM A-36
ALB091M	M10 x 1.5	NM Stainless
ALB092M	11.0	STEEL ASTM A-36
ALB093M	11.0	NM Stainless


D

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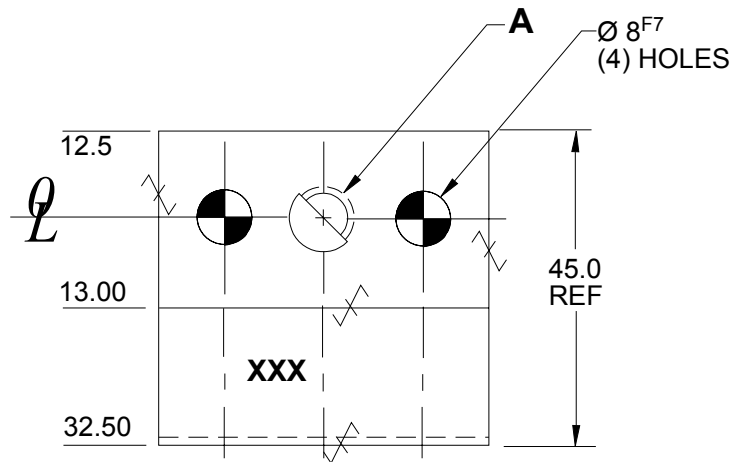
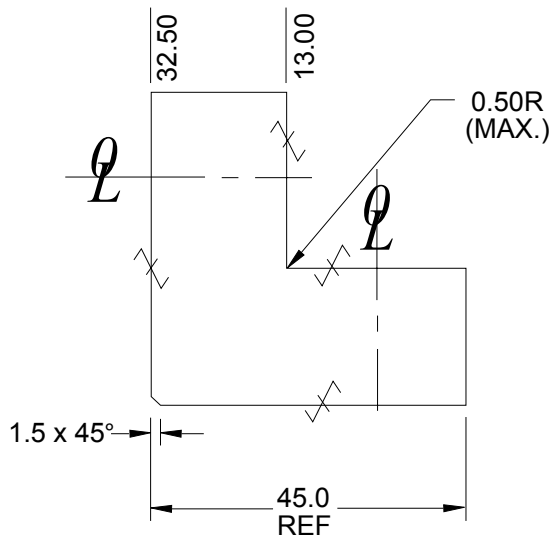
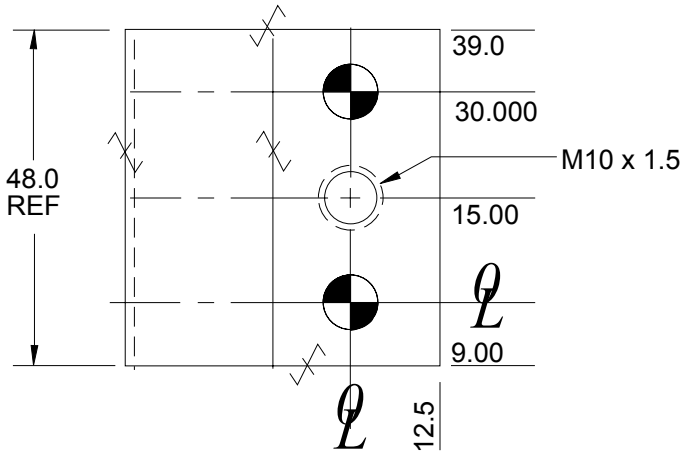


# L BLOCK (FULL METRIC) ALB100M, 101M, 102M AND 103M

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB100M	M10 x 1.5	STEEL ASTM A-36	0.45
ALB101M	M10 x 1.5	SS type 303 or 304	0.45
ALB102M	11.0	STEEL ASTM A-36	0.45
ALB103M	11.0	SS type 303 or 304	0.45

A  
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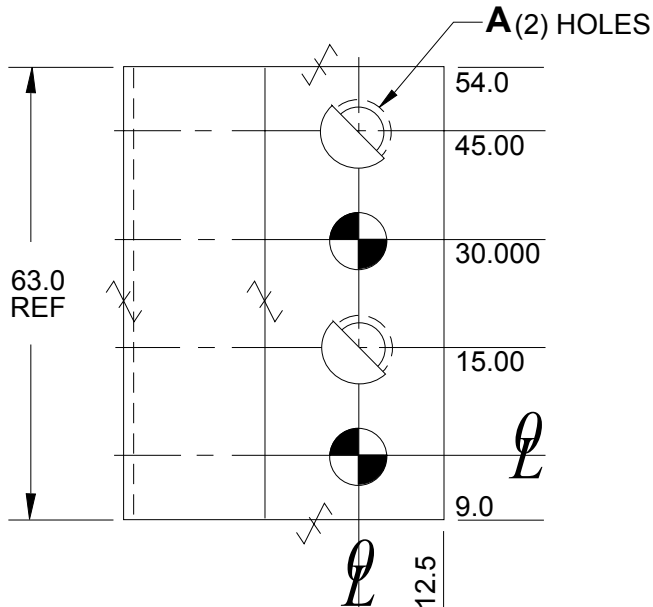
# L BLOCK (FULL METRIC) ALB110M R/L, 111M R/L, 112M R/L AND 113M R/L

GLOBAL STANDARD COMPONENTS



Assembly

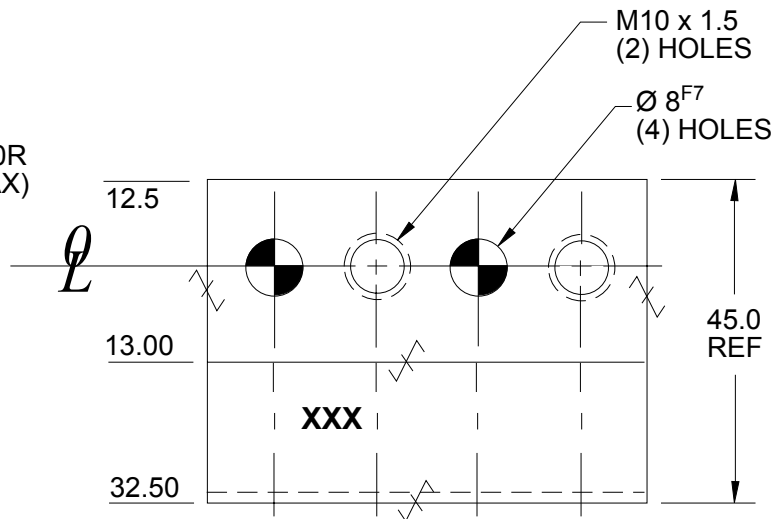
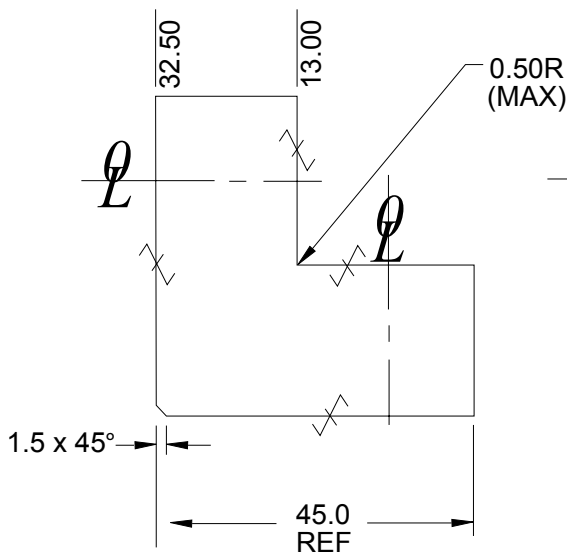
02/12/14



Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components

**A**  
**G**

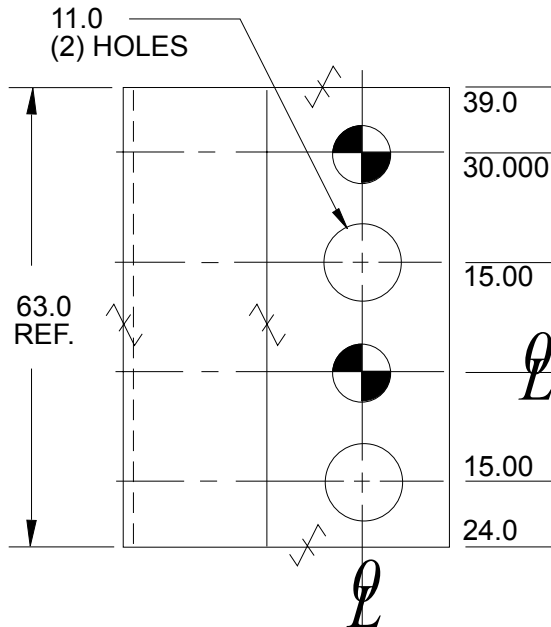


SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB110M	M10 x 1.5	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB111M	M10 x 1.5	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB112M	11.0	STEEL ASTM A-36	For Opposite Hand See ALB115M	0.59
ALB113M	11.0	SS type 303 or 304	For Opposite Hand See ALB116M	0.59


**F**  
**E**  
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**C**  
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# L BLOCK (FULL METRIC) ALB115M AND 116M

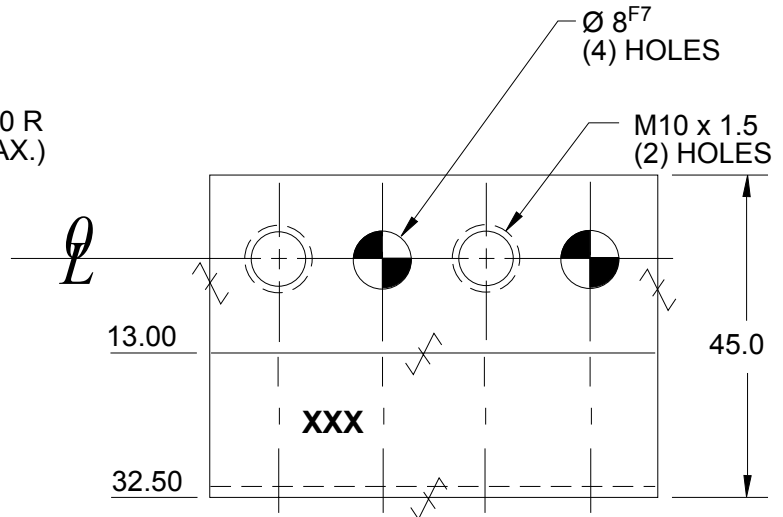
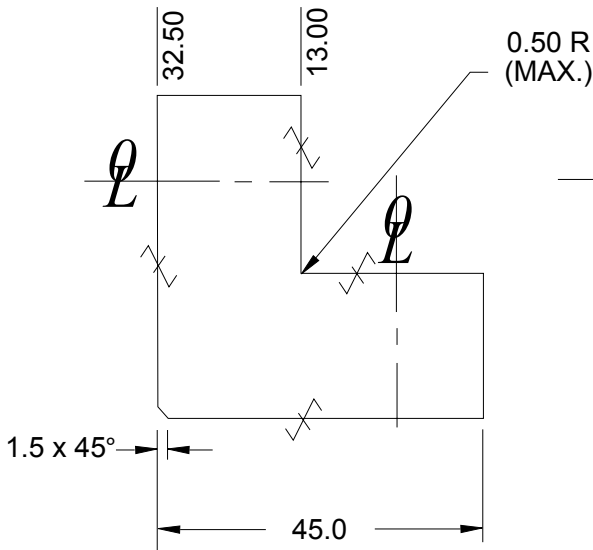


Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.  
 Black Oxide Finish  
 No Black Oxide Finish to "SS Type" Components

**A**  
**F**



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB115M	STEEL ASTM A-36	For Opposite Hand See ALB 112M	0.59
ALB116M	SS type 303 or 304	For Opposite Hand See ALB 113M	0.59

**E**  
**C**  
**B**  
**D**

# L BLOCK (FULL METRIC) ALB120M, 121M, 122M AND 123M

GLOBAL STANDARD COMPONENTS



Assembly

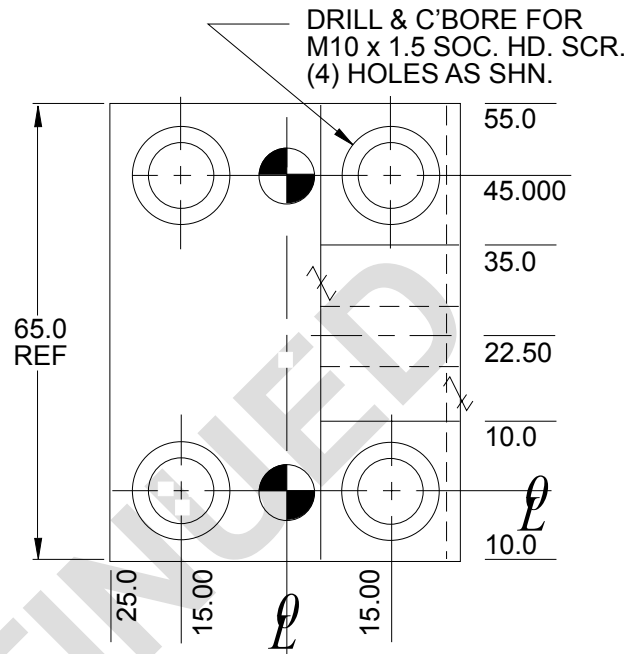
08/13/07

B

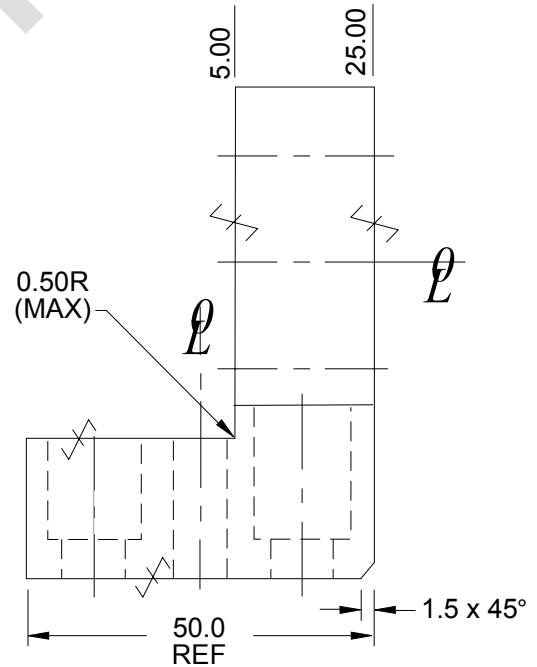
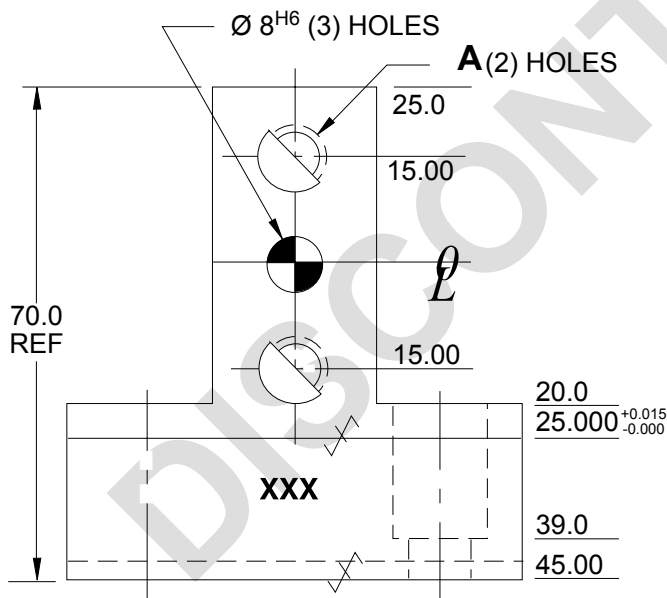
Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish



A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART


NAAMS CODE	A	MATERIAL
ALB120M	M10 x 1.5	STEEL ASTM A-36
ALB121M	M10 x 1.5	NM Stainless
ALB122M	11.0	STEEL ASTM A-36
ALB123M	11.0	NM Stainless

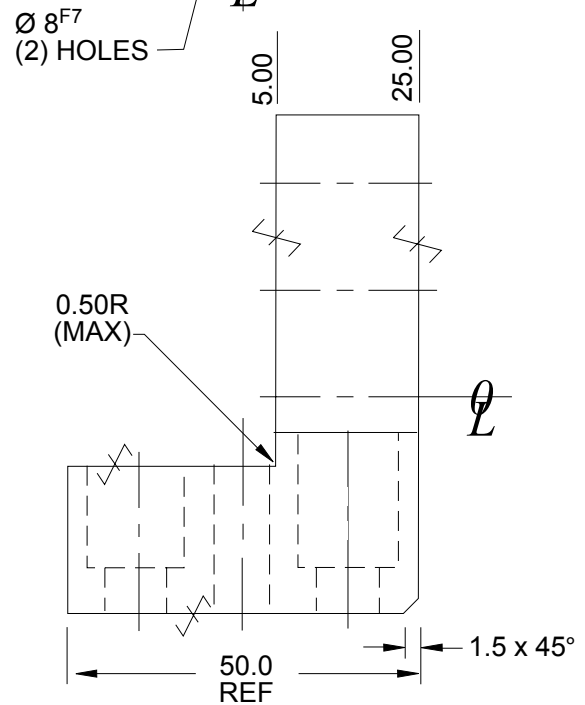
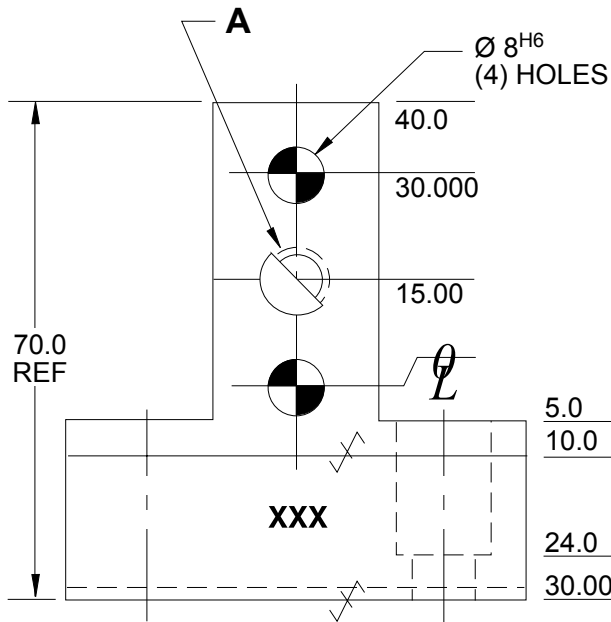
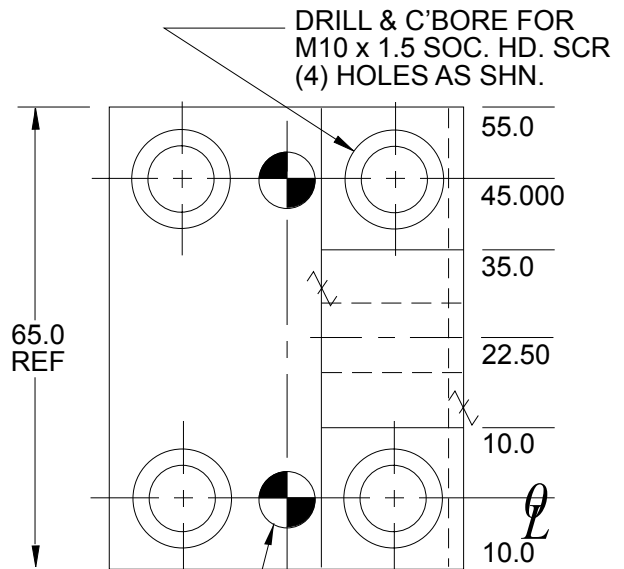
D

C

# L BLOCK (FULL METRIC) ALB130M, 131M, 132M AND 133M

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB130M	M10 x 1.5	STEEL ASTM A-36	0.59
ALB131M	M10 x 1.5	SS type 303 or 304	0.59
ALB132M	11.0	STEEL ASTM A-36	0.59
ALB133M	11.0	SS type 303 or 304	0.59


A  
G

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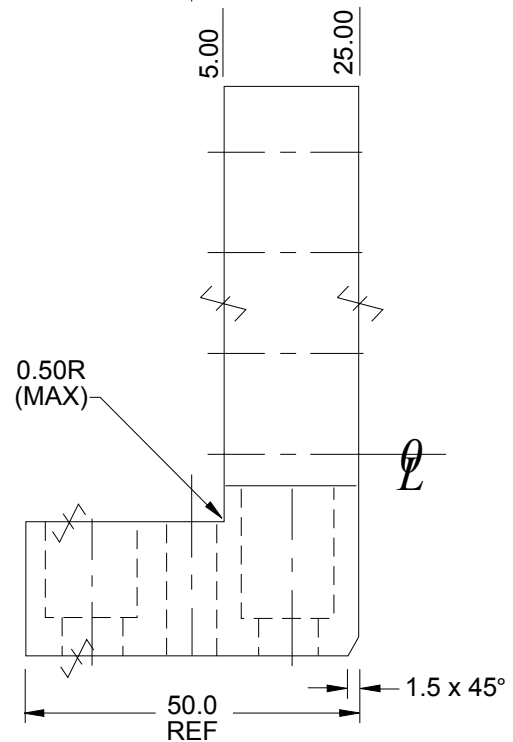
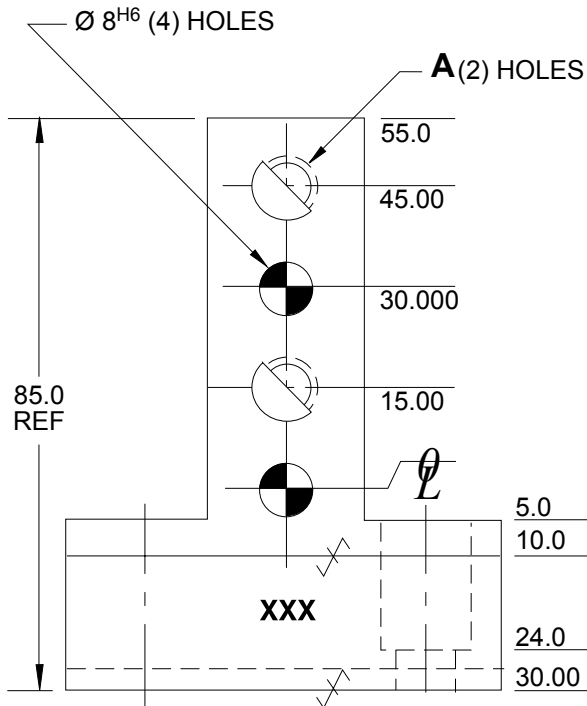
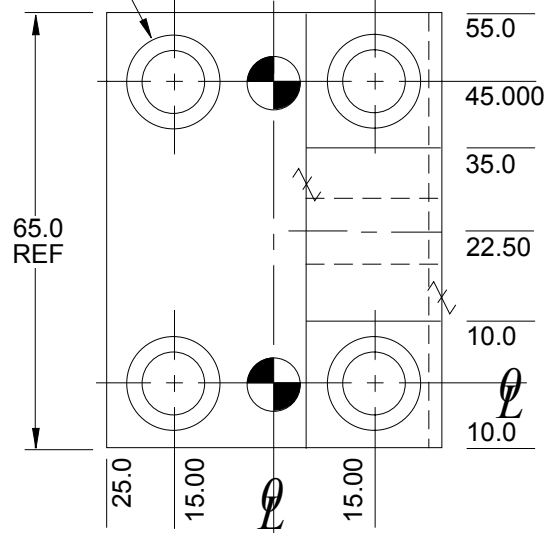
F  
B  
C  
E

# L BLOCK (FULL METRIC) ALB140M, 141M, 150M AND 151M

Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components

DRILL & C'BORE FOR M10 x 1.5 SOC. HD. SCR.  
(4) HOLES AS SHN.



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB140M	11.0	STEEL ASTM A-36	0.59
ALB141M	11.0	SS type 303 or 304	0.59
ALB150M	M10 x 1.5	STEEL ASTM A-36	0.59
ALB151M	M10 x 1.5	SS type 303 or 304	0.59

A  
F


E  
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# L BLOCK (SMALL) (FULL METRIC) ALB240M, 241M

B

Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

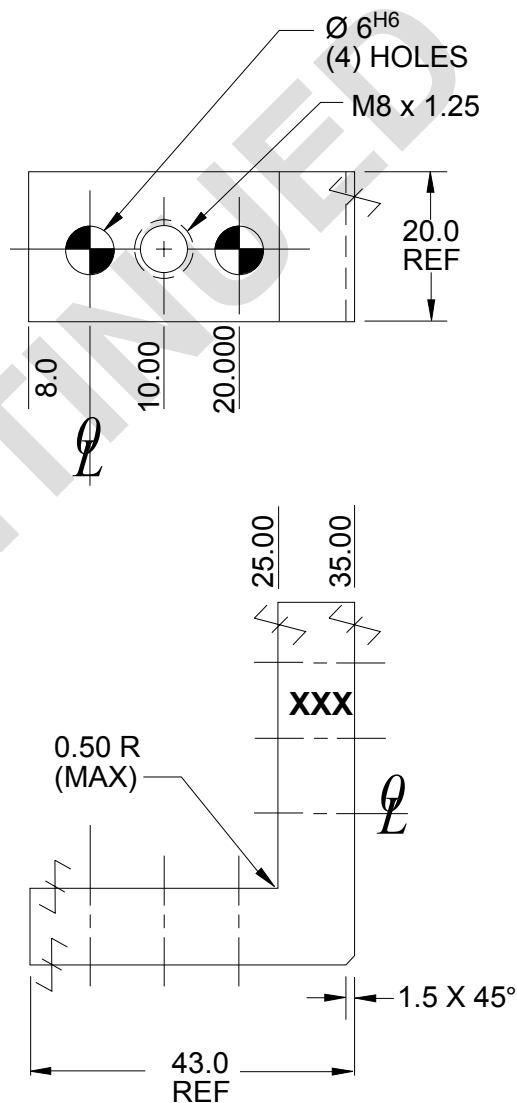
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE	A
ALB 240M	M8 x 1.25
ALB 241M	9.00

# L BLOCK (SMALL) (FULL METRIC) ALB220M, 221M

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

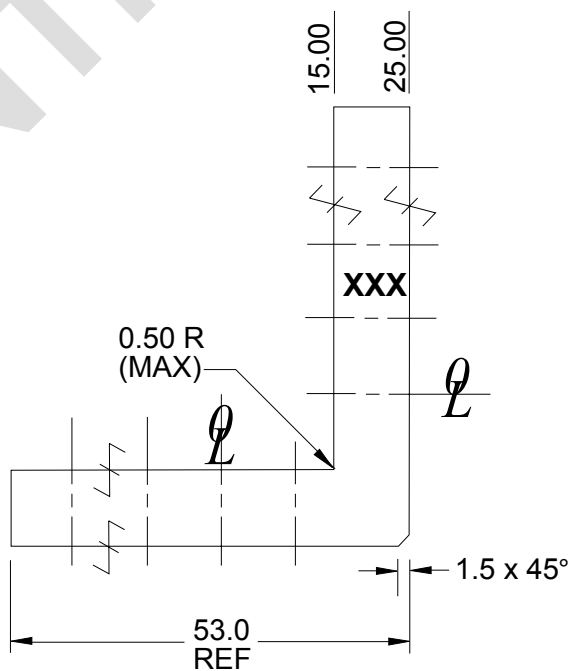
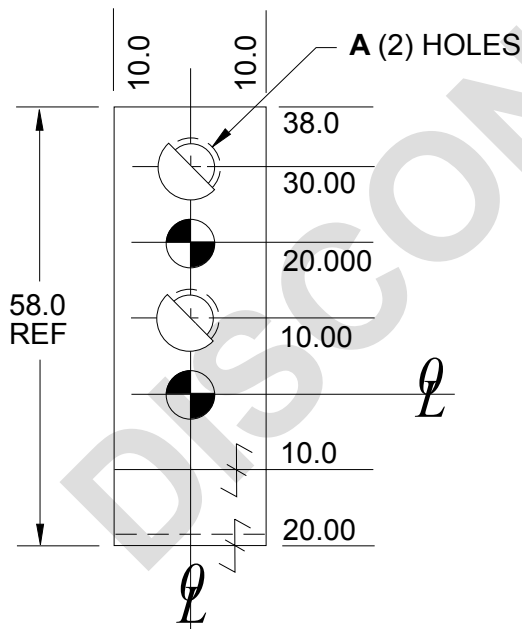
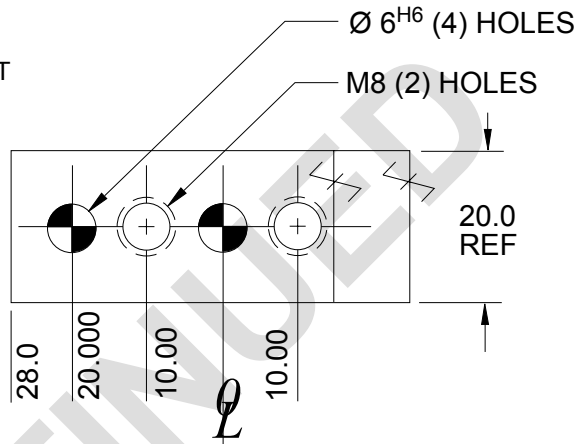
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE	A
ALB 220M	M8 x 1.25
ALB 221M	9.00




# L BLOCK (SMALL) (FULL METRIC) ALB230M, 231M

**B**  
**C**  
**A**

Tolerances: METRIC

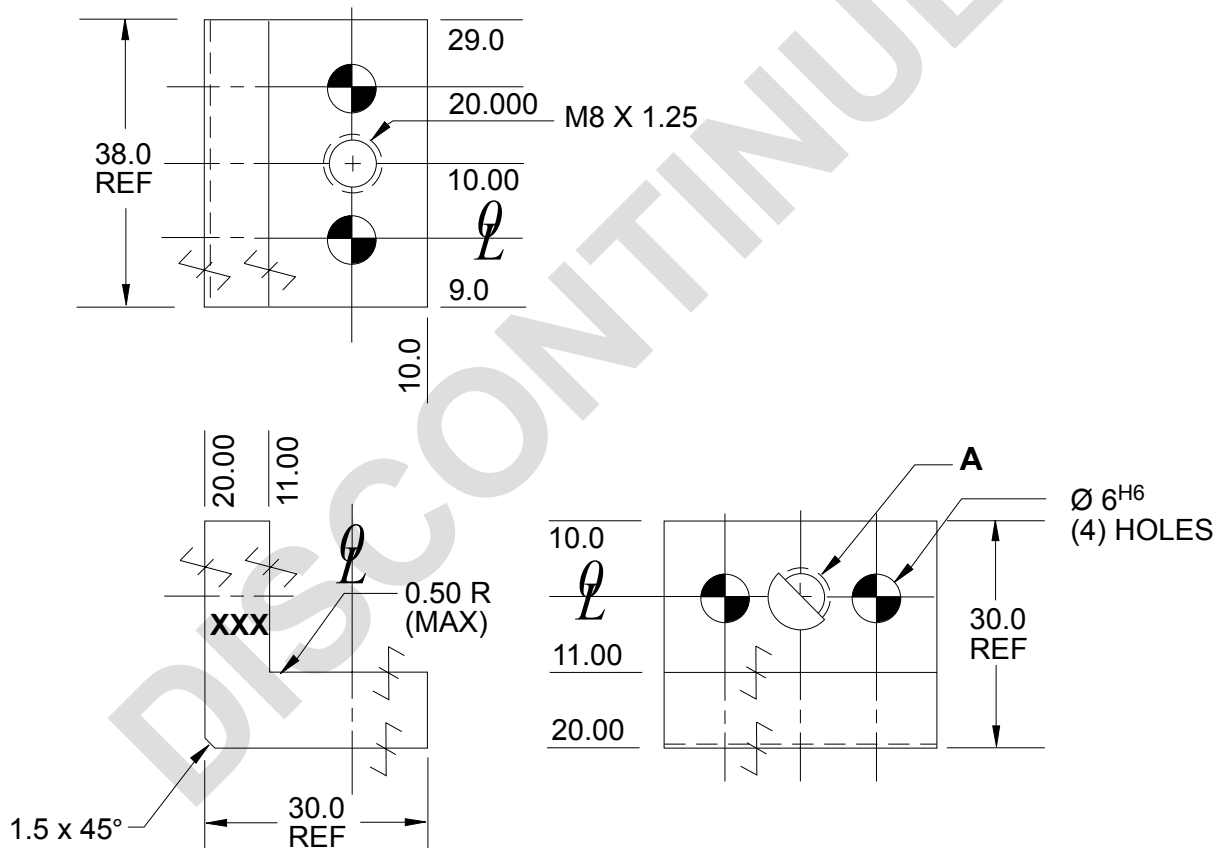
- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
 Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



NAAMS CODE	A
ALB 230M	M8 x1.25
ALB 231M	9.00

# L BLOCK (SMALL) (FULL METRIC) ALB210M R/L, 211M R/L

B

Tolerances: METRIC

- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

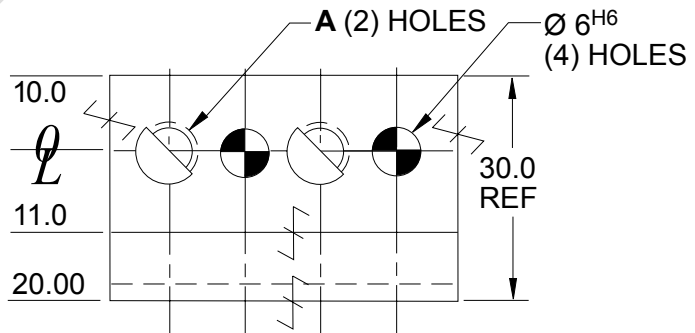
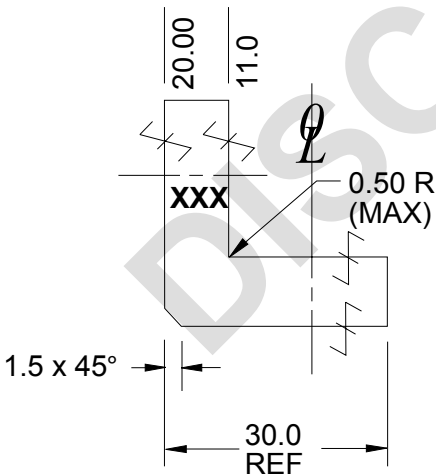
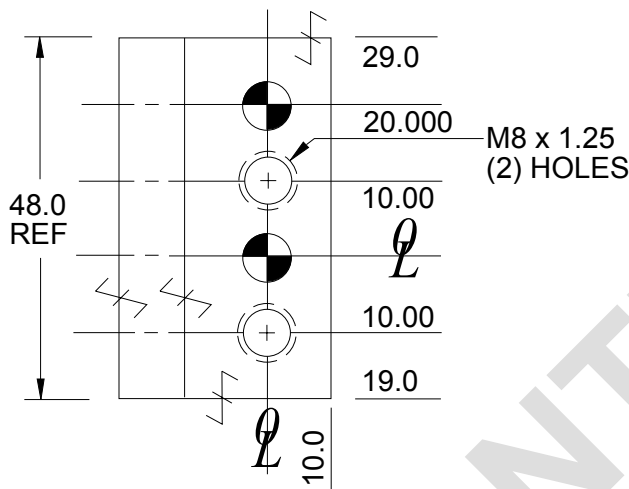
MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE		
SHOWN	OPPOSITE	A
ALB 210MR	ALB210ML	M8 x 1.25
ALB 211MR	ALB211ML	9.0

# L BLOCK (SMALL) (FULL METRIC) ALB270M, 271M

**B**  
**C**  
**A**

Tolerances: METRIC

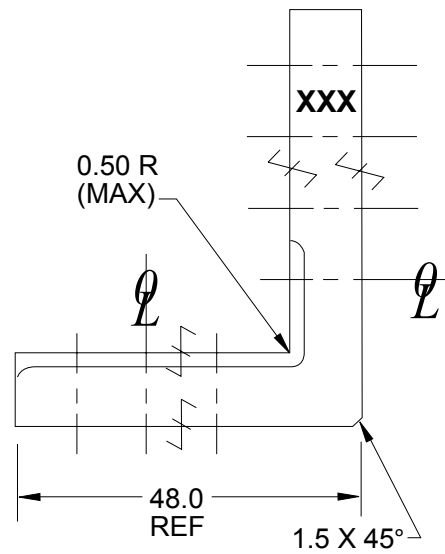
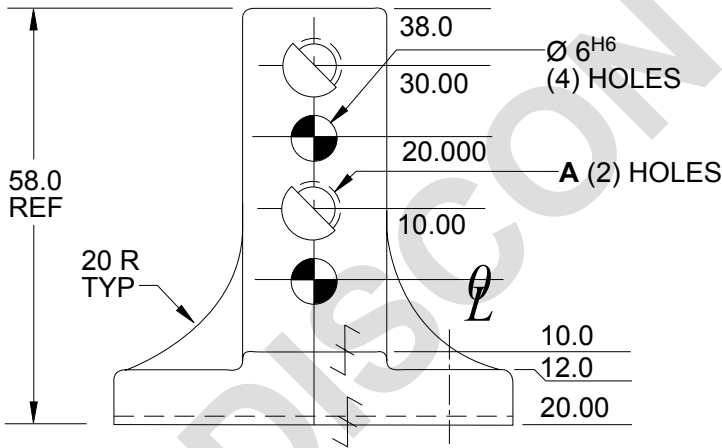
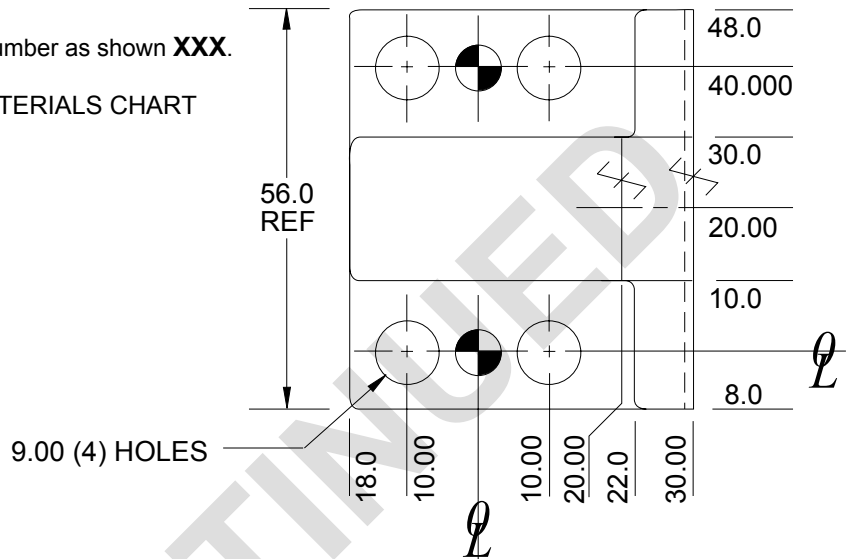
- 1 PLACE ± 0.3
- 2 PLACE ± 0.03
- 3 PLACE ± 0.020

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



NAAMS CODE	A
ALB 270M	M8 x 1.25
ALB 271M	9.0

# L BLOCK (SMALL) (FULL METRIC) ALB280M, 281M

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

C

A

Tolerances: METRIC

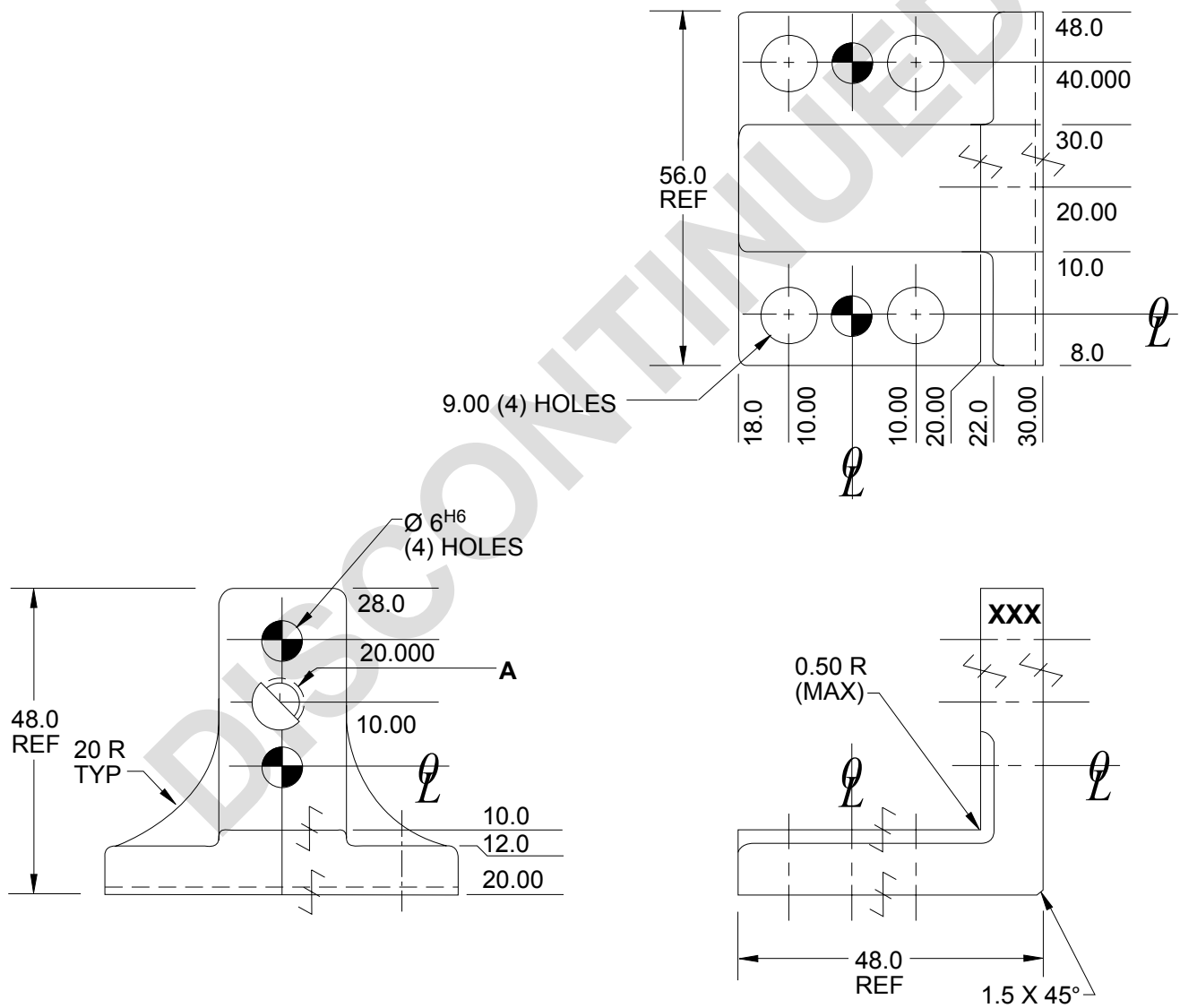
- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



NAAMS CODE	A
ALB 280M	M8 x 1.25
ALB 281M	9.0

# L BLOCK

## ALB010, 011, 012 AND 013

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

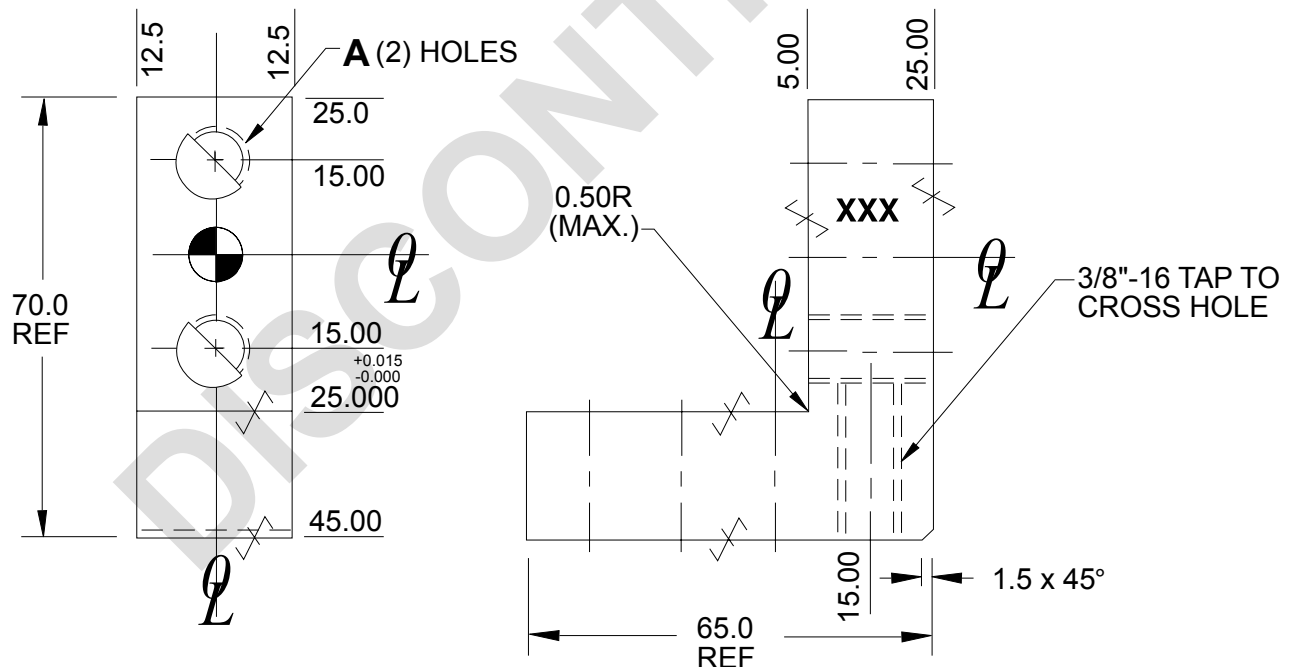
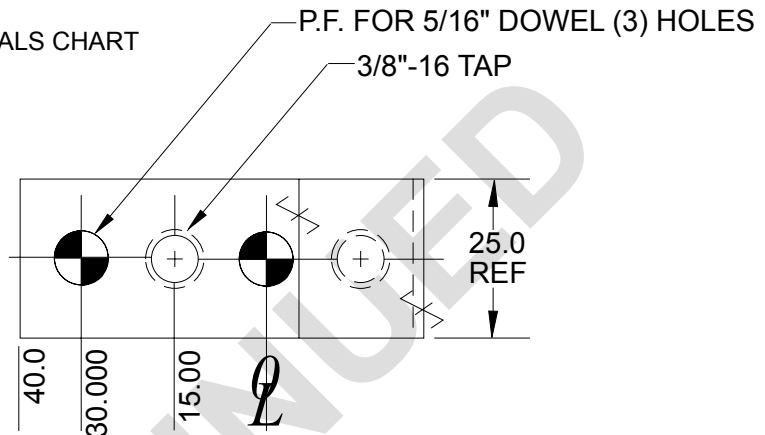
Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

$\sqrt{\text{X}}$  SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish  
SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

D  
A



NAAMS CODE	A	MATERIAL
ALB010	3/8 -16 tap	STEEL ASTM A-36
ALB011	3/8 -16 tap	NM Stainless
ALB012	13/32	STEEL ASTM A-36
ALB013	13/32	NM Stainless

C

# L BLOCK

## ALB020, 021, 022 AND 023

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

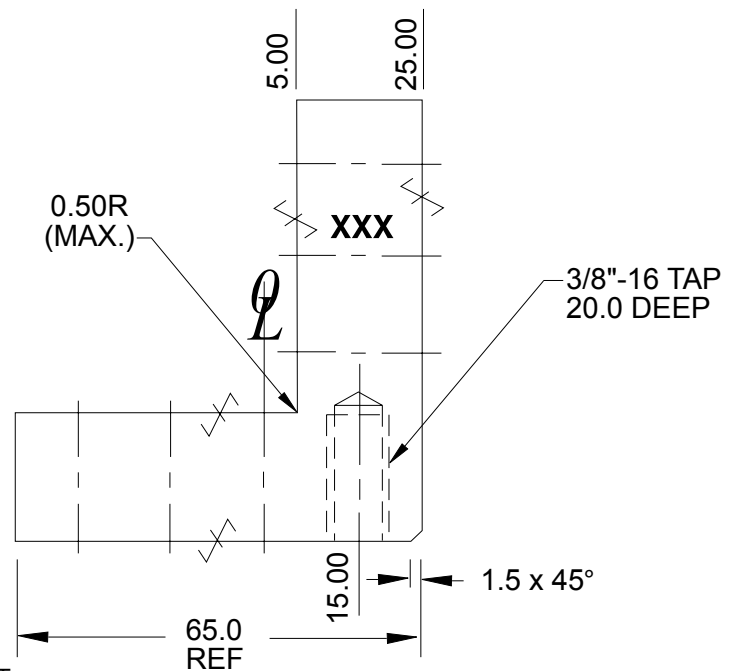
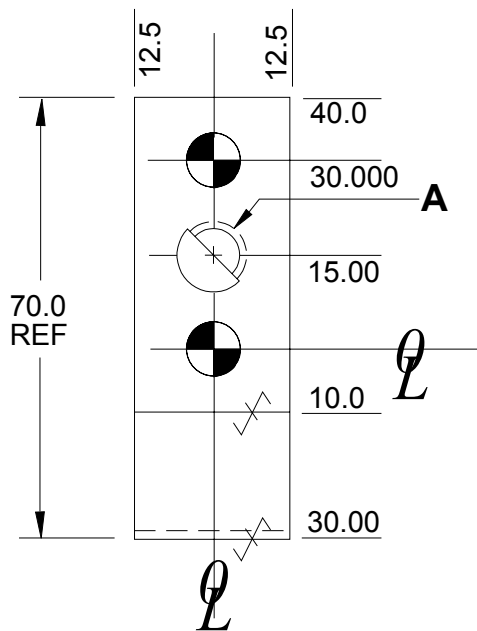
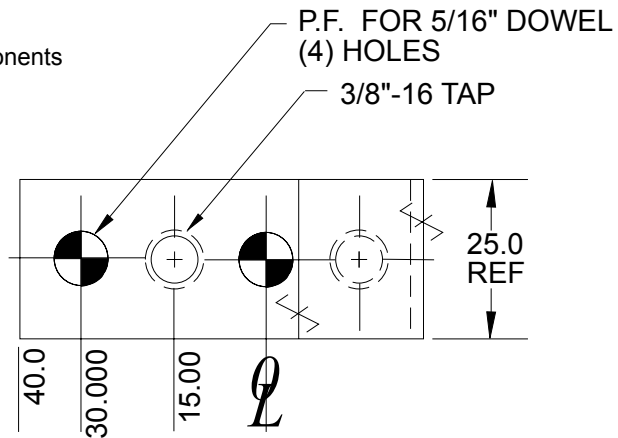
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB020	3/8 -16 tap	STEEL ASTM A-36	0.45
ALB021	3/8 -16 tap	SS type 303 or 304	0.45
ALB022	13/32	STEEL ASTM A-36	0.45
ALB023	13/32	SS type 303 or 304	0.45

A

F

E

B

C

D

# L BLOCK

## ALB040, 041, 042 and 043

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

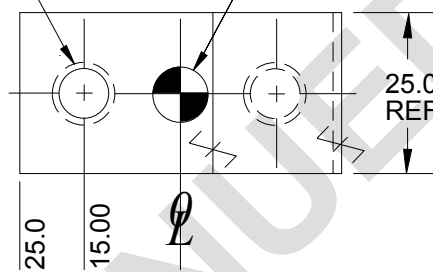
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

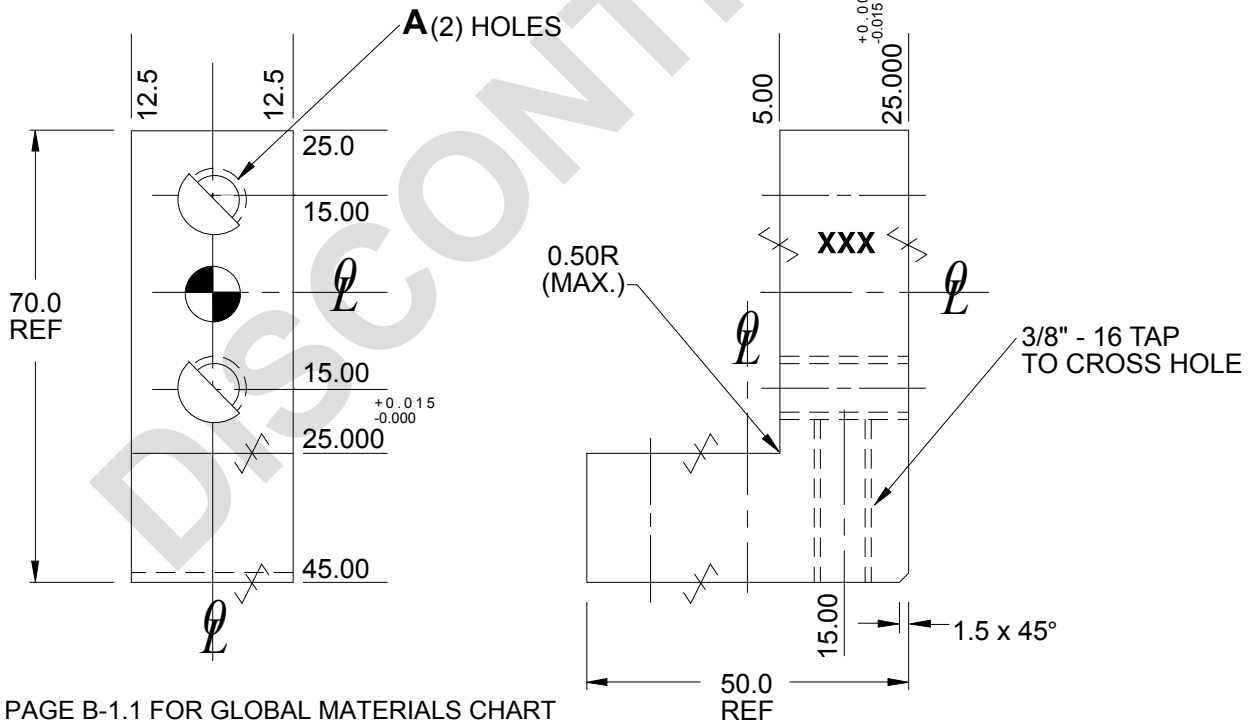
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish 3/8" - 16 TAP

P.F. FOR 5/16" DOWEL (2) HOLES



A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB040	3/8 -16 tap	STEEL ASTM A-36
ALB041	3/8 -16 tap	NM Stainless
ALB042	13/32	STEEL ASTM A-36
ALB043	13/32	NM Stainless

D  
C

# L BLOCK

## ALB050, 051, 060 and 061

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

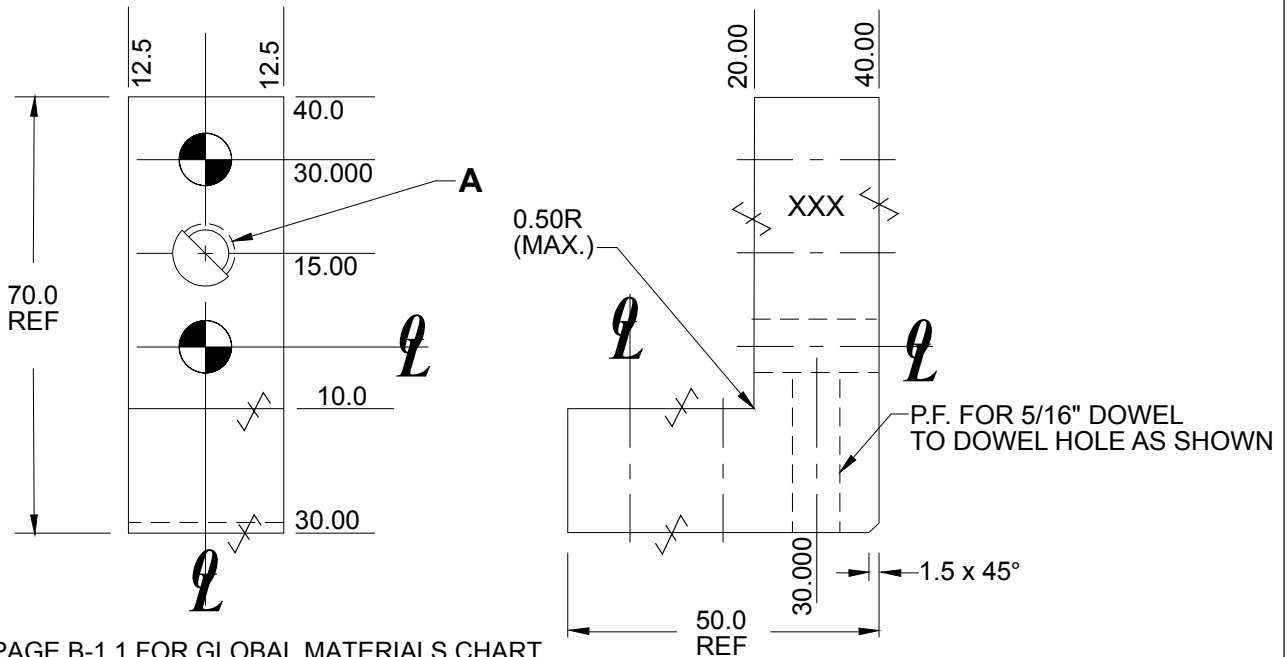
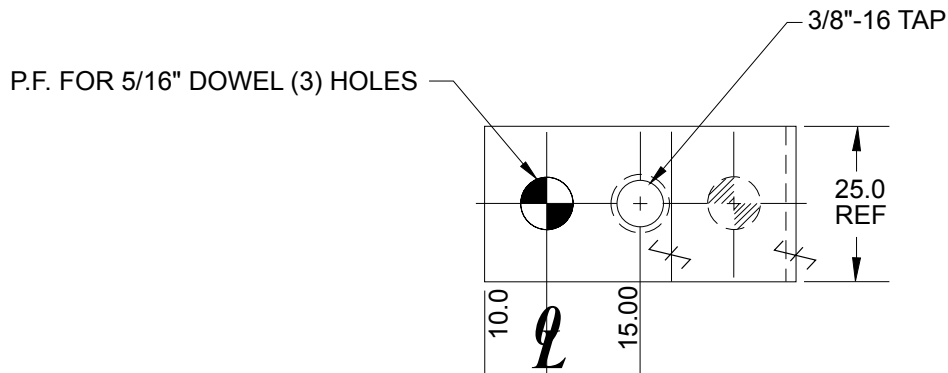
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB050	3/8 -16 tap	STEEL ASTM A-36	0.32
ALB051	3/8 -16 tap	SS type 303 or 304	0.32
ALB060	13/32	STEEL ASTM A-36	0.32
ALB061	13/32	SS type 303 or 304	0.32

A  
F

E  
B  
C  
D



# L BLOCK

## ALB070, 071, 080 and 081

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

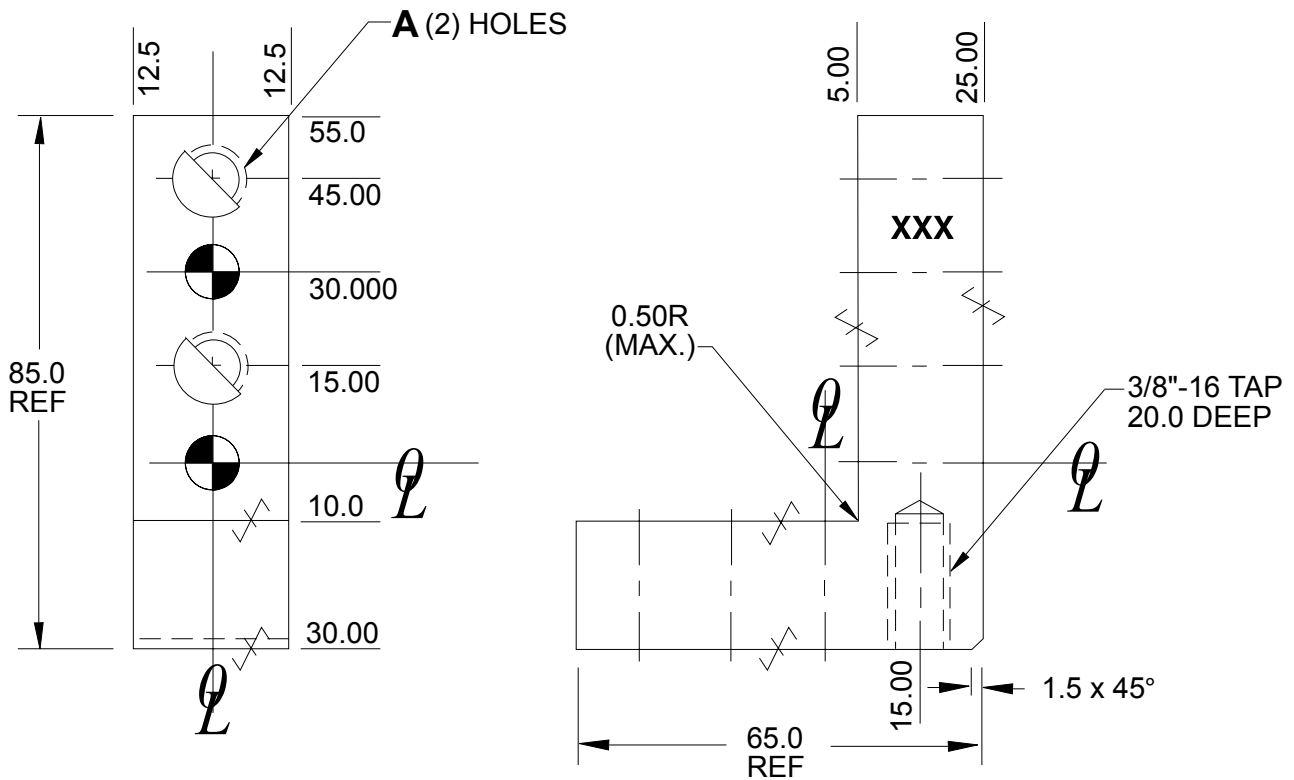
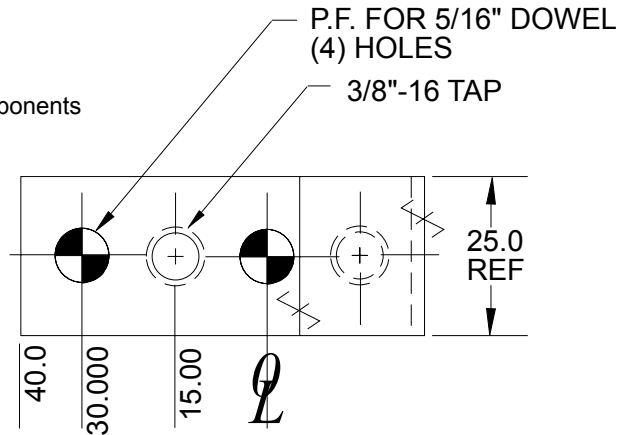
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



A  
F

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB070	13/32	STEEL ASTM A-36	0.45
ALB071	13/32	SS type 303 or 304	0.45
ALB080	3/8 -16 tap	STEEL ASTM A-36	0.45
ALB081	3/8 -16 tap	SS type 303 or 304	0.45

E  
B  
C  
D

# L BLOCK

## ALB090, 091, 092 and 093

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

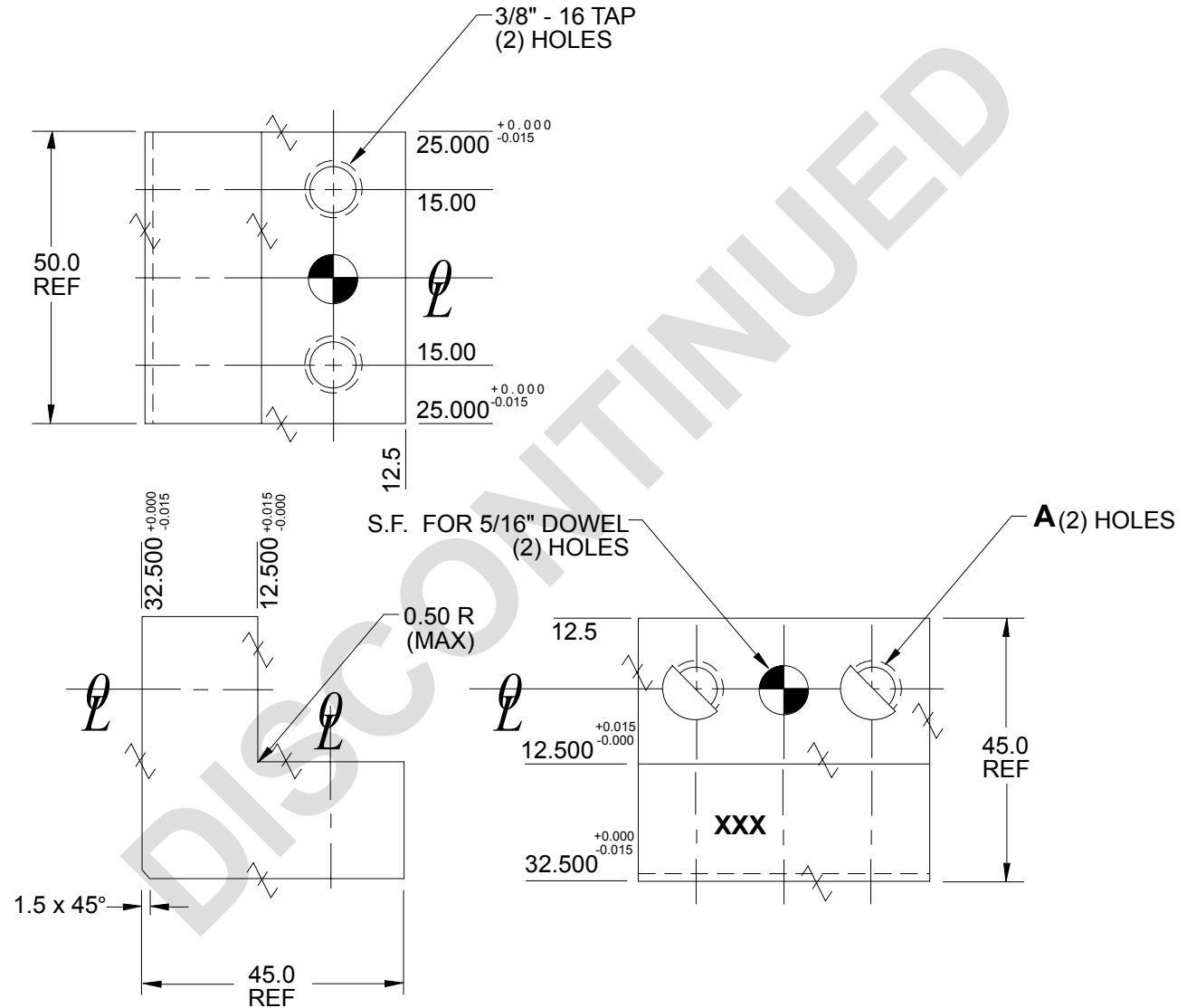
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

A



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB090	3/8 - 16 tap	STEEL ASTM A-36
ALB091	3/8 - 16 tap	NM Stainless
ALB092	13/32	STEEL ASTM A-36
ALB093	13/32	NM Stainless

D

C

# L BLOCK

## ALB100, 101, 102 AND 103

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

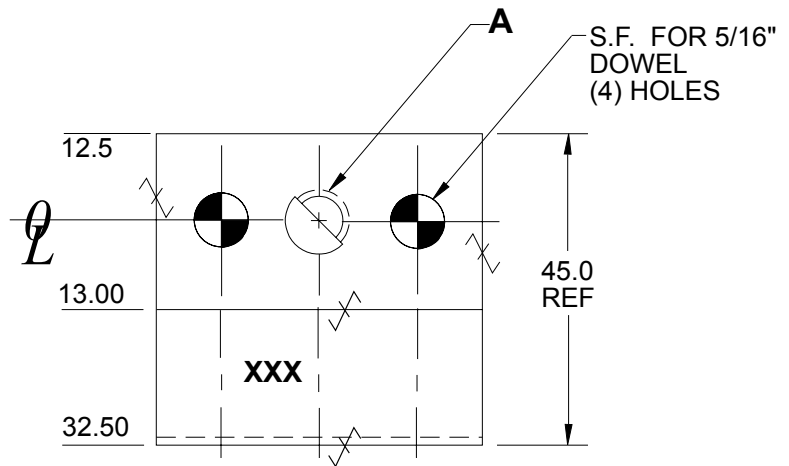
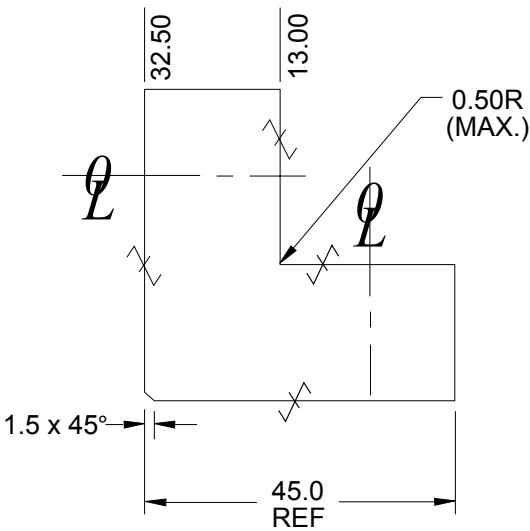
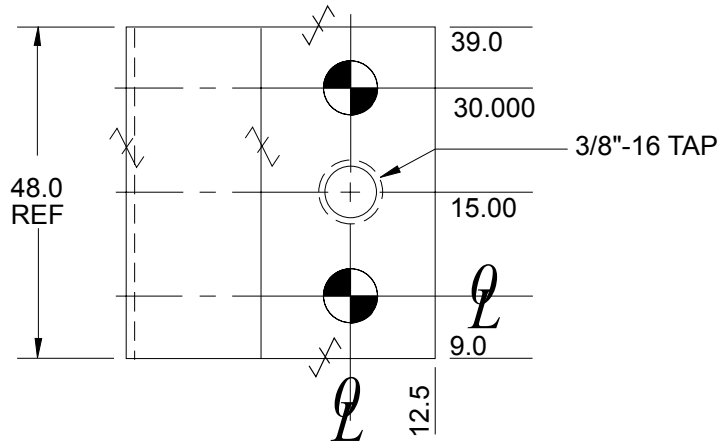
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB100	3/8 -16 tap	STEEL ASTM A-36	0.45
ALB101	3/8 -16 tap	SS type 303 or 304	0.45
ALB102	13/32	STEEL ASTM A-36	0.45
ALB103	13/32	SS type 303 or 304	0.45

A  
G

F  
B  
C  
D  
E

# L BLOCK ALB110, 111, 112 AND 113

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

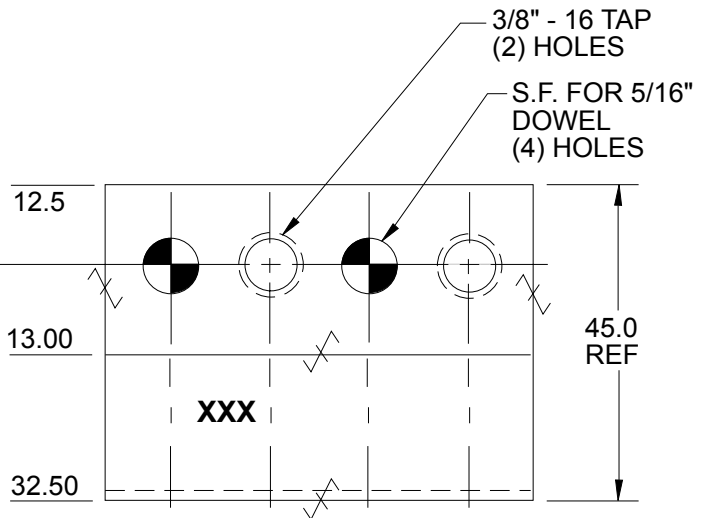
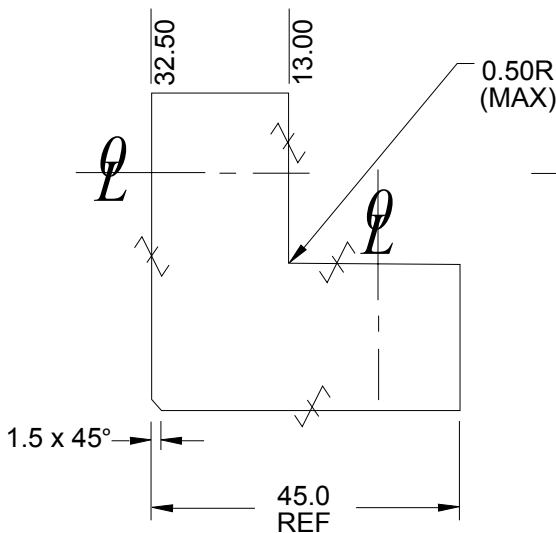
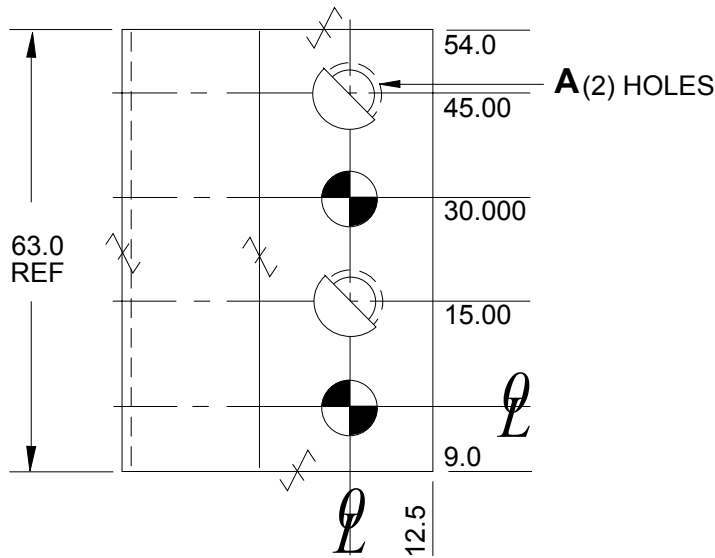
2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



A  
G

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB110	3/8 -16 tap	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB111	3/8 -16 tap	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB112	13/32	STEEL ASTM A-36	For Opposite Hand See ALB 115	0.59
ALB113	13/32	SS type 303 or 304	For Opposite Hand See ALB116	0.59

F  
B  
C  
D  
E

# L BLOCK ALB115 AND 116

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

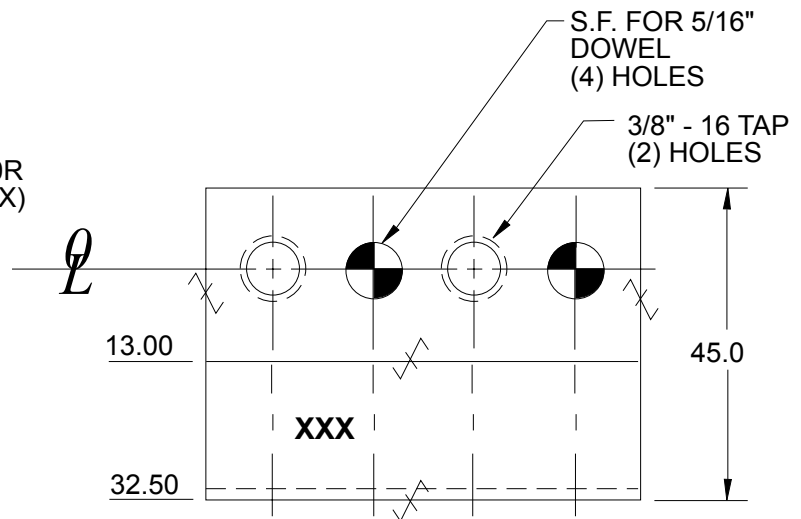
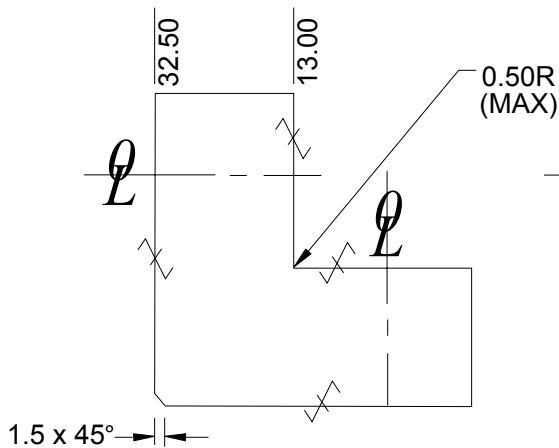
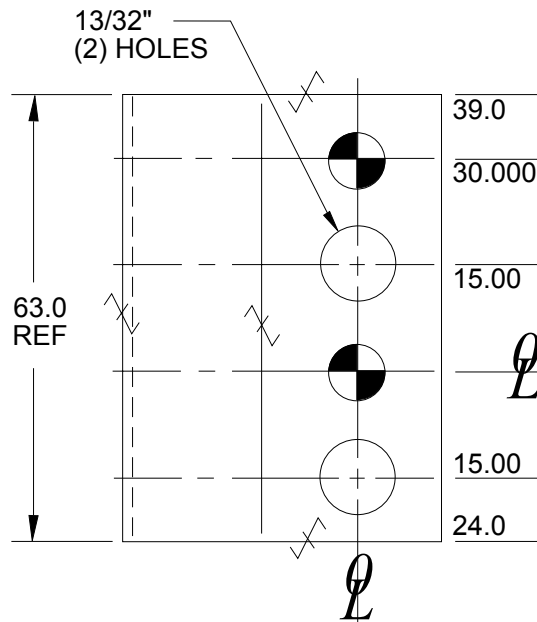
SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

A

F



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB115	STEEL ASTM A-36	For Opposite Hand See ALB 112	0.59
ALB116	SS type 303 or 304	For Opposite Hand See ALB 113	0.59

E

B

C

D

# L BLOCK

## ALB120, 121, 122 AND 123

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

**B**

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

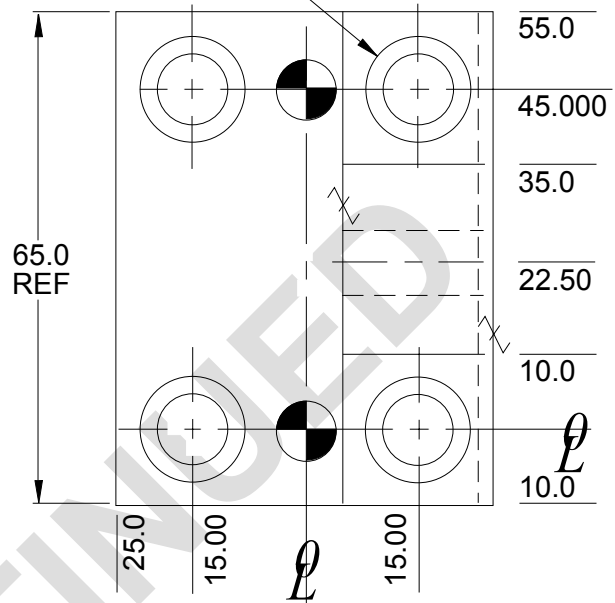
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

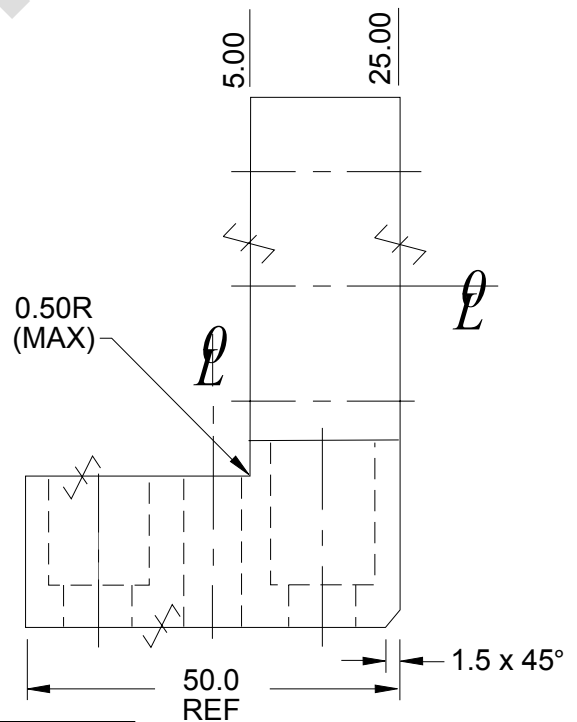
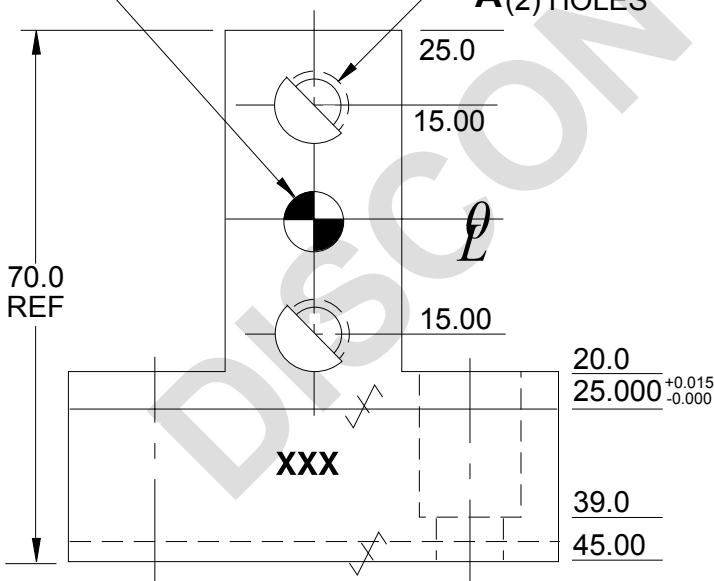
Black Oxide Finish

DRILL & C'BORE FOR 3/8" SOC. HD. SCR. (4) HOLES AS SHN.



**A**

P.F. FOR 5/16" DOWEL (3) HOLES  
**A**(2) HOLES



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB120	3/8 -16 tap	STEEL ASTM A-36
ALB121	3/8 -16 tap	NM Stainless
ALB122	13/32	STEEL ASTM A-36
ALB123	13/32	NM Stainless

**C**

**D**

# L BLOCK ALB130, 131, 132 AND 133

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

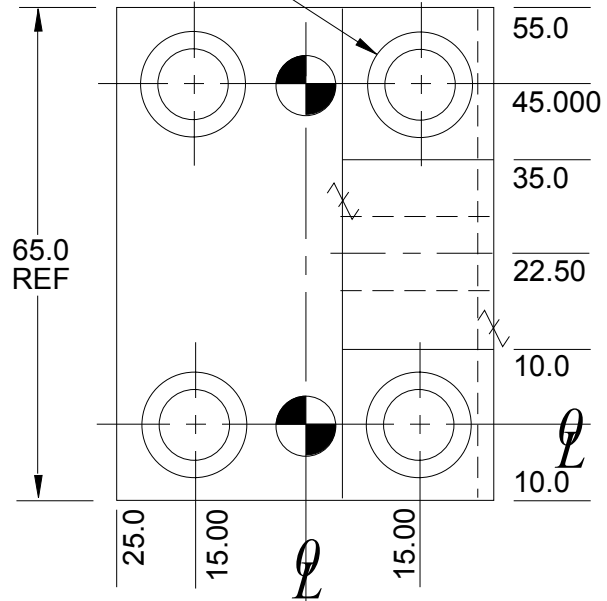
- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

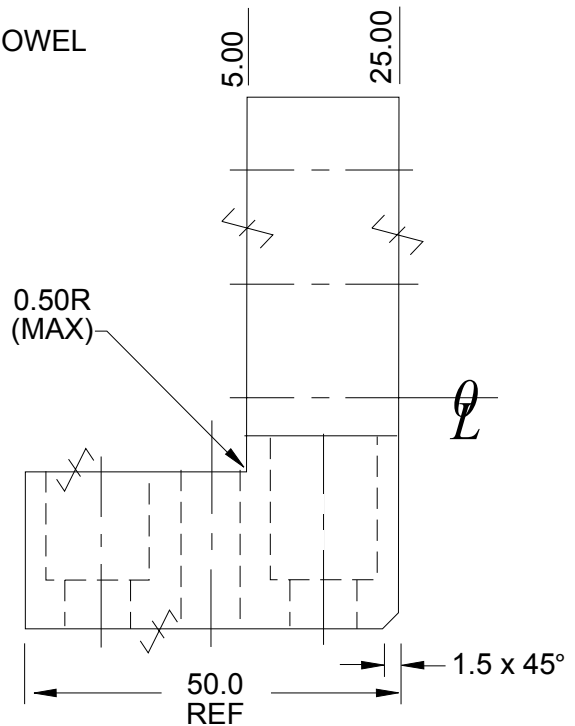
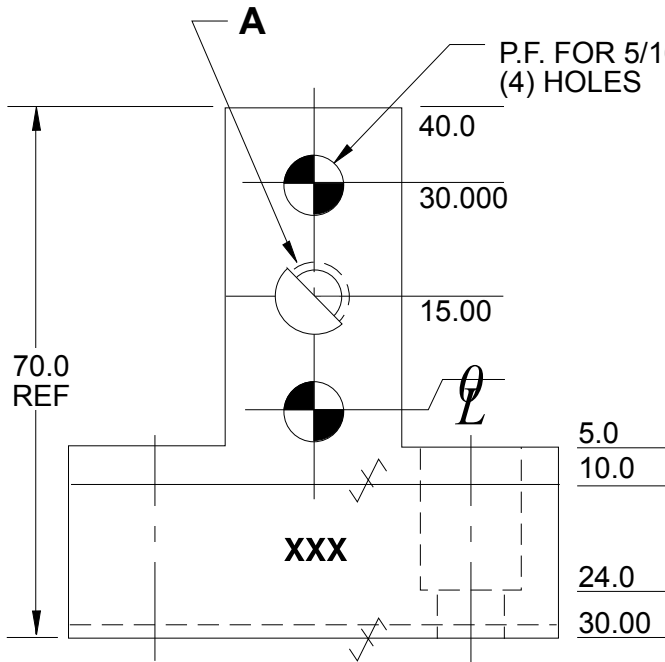
Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

DRILL & C'BORE FOR  
3/8" SOC. HD. SCR  
(4) HOLES AS SHN.



A  
G



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB130	3/8 -16 tap	STEEL ASTM A-36	0.59
ALB131	3/8 -16 tap	SS type 303 or 304	0.59
ALB132	13/32	STEEL ASTM A-36	0.59
ALB133	13/32	SS type 303 or 304	0.59

F  
B  
C  
D  
E

# L BLOCK ALB140, 141, 150 AND 151

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

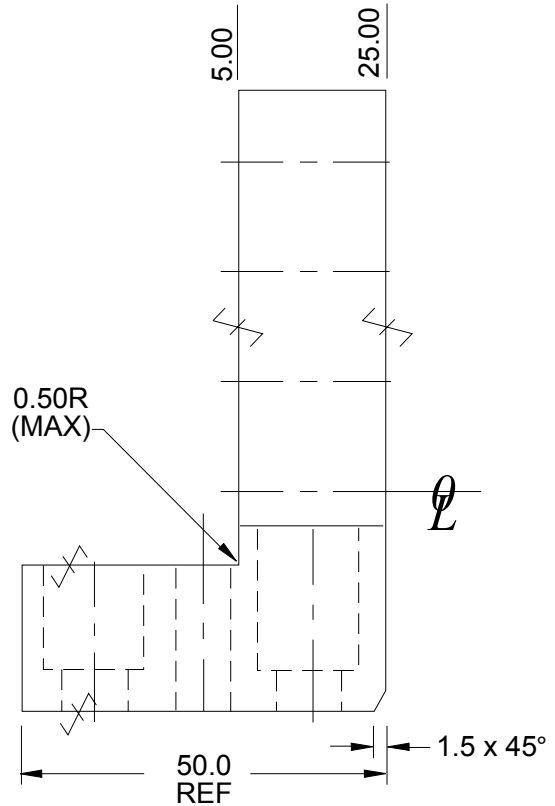
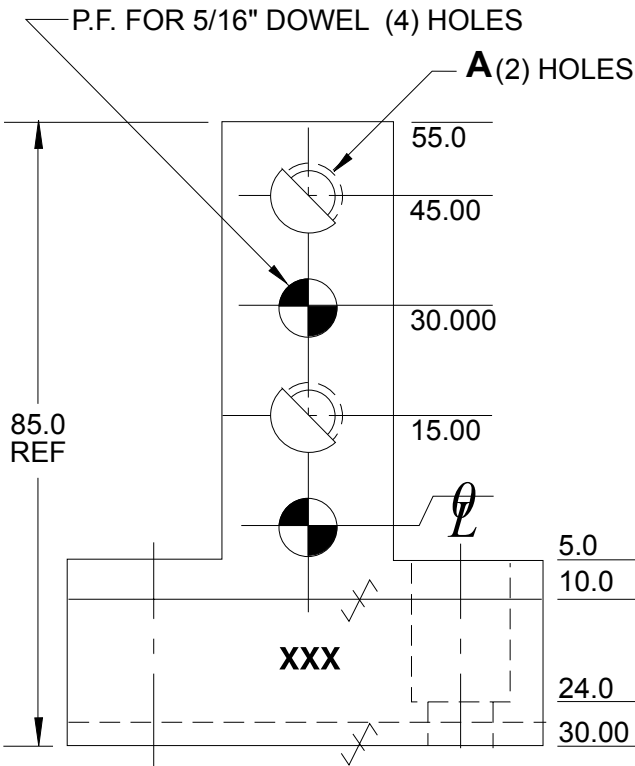
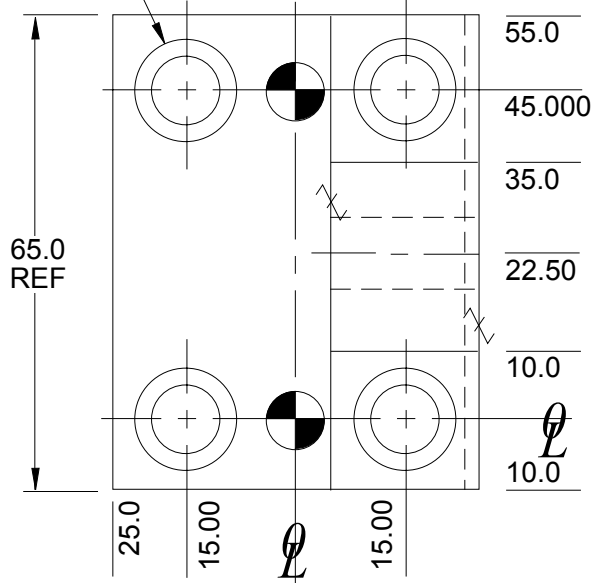
Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components

DRILL & C'BORE FOR 3/8" SOC. HD. SCR.  
(4) HOLES AS SHN.



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB140	13/32	STEEL ASTM A-36	0.63
ALB141	13/32	SS type 303 or 304	0.63
ALB150	3/8 -16 tap	STEEL ASTM A-36	0.63
ALB151	3/8 -16 tap	SS type 303 or 304	0.63

A  
F

E  
B  
C  
D



# L BLOCK (SMALL) ALB240, 241

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B  
C  
A

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

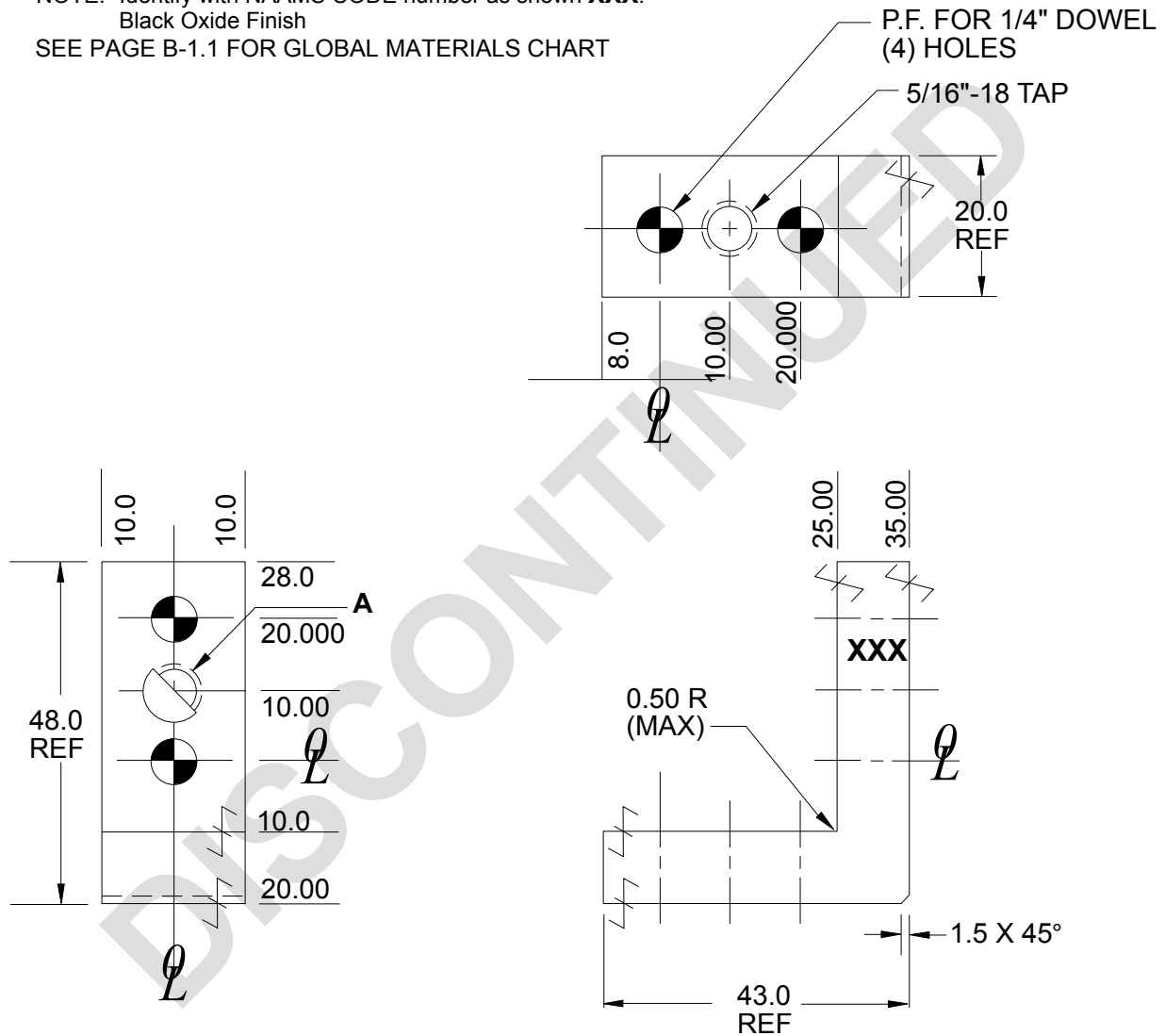
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



NAAMS CODE	A
ALB 240	5/16 x 18 tap
ALB 241	11/32

# L BLOCK (SMALL) ALB220, 221

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

1 PLACE  $\pm 0.3$

2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

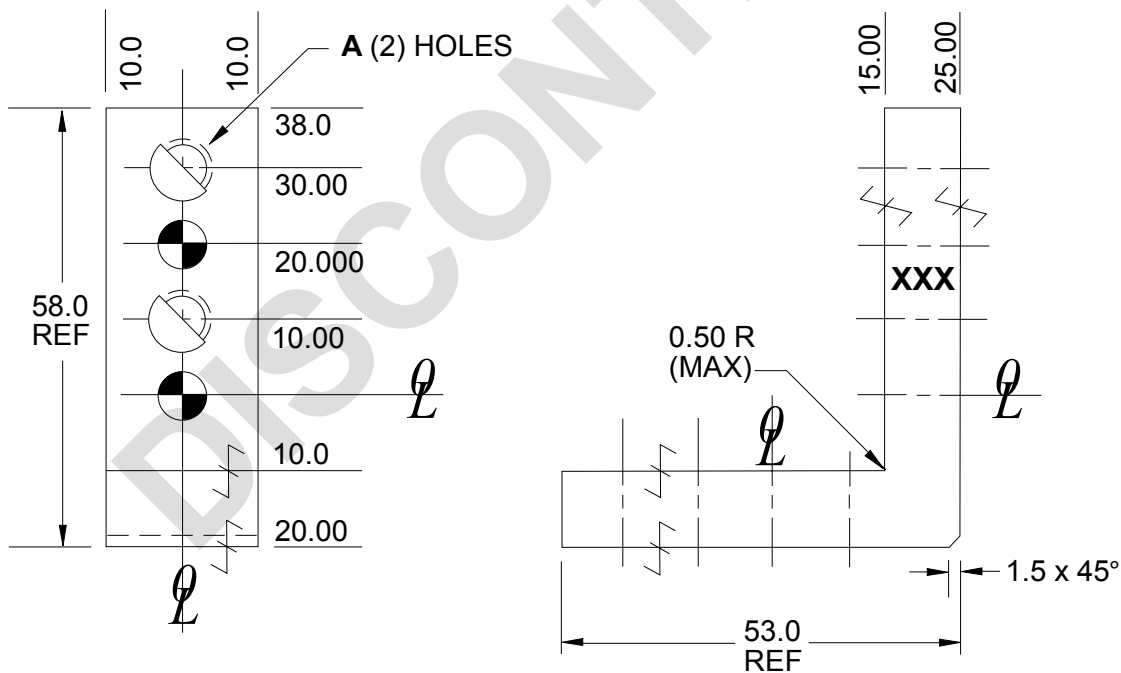
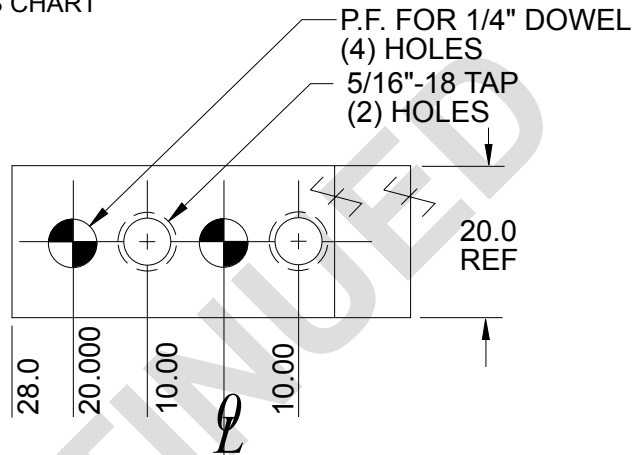
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE	A
ALB220	5/16 x 18 tap
ALB221	11/32

# L BLOCK (SMALL)

## ALB230, 231

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

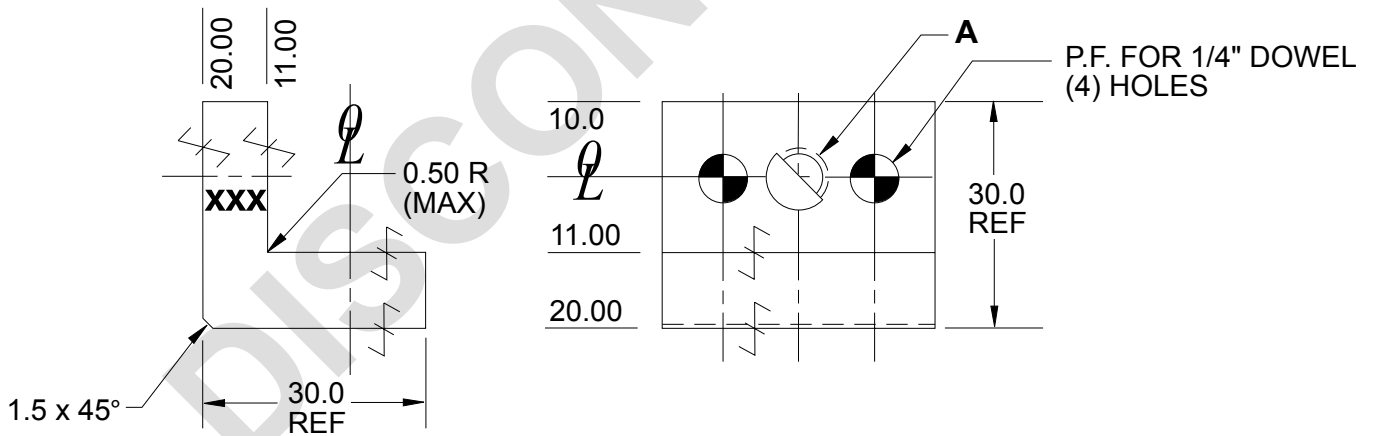
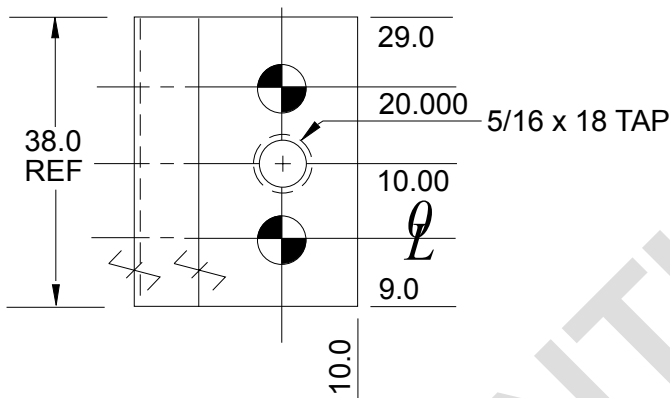
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE	A
ALB 230	5/16 x 18 TAP
ALB 231	11/32

# L BLOCK (SMALL) ALB210 R/L, 211 R/L

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

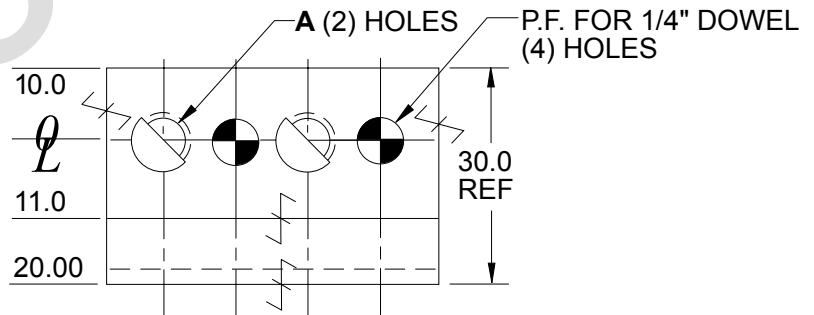
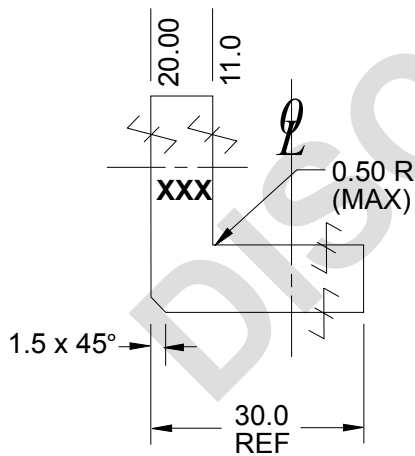
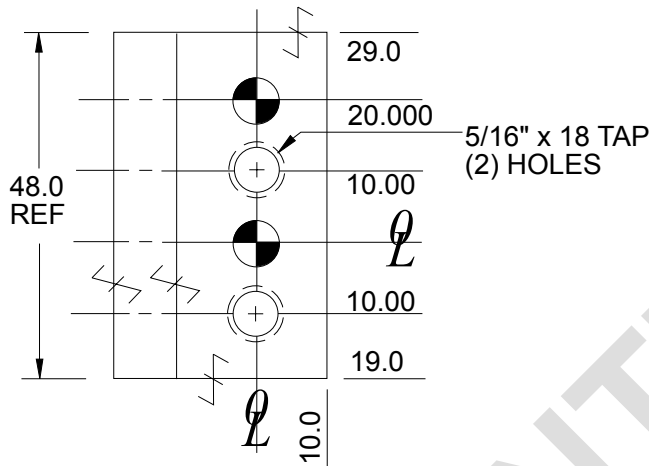
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
MATERIAL: STEEL ASTM A-36

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE		
SHOWN	OPPOSITE	A
ALB 210R	ALB210L	5/16 x 18 tap
ALB 211R	ALB211L	11/32

# L BLOCK (SMALL)

## ALB270, 271

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

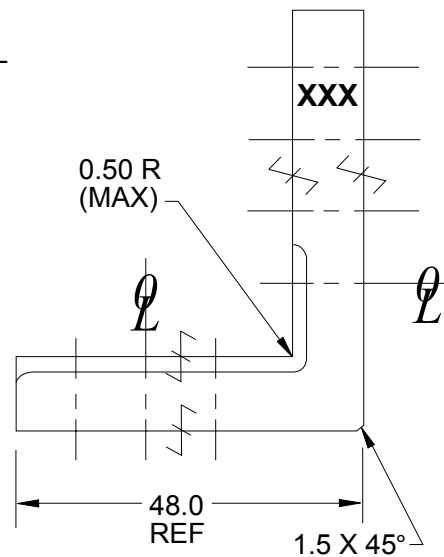
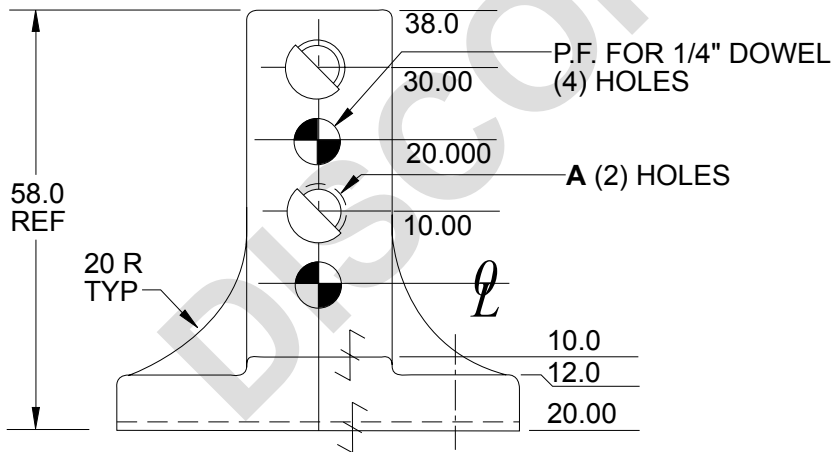
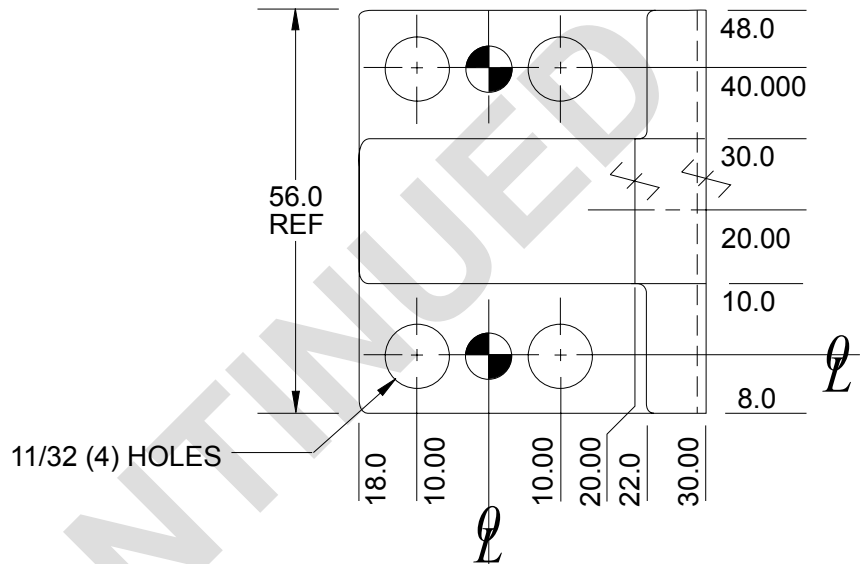
Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

C

A

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
 MATERIAL: STEEL ASTM A-36  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.  
 Black Oxide Finish  
 SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



NAAMS CODE	A
ALB 270	5/16 x 18 tap
ALB 271	11/32

# L BLOCK (SMALL) ALB280, 281

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

B

Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

MATERIAL: STEEL ASTM A-36

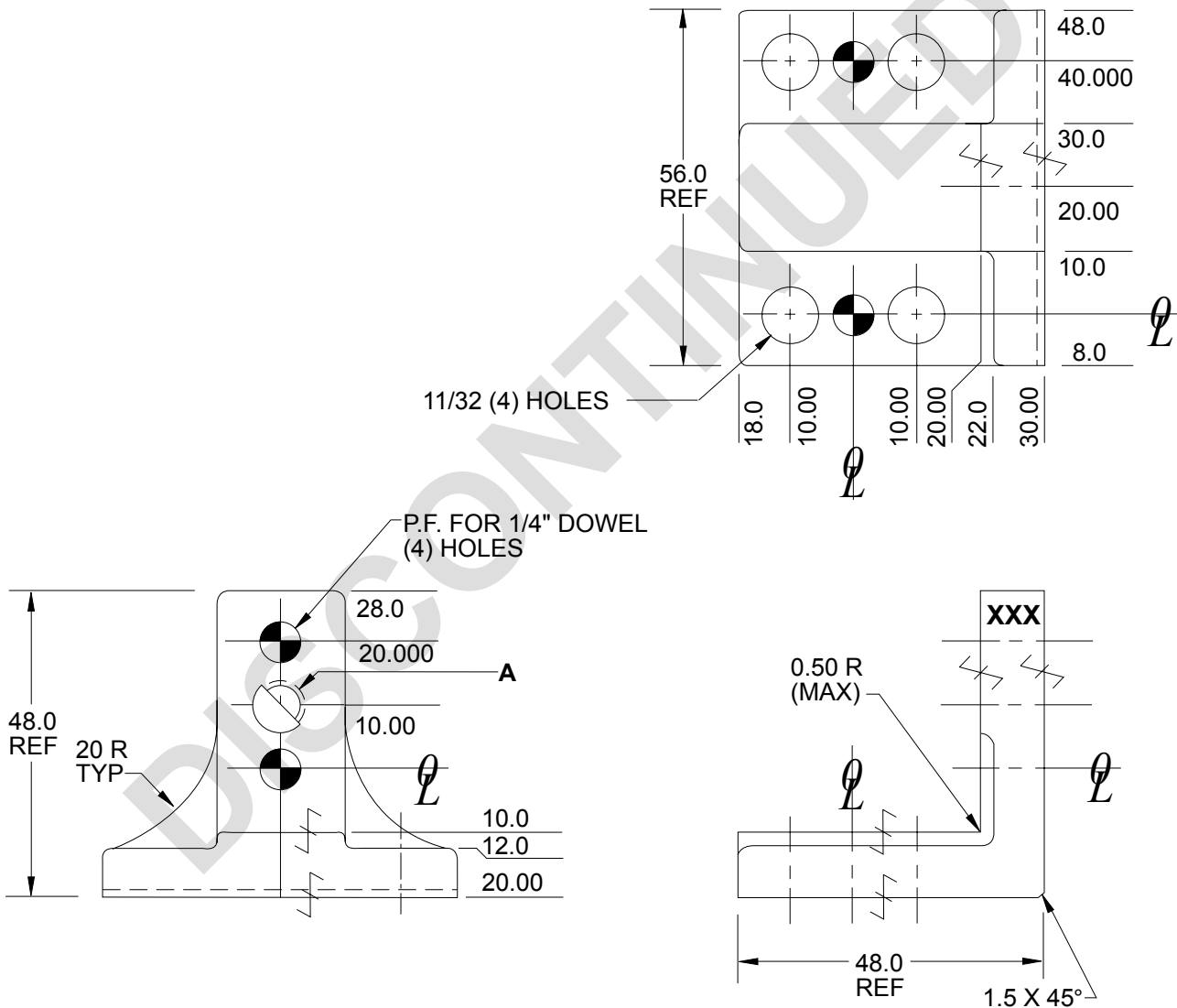
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

C

A



NAAMS CODE	A
ALB 280	5/16 x 18 tap
ALB 281	11/32

# L BLOCK – 20 mm SERIES

## ALB320M, 321M, 322M AND 323M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

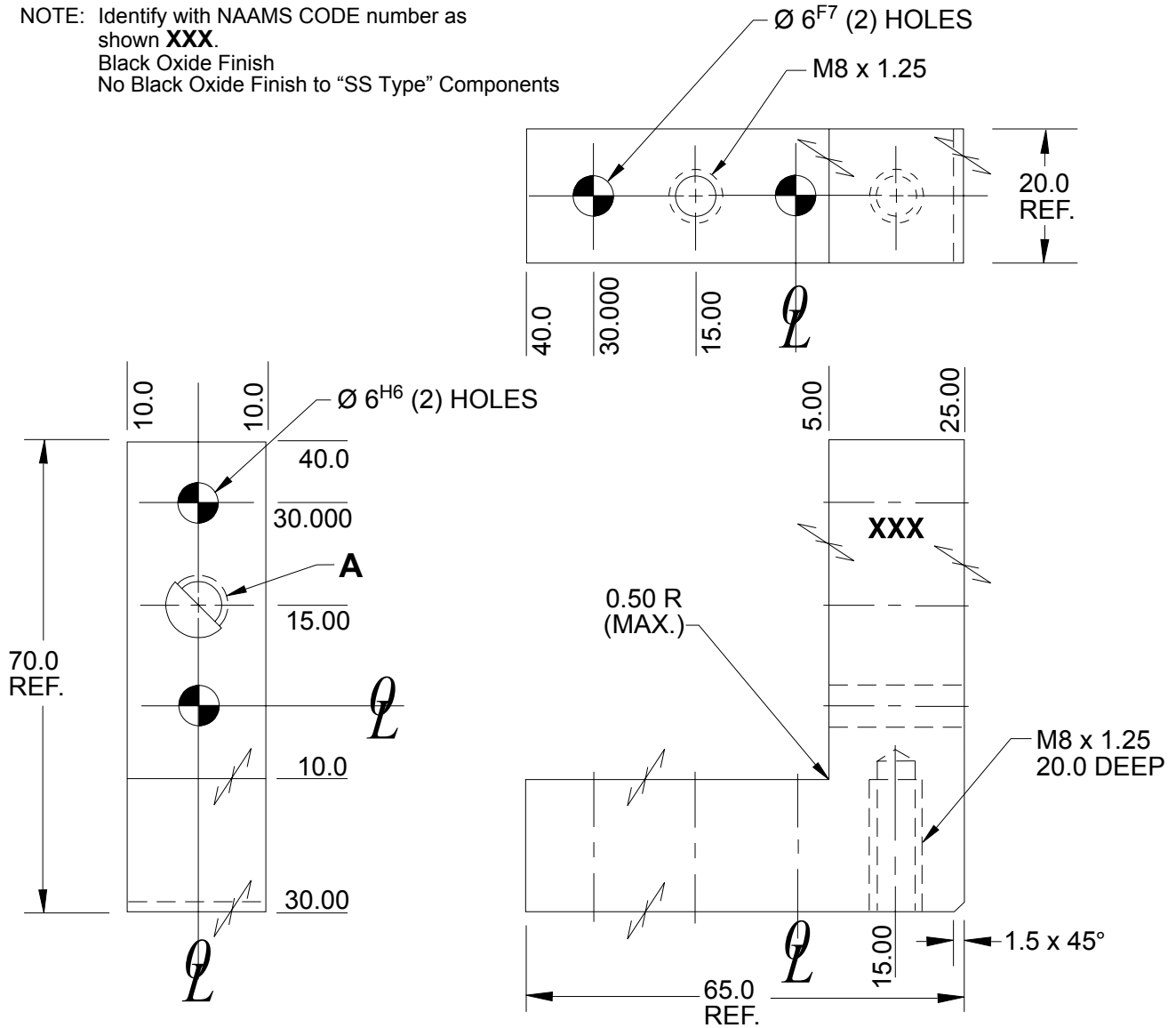
Tolerances:  
 1 PLACE  $\pm 0.3$   
 2 PLACE  $\pm 0.03$   
 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB320M	M8 x 1.25	STEEL ASTM A-36	0.32
ALB321M	M8 x 1.25	SS type 303 or 304	0.32
ALB322M	$\text{Ø } 9.0$	STEEL ASTM A-36	0.32
ALB323M	$\text{Ø } 9.0$	SS type 303 or 304	0.32

E

D

A

B

C

# L BLOCK – 20 mm SERIES

## ALB350M, 351M, 360M AND 361M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

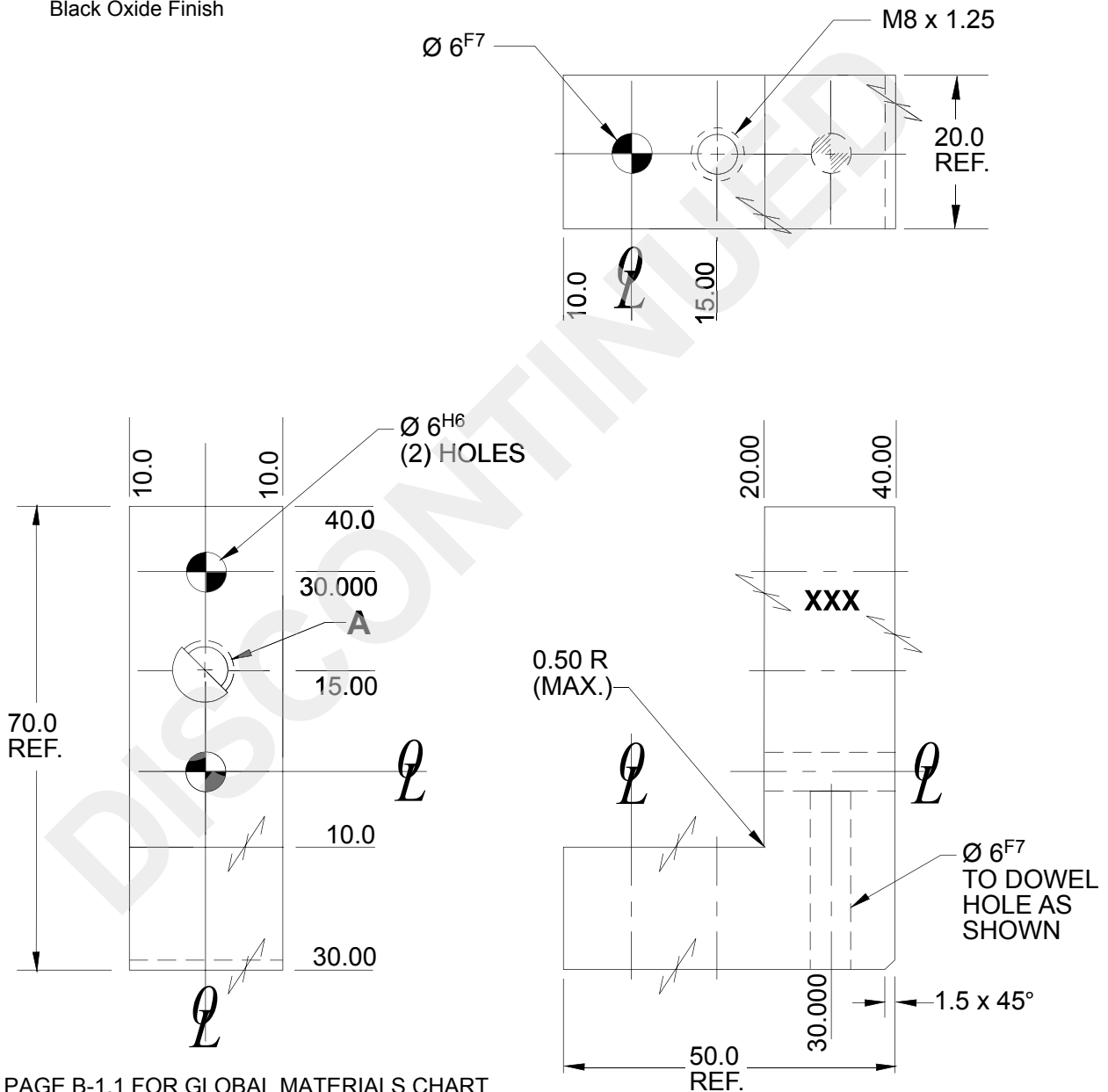
07/25/08

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB350M	M8 x 1.25	STEEL ASTM A-36
ALB351M	M8 x 1.25	SS type 303 or 304
ALB360M	$\text{Ø } 9.0$	STEEL ASTM A-36
ALB361M	$\text{Ø } 9.0$	SS type 303 or 304

D

C

A

B



# L BLOCK – 20 mm SERIES

## ALB370M, 371M, 380M AND 381M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

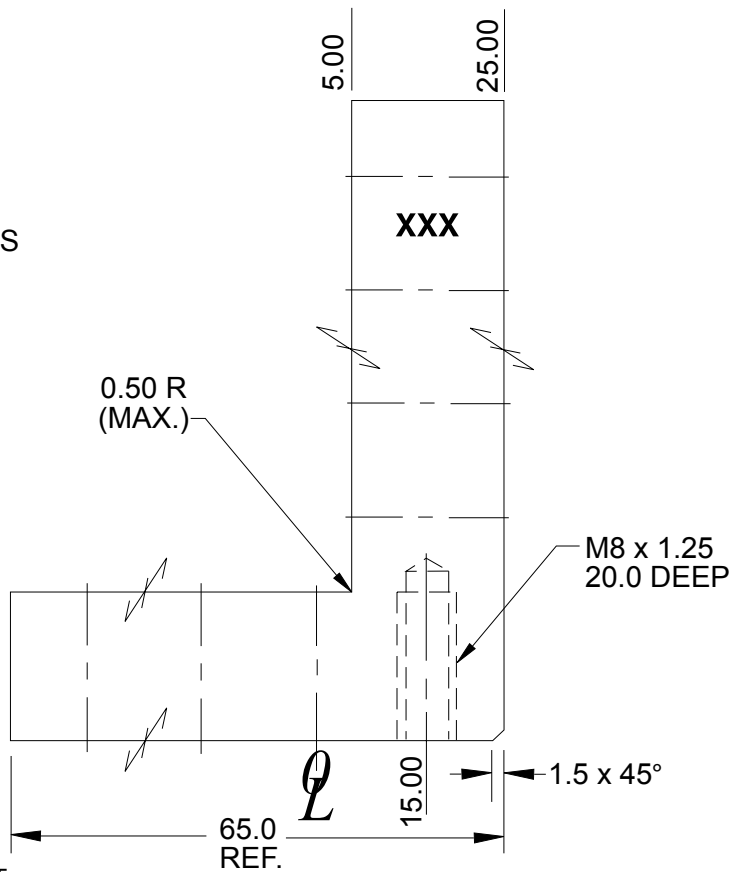
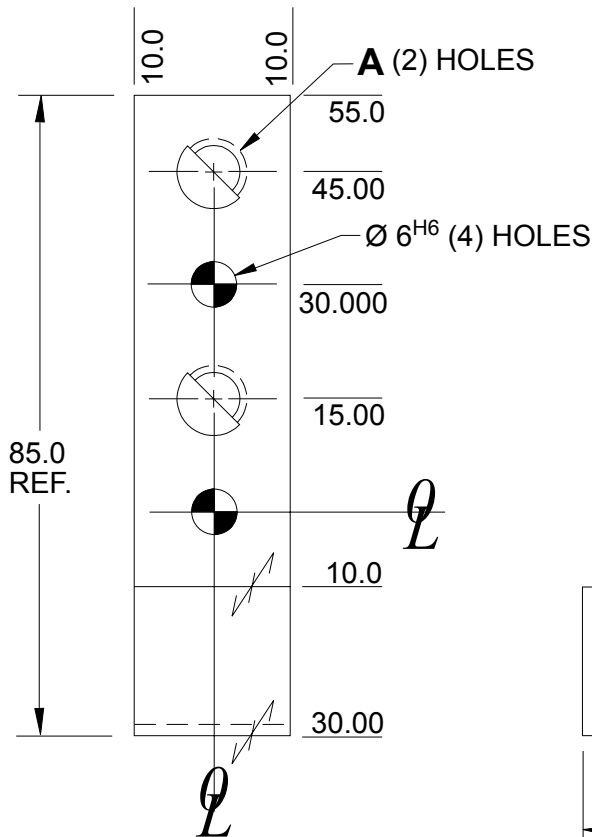
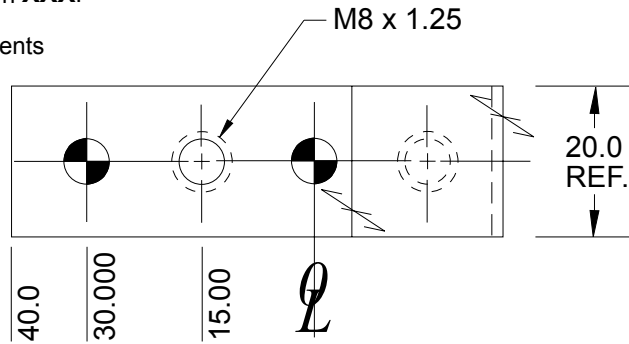
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components

This document is Uncontrolled when printed.



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB380M	M8 x 1.25	STEEL ASTM A-36	0.32
ALB381M	M8 x 1.25	SS type 303 or 304	0.32
ALB370M	Ø 9.0	STEEL ASTM A-36	0.32
ALB371M	Ø 9.0	SS type 303 or 304	0.32

F  
E  
D  
A  
B  
C

# L BLOCK – 20 mm SERIES

## ALB400M, 401M, 402M AND 403M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



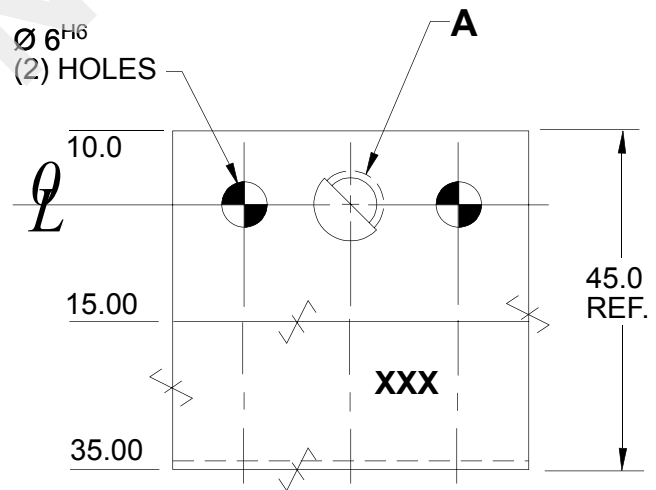
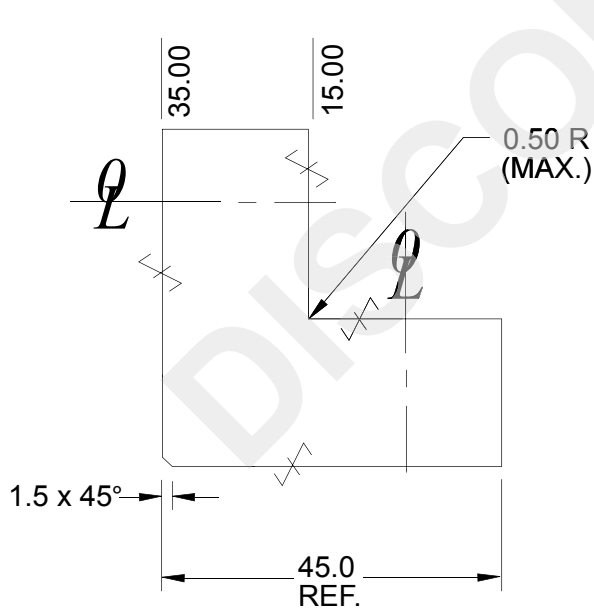
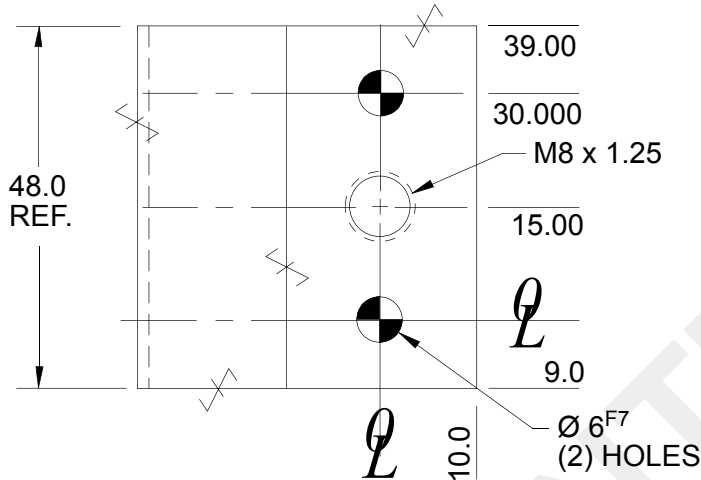
Assembly

09/05/12

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB400M	M8 x 1.25	STEEL ASTM A-36	0.50
ALB401M	M8 x 1.25	SS type 303 or 304	0.50
ALB402M	Ø 9.0	STEEL ASTM A-36	0.50
ALB403M	Ø 9.0	SS type 303 or 304	0.50

E  
F

D  
A  
B  
C

# L BLOCK – 20 mm SERIES

## ALB410M, 411M, 412M AND 413M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

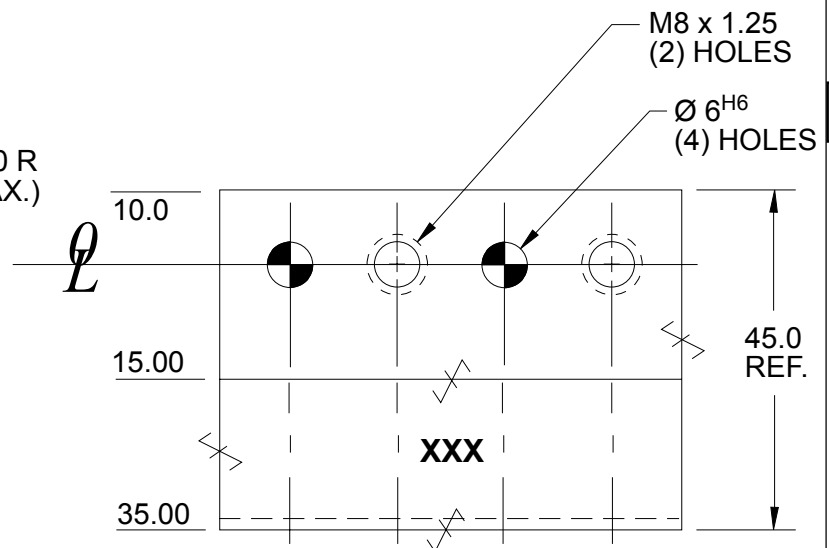
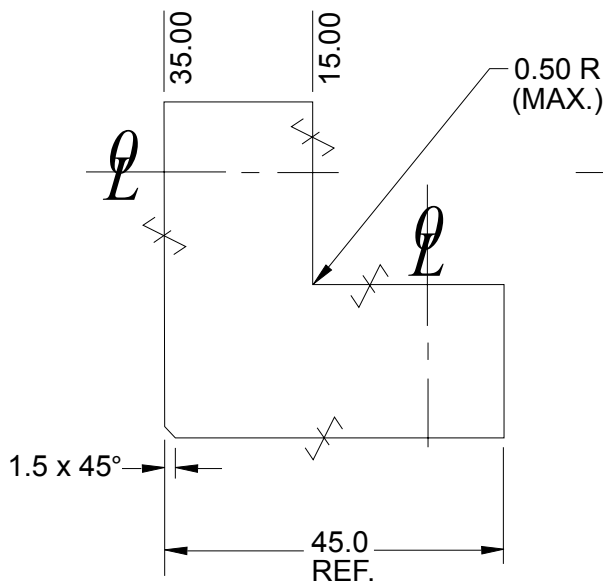
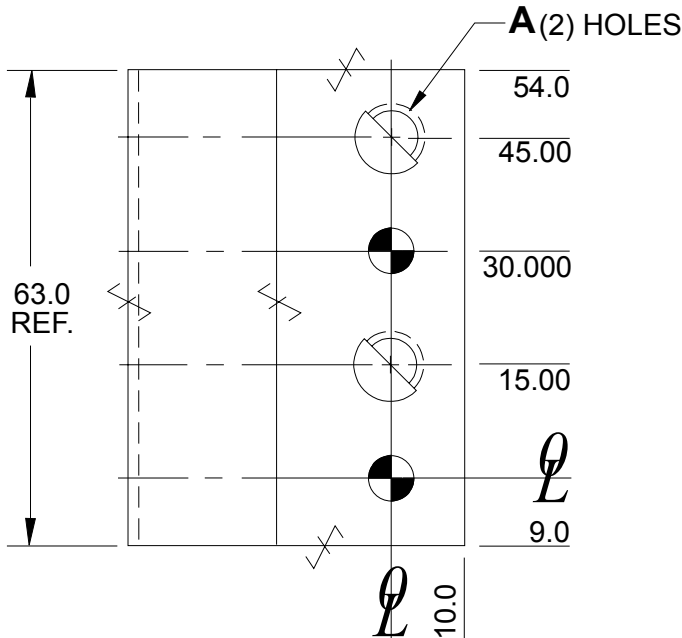
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

**F**



**E**

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB410M	M8 x 1.25	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB411M	M8 x 1.25	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB412M	Ø 9.0	STEEL ASTM A-36	For Opposite Hand See ALB415M	0.59
ALB413M	Ø 9.0	SS type 303 or 304	For Opposite Hand See ALB416M	0.59

**D**

**A**

**B**

**C**

# L BLOCK – 20 mm SERIES

## ALB415M, 416M

### (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

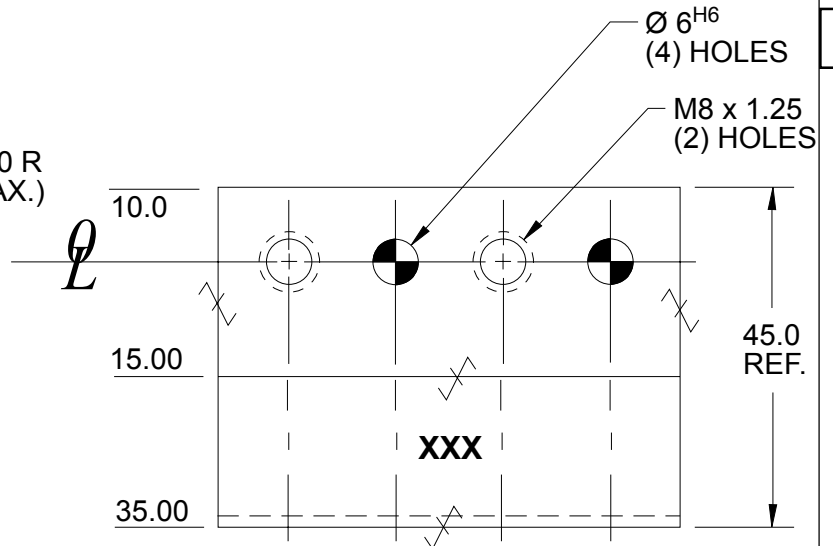
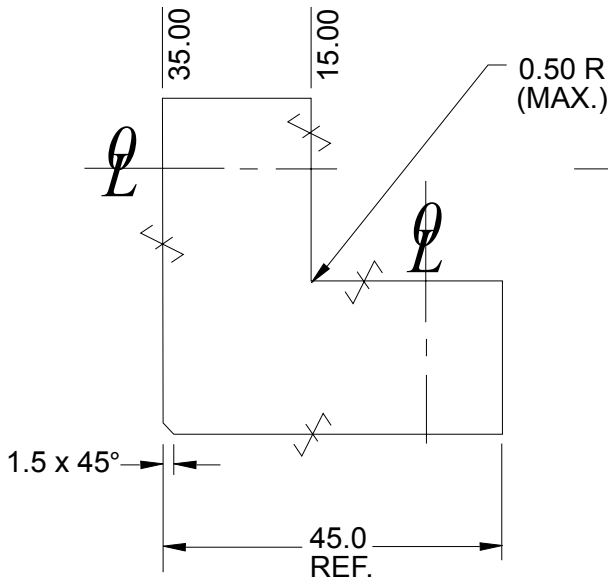
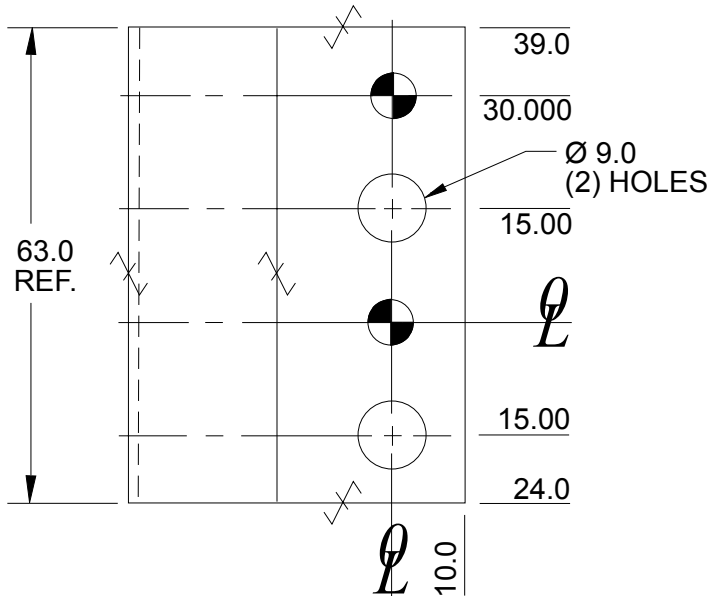
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB415M	STEEL ASTM A-36	For Opposite Hand See ALB412M	0.59
ALB416M	SS type 303 or 304	For Opposite Hand See ALB413M	0.59

F

E

D

B

A

C

# L BLOCK – 20 mm SERIES

## ALB430M, 431M, 432M

### AND 433M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

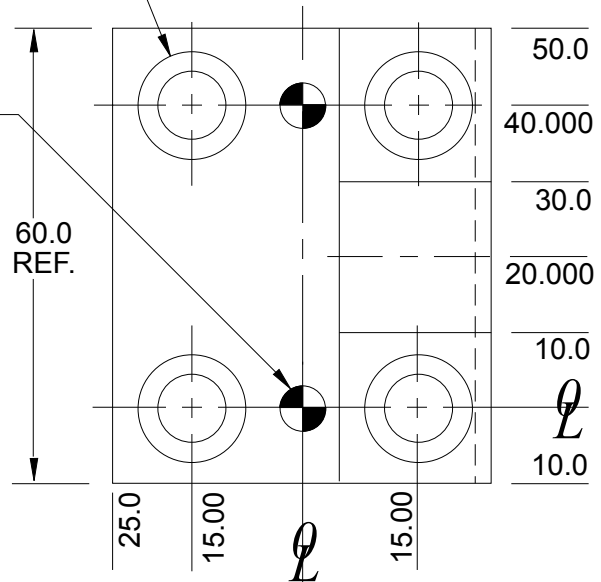
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

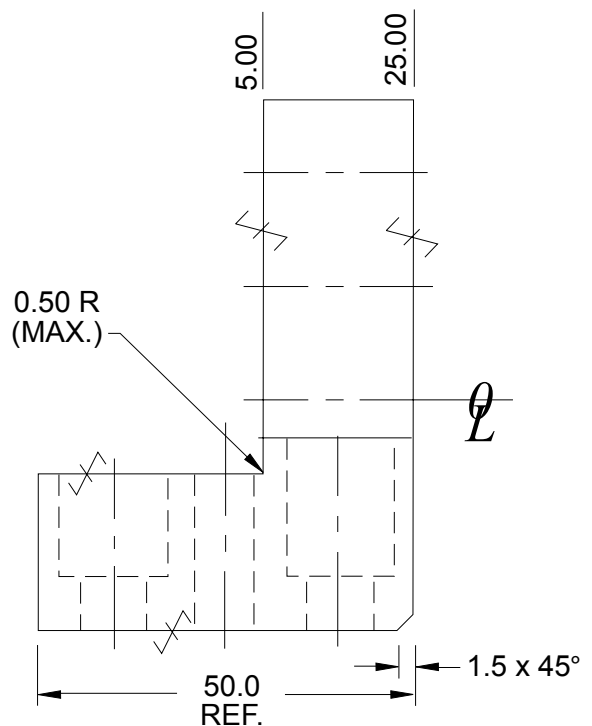
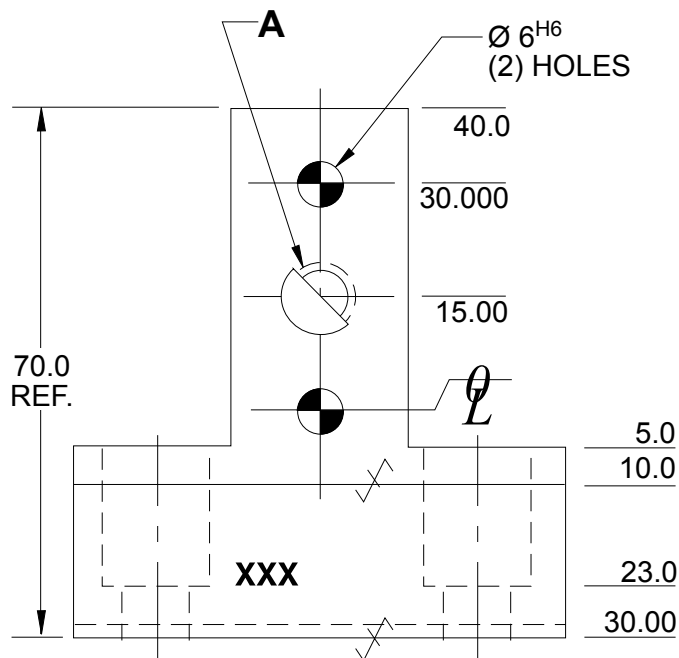
No Black Oxide Finish to "SS Type" Components

DRILL & C'BORE FOR  
M8 x 1.25 SOC. HD. SCR  
(4) HOLES AS SHN.

$\varnothing 6^{F7}$   
(2) HOLES



E



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB430M	M8 x 1.25	STEEL ASTM A-36	0.54
ALB431M	M8 x 1.25	SS type 303 or 304	0.54
ALB432M	$\varnothing 9.0$	STEEL ASTM A-36	0.54
ALB433M	$\varnothing 9.0$	SS type 303 or 304	0.54

D  
A  
B  
C

# L BLOCK – 20 mm SERIES

## ALB340M, 341M, 330M AND 331M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

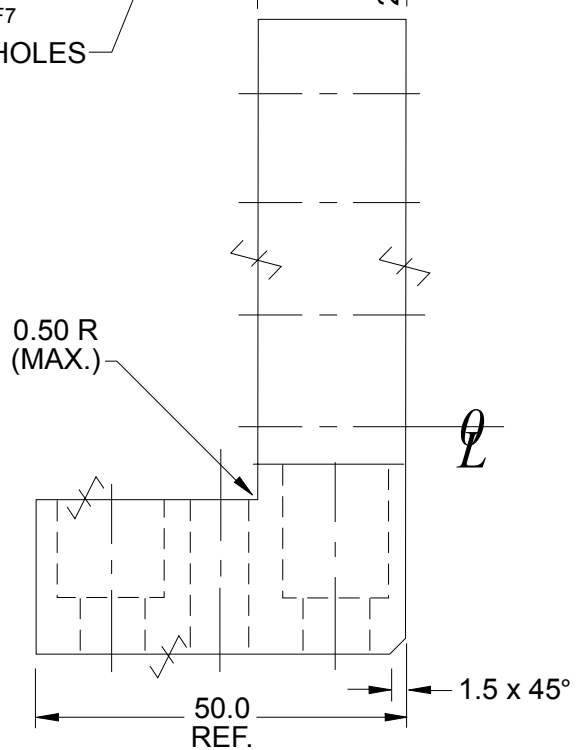
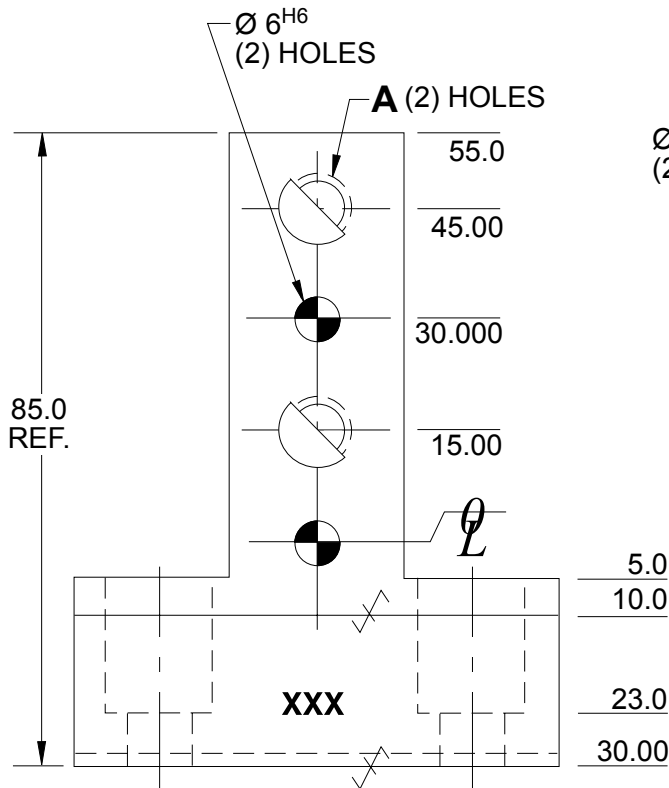
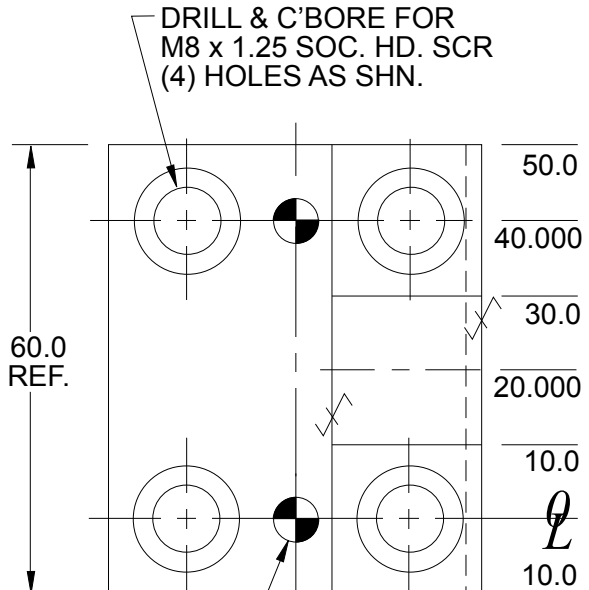
- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB330M	M8 x 1.25	STEEL ASTM A-36	0.59
ALB331M	M8 x 1.25	SS type 303 or 304	0.59
ALB340M	$\varnothing 9.0$	STEEL ASTM A-36	0.59
ALB341M	$\varnothing 9.0$	SS type 303 or 304	0.59

F

E  
A  
B  
C  
D

# L BLOCK – 20 mm SERIES ALB510M THRU ALB513M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

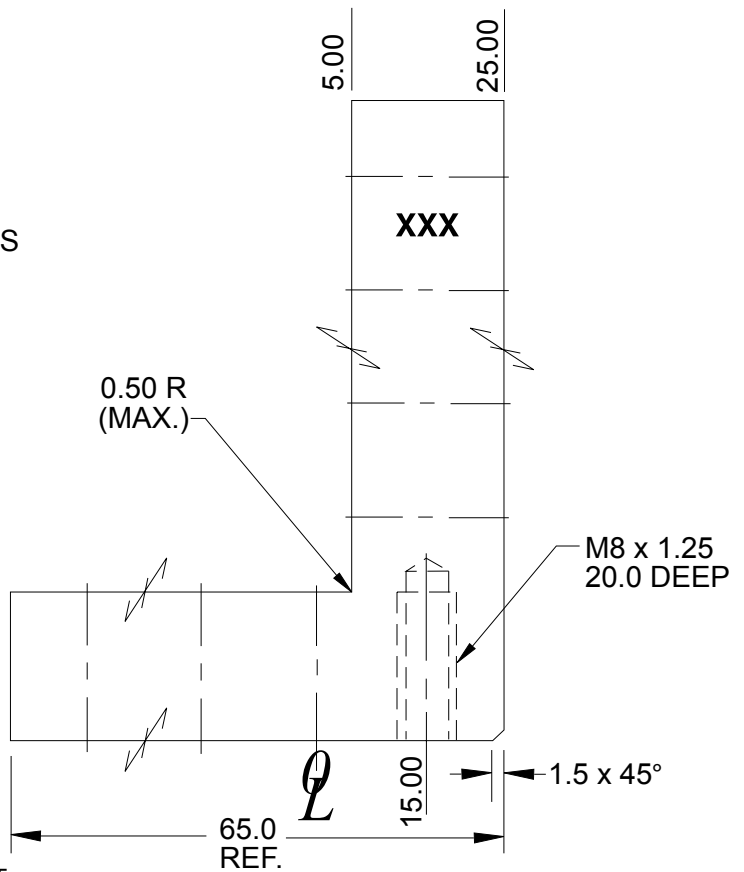
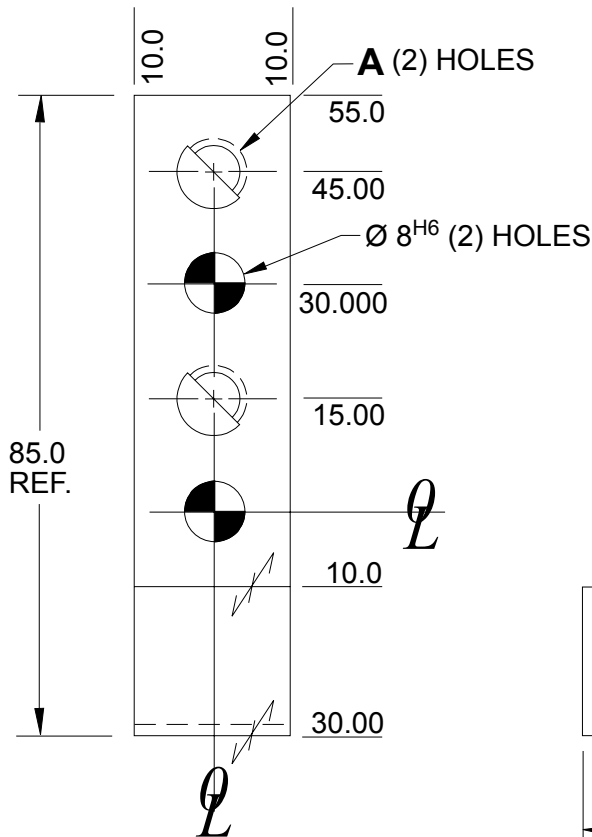
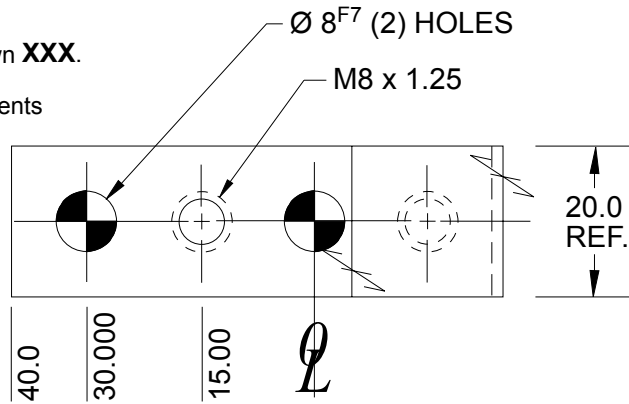
02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB510M	M8 x 1.25	STEEL ASTM A-36	0.32
ALB511M	M8 x 1.25	SS type 303 or 304	0.32
ALB512M	Ø 9.0	STEEL ASTM A-36	0.32
ALB513M	Ø 9.0	SS type 303 or 304	0.32

A

# L BLOCK – 20 mm SERIES ALB521M THRU ALB524M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

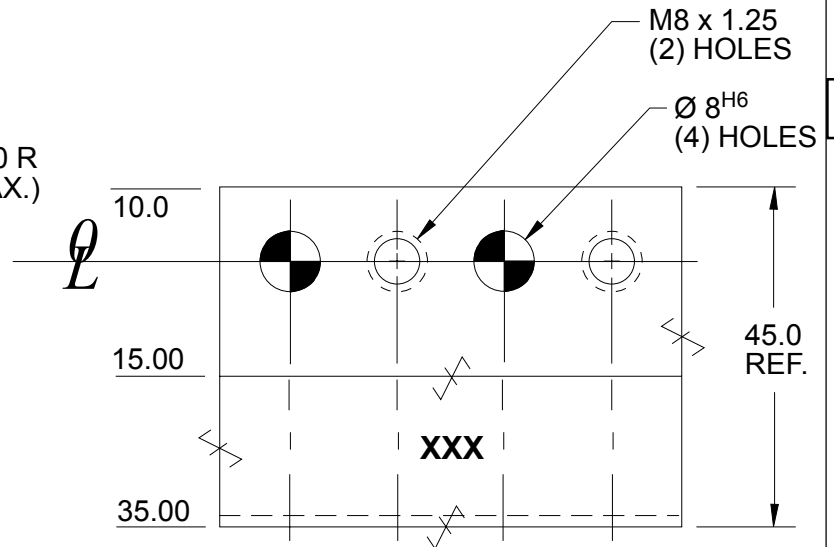
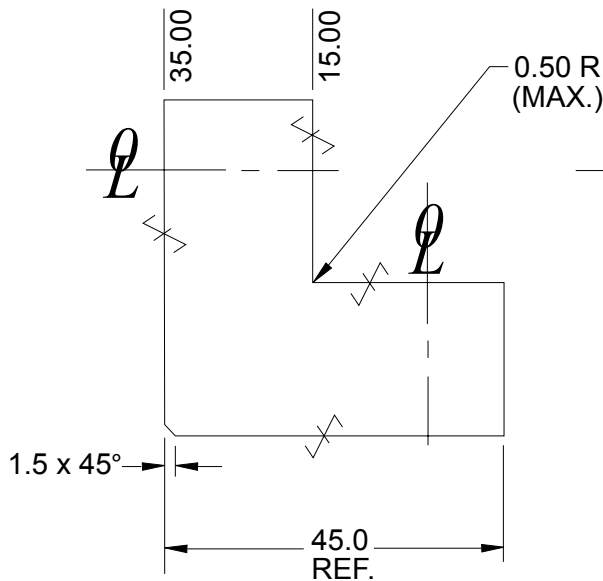
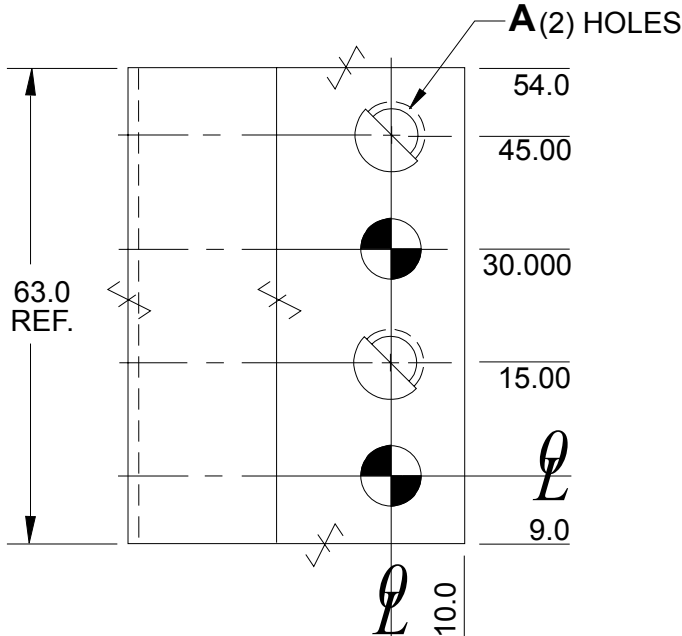
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

**B**



**A**

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB521M	M8 x 1.25	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB522M	M8 x 1.25	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB523M	Ø 9.0	STEEL ASTM A-36	For Opposite Hand See ALB531M	0.59
ALB524M	Ø 9.0	SS type 303 or 304	For Opposite Hand See ALB532M	0.59



# L BLOCK – 20 mm SERIES

## ALB531M, ALB532M

### (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

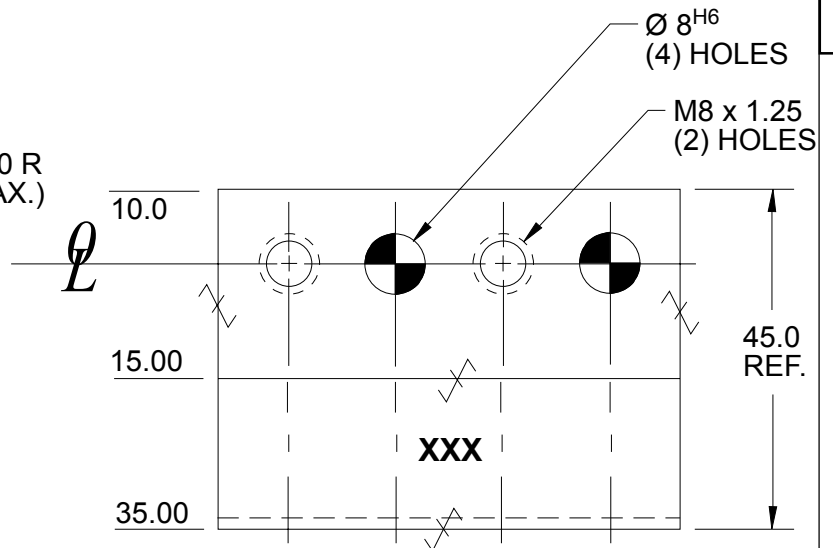
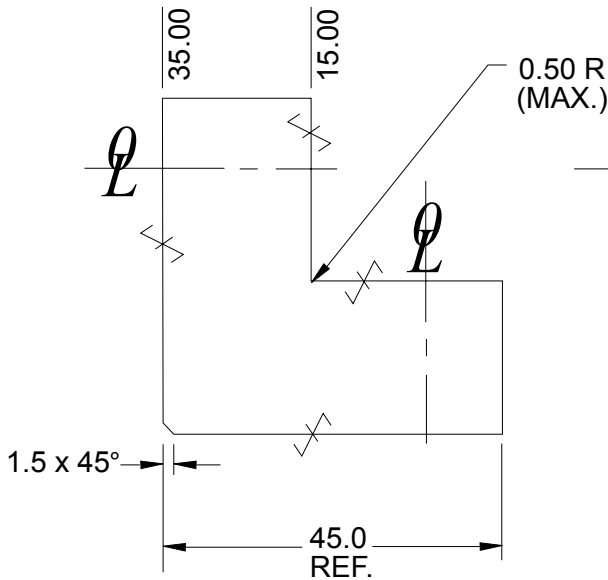
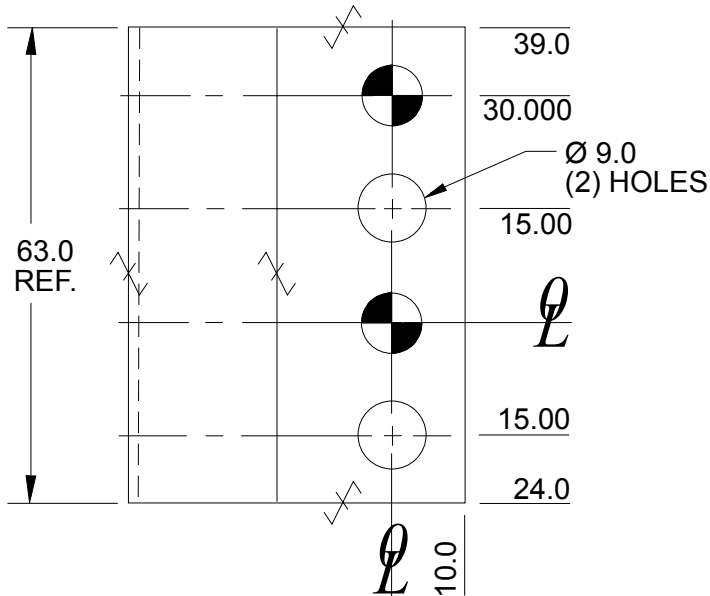
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB531M	STEEL ASTM A-36	For Opposite Hand See ALB523M	0.59
ALB532M	SS type 303 or 304	For Opposite Hand See ALB524M	0.59

# L BLOCK – 20 mm SERIES ALB551M THRU ALB554M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

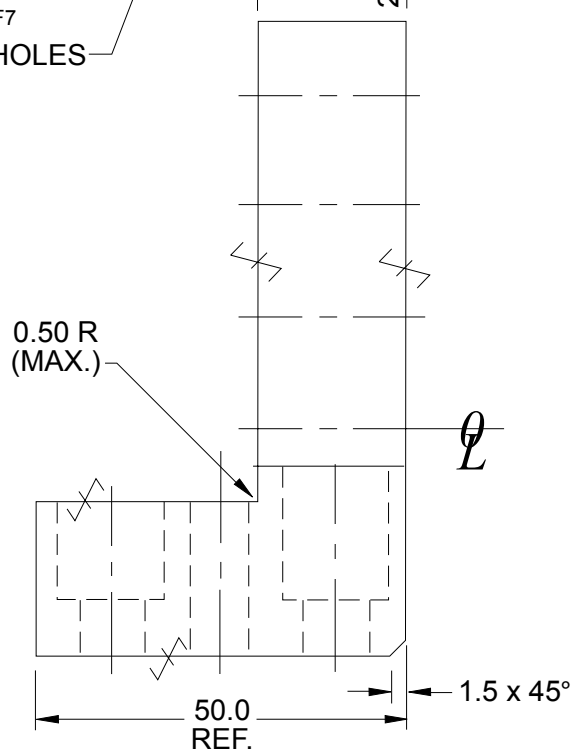
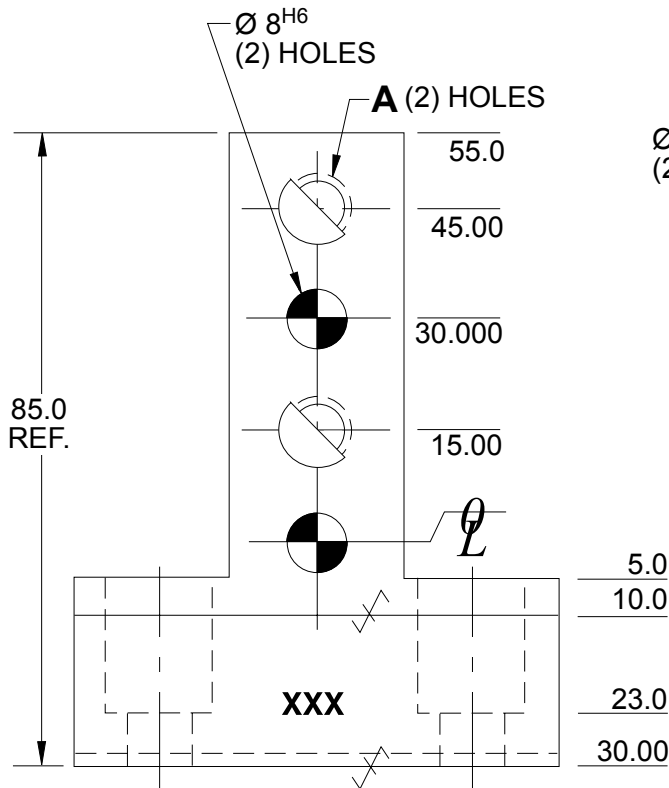
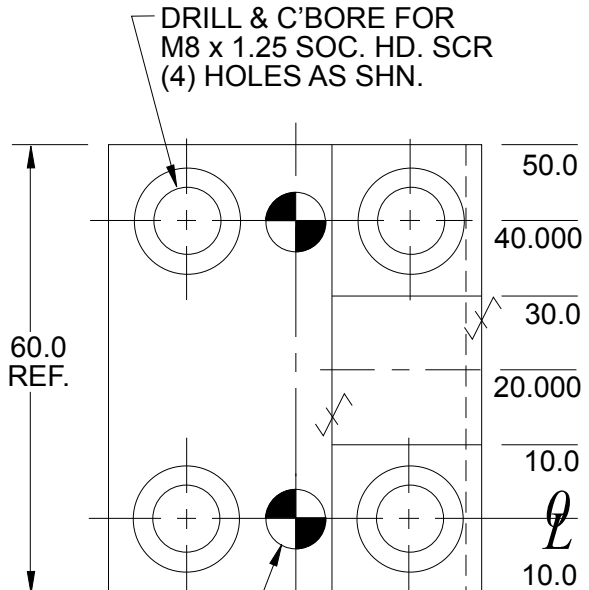
- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB551M	M8 x 1.25	STEEL ASTM A-36	0.59
ALB552M	M8 x 1.25	SS type 303 or 304	0.59
ALB553M	$\varnothing 9.0$	STEEL ASTM A-36	0.59
ALB554M	$\varnothing 9.0$	SS type 303 or 304	0.59

# L BLOCK – 20 mm SERIES ALB540M THRU ALB543M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

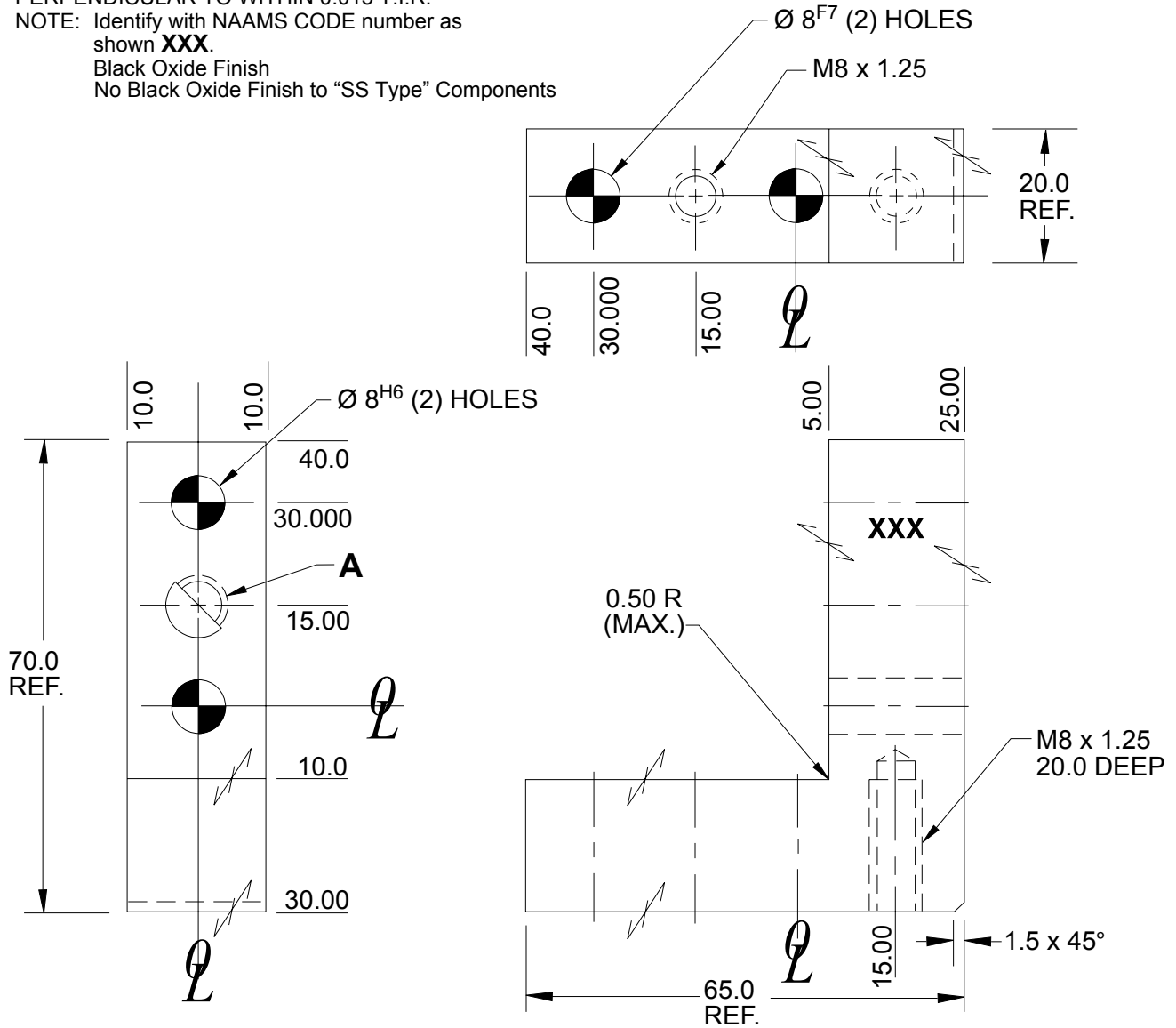
SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

**A**



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB540M	M8 x 1.25	STEEL ASTM A-36	0.32
ALB541M	M8 x 1.25	SS type 303 or 304	0.32
ALB542M	$\varnothing 9.0$	STEEL ASTM A-36	0.32
ALB543M	$\varnothing 9.0$	SS type 303 or 304	0.32

# L BLOCK – 20 mm SERIES ALB560M THRU ALB563M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



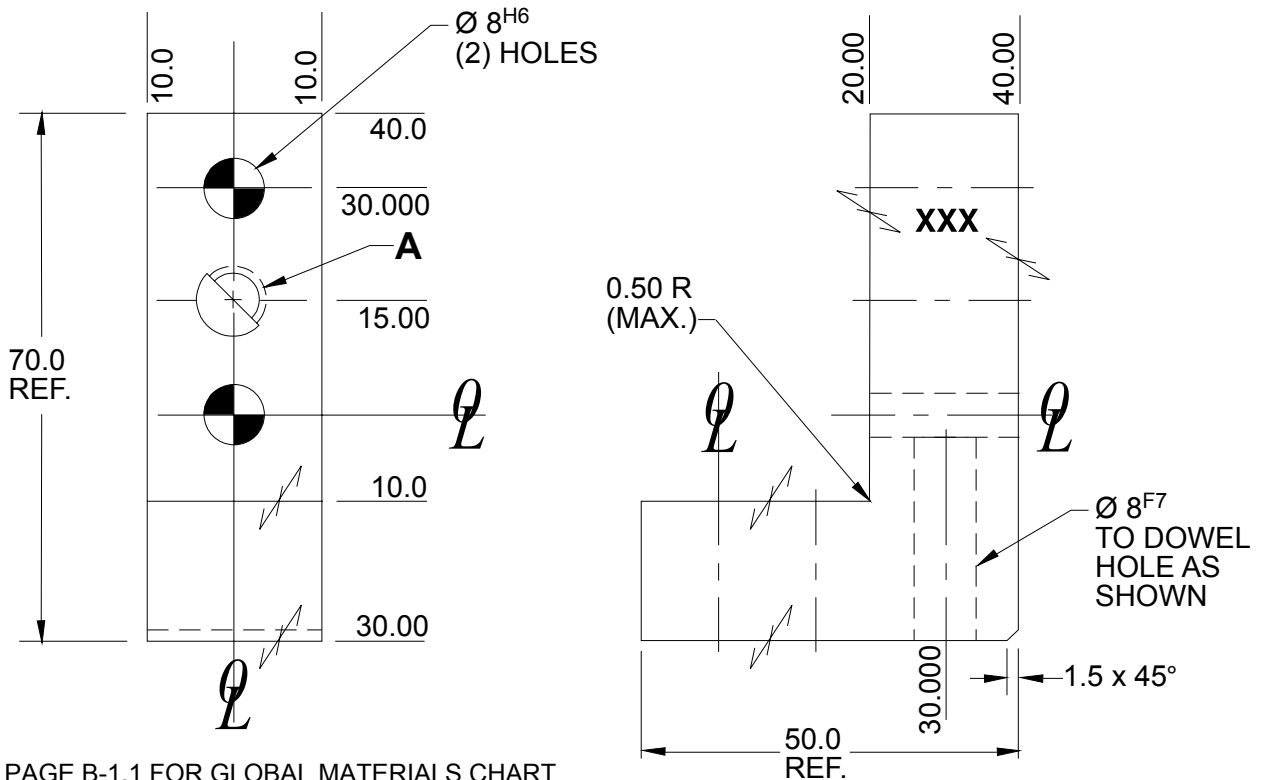
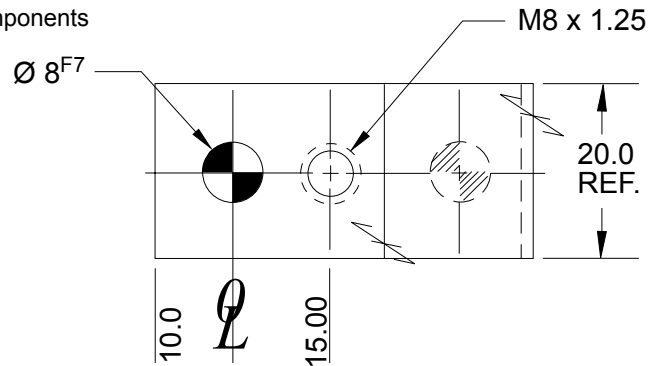
Assembly

02/12/14

Tolerances:  
1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL
ALB560M	M8 x 1.25	STEEL ASTM A-36
ALB561M	M8 x 1.25	SS type 303 or 304
ALB562M	$\varnothing 9.0$	STEEL ASTM A-36
ALB563M	$\varnothing 9.0$	SS type 303 or 304

A

# L BLOCK – 20 mm SERIES ALB570M THRU ALB573M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

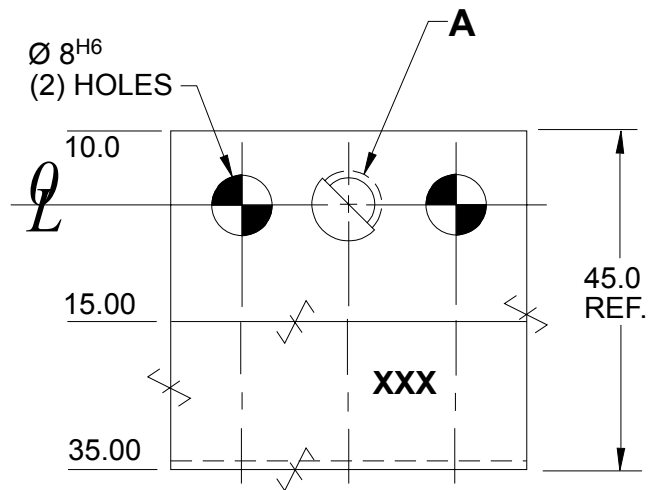
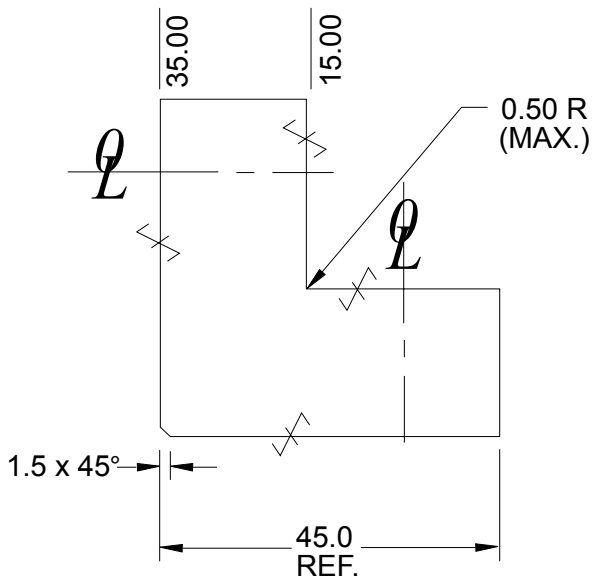
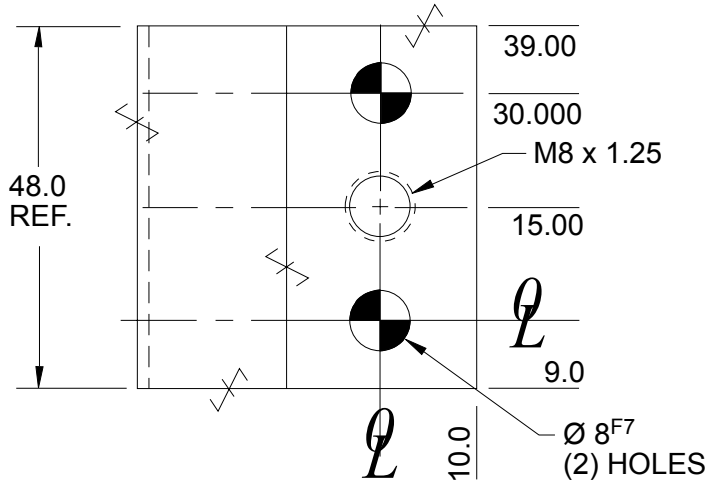
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB570M	M8 x 1.25	STEEL ASTM A-36	0.50
ALB571M	M8 x 1.25	SS type 303 or 304	0.50
ALB572M	Ø 9.0	STEEL ASTM A-36	0.50
ALB573M	Ø 9.0	SS type 303 or 304	0.50

# L BLOCK – 20 mm SERIES ALB580M THRU ALB583M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

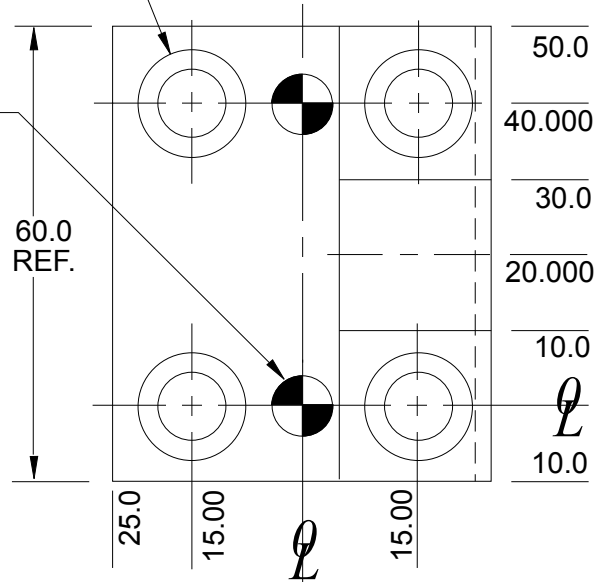
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

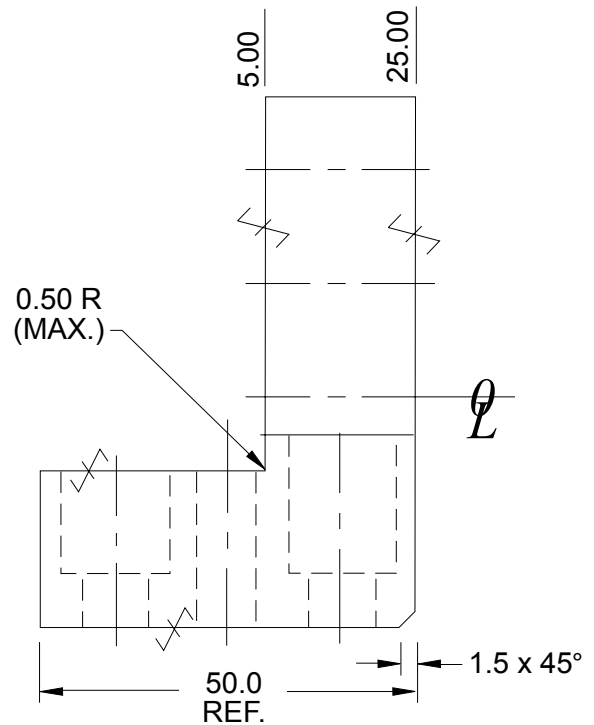
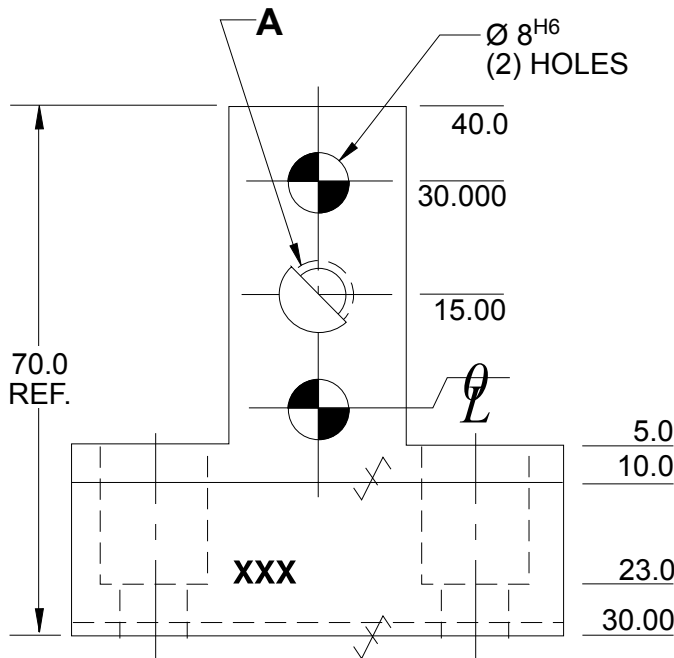
Black Oxide Finish  
No Black Oxide Finish to  
"SS Type" Components

DRILL & C'BORE FOR  
M8 x 1.25 SOC. HD. SCR  
(4) HOLES AS SHN.

$\varnothing 8^{F7}$   
(2) HOLES



**A**



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	WT. kg
ALB580M	M8 x 1.25	STEEL ASTM A-36	0.54
ALB581M	M8 x 1.25	SS type 303 or 304	0.54
ALB582M	$\varnothing 9.0$	STEEL ASTM A-36	0.54
ALB583M	$\varnothing 9.0$	SS type 303 or 304	0.54