

# L-BLOCKS COMPONENTS INDEX

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# L-BLOCKS COMPONENTS INDEX

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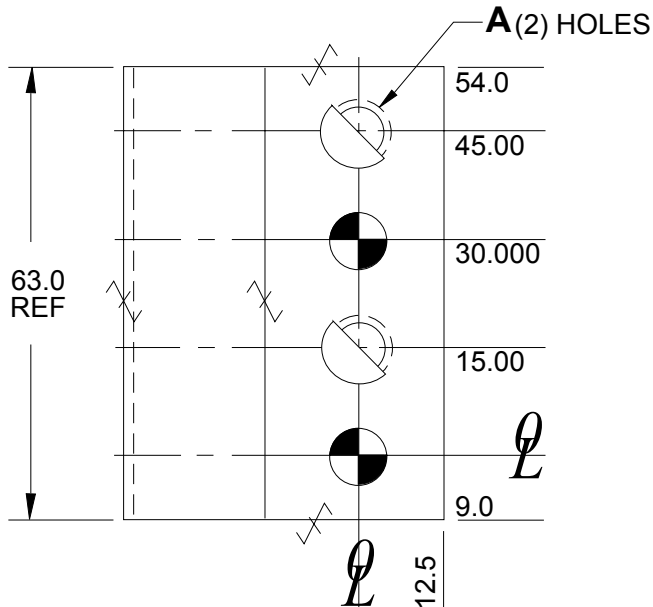
# L BLOCK (FULL METRIC) ALB110M R/L, 111M R/L, 112M R/L AND 113M R/L

GLOBAL STANDARD COMPONENTS



Assembly

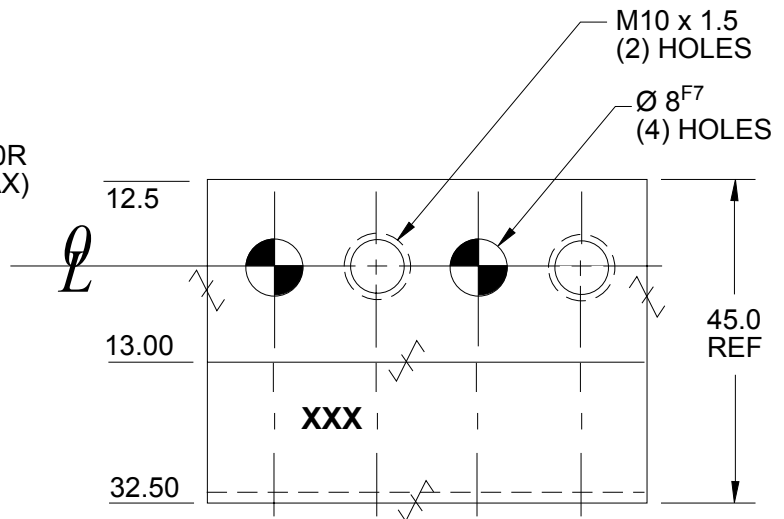
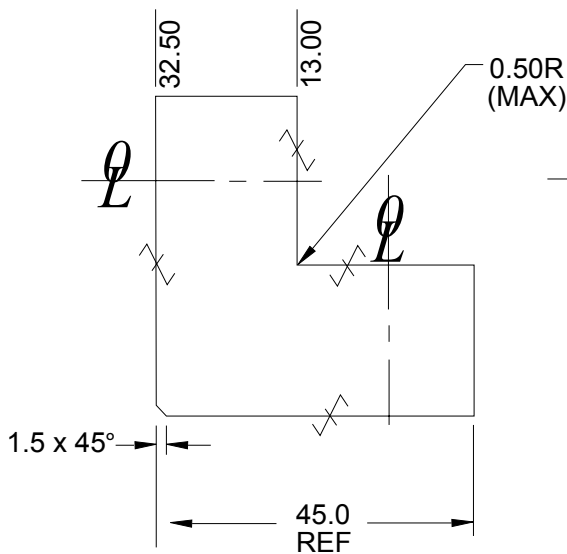
02/12/14



Tolerances: 1 PLACE  $\pm 0.3$   
2 PLACE  $\pm 0.03$   
3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.  
Black Oxide Finish  
No Black Oxide Finish to "SS Type" Components

**A**  
**G**

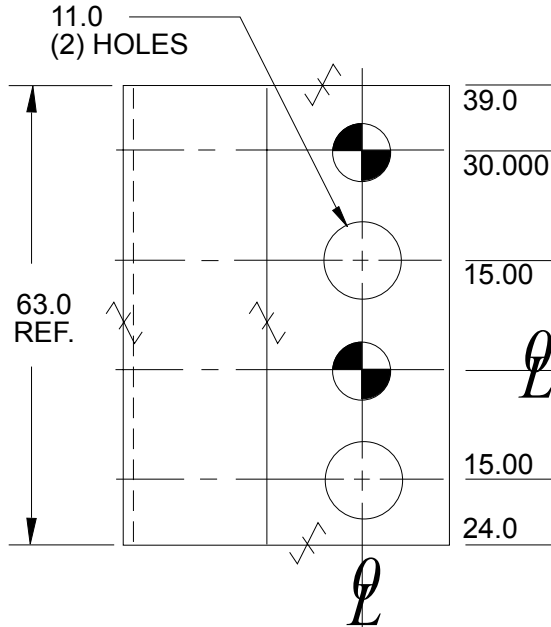


SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB110M	M10 x 1.5	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB111M	M10 x 1.5	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB112M	11.0	STEEL ASTM A-36	For Opposite Hand See ALB115M	0.59
ALB113M	11.0	SS type 303 or 304	For Opposite Hand See ALB116M	0.59


**F**  
**E**  
**B**  
**C**  
**D**

# L BLOCK (FULL METRIC) ALB115M AND 116M

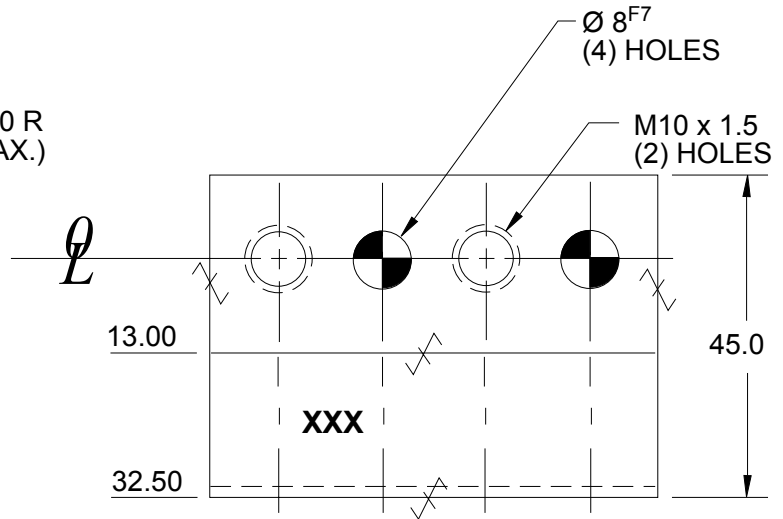
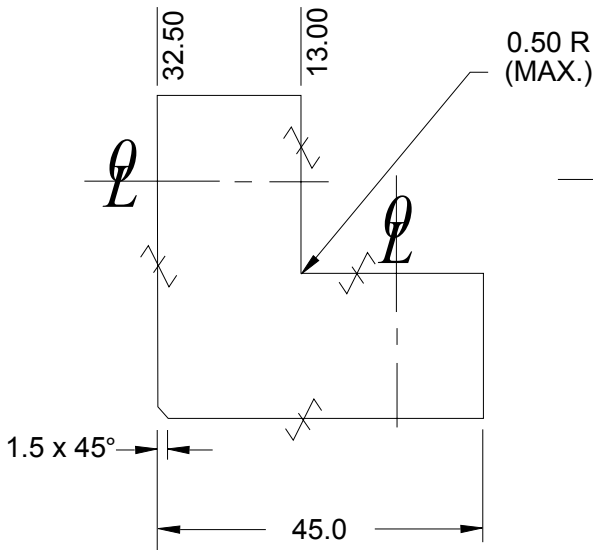


Tolerances: METRIC

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

 SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.  
 Black Oxide Finish  
 No Black Oxide Finish to "SS Type" Components

**A**  
**F**



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB115M	STEEL ASTM A-36	For Opposite Hand See ALB 112M	0.59
ALB116M	SS type 303 or 304	For Opposite Hand See ALB 113M	0.59

**E**  
**C**  
**B**  
**D**

# L BLOCK ALB110, 111, 112 AND 113

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

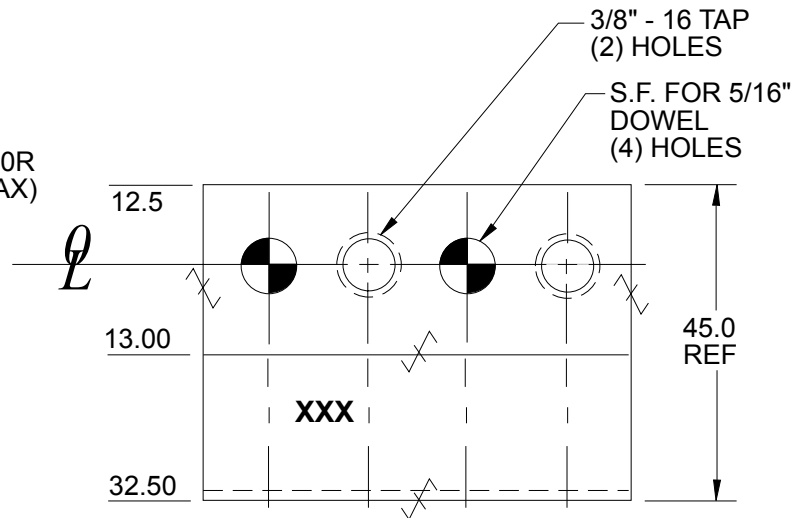
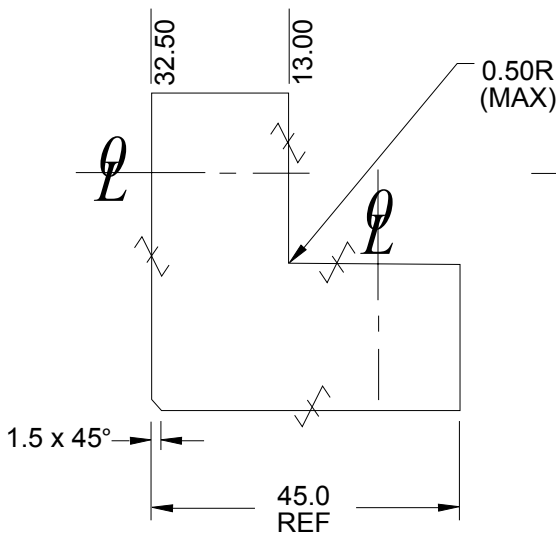
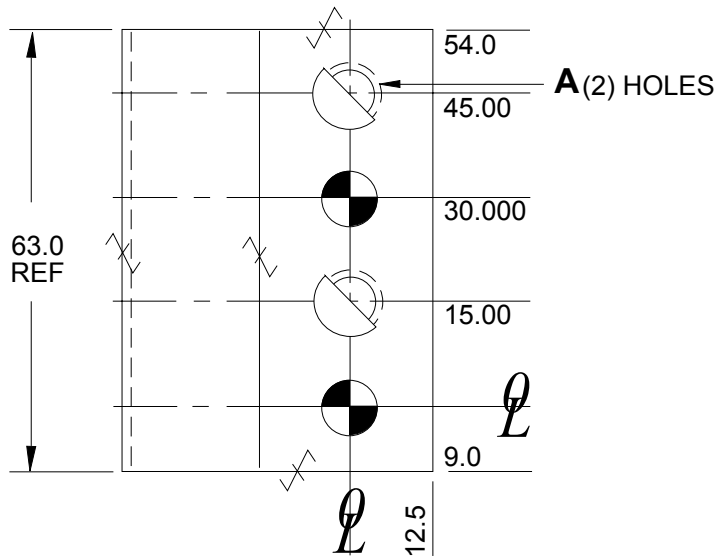
2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



A  
G

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB110	3/8 -16 tap	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB111	3/8 -16 tap	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB112	13/32	STEEL ASTM A-36	For Opposite Hand See ALB 115	0.59
ALB113	13/32	SS type 303 or 304	For Opposite Hand See ALB116	0.59

F  
B  
C  
D  
E

# L BLOCK ALB115 AND 116

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances: METRIC

1 PLACE  $\pm 0.3$

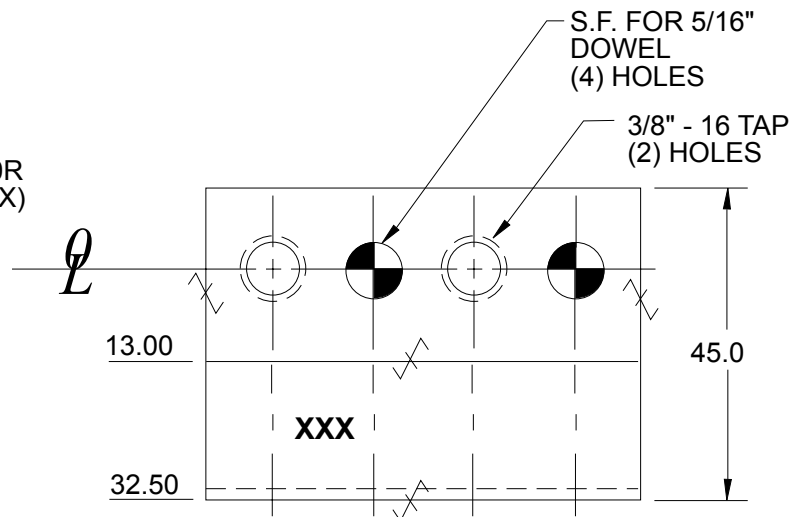
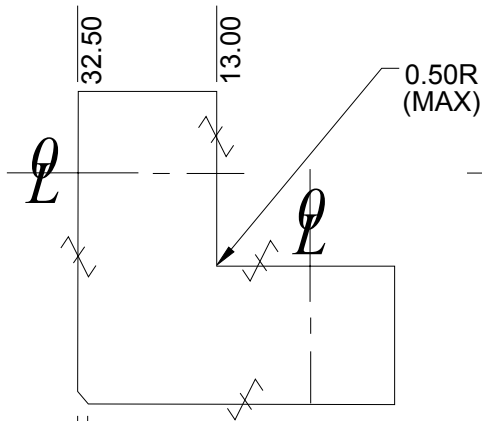
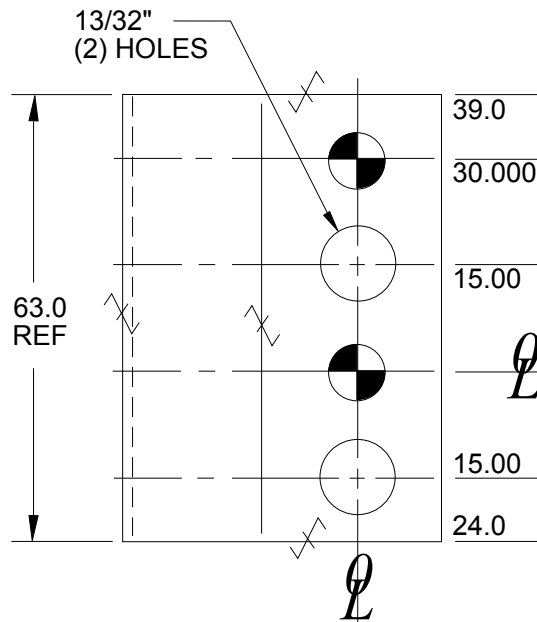
2 PLACE  $\pm 0.03$

3 PLACE  $\pm 0.020$

SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015mm T.I.R.  
NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB115	STEEL ASTM A-36	For Opposite Hand See ALB 112	0.59
ALB116	SS type 303 or 304	For Opposite Hand See ALB 113	0.59

A  
F

E  
B  
C  
D

# L BLOCK – 20 mm SERIES

## ALB410M, 411M, 412M AND 413M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

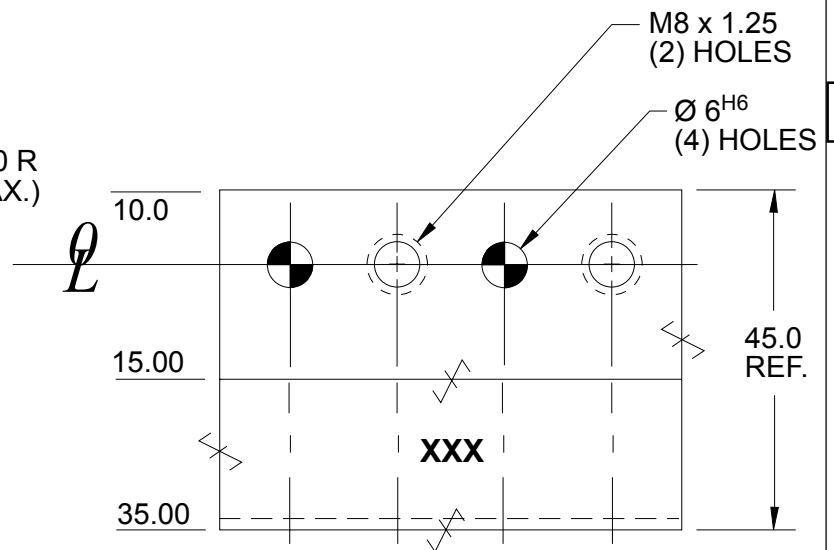
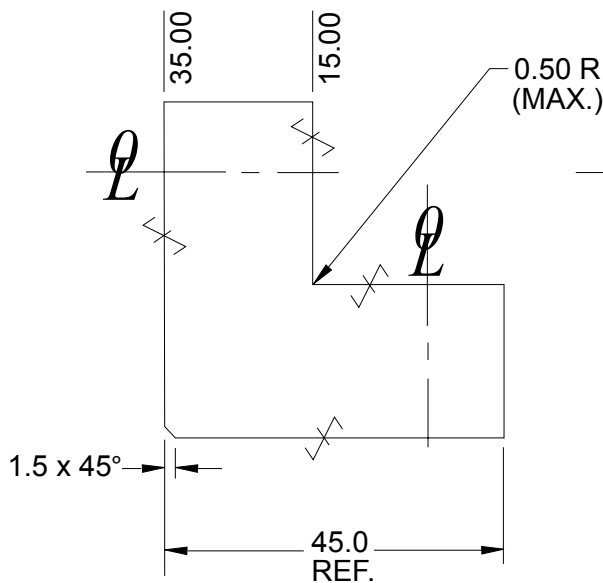
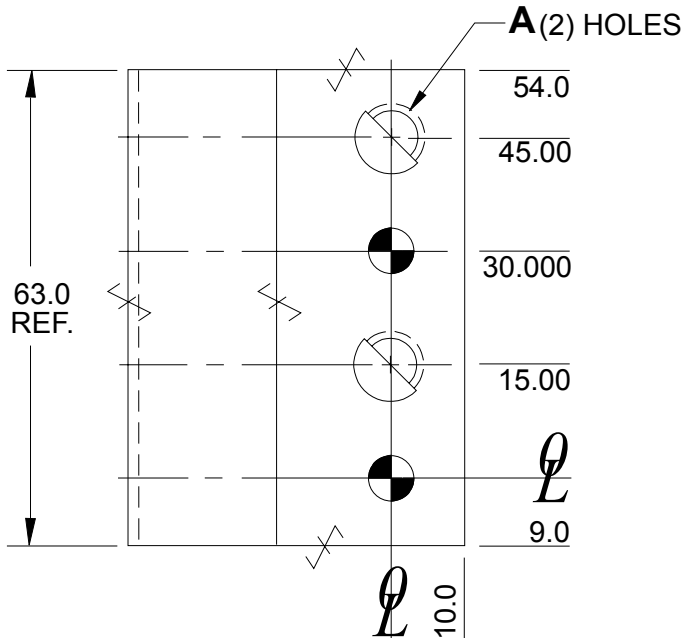
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

**F**



**E**

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB410M	M8 x 1.25	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB411M	M8 x 1.25	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB412M	Ø 9.0	STEEL ASTM A-36	For Opposite Hand See ALB415M	0.59
ALB413M	Ø 9.0	SS type 303 or 304	For Opposite Hand See ALB416M	0.59

**D**

**A**

**B**

**C**

# L BLOCK – 20 mm SERIES

## ALB415M, 416M

### (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

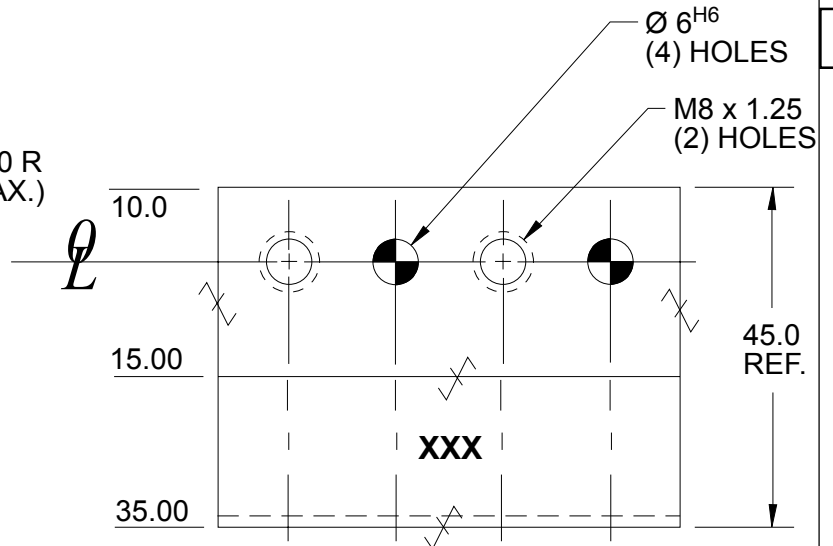
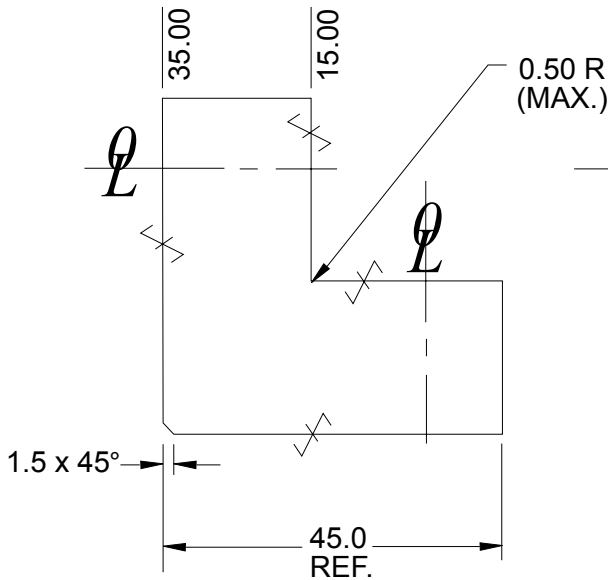
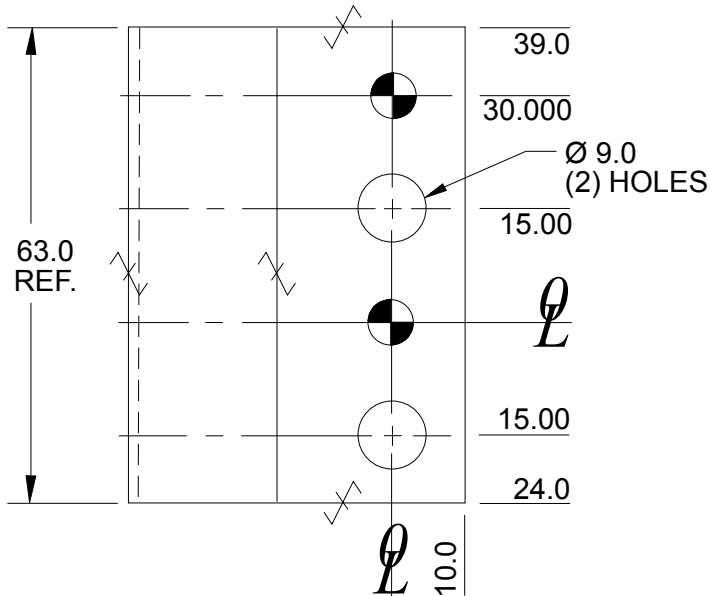
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB415M	STEEL ASTM A-36	For Opposite Hand See ALB412M	0.59
ALB416M	SS type 303 or 304	For Opposite Hand See ALB413M	0.59

F  
E  
D  
B  
A  
C



# L BLOCK – 20 mm SERIES ALB521M THRU ALB524M (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

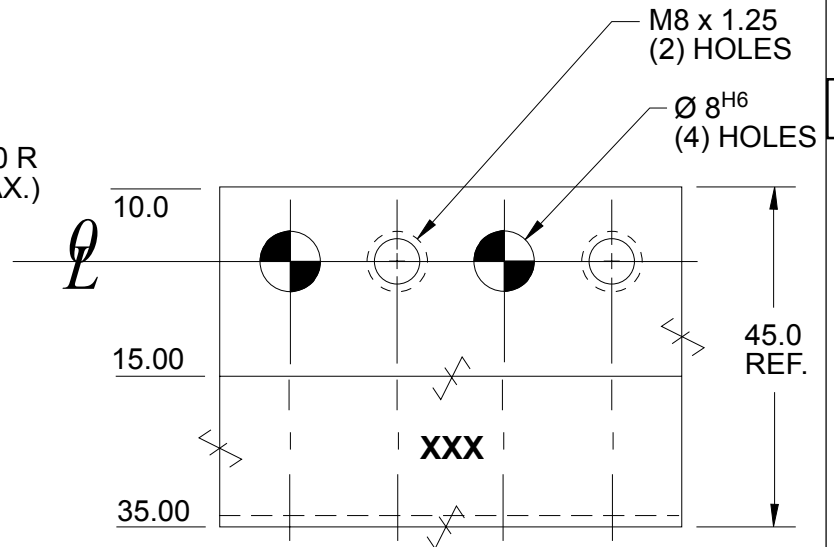
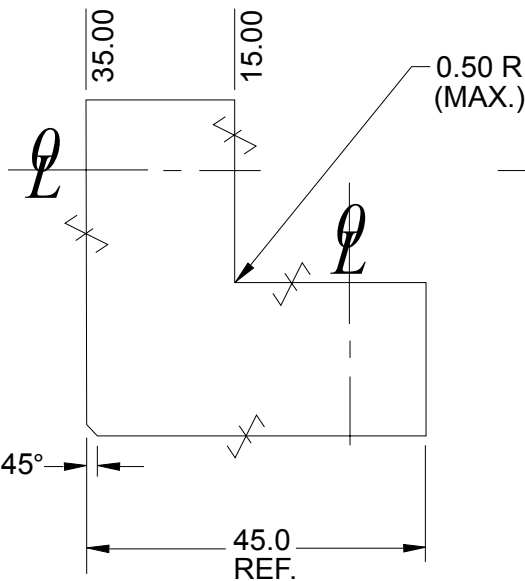
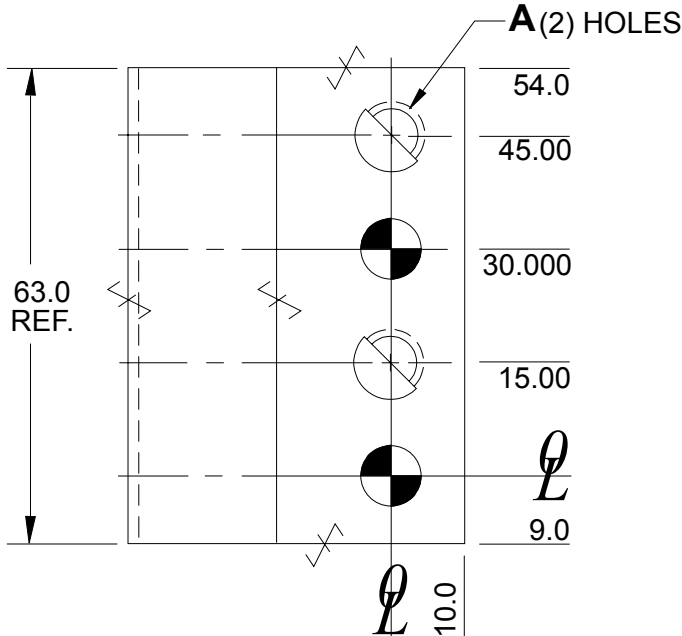
✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.

NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components

**B**



**A**

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	A	MATERIAL	NOTE	WT. kg
ALB521M	M8 x 1.25	STEEL ASTM A-36	For Right and Left Hand Use	0.59
ALB522M	M8 x 1.25	SS type 303 or 304	For Right and Left Hand Use	0.59
ALB523M	Ø 9.0	STEEL ASTM A-36	For Opposite Hand See ALB531M	0.59
ALB524M	Ø 9.0	SS type 303 or 304	For Opposite Hand See ALB532M	0.59

# L BLOCK – 20 mm SERIES

## ALB531M, ALB532M

### (FULL METRIC)

GLOBAL STANDARD COMPONENTS



Assembly

02/12/14

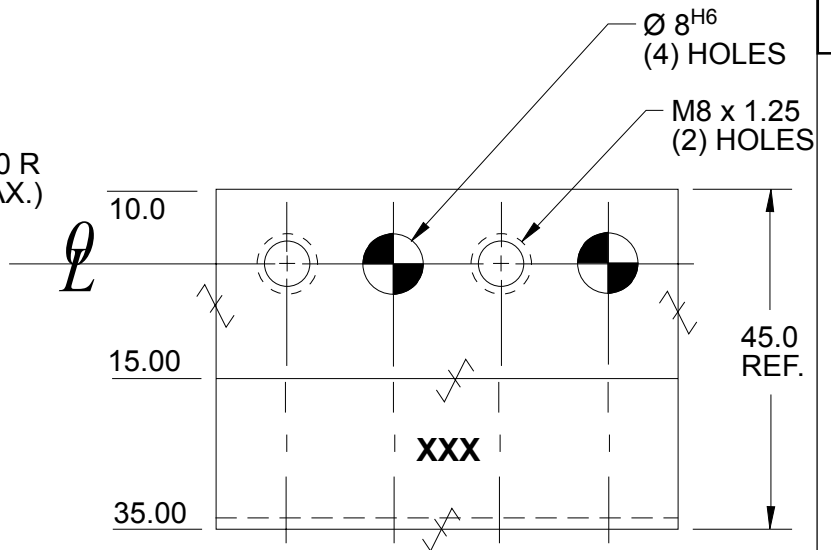
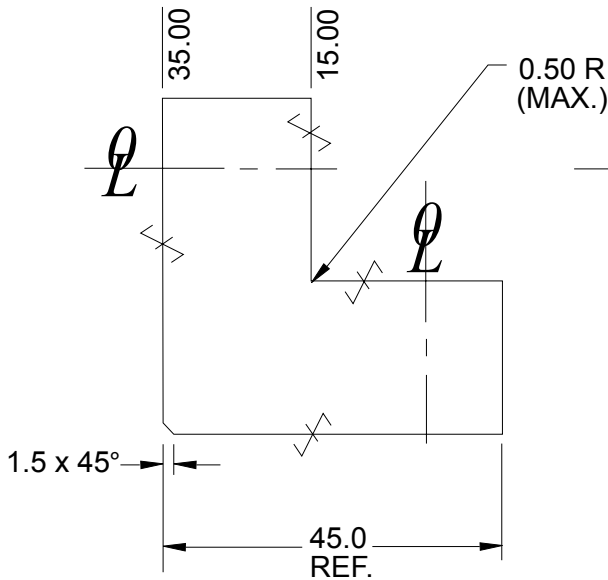
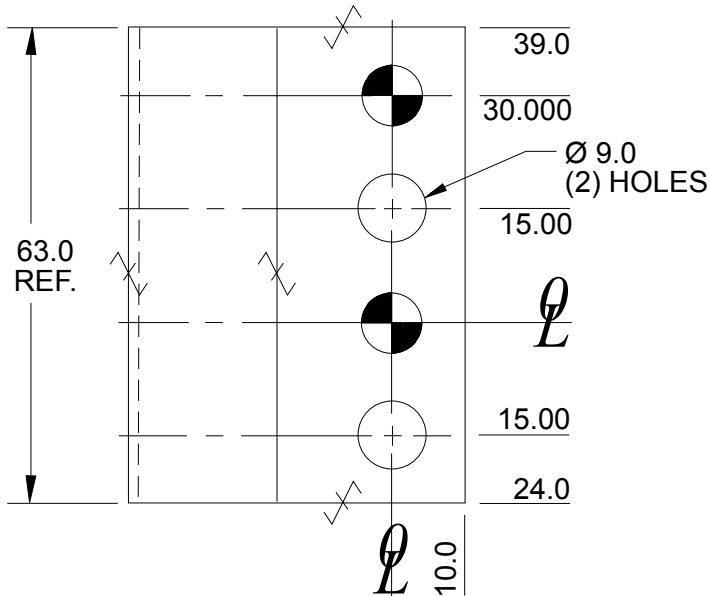
Tolerances:

- 1 PLACE  $\pm 0.3$
- 2 PLACE  $\pm 0.03$
- 3 PLACE  $\pm 0.020$

✓ SURFACES TO BE FLAT, PARALLEL & PERPENDICULAR TO WITHIN 0.015 T.I.R.  
 NOTE: Identify with NAAMS CODE number as shown **XXX**.

Black Oxide Finish

No Black Oxide Finish to "SS Type" Components



SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART

NAAMS CODE	MATERIAL	NOTE	WT. kg
ALB531M	STEEL ASTM A-36	For Opposite Hand See ALB523M	0.59
ALB532M	SS type 303 or 304	For Opposite Hand See ALB524M	0.59

**B**

**A**